Mining Excavator

R 9150



LIEBHERR

R 9150 **Operating Weight with Backhoe Attachment:** 128 tonnes/141 tons **Shovel Attachment:** 130 tonnes/143 tons **Engine:** 565 kW/757 HP **Bucket Capacity:** 8.30 m³/10.9 yd³ **Shovel Capacity:** 8.30 m³/10.9 yd³

















Working Harder and Faster

The R 9150 is built to outperform all competitors in the small class mining market. As a perfect loader for 50 t up to 135 t off highway trucks and offering a wide array of uses, the advanced R 9150 is the worthy successor of the esteemed Liebherr R 984 C. As the most powerful excavator in the small mining market, this machine reaches the highest excavating forces and an optimal cycle time.

Fast and Precise Movement

Liebherr Engine V12

The R 9150 is equipped with the long-lasting and proven Liebherr V12 diesel engine specifically designed to withstand extreme outside temperatures and high altitudes with low atmospheric pressure. Integrating the latest engine management system, the R 9150 is built for extreme conditions.

Fast Cycle Time

Rather than using a standard open hydraulic circuit, the R 9150 employs a closed-loop swing circuit enabling maximum swing torque while retaining the full oil flow for the working circuit. The main hydraulic circuit comprises a combination of three independent main valves fed by three working pumps, providing unrivaled flexibility of attachment control and force distribution for fast movement and lowest cycle times.

Precise Machine Motions

The R 9150 design integrates the Litronic Plus electronic control system allowing for easy control even when simultaneous movements are required. The patended Liebherr electronic bucket cylinder damping system provides controlled endcushioning for smooth attachment motions.

High Digging and Lifting Capabilities

High Digging Forces

Designed for the best mechanical force distribution, the production-tailored attachment delivers increased digging and lifting forces. Integrating Liebherr-made cylinders and a wide range of buckets with mining-optimized GET, the R 9150's attachment ensures the highest forces, easy bucket penetration and high fill factor to perform even in the most demanding conditions.

Power-Oriented Energy Management

The R 9150's attachment is equipped with pressureless boomdown function to enable fast cylinder retraction without the need for pump energy. Intelligent energy management diverts the pump flow during boom lowering, allowing other cylinder motions to operate unimpeded.





Liebherr **Diesel Engine**

- V12 by Liebherr
- US/EPA Tier 2/Tier 4i Compliant
- Fuel consumption optimized version (optional)
- · Automatic idle control
- Max. altitude without derating: 3,600 m
- Eco-Mode selector

An Array of Applications

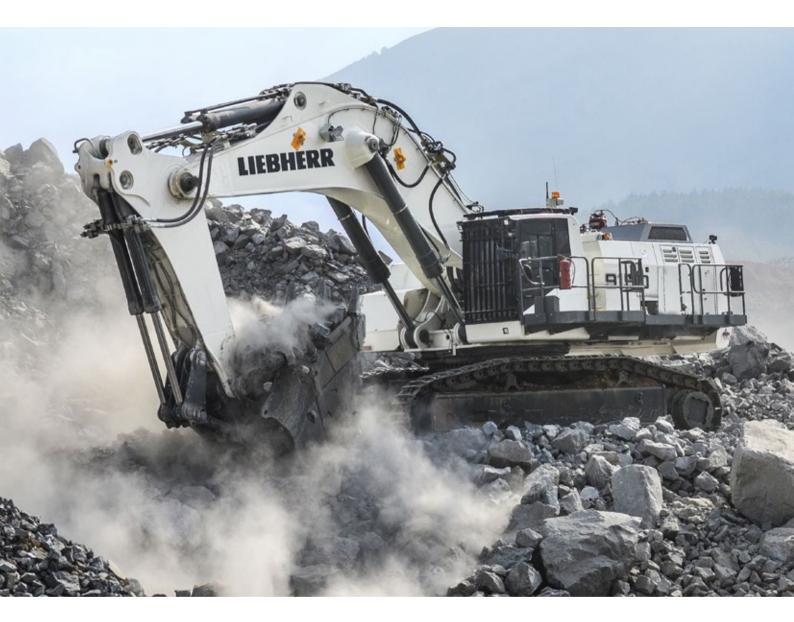
The integration of the electronic control system - Litronic Plus - in combination with the R 9150's design optimization enable:

- Maximum machine versatility
- The use of various long reach attachments and specific tools
- To answer the most specific customers requirements

Exclusive Bucket Solution

- Innovative Liebherr bucket design to maximize bucket fill factor
- Optimized Liebherr GET and wear package according to customer application
- Ensure optimal penetration efficiency
- Single GET hammerless locking system for safe and easy maintenance
- Fully patented GET system design for optimal penetration/lifetime
- Four tooth profiles available for various range of applications





Moving More for Less

The R 9150 follows the Liebherr design philosophy of maximizing a machine's performance by improving the efficiency of all individual subsystems. Engineered for easy serviceability, the machine is designed to ensure maximum uptime. The R 9150 modern cab creates a comfortable working environment, ensuring peak operator performance at every shift.

Built for Maximum Profitability

Electro-Hydraulic System Efficiency

Liebherr hydraulic technology in combination with the precision of electronic control contributes to the R 9150's efficient use of energy. The high-pressure hydraulic system and the optimized pipe and hose layout maximize usable power transmission. Hydraulic pumps are electronically managed to provide optimal pressure compensation and oil flow management. The hydraulic system is independently regulated over the engine circuit for the best operational efficiency.

Independent Cooling System

Oil and water cooling fans are independent and electronically managed. The on-demand cooling control enables to maximize available power for the working process. This technology contributes to maintaining sustainable temperature of all hydraulic components extending their life.

Closed Loop Swing Circuit

All Liebherr Mining excavators are equipped with a closed loop swing circuit. Kinematic energy can be saved when the swing motion is used during deceleration, to drive the main and auxiliary pumps, reducing fuel consumption and allowing faster boom lift motion.

Comfortable Cab for Efficient Work

Superior Operator Comfort

The modern large cab provides ideal working conditions and optimal operator's comfort. Mounted on silent blocks, the R 9150's cab design reduces vibrations and limits noise pollution to provide a quiet working environment.

Extended Components Lifetime

The R 9150's high pressure hydraulic oil filtration systems remove contaminants from the fluid to offer the highest rate of hydraulic system efficiency. To maintain the oil quality, all return hydraulic oil flow goes through a 15/5 µm fine filtration system, while the grease and fuel tanks are sized to considerably extend the time between service intervals.







Advanced Machine Monitoring

- 10.5" LCD color screen
- Information interface to operator
- On-board diagnostics to service staff
- Real text information
- Long term data storage for maintenance

First-Class Service Arrangements

Service friendly design allows for easy and fast maintenance for maximum uptime:

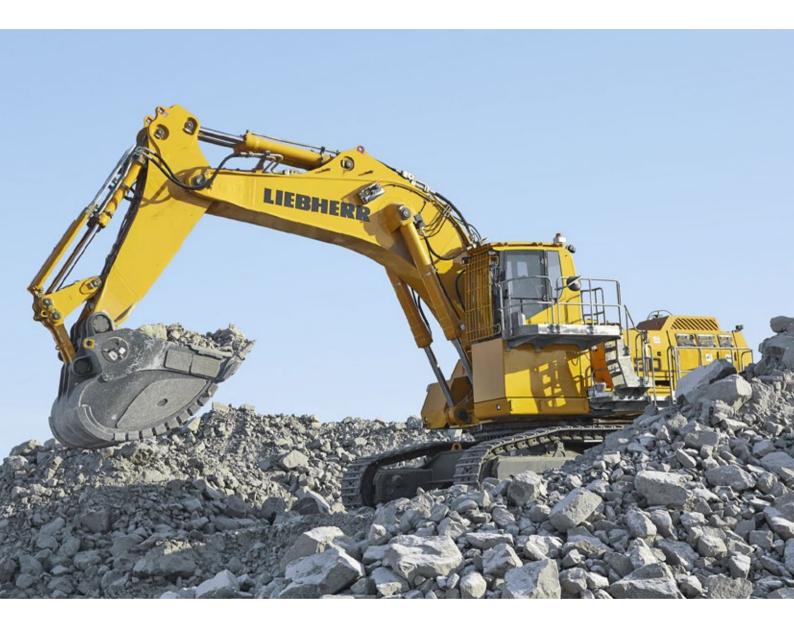
- Service from one-side
- Large catwalk and walkway
- Refillable grease tanks instead of drums to be changed
- · Centralized lubrication system
- Enhanced single-line lubrication system

Comfort-Oriented Cab Design

An array of features:

- · Tinted laminated safety glass
- · Armored front window
- · Adjustable air suspended seat
- A/C with dust filter in fresh/recirculated air
- Pressurization to prevent dust penetration (optional)
- Operator Comfort Kit as option: sun blinds, bottle cooler, reading light, electronic operator weight adjustment





Ready to Work When You Need It

With over 50 years of innovative thinking, engineering and manufacturing excellence, Liebherr sets the industry standard for advanced equipment design and technology tools to provide the most up-to-date product, responding to the requirements of mining customers.

Quality: the Liebherr Trademark

Liebherr Components Integration

As an OEM, Liebherr has built a solid reputation for its development and production of high quality strategic mining components. The R 9150 integrates robust and reliable mining optimized components that are developed, manufactured and controlled by Liebherr ensuring reliable performance for the entire machine.

Machine Reliability Survey

Based on years of experience and the systematic measurement of key performance indicators of the machine behavior in the field, the Liebherr Mining Reliability Engineering Group is constantly seeking new ways to enhance reliability.

Quality Management Continuous Improvement

Liebherr quality begins during machine design and simulations. Liebherr meets the highest standards for special selection of steels and casting materials. Based on the expertise of certified internal auditors and a highly qualified workforce, all manufacturing process steps are devised to provide the most comprehensive control, monitoring and traceability. Liebherr-Mining Equipment Colmar SAS is ISO 9001 certified.

Long-lasting Job Performances

Maximized Components Lifetime

The R 9150 is equipped with a single line centralized lubrication system for the entire attachment and swing ring. All greasing points are suitably protected against external damages, extending component life and ensuring constant performance over the excavator's operational life.

Rugged Undercarriage Structure

The R 9150 is mounted on a heavy duty fatigue resistant undercarriage. The swing ring is reinforced to provide an improved superstructure weight distribution. Designed and built for both shovel and backhoe configurations, the enlarged undercarriage offers an efficient ground bearing pressure management providing the necessary stability and reliability.







Arctic Package (optional)

- · Designed for reliability in regions with temperatures of down to $-50 \, ^{\circ}\text{C}/-58 \, ^{\circ}\text{F}$:
- Integrated into machine structure
- · Start up easily even at very low temperatures
- Increases machine and component lifetime
- Optimum operator comfort even in harsh temperature conditions
- · Facilitate machine servicing

Liebherr **Component Integration**

- · Diesel engine
- Hydraulic pumps and motors
- Electronic and control technology
- · Swing and travel drives
- Hydraulic cylinders
- Splitter box
- Swing ring
- GET

Quality

Commitment

- Liebherr-Mining Equipment Colmar, France. ISO 9001 certified
- Compliance of materials tested in laboratory
- · Quality control during the stages of production
- Vertical integration practice





World-Class Support, Everywhere, Every Day

By partnering with our customers, Liebherr implements tailored solutions from technical support, spare parts and logistics solutions to global maintenance for all types of equipment, all over the world.

Customer Support

International Service Organization

The Liebherr Service Support has always been an important focus for the company. Complete service during all operating phases from machinery installation to problem solving, spare parts inventory and technical service. Our service team is close to our customers, delivering the best specific maintenance solution to reduce both equipment downtime and repair costs.

Complete Training Program

From fully trained technicians to a full team of certified field service engineers, Liebherr commits to provide you with world class training. Dedicated to mining, the Liebherr training team provides maintenance staff training programs to allow cost-efficient and safe operations.

Remanufacturing

Reduced Costs and Investment

Over the course of a mining machine's lifetime, major components must be replaced to ensure continued safety, productivity and reliability. The Liebherr Mining Remanufacturing Program offers customers an OEM alternative to purchasing brand new replacement components. Enabling customers to achieve lowest possible equipment lifecycle costs without compromising quality, performance or reliability.

Fast Availability

A international service network and component facilities worldwide means that component repair services and exchange components are available to customers regardless of their location.

Genuine Parts

Performance

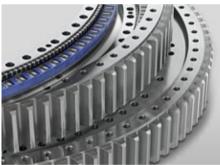
Using genuine Liebherr components ensures the best interaction within your machine, encouraging optimal performance and most effective machine operation and you can be sure that you are in line with the latest improvements and updates on parts providing peace-ofmind as all major components are tracked in the Liebherr Maintenance Management System.

Partnership

Liebherr regularly reviews requirements for parts and components for individual machines, based on operating hours, consumption and planned maintenance, resulting in minimized down time for customers. With access to the Global stock via all Liebherr Mining Warehouses, you will improve productivity by having the part you need, when you need it.







Troubleshoot Advisor Platform

- Unique maintenance system to help you identify problems
- Easy and friendly-user interface
- Compatible with mobile, tablet or laptop
- · Regular updating of the database
- Procedures described by specialist with images and videos

Repair and

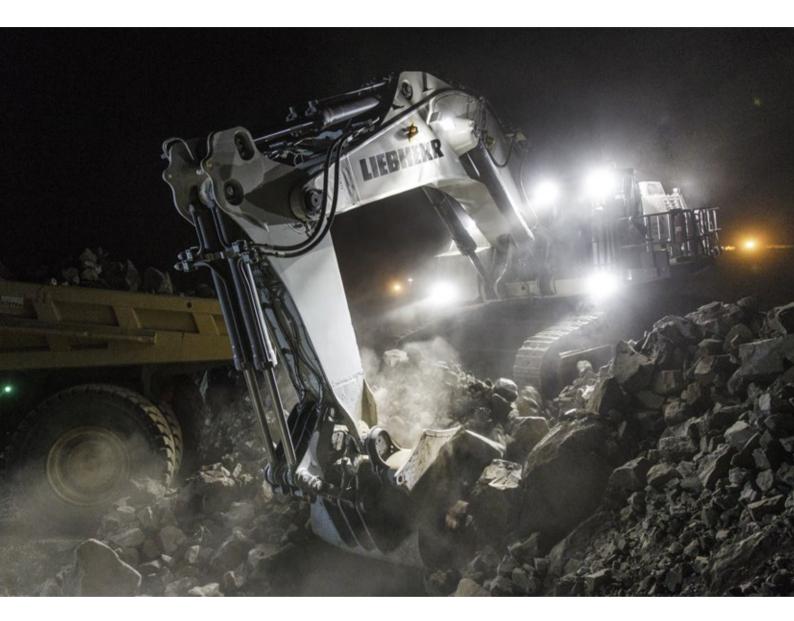
Remanufacturing Programs

- · Liebherr certified quality
- As-new warranty
- OEM expertise
- · Reduced costs and investment
- · Fast availability

Easy Access Parts Online

- · Available any time anywhere
- · User friendly interface
- Online ordering
- · Save time and money





Protecting Your Most Important Assets

The Liebherr R 9150 provides uncompromising safety for operators and maintenance crews. Equipped with the service flap accessible from the ground level and integrating wide open accesses, the R 9150 allows quick and safe maintenance. The R 9150's cab provides numerous features for operator safety.

Safety-First Working Conditions

Safe Service Access

The R 9150 is fitted with ergonomic access for fast and safe maintenance. All service points are within reach from one side and at machine level. The R 9150's upperstructure is accessible via a robust fixed ladder or via an optional hydraulic actuated 45° stairway.

Secure Maintenance

All components have been located to allow for effortless inspection and replacement. Numerous service lights are strategically located in the service areas to sustain suitable maintenance conditions, day or night. Emergency stops have been strategically placed in the cab, engine compartment and at ground level. The R 9150 eliminates hazards to ensure a safe environment for the service staff during maintenance.

Efficient Machine Protection

Protection Against Fire Ignition

The engine compartment integrates a bulkhead wall that separates the engine from the hydraulic pumps. This reduces the risk of hydraulic oil entering the engine compartment. The turbochargers and exhaust systems are heat shielded, and all the hydraulic hoses are made from a fire resistant material.

Automatic Fire Suppression System

The R 9150 can be equipped with a fully integrated fire suppression, employing a dual agent solution to prevent and protect the machine. The fire suppression system has both automatic and manual release capabilities, emergency stop devices are strategically located on the machine to be easily accessible in any case by the operator.







Improved Accessibility Ease of Maintenance

- All walkways with slip-resistant surfaces
- Emergency ladder available near the cab
- Wide open service access
- Reflective stripes on counterweight
- 45° hydraulic driven access stair (optional)

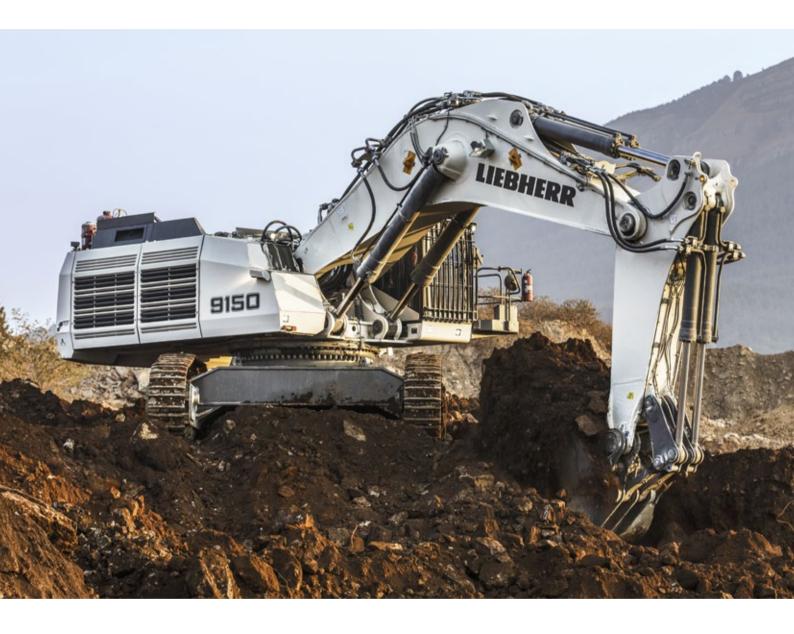
Working Environment Control

- · Rear and side camera system
- LCD color screen to display cameras view
- 4 Long-range working halogen lights (xenon/LED in option)

Commitment to Employees Safety

- Safe and protected access to the components
- Major components centralized to be easily accessible
- E-stops located for the operator and maintenance staff
- Optional ground-level fluid maintenance hub





Mining Responsibly

Liebherr considers the conservation and preservation of the environment as a major challenge for the present and future. Liebherr are considerate of environmental issues in designing, manufacturing and managing machine structures, providing solutions that allow customers to balance performance with environmental consciousness.

Minimized Impact on Life

Optimized Energy Consumption, Fewer Emissions

The intelligent energy management system facilitates interaction between the hydraulic system and engine output with the goal of maximum performance with minimum consumption. In "Eco-Mode" setting, the machine is set up to reduce engine load, significantly improve fuel consumption and reduce emissions.

Controlled Emission Rejection

The R 9150 is powered by a high horsepower diesel engine which complies with the US/EPA Tier 2 or Tier 4i compliant emission limits. This power drive makes the R 9150 cost effective without compromising productivity and reduces the machines impact on the environment.

Sustainable Design and Manufacturing Process

Certified Environment Management Systems

Subject to the stringent European program for the regulation of the use of chemical substances in the manufacturing process (REACH*), Liebherr undertakes a global evaluation to minimize the impacts of hazardous material, pollution control, water conservation, energy and environmental campaigns.

Extended Components and Fluids Lifetime

Liebherr is constantly working on ways to extend component life. Through the Exchange Components program, superior lubrication systems and thereinforcement of parts under stress. Liebherr can reduce frequency of part replacement. The result minimizes environmental impact and lowers the overall total cost of ownership.

*REACH is the European Community Regulation on chemicals and their safe use (EC 1907/2066) It deals with the Registration, Evaluation, Authorization and Restriction of Chemical Substances.







Remanufacturing

Program

- Second life for your major components
- · Liebherr certified quality
- Reduced environmental impact
- · Reduced costs and investment

Eco-Mode

The Eco-Mode can be manually selected by the operator when maximal power is not required according to job need for:

- An improved fuel efficiency
- · Less load on the engine
- Less noise pollution
- Less dioxide carbon emissions

Automatic Idle Control

- Electronic idle control of the engine results in:
- Less fuel consumption
- Less load on the engine
- · Reduced emissions
- More comfort to the operator (reduced noise pollution)

Technical Data

Engine

1 Liebherr diesel engine			
Rating per ISO 9249	· · · · · · · · · · · · · · · · · · ·		
Model	Liebherr D9512		
	(US/EPA Tier 2, Tier 4i compliant or fuel consumption optimized setting)		
Туре	V12 cylinder engine		
Bore/Stroke	128/157 mm / 5.04/6.18 in		
Displacement	24.24 I/1,479 in ³		
Engine operation	4-stroke diesel		
	common-rail direct injection		
	turbo-charged		
Cooling	water-cooled, hydrostatic fan drive		
Air cleaner	dry-type air cleaner, primary and safety elements,		
	automatic dust discharge		
Fuel tank	1,984 I/524 gal		
Engine idling	automatic idle control		
Electrical system			
Voltage	24 V		
Batteries	4 x 75 Ah/12 V		
Starter	24 V/2 x 8.4 kW		
Alternator	24 V/140 A		
RPM adjustment	step by step via rpm selector		
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■ Electro-Hydraulic Controls

Servo circuit	independent, electric over hydraulic proportional controls of each function		
Emergency control	via accumulator for all attachment functions with stopped engine		
Power distribution	via monoblock control valves with integrated primary relief valves and secondary valves		
Flow summation	to attachment and travel drive		
Closed-loop circuit for uppercarriage swing drive			
Control functions			
Attachment and swing	proportional via electronic joystick levers		
Travel	proportional via electronic pedals or removable hand		
	levers		
Shovel flap functions	proportional via electronic pedals		

Swing Drive

Hydraulic motor	2 Liebherr axial piston motors	
Swing gear	2 Liebherr planetary reduction gears	
Swing ring	Liebherr, sealed single race ball bearing swing ring, internal teeth	
Swing speed	0 – 6.5 rpm	
Swing-holding brake	wet multi-disc brakes, spring applied, hydraulically released	

樹 Hydraulic System

B Hydraulic	System		
Hydraulic pump			
for attachment	3 Liebherr variable flow axial piston pumps		
and travel drive			
Max. flow	3 x 512 l/min./3 x 135 gpm		
Max. pressure	350 bar/5,076 psi		
for swing drive	Liebherr reversible swashplate pump, closed-loop circuit		
Max. flow	635 I/min. / 168 gpm		
Max. pressure	350 bar/5,076 psi		
Pump management	electronically controlled pressure and flow manage- ment with oil flow optimisation		
Hydraulic tank capacity	1,200 I/317 gal		
Hydraulic system capacity	1,600 I/423 gal		
Hydraulic oil filter	1 high pressure safety filter after each high pressure pump + extra-fine filtration of entire return flow with integrated by-pass filtration (15/5 μm) + dedicated leak-oil filtration		
Hydraulic oil cooler	1 separated cooler, temperature controlled fan driven via 1 hydraulic piston motor		
MODE selection	adjustment of machine performance and the hydraulics via a mode selector to match application		
ECO	for economical operation (can be combined with fuel optimized setting)		
POWER	for maximum digging power and heavy duty jobs		

Flectric System

Electric isolation	easy accessible battery isolators	
Working lights	high brightness halogen lights:	
	 2 on working attachment 	
	 1 on RHS of uppercarriage 	
	 1 on LHS of uppercarriage 	
	Xenon or LED lights in option	
Emergency stop switches	in the cab and in engine compartment	
Electrical wiring	heavy duty execution in IP 65 standard for operating	
	conditions of -50 °C to 100 °C/-58 °F to 212 °F	

Undercarriage

Version HD	heavy duty		
Drive	Liebherr swashplate motors		
Travel gear	Liebherr planetary reduction gears		
Travel speed	0 - 2.9 km/h/ 0 - 1.80 mph		
Track components	track pitch 280 mm/11.02 in, maintenance-free		
Track rollers / Carrier rollers	9/2 per side frame		
Track pads	double grouser		
Track tensioner	spring with grease tensioner		
Parking brake	wet multi-discs (spring applied, pressure released)		
Brake valves	integrated in main valve block		

□ Uppercarriage

	•
Design	torque resistant modular design upper frame
Attachment mounting parallel length girders	
Catwalks large catwalk on the left-hand side with lad	

Central Lubrication System

Туре	single line lubrication system, for the entire attach-
	ment/swing ring bearing and teeth
Grease pumps	1 hydraulic pump for attachment/swing ring bearing
	lubrication, 1 electric pump for swing teeth lubrication
Capacity	65 I/17.2 gal bulk container for attachment/swing
	ring bearing, separated 8 I/2.1 gal container for swing ring teeth
Refill	via quick connections and grease filters for both
	containers

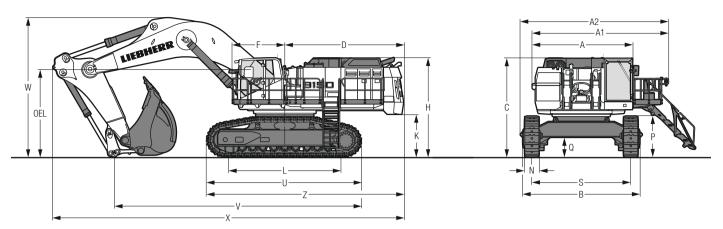
Operator's Cab

Design	sound insulated, tinted windows, front window armored glass, door with sliding window	
Operator's seat	air suspended, body-contoured with shock absorber, adjustable to operator's weight	
Joysticks	joystick levers integrated into armrest of seat, armrest adjusted to seat position	
Condition monitoring	machine condition monitoring system with error reporting and operational information	
Display	color LCD-display with low and high brightness settings	
Rear vision system	camera installation on counterweight and right-hand side of the uppercarriage displayed over the LCD- display	
Heating system	standard automatic air conditioning, combined cooler/ heater, additional dust filter in fresh air/recirculated	
Noise level (ISO 6396)	76 dB(A)	

Attachment

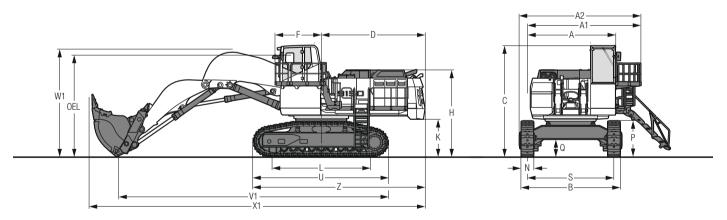
Design	box-type, combination of resistant steel plates and cast steel components	
Hydraulic cylinders	Liebherr design	
Hydraulic connections	pipes and hoses equipped with SAE flange connections	
Pivots	sealed, low maintenance	
Pivots bucket-to-stick Pivots bucket-to-link	O-ring sealed and completely enclosed	

Dimensions



				mm/ft in
Α				4,278/14'
A1				5,827/19' 1"
A2				6,233/20' 4"
В				5,087/16' 8"
C				4,230/13'10"
D				5,060/16' 7"
F				2,233/ 7' 3"
Н				4,225/13'10"
K				1,840/ 6'
L				5,200/17' 1"
N		500/1'7"	600/1'11"	750/ 2' 5"
P				1,748/ 5' 8"
Q				852/ 2' 9"
S				4,230/13'10"
U				6,610/21' 8"
Z				8,365/27' 5"
0EL	Operator's eve level			3.614/11'10"

	Stick length m/ft in	Mono boom 7.80 m/25'7" mm/ft in	Mono boom 9.30 m/30'6" mm/ft in
V	3.40/11'1"	10,550/34'7"	12,140/39'9"
	4.60/15'1"	-/-	10,225/33'7"
	5.70/18'8"	-/-	10,450/34'3"
W	3.40/11'1"	6,320/20'8"	6,145/20'1"
	4.60/15'1"	-/-	7,130/23'4"
	5.70/18'8"	-/-	8,025/26'3"
X	3.40/11'1"	15,000/49'2"	16,500/54'1"
	4.60/15'1"	-/-	15,700/51'5"
	5.70/18'8"	-/-	15,145/49'8"

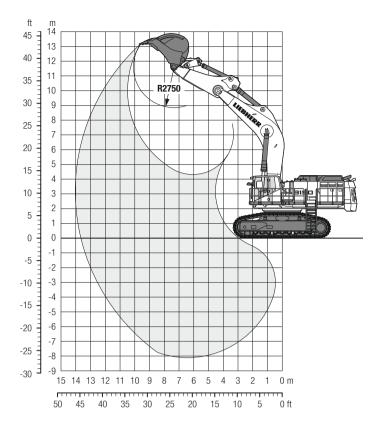


	mm/ft in
Α	4,278/14'
A1	5,827/19' 1"
A2	6,233/20' 4"
В	5,087/16' 8"
C	5,430/17' 9"
D	5,060/16' 7"
F	2,233/ 7' 3"
Н	4,225/13'10"
K	1,840/ 6'
L	5,200/17' 1"

				mm/ft in
N		500/1'7"	600/1'11"	750/ 2' 5"
P				1,748/ 5' 8"
Q				852/ 2' 9"
S				4,230/13'10"
U				6,610/21' 8"
V1				13,250/43' 4"
W1				5,265/17' 3"
X1				16,400/53' 9"
Z				8,365/27' 5"
0EL	Operator's eye level			4,814/15' 9"

Backhoe Attachment

with Mono Boom 7.80 m/25'7"



Digging Envelope

Stick length m	3.40
ft in	11'1"
Max. digging depth m	8.10
ft in	26'6"
Max. reach at ground level m	13.65
ft in	44'8"
Max. dumping height m	8.84
ft in	28'11"
Max. teeth height m	13.20
ft in	43'3"
Max. digging force (ISO 6015) kN	530
lbf	119,149
Max. breakout force (ISO 6015) kN	620
lbf	139,381

Operating Weight and Ground Pressure

The operating weight includes the basic machine with mono boom 7.80 m/25'7", stick 3.40 m/11'1" and bucket $8.30 \text{ m}^3/10.9 \text{ yd}^3$.

Undercarriage		HD				
Pad width	mm/ft in	600/1'11" 750/2'5"				
Weight	kg/lb	128,000/282,200	131,400/289,687			
Ground pressure*	kg/cm²/psi	1.87/26.60	1.54/21.90			

^{*} according to ISO 16754

Backhoe Buckets

For materials class according to VOB, Section C, DIN 18300)	< 5	< 5	5 – 6	5 – 6	5 – 6	7 – 8	7 – 8	7 – 8
Typical operation according to VOB Section C, DIN 18300		GP	GP	HD	HD	HD	XHD	XHD	XHD
Capacity ISO 7451	m³	9.20	8.70	9.20	8.30	7.60	8.00	7.60	7.20
	yd³	12.0	11.4	12.0	10.9	9.9	10.5	9.9	9.4
Suitable for material up to a specific weight of	t/m³	1.65	1.8	1.6	1.8	2.0	1.8	1.9	2.1
	lb/yd³	2,782	3,035	2,698	3,035	3,373	3,035	3,204	3,541
Weight	kg	7,500	7,340	8,200	7,870	7,700	8,600	8,400	8,300
	lb	16,534	16,181	18,077	17.350	16,975	18,959	18,518	18,298

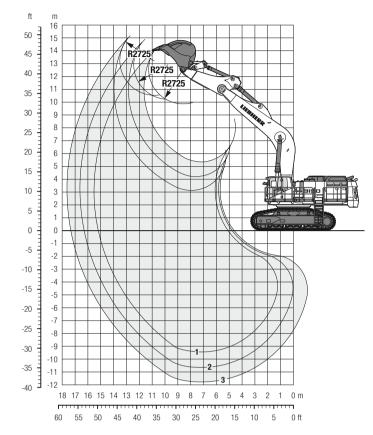
GP: General purpose bucket with Liebherr Z100 teeth

HD: Heavy-duty bucket with Liebherr Z110 teeth

XHD: Heavy-duty rock bucket with Liebherr Z110 teeth

Backhoe Attachment

with Mono Boom 9.30 m/30'6"



Digging Envelope

		1	2	3
Stick length	m	3.40	4.60	5.70
	ft in	11'1"	15'1"	18'8"
Max. digging depth	m	9.45	10.65	11.80
	ft in	30'11"	34'11"	38'8"
Max. reach at ground level	m	15.20	16.30	17.35
	ft in	49'10"	53'5"	56'10"
Max. dumping height	m	9.85	10.20	10.50
	ft in	32'3"	33'5"	34'5"
Max. teeth height	m	14.15	14.90	15.20
	m 3.40 4.60 5. ft in 11'1" 15'1" 18' g depth m 9.45 10.65 11. ft in 30'11" 34'11" 38' at ground level m 15.20 16.30 17. ft in 49'10" 53'5" 56'1 ng height m 9.85 10.20 10. ft in 32'3" 33'5" 34' eight m 14.15 14.90 15. ft in 46'4" 48'10" 49'1 g force (ISO 6015) kN 530 440 3 lbf 119,149 98,916 87,6 ut force (ISO 6015) kN 620 620 6	49'10"		
Max. digging force (ISO 6015)	kN	530	440	390
	ft in g depth m ft in ft in at ground level m ft in at ground level m ft in ng height m ft in neight m ft in left force (ISO 6015) kN lbf out force (ISO 6015) kN	119,149	98,916	87,675
Max. breakout force (ISO 6015)	kN	620	620	620
	lbf	139,382	139,382	139,382

Operating Weight and Ground Pressure

The operating weight includes the basic machine with mono boom 9.30~m/30'6", stick 4.60~m/15'1" and bucket $5.00~m^3/6.5~yd^3$.

Undercarriage		HD				
Pad width	mm/ft in	600/1'11"	750/2'5"			
Weight	kg/lb	128,000/282,200	131,400/289,687			
Ground pressure*	kg/cm ² /psi	1.87/26.60	1.54/21.90			

^{*} according to ISO 16754

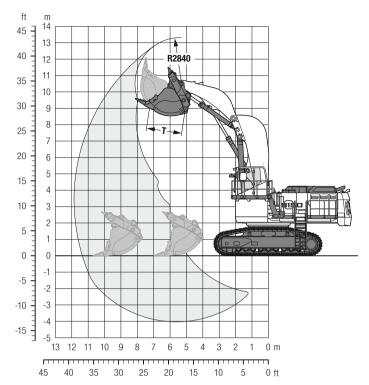
Backhoe Buckets

For materials class according to VOB, Section C, DIN 1830	00	< 5	< 5	5 - 6	5 - 6	5 - 6	7 - 8
Typical operation according to VOB Section C, DIN 18300		GP	GP	HD	HD	HD	XHD
Capacity ISO 7451	m³	5.50	6.50	4.20	5.00	6.00	4.20
	yd ³	7.2	8.5	5.5	6.5	7.8	5.5
Suitable for material up to a specific weight of							
with stick 3.40 m	t/m³	-	1.6	_	2.2	1.8	2.2
with stick 11'1"	lb/yd³	_	2,698	_	3,710	3,035	3,710
with stick 4.60 m	t/m³	1.6	1.3	2.1	1.8	1.3	2.0
with stick 15'1"	lb/yd³	2,698	2,192	3,541	3,035	2,192	3,373
with stick 5.70 m	t/m³	1.4	_	1.8	1.5	_	1.6
with stick 18'8"	lb/yd3	2,361	_	3,035	2,530	_	2,698
Weight	kg	6,500	7,000	6,600	6,800	7,200	7,300
	lb	14,33	15,432	14,550	14,991	15,873	16,094

GP: General purpose bucket with Liebherr Z100 teeth HD: Heavy-duty bucket with Liebherr Z110 teeth XHD: Heavy-duty rock bucket with Liebherr Z110 teeth

Face Shovel Attachment

with Shovel Boom 5.30 m/17'4"



Digging Envelope

Stick length	3.80 m/12' 5"
Max. reach at ground level	10.25 m/36'10"
Max. dumping height	8.55 m/28'
Max. crowd length	4.10 m/13' 5"
Bucket opening width T	2,150 mm/ 7'
Max. crowd force at ground level (ISO 6015)	650 kN/146,126 lbf
Max. crowd force (ISO 6015)	779 kN/175,126 lbf
Max. breakout force (ISO 6015)	720 kN/161,862 lbf

Operating Weight and Ground Pressure

The operating weight includes the basic machine with shovel attachment and bucket $8.00 \, \text{m}^3/10.5 \, \text{yd}^3$.

Undercarriage		HD				
Pad width	mm/ft in	600/1'11" 750/2'5"				
Weight	kg/lb	130,000/286,600	133,400/294,100			
Ground pressure*	kg/cm ² /psi	1.90/27.02	1.56/22.20			

^{*} according to ISO 16754

Face Shovel Buckets

For materials class according to VOB, Section C, DIN 18300)	< 5	< 5	5 – 6	5 – 6	5 – 6	5 – 6	7 – 8	7 – 8	7 – 8
Typical operation according to VOB Section C, DIN 18300		GP	GP	HD	HD	HD	HD	XHD	XHD	XHD
Capacity ISO 7451	m³	9.30	8.90	8.90	8.30	7.70	7.00	8.30	7.70	7.00
	yd ³	12.2	11.6	11.6	10.9	10.1	9.2	10.9	10.1	9.2
Suitable for material up to a specific weight of	t/m³	1,6	1,7	1,6	1,8	2,0	2,4	1,7	1,85	2,25
li li	b/yd³	2,698	2,867	2,698	3,035	3,373	4,047	2,867	3,120	3,794
Cutting width	mm	2,900	2,900	2,900	2,900	2,900	2,600	2,900	2,900	2,600
	ft in	9'6"	9'6"	9'6"	9'6"	9'6"	8'6"	9'6"	9'6"	8'6"
Weight	kg	13.500	13.100	14.020	13.250	12.920	11.550	14.180	13.800	12.500
	lb	29.762	28.881	30.909	29.211	28.484	25.463	31.262	30.424	27.558

GP: General purpose bucket with Liebherr Z100 teeth

HD: Heavy-duty bucket with Liebherr Z110 teeth

XHD: Heavy-duty rock bucket with Liebherr Z110 teeth

Optional Equipment

Undercarriage

Narrow track pad width (500 mm/1'7")

Large track pad width (750 mm/2'5")

600 mm/1'11" track pads (reinforced profile)

Removable side frames

HD travel gear for muddy application

Rock protection for travel drive

Rock protection for undercarriage center frame

Rock protection for idler wheel

Rock protection for sprocket

Full length chain guide

□ Uppercarriage

Hydraulically operated 45° access stair

Electric-powered refueling pump

Heavy counterweight (22,000 kg/48,500 lb)

Increased fuel tank capacity (24h operation)

LED lighting kit (11 pieces)

Xenon lighting kit (11 pieces)

Grid protection for front headlights

Semi-automatic swing brake with joystick control

Rock protection for swing gear and grease lines

Wiggins/Banlaw/other brand name fast fueling system

Wiggins/Banlaw/other brand name fast fueling system with Multiflo Hydrau-Flo®

Wiggins/Banlaw/other brand name counter plugs (service trucks)

Wiggins/Banlaw/other brand name couplings for ground level access service

Steel grease lines

Swing ring scrapers

Hydraulic-powered grease refill station

Hydraulic System

Fine filtration bypass (2 µm) Oil cooler inlet screen



Fuel consumption optimized engine version (non-certified)



4-point seat belt

Cab elevation (500 mm/1'7" / 1,200 mm/3'9")

Cab pressurization

FOPS top guard with additional sunshade

Operator comfort package

Front protective grid

Pre-heating system for cab



Piston rod guard for bucket cylinder (BH)

Piston rod guard for hoist cylinders (BH/FS)

Quick change coupling



Arctic package (-20 °C/-4 °F, -30 °C/-22 °F, -40 °C/-40 °F, -50 °C/-58 °F)

Hammer/shear attachments/tooth ripper

Grapple attachment

Arrangement for object handling operation

Hydraulic arrangement for special application (rotating/coupler)

Sound attenuation package



Additional LED lighting with timer (main access)

Additional emergency stop (ground level)

Automatic fire suppression system



Maritime transport packaging