Engineering Spec





P.O. Box 14770, Lenexa, KS 66285-4770 (913) 888-0606 • FAX (913) 888-8431 • www.bmccranes.com Page 1 of 8 Date: Nov. 2000

Replaces: Form HD197B Dated: Sept. 1997

BMC's IC-35-2C is a Self-Propelled Industrial Crane designed for in-plant lifting and material handling applications. It has special features of low height, narrow width, short length, cargo deck, rear wheel steer, and front wheel drive. The basic unit consists of a chassis and hydraulic boom assembly. The chassis includes a frame, four hydraulic outriggers, engine, variable speed hydrostatic transmission, front driving and rear power steering axles. The boom assembly includes a hydraulic powered continuous rotation turret, three section telescopic boom, hydraulic boom elevating cylinder, hydraulic boom extension cylinders and hydraulic powered hoist.

1. IC-35-2C:

3-section hydraulically extended boom with capacity of 8,000 pounds at a 4-foot load radius.

Horizontal reach of 19 feet 2 inches and vertical reach of 26 feet. Hoist is located on back on turret.

GENERAL:

Length:

Chassis 9 feet 11 inches
Overall 11 feet 11 inches
Width 5 feet 0 inches

Height:

Deck 28 inches
Overall 6 feet 6 inches

Wheelbase 6 feet 0 inches

Ground Clearance:

Chassis 7 inches Min. (Rear Axle) 6 inches

Angle of Approach 25 degrees
Angle of Departure 24 degrees

Turning Radius (min.) 12 feet 2 inches

Aisle Width for 90 Degree

Turn (min.) 8 feet 5 inches

Travel Speed (Max.) 10 MPH

Weight 7,260 pounds

Weight Distribution:

Left-Hand, Front Wheel 1,700 pounds
Right-Hand, Front Wheel 1,700 pounds
Left-Hand, Rear Wheel 1,930 pounds
Right-Hand, Rear Wheel 1,930 pounds

Tire Footprint Area 46 Square inches, each
Outrigger Footprint Area 48 Square inches, each

Drawbar Pull 2,300 pounds

Gradeability 31 percent (17 degrees)



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GENERAL: (Cont'd)

Boom Movement:

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Rotation Continuous Elevation 70 degrees Extension 12 feet

Tailswing 3 feet 8 inches

Boom Speeds:

Rotation 360 degrees in 40 seconds (1.5 RPM)

19 seconds Elevation Extension 36 seconds

Sheave Height:

Without Boom Extension 26 feet 0 inches With Boom Extension 33 feet 6 inches

Horizontal Reach:

Without Boom Extension 19 feet 2 inches - C/L Rotation 13 feet 11 inches - Front of Chassis (with 2-part line) With Boom Extension 2 inches - C/L Rotation 27 feet

21 feet 11 inches - Front of Chassis

ENGINE:

2. Standard:

Ford VSG413 gasoline engine, 42 HP at 3,000 RPM, water cooled, four cylinder, 79 CID, bore 2.91 inches, stroke 2.97 inches. Maximum torque 72 foot pounds at 3,000 RPM. 55-amp alternator. Fuel Tank: 13.5 gallon capacity.

Optional Engines and Accessories:

3. LP Gas Fuel System: (LP-31)

Consists of 33 pound fuel tank (12" diameter x 28" long), tank mounting brackets with quickrelease straps, LPG converter, special carburetor and all necessary valves, lines and connections. Quick disconnects are provided in fuel line for tank change. Tank is mounted on left-hand rear deck. (Net Weight: 40 pounds)

4. Dual Fuel (Gasoline or LP Gas System): (LP-30)

Consists of 33 pound fuel tank (12" diameter x 28" long), tank mounting brackets with quickrelease straps, LPG converter and mixer, standard carburetor, controls for selection and shutoff of fuels, and all necessary valves, lines and connections. Quick disconnects are provided in fuel line for tank change. Tank is mounted on left-hand rear deck. (Net Weight: 100 pounds)

Perkins Diesel Engine: (DE-30) 6.

Perkins Model #104.19-IDI diesel engine. Water cooled, four cylinder 122 CID, rated 42 HP at 2,800 RPM. Bore 3.31, stroke 3.54, compression ratio 22:1. Maximum torque 90 foot pounds at 1,800 RPM. 35-amp alternator. (Net Weight: 150 pounds)

Spark Arrester Muffler: (SA-5) 7.

Spark arrester muffler used in addition to standard muffler. (Net Weight: 10 pounds)

8. **Engine Shut Down Gauges:** (SS-8, 9)

Consists of Murphy switches that shut engine down if water temperature is excessive or oil pressure is too low.



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HYDROSTATIC PUMP:

Standard:

Sundstrand piston type, 2.8 CID/rev. direct driven from engine crankshaft. Maximum flow 36 GPM, maximum pressure 4,000 PSI. Electrohydraulic servo and electronic, automotive-type controller.

AXLES:

Standard:

Front Axle:

Channel shaped structure houses torque hubs, brakes and hydraulic drive motors. Front axle oscillates a total of 1-1/2 inches to minimize wheel spin on uneven surfaces.

Rear Axle:

Fixed rigid to frame. Box beam crossmember and thrust bearing supported wheel hubs.

STEERING:

Standard:

Full hydraulic unit controls 2-1/2 inch steering cylinder attached to rear axle. Limited steering if engine dies.

BRAKES:

Standard:

Primary braking from hydrostatic transmission. Foot-actuated disc brake attached into each torque hub for additional braking in some conditions. Parking brake switch, locks brakes to hold crane when not being driven.

TIRES:

9. Standard:

7.50 x 10 pneumatic tires, 16-ply. Pressurized to 150 PSI for crane rated loads.

Optional Tires:

10. <u>Solid Rubber Tires:</u> (TO-31)

For applications where hazardous ground conditions exist. These tires do not change the overall height or ground clearance. (Net Weight: 240 pounds)

11. <u>Solid Rubber Tires, Non-Marking:</u> (TO-32)

Non-marking tires for applications where hazardous ground conditions exist. These tires do not change the overall height or ground clearance. (Net Weight: 240 pounds)

12. Foam Filling of Tires: (FF-6)

Standard tires, foam filled to prevent flats. (Net Weight: 312 pounds)

13. Spare Tire & Wheel: (SW-28 Front) (SW-23 Rear)

7.50 x 10 pneumatic tires, 16-ply. Front or rear axle must be specified. (Net Weight: 80 pounds)

CHASSIS:

Standard:

Cargo Deck:

29 square foot area. A maximum of 6,000 pounds may be carried on the deck when centered over or to the rear of the front axle. Nine stake pockets are provided in deck and nine, one-inch pipe stakes.

Outriggers:

Four hydraulic outriggers with box-beam construction. Independent controls for each. Hydraulic cylinders are equipped with direct-connected holding valves. Pad dimensions are 6 inches x 8 inches.

Front Pulling Eye:

Heavy eye in front bumper provides for attachment of hook block so main winch line can be used for pulling at or near floor level.



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Optional Chassis Accessories:

14. <u>Auxiliary Winch:</u> (AW-14)

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Optional worm gear winch mounted behind front bumper, with a single lever control at the operator's console. Hydraulic powered to provide bare-drum line pull of 3,000 pounds at 20 feet per minute. Winch drum is 3-1/2 inches diameter by 6-1/4 inches long. The winch includes 80 feet of 5/16 inch wire rope, hook and four-way roller guide. (Net Weight: 120 pounds)

15. Pintle Hook: (PH-13)

T-60-A Holland 5-ton pintle hook mounted on rear frame member. (Net Weight: 7 pounds)

16. <u>Lifting Rings:</u> (LR-7)

Includes four lift rings, one at each corner of the chassis for attaching lifting sling cables. (Net Weight: 10 pounds)

17. <u>Lifting Sling:</u> (LS-10)

Sling to attach to (LR-7) Lifting Rings. (Net Weight: 20 pounds)

18. <u>Headlight and Taillight Grilles:</u> (HTG-2)

Consists of welded steel protective grilles for headlights and taillights. Easily removable or swung out of way for replacing bulbs. (Net Weight: 20 pounds)

OPERATOR'S COMPARTMENT:

Standard:

Operator control station provides one-position access to all chassis and crane functions. Includes adjustable operator's seat and retracting seat belt.

Operator's Compartment Accessories:

19. <u>All Weather Cab:</u> (WC-33, 34)

Consists of rigid mounted canopy section and removable hinged door with safety glass. Rugged canopy structure with laminated glass front and top. Door is equipped with a keyed lock to protect operator's station. Cab door adds 4 inches to crane width on operator's side. Includes heater with two-speed fan and 12 volt electric windshield wiper. Includes sliding window in the door and one fold out window in rear to provied flow-through ventilation. Defroster fan and dome light included. (Net Weight: 180 pounds)

20. <u>Cab Heater:</u> (CH-1, 2)

Heater with two-speed fan, for units without All Weather Cab. (Net Weight: 15 pounds)

21. Operator Guard: (OG-10)

Tubular steel weldment with heavy expanded steel mesh top, bolts over operator's compartment. (Net Weight: 55 pounds)

22. Operator Guard Cover: (OGC-1)

Clear vinyl cover goes over optional operator guard (OG-10) for inclement weather.

(Net Weight: 12 pounds)

23. Floormat: (FM-6)

Ribbed vinyl mat with foam backing for operator comfort.

ELECTRICAL SYSTEM:

Standard:

Electrical Group:

12 Volt DC

Battery:

Group 24 with 550 CCA rating.

Lighting Group:

Consists of two headlights & taillights & 12 volt horn activated by button on instrument panel.

Instrument Group:

Located at operator's station and includes fuel gauge, ammeter, oil pressure, water temperature and hydrostatic oil temperature gauges. All gauges are lighted. Hourmeter records hours only during actual engine operation.



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ELECTRICAL SYSTEM: Cont'd

Back-Up Alarm:

Provides pulsating 97 decibel sound from solid-state alarm when ignition is on and transmission is in reverse.

Optional Electrical Accessories:

24. Outrigger Alarm System: (OW-5)

112 decibel alarm with alternating two-tone sound is actuated by a switch when the "outrigger down" controls are operated.

25. Strobe Lights: (SL-5)

Two yellow strobe lights mounted on turret for high visibility. Flash 60-120 times per minute. Draw 1/2 amps each. Includes operator-controlled switch.

26. <u>Boom Work Lights:</u> (WL-5)

Two work lights, one on side of boom to light boom tip, and one on side of turret to light ground under boom tip. Includes switch at operator's station. (Net Weight: 10 pounds)

27. <u>Boom Work Lights and Strobes:</u> (WLS-3)

Two work lights, one on left side of boom to light boom tip, and one on right side of the turret to light ground under boom tip. Includes switch at operator's station. Two yellow strobe lights, one on each side of turret for high visibility all around crane. Flashes 60-120 times per minute. Each strobe draws only one-half amp. Includes operator controlled switch. Also includes electrical slip rings. (Net Weight: 16 pounds)

HYDRAULIC SYSTEM:

Standard:

Tandem pump mounted to rear end of hydrostatic piston pump which is driven by the engine crankshaft. Delivers 6 GPM at 2,600 PSI for boom circuits and 18 GPM at 2,250 PSI for hoist circuit. System protected by relief valves and two 10-micron filters. Hydraulic reservoir with 14 gallons capacity.

BOOM ASSEMBLY:

Standard:

Three section, high strength steel construction, equipped with bearing pads for efficient support and extension. Double-acting hydraulic cylinders extend boom sections. The primary extension cylinder and the double-acting boom elevation cylinder are equipped with direct connected holding valves. Boom angle indicator provided on both sides of boom.

BOOM HOIST:

Standard:

Turret mounted, planetary gear hoist is hydraulically powered to provide bare-drum line pull of 4,600 pounds and a line speed of 86 feet per minute. Hoist includes 85 feet of 3/8 inch wire rope, downhaul weight, swivel hook and sheave block for 2-part line. (Required for lifts over 4,000 pounds). Sheave block weight is 60 pounds. Downhaul weight is 36 pounds.

Optional Wire Rope:

28. <u>Extra-Long Wire Rope:</u> (WR-2)

140 foot long load line instead of standard 85 foot. (Net Weight: 14 pounds)

BOOM SWING:

Standard:

Heavy-duty ball bearing rotation gear with external teeth supports boom. Rotation is powered by hydraulic motor and worm gear drive. 360 degree continuous rotation.



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BOOM ATTACHMENTS:

Standard:

Anti-Two-Block Device:

Has electric solenoid dump valve which prevents damage to hoist rope and machine components from accidentally pulling load hook against boom tip. This valve will dump the "hoist raise", "telescope extend" and "boom lower" circuits. No other circuits are affected. These circuits are returned to normal operations by operating the "hoist lower" or "telescope retract" control. This system uses a trip arm to activate switch.

29. Optional Boom Attachments:

Boom Extension - 8 Ft.: (BE-23)

Provides 8 feet of additional length for lifting loads with load line. Boom extension may be stowed alongside base boom section when not in use. Tip sheave, attaching brackets and pins included. Deduct 100 pounds from Capacity Chart when boom extension is in stowed position. Includes switch and trip arm for Anti-Two-Block system. (Net Weight: 130 pounds)

30. <u>Boom Extension - 8 Ft. Offset</u>: (BE-28)

Same as BE-23 except has three settings, 0 degrees (in-line), 15 degrees offset and 30 degrees offset. Deduct 100 pounds from Capacity Chart when boom extension is in stowed position. (Net Weight: 150 pounds)

31. <u>Searcher Hook:</u> - Nose Mount (SH-5)

2,000 pounds capacity. Swivel hook with spring latch hangs from support structure projecting outward from boom tip. (Net Weight: 30 pounds)

32. <u>Load Moment Indicator:</u> (LMI)

Warns operator of impending overload with audible and visual signals. Prevents overload by stopping boom functions that cause overload. Readouts for load, boom angle, boom length and load radius. (Net Weight: 50 pounds)

33. <u>Load Indicator:</u> (LI)

Three-sheave load sensor on top of boom. Readout box on top of instrument panel shows load for 1-part and 2-part lines. (Net Weight: 30 pounds)

Should you, as the end user, require an option or special equipment on your IC-35-2C that is not listed on our sales literature, please contact your dealer salesperson or the factory to receive a special quoted price.

** Specifications subject to change without notice **



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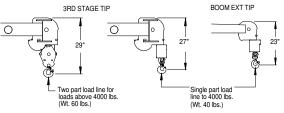
	CAPACITIES APPLY TO OPERATION ON FIRM LEVEL SURFACE								
	LOAD MAIN BOOM OR EXTENSION CAPACITIES IN POUN								
	_	360 ROTATION				OVER FRONT			
	RADIUS	ON		ON		ON		ON	
	FEET	RUBBER		OUTRIGGERS		RUBBER		OUTRIGGERS	
MAIN BOOM	4	5000		8000		6700		8000	
	5	4000		6800		5800		6800	
	6	2850		585	50	5100		5850	
	8	1800		415	50	3500		4150	
	10	1250		320	00	2350		3400	
	12	900		23	50	1750		2850	
	14	700		1850		1350		2450	
	16	600		1500		1100		2150	
	18	500		1250		950		1950	
	19	450		1150		900		1850	
8' BOOM EXTENSION	20	400		1100		850		1600	
	22	300		900		700		1450	
	24	250		800		600		1300	
	26	200		700		500		1150	
	27	15	50	650		450		1100	
	BOOM	8-FOOT BOOM EXTENSI				- STRAIGHT OR OFFSET			
	EXTENSION			MAI	N BOOM	M ANGLE			
	ANGLE	o°	10°	20°	30	40°	50°	60°	70°
	+* O ⁰	1100	1200	1300	1450	1600	1850	2300	3500
	* 15 ⁰		_	1100	1250	1350	1500	1700	2050
	* 30°		_		1100	1200	1300	1450	1600

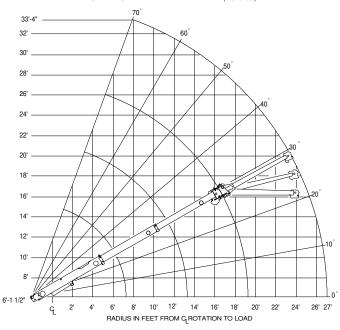
- + USE 0° FOR STRAIGHT BOOM EXTENSION.

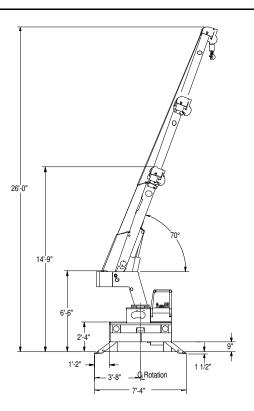
 * USE 0°, 15° OR 30° FOR OFFSET BOOM EXTENSION. BOOM EXTENSION LOADS MUST NOT EXCEED MAIN BOOM CAPACITY.

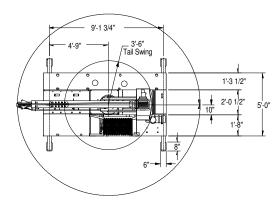
CAPACITIES ON OUTRIGGERS ARE 85% OF TIPPING LOADS. CAPACITIES ON RUBBER ARE 75% OF TIPPING LOADS. CAPACITIES BELOW BOLD LINE ARE LIMITED BY TIPPING. OTHER CAPACITIES ARE LIMITED BY STRUCTURAL OR HYDRAULIC CAPABILITIES.

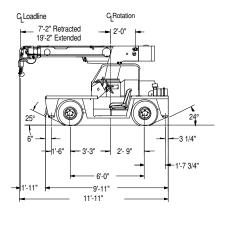
CAUTION: BOOM EXTENSION LOADS MUST NOT EXCEED MAIN BOOM CAPACITY. BOOM EXTENSION DEDUCT: 100 LBS. WHEN STOWED ON BASE BOOM, 300 LBS. IN WORK POSITION WITH LOAD ON MAIN BOOM.













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