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Fn	aine	(Tier	4 I	Final)

Engine Model	Cat® C32 ACERT™	
Gross Power – SAE J1995	765 kW	1,025 hp
Net Power – SAE J1349	683 kW	916 hp
Engine (Tier 2 Equivalent)		
Engine Model	Cat® C32 AC	ERT™
Gross Power – SAE J1995	765 kW	1,025 hp
Net Power – SAE J1349	704 kW	945 hp
Weights – Approximate (Tier 4 Final)		
Target Gross Machine Weight	164 654 kg	363,000 lb
Weights – Approximate (Tier 2 Equivalent)		
Target Gross Machine Weight	164 654 kg	363,000 lb

Operating Specifications (Tier 4 Final)

Nominal Payload (100%)	90.4 tonnes	99.6 tons	
Maximum Payload (110%)	99.4 tonnes	109.6 tons	
Not to Exceed Payload (120%)*	108.5 tonnes	119.6 tons	
Body Capacity – SAE 2:1	64.1 m ³	83.8 yd³	
Operating Specifications (Tier 2 Equivalent)			
Nominal Payload (100%)	90.8 tonnes	100 tons	
Nominar rayload (10070)	00.0 1000		
Maximum Payload (110%)	99.8 tonnes	110 tons	
•		110 tons 120 tons	
Maximum Payload (110%)	99.8 tonnes		

- Capacity with flat floor X Body with liner.

 * Refer to the Caterpillar 10/10/20 Payload Policy for maximum gross vehicle weight limitations.

Features

G Series Customer Requirements

- meet safety and regulatory requirements
- machine available when scheduled to work
- performance that promotes low owning and operating costs
- provide an operating environment that enhances productivity

G Series Quality

G Series is backed by comprehensive virtual validation, prototype testing and over 25,000 hours of work in the hands of customers prior to production.

G Series Performance

The 777G has 7% more torque and new transmission controls that deliver quick haul cycles with automotive-quality shifting and comfort.

G Series Economics

G Series introduces new fuel saving strategies and component life goals to help manage life cycle costs.

G Series Safety

With improved designs that impact braking, traction control, object detection and egress, G Series is setting new standards of safety in this size class of truck.

Sustainable Designs

The 777G reaches new levels of sustainability using less fuel, producing fewer emissions for the U.S. and reducing sound levels by 50% for the operator.

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Since its introduction, in 1977, the Cat® 777 off-highway truck has set the standard in the industry for durability and value. With the introduction of the G Series, Caterpillar introduces a truck with new levels of performance, productivity, and operator comfort.

The 777G has new ways to save fuel and extend filter and component life, helping customers manage their life cycle costs.

Available as either U.S. EPA Tier 4 Final for the U.S. and Canada or Tier 2 Equivalent for all other regions, the 777G is ready to work.

The Operator Experience

Best in the industry

Operator Confidence

- Ergonomics that put controls within reach
- New braking performance and design
- Engine braking option for Automatic Retarding Control
- Improved retarder lever ergonomics and activation
- Mirror options including heated and concave
- Seating that adjusts to individual needs with suspension and three point harness
- Seating for trainer or folds up for additional work space
- In-cab fluid level monitoring
- VIMSTM machine event warnings and messaging

Operator Comfort

- Industry leading access system, with low effort climbing and three points of contact
- Exceptionally smooth machine performance
- Quiet, sound reduced environment
- Automatic temperature control
- Cat Comfort Seat is Series III with vibration reduction
- Electric window left side
- New foot rest addition

Operator Safety

- Emergency egress out right side, hinged window
- Enhanced ROPS/FOPS design
- Secondary braking
- · Ground level daily checks
- TKPH/TMPH tire monitoring system
- Warnings via Advisor display
- Body up speed limited, can be set by customer
- New tread plate design on access system; better traction; sheds material from walkways







Performance

Intelligent application of power and technology

Power

The Cat C32 ACERTTM diesel engine is delivering 7% more torque to the drive train. As a result, a more robust rear axle housing with optional filtration and force lubrication have been designed to handle the higher levels of performance.

Technology

G Series introduces a new planetary powershift transmission control strategy called APECS. APECS takes the benefits of ECPC (Electronic Clutch Pressure Control) and adds part throttle shifting and torque shift management. The result is exceptionally smooth automotive-type shifting and ride quality. APECS also retains torque and momentum through the shifts; increasing performance on grades. The result is quick starts from a stand still and exceptionally smooth shift and ride quality.

Intelligence

The Traction Control System on G Series trucks is now steering sensitive to differentiate between tire spin or high speed turns. The system uses the hydraulically applied service brakes (vs. spring applied secondary brakes) allowing it to engage sooner and at lower speeds. The benefit is a return to traction sooner, reducing tire wear and preserving cycle times.

Fuel Saving Strategies

Solutions that support your lowest cost per ton

Fuel Saving Strategies

- Standard Economy Mode G Series can adjust engine power based on your individual needs. With this feature, fuel savings are achieved by reducing power between 0.15 to 15 percent.
- Adaptive Economy Mode New for G Series requires a baseline for production from you. As the truck goes through the haul cycle, it constantly evaluates your baseline against opportunities to reduce power and save fuel. It's fully automatic with no special operation required.
- Speed Limiting while you can continue to gear limit your
 G Series trucks, Caterpillar offers another alternative
 you can utilize which is the new speed limiting feature.
 Speed limiting allows the truck to travel at a more
 efficient engine speed and gear selection.
- Auto Neutral Idle as the 777G waits for the loader or crusher while idling in a forward gear, the transmission will automatically slip into a neutral state to avoid stalling the torque converter and raising engine rpm. As soon as the operator releases the brake or applies throttle, the truck is instantly back in the forward gear.
- Engine Idle Shutdown when your G Series truck is in park and idles for more than a preset time, the truck will initiate engine shutdown to conserve fuel. This feature can be time adjusted or turned on or off according to your specific needs.

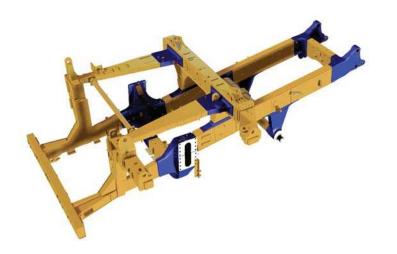




Structural Integrity

Designed for years of off-road service







Braking Performance

Caterpillar has made hydraulic "wet disc" braking standard on all four corners of the 777G. In addition, parking brake actuation is now included on front wheels as well as back wheels. These new standard features increase the braking performance and slope holding capabilities of the truck.

G Series has increased the number of springs in its brake design. This increases the force available to disengage the brakes ensuring clearances are maintained, reducing wear.

A new brake wear indicator can be found on the rear wheels to help you monitor brake life.

Extending brake life can also be achieved by choosing the optional Cat Engine Brake. This Caterpillar design works in conjunction with the automatic retarder control (ARC) to slow the machine.

Rear Wheel Steel Spindles

G Series wheel spindles are solid steel and interchangeable from one side to the other extending their useful service life.

Inverted Rear Cylinders

For G Series, Caterpillar has inverted the rear suspension cylinders to better protect the rods, keeping them cleaner for longer durations.

Structures

The 777G frame has adjustments to the front bumper that improve the approach angle of the truck. Mild steel, box section construction, castings in high stress areas and a high percentage of robotic welding provide long life, ease of welding in the field and reliable performance.

To support the additional torque being produced by the 777G power train, Caterpillar has updated the design of the rear axle housing making it larger with a built-in site gauge to facilitate daily maintenance checks. Customers can choose optional rear axle filtration and forced lubrication for long-life durability in challenging applications.







Power Train

Application specific designs for industry leading performance

Engine

The 777G is powered by the updated Cat C32 ACERT diesel engine.

- For the 777G, the engine and torque converter are producing 7% more usable torque giving the truck new performance levels and quick haul cycles.
- Cat MEUITM injectors provide high pressure, fine atomization for fuel efficient response to loads.
- Low pressure fuel lines from the tank to the engine simplify service.
- The C32 is carefully balanced with vibration controls that reduce noise and protect against unnecessary harmonics.
- Cooling is provided by either a demand fan (standard for Tier 4 Final machines) or a conventional cooling fan.
- Ground level kill switch for safety.
- Excellent high-altitude capability.

Planetary Powershift Transmission

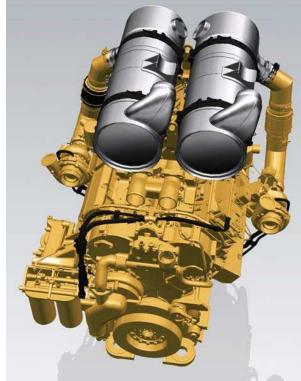
With new control strategies, this proven transmission is better than ever.

- New software controls called APECS provide protection with enhanced electronic clutch pressure control.
- APECS also includes Torque Shift Management that provides quick, responsive travel through the gears and improved performance on grades.
- In addition, Part Throttle Shifting provides an automotive-quality ride.

Special Package Options

- A mud guard package includes engine enclosures to help prevent excessive material build up.
- Caterpillar offers an "XQ," or extra quiet, package offering additional sound suppression.





Emission Controls

Reduced emissions using simple to use, reliable solutions

Tier 4 Final Emission Controls

Caterpillar offers a simple and robust U.S. EPA Tier 4 Final passive solution. Other than normal maintenance, this system requires no additional input or intervention by the operator.

NO_x Reduction

Supported by cleaner burning, ultra-low sulfur diesel fuel and low ash oils, Caterpillar uses its engine-mounted NO_x Reduction System (NRS) to cool combustion chamber temperatures and control NO_x production.

Particulate Matter Reduction

Located on top of the engine are two diesel oxidation catalysts (DOC canisters), one for each exhaust outlet. These DOC canisters reduce particulate emissions.

Tier 4 Final C32 ACERT engines are equipped with MEUI-C injectors. These injectors offer exceptional fuel atomization for engines running at slower speeds. MEUI-C injectors have an improved fuel shut off response time, saving fuel and reducing emissions.

Note that Tier 4 Final equipped machines require the use of ultra-low sulfur diesel fuel and CJ-4 low ash engine oil.

For customers purchasing trucks outside of the U.S. or Canada, Caterpillar offers emission controls similar to those used for Tier 2 regulations.

G Series Body Strategy

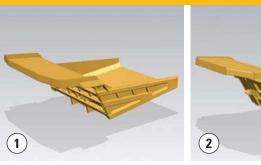
Bodies to meet your application and material needs

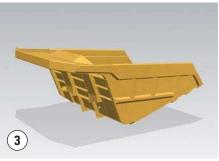
Because no job site or material is identical, Caterpillar offers its customers several body options. Whether you run on steep grades, off load to a crusher, or haul lightweight material, Caterpillar can accommodate with dual slope, flat floor and coal bodies designed for lightweight materials. In addition, steel and rubber liner options provide additional protection.

Caterpillar's 10/10/20 Policy

Caterpillar's 10/10/20 Payload Guidelines are in place to help you maximize component life and the availability of your truck. Your Cat dealer can further explain the 10/10/20 policy. For optimum body life, Caterpillar recommends that 110% payloads occur no more than 10% of the time and that the average of all loads equal the nominal payload. Payloads in excess of 120% of nominal exceed the truck's design parameters.

1) Dual Slope Body 2) X Body 3) Coal Body







Machine Information and Monitoring

Lowering your cost per ton with vital fleet information





Your G Series truck has the ability to communicate (and receive) valuable information. Information that can lead you to producing at a lower cost per ton.

Instrument Cluster

The instrument cluster is used by the operator for quick and simple machine information at a glance. This display also warns the operator with solid lights (Category 1 Warnings) or flashing lights (Category 2 or 3 Warnings) as well as an audible alarm when an event is occurring.

Cat Advisor Display

The Advisor Display has five menus:

- 1. **Operator:** allows 10 people to set up individual profiles and preferences.
- 2. Monitor: displays four parameters per screen including

Payload – there are three sections, Payload State; Payload and Target.

Payload State – will display "Loading"; "Last Pass" or "Loaded."

Payload – displays the calculated payload weight, weight is taken twice to confirm.

Target – displays the target payload.

- 3. **Service:** diagnostics including events, data logger, parameters, calibrations and more.
- 4. **Settings:** set specific targets for autolube intervals, speed limit and more.
- 5. **Service Mode:** a portal to password protected parameters.

VIMSTM

Vital Information Management System (VIMSTM) is the hardware and software behind the machine information and payload tracking that comes through the Advisor display on your 777G truck. VIMS is standard and comes with the Truck Production Management System and Ton Kilometer Per Hour (TKPH) feature to provide production reporting as well as real time load information to the loader operator. TKPH provides valuable tire health information and can be set up to slow the truck when calculated tire limits are being reached.

Truck Production Management System (TPMS)

TPMS – Cat Truck Production Management System will help you get the best return on your truck investment by making sure you're hauling appropriate payloads with every cycle.

- Indicator side lights show the loader operator when they are on their last pass and when the truck is fully loaded.
- TPMS stores 2,400 payload cycles; reports on weights, haul cycle times, distances, with date and time stamps.

Ton Kilometer per Hour (TKPH), Ton Mile per Hour (TMPH) Tire Monitoring

This program takes the payload value from TPMS, combines it with ambient air temperature, machine speed and the manufacturer's TKPH (TMPH) rating for your tires and calculates tire condition continuously. As a tire approaches its calculated limits, the operator gets a warning inside the cab. This Caterpillar exclusive feature is an important tool in your efforts to extend tire life.

Cat Product Link

Cat Product Link allows remote monitoring of equipment to improve overall fleet-management effectiveness. Product Link is deeply integrated into machine systems. Events and diagnostic codes, as well as hours, fuel, idle time and other detailed information are transmitted to a secure web based application, VisionLinkTM. VisionLink includes powerful tools to convey information to users and dealers, including mapping, working and idle time, fuel level and more.





^{*} Product Link licensing not available in all areas. Please consult your Cat dealer for availability.

Cat MineStar System

Efficiently manage your fleet, machine health and enhance safety





Cat MineStarTM System is the industry's broadest suite of integrated mine operations and mobile equipment management technologies, configurable to suit your operation's needs. Its capability sets – Fleet, Terrain, Detect, Health and Command – contain a range of technologies that let you manage everything from fleet assignment and condition monitoring to remote and autonomous control. The 777G can be equipped with many of these advanced technologies.

Fleet

Fleet makes it easy to keep your operation running safely and at peak performance, with real-time control. This optional system consists of on-machine and office technologies, enabling your operations to easily drill down for detailed views and analysis, determine the impact of operational changes prior to implementing them, and analyze reporting on selectable groups of assets down to individual machines.

Fleet can work with data from all types of assets and equipment – including off-highway trucks, wheel loaders, motor graders, wheel dozers, shovels, light duty vehicles and equipment from other manufacturers – helping you reduce costs per ton, enhance productivity and boost overall site profitability.

Detect

Object Detection, one of the capabilities of Detect, comes standard on the 777G. Using a combination of radars, an in-cab display, and multiple cameras, Object Detection provides equipment operators with enhanced awareness for increased site safety. At startup, slow speed operation or whenever a machine stops for a set period of time, the touch screen display alerts the operator when objects have entered critical areas around the equipment. Radars communicate with the in-cab display to provide a visual indication of where objects are relative to the machine along with proximity bars to inform the operator of distance to the detected object. The system can be configured for distance or speed-based standby mode. Both visual and audible warnings are provided when an object has been detected while the machine is in gear and attempts to move towards the object. An optional radar wash feature keeps debris off the cameras and radars, enabling your system to run effectively all shift long.

Health

By identifying many types of potential equipment problems before failure, Health works to minimize unscheduled downtime and productivity loss. Plus, it helps keep your 777G operating costs in check by streamlining service and maintenance management and scheduling. This optional system includes comprehensive maintenance and service planning capabilities. It enables managers to track what equipment is due for service, schedule repairs and maintenance, see what procedures have been performed and monitor how the machine is performing once it goes back to work.

Health can also help identify issues beyond the equipment, including problem areas within the mine site itself. With GNSS tracking capabilities, it generates reports showing where health and operational alerts occur. That can help you spot site problems – such as suboptimal haul road conditions – that affect machine health, machine availability and asset life.

For more information on Cat MineStar System capabilities visit mining.cat.com/miningtechnology.



Serviceability

Clean, convenient, time-saving solutions







G Series will introduce time-saving service improvements to help reduce your costs associated with maintaining your fleet.

Fluid Fill Service Center

A new optional fluid fill service center is located on the left front side of the machine. Technicians can check the level of all machine fluids including:

- Transmission/torque converter hydraulic oil
- Hoist/Brake hydraulic oil
- Diesel fuel
- Engine oil
- Engine coolant

A lighted keypad will indicate three green lights if the fluid level is full, two green lights if the fluid level is at normal levels, and one light if fluid should be added.

Cab Fluid Level Monitoring

Operators are notified when a fluid level is approaching its low level threshold, allowing them to take action in a timely manner.

Electrical Service Center

An Electrical Service Center is also at ground level located on the right front bumper of the machine.

This service center offers connections to:

- 1. Master Disconnect Switch
- 2. Auxiliary Start Receptacle
- 3. Light
- 4. VIMS Port
- 5. ET Port
- 6. Hydraulics Lockout
- 7. Engine Lockout
- 8. Breaker Engine Control
- 9. Breaker Alternator
- 10. Breaker Main Electrical

Brake Wear Indicator

G Series trucks will come equipped from the factory with a simple, time-saving brake wear indicator on the left rear wheel that provides technicians with a visible indicator for rear break wear levels.

Filters

Due to improved hydraulic system updates which have made the system more efficient, Caterpillar is able to extend hydraulic filter life to 1,000 hours under normal operating conditions. All engine filters are conveniently grouped and easily accessible.

Fuel

The 777G fuel tank comes in two sizes: 1135 L/300 gal and 1324 L/350 gal. It features fast fill at the tank with the port recessed to avoid damage. New sight gauges indicate 1/4 and 3/4 fill levels. A capacitive fuel level indicator provides real time fuel level information.

Cab Air Filter Precleaner

An optional precleaner is available for cab air filters. This option can significantly extend your filter life and service intervals.

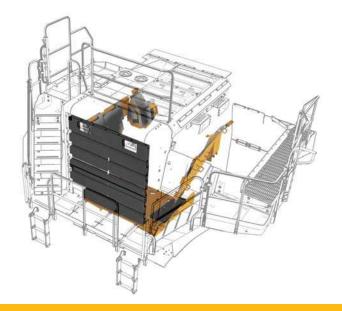
Right Side Platform

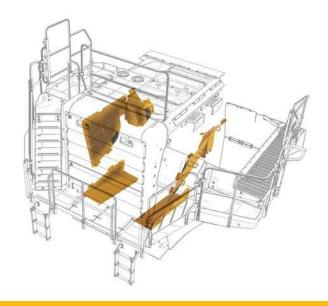
The right side platform on the 777G has been designed specifically to handle customer attachments that may include mandatory fire suppression hardware.











Special Packages

Options to meet your needs

XQ Sound Suppression Package

For environments sensitive to sound, the XQ package reduces the spectator noise level of the machine to 112 dB(A) using both the ISO 6393 and ISO 6395 test procedures. This test result has an accuracy of plus or minus 1 dB(A). This package includes a noise reduced Cat C32 engine, panels that enclose the engine compartment and sound reduction material within the radiator cowl. Sound reduction material in the cab is standard on the truck. Tier 2 trucks shipping outside of the U.S. and Canada will come equipped with a demand fan for the XQ package.

Mud Package

Caterpillar offers a mud package that encloses the engine compartment and helps protect against sticky, difficult material that could affect machine performance or maintenance. Black rubber mud flaps are standard equipment on the machine.

Safety

For the continued success of your people and business

Cat trucks offer operators a comfortable, confident ride with safety features that help them stay informed, alert and in control.

Safety

- Ground level daily check points
- Excellent visibility using mirrors and Object Detection with its in cab display
- Solid, stable walking/working platforms with good traction, material shedding, handrails
- Emergency egress from within the cab through a hinged right-side window
- Ground level electrical service box for lockout/tag out, steering system lockout
- Ground level optional fluid fill center with level check keypad
- Secondary steering, engages automatically
- Three levels of braking (service, secondary, engine) and a red foot pedal for secondary brakes
- ROPS/FOPS structures in cab
- Brake wear indicator
- Three point harness operator seat belt
- Trainer seat with lap belt
- Body up gear limiting
- Haul road speed limiting
- Automatic Retarder Control, smooth predictable performance
- New Traction Control System, returns the truck to solid footing sooner
- In cab fluid level monitoring for operator
- TKPH/TMPH Tire Monitoring System
- Truck Production Monitoring System (TPMS) providing payload, fuel, segment and cycle time information
- Engine overspeed protection using ARC
- Three levels of warning for parameters outside of their working zones
- Ground level fuel shut off switch to stop the engine









Sustainability

Sustainability benefits us all

At Caterpillar, sustainable designs have always been a priority. Cat trucks have historically offered industry leading availability, life cycles and parts commonality. Today we offer even more ways to reduce our impact on the environment.

With G Series, Caterpillar is pleased to be releasing its first North American Tier 4 Final product – two years prior to the implementation of the regulation. In addition to reducing emissions, G Series offers lower operator sound levels and new ways to conserve fuel.

- Fuel conservation features: two fuel economy modes, speed limiting, Auto Neutral Idle, Engine Idle Shutdown, new Traction Control System
- Keeping the site clean with grouped service locations, ecology drains and convenient, optional fluid fill and electrical service centers
- Reducing operator cab noise levels by 50% from previous trucks
- Longer component life for tires using TCS and TKPH/TMPH
- Cat Reman parts offer recycling and reuse opportunities
- Longer service life for hydraulic oil filters (1,000 hrs), and air filters with precleaner installed
- Reduced emissions with Tier 4 Final emission controls (for North America) reducing No_x and Particulate Matter by 90% over Tier 3 as well as reduced emissions from fuel conservation
- Parts commonality with other Cat equipment

Engine (Tier 4 Fi	inal)		
Engine Model	Cat® C32 A	ACERT TM	
Engine Speed	1,800 rpm		
Gross Power – SAE J1995	765 kW	1,025 hp	
Net Power – SAE J1349	683 kW	916 hp	
Net Power – ISO 9249	683 kW	916 hp	
Net Power – 80/1269/EEC	683 kW	916 hp	
Engine Power – ISO 14396	752 kW	1,008 hp	
Peak Torque Speed	1,300 rpm		
Net Torque	5044 N·m	3,720 lb-ft	
Cylinders	12		
Bore	145 mm	5.7 in	
Stroke	162 mm	6.4 in	
Displacement	32.1 L	1,959 in ³	

Engine (Tier 2 Equivalent) Cat® C32 ACERT™ Engine Model Engine Speed 1,800 rpm 765 kW Gross Power -1,025 hp **SAE J1995** Net Power -704 kW 945 hp **SAE J1349** Net Power -704 kW 945 hp ISO 9249 Net Power -704 kW 945 hp 80/1269/EEC Engine Power -755 kW 1,012 hp ISO 14396 Peak Torque Speed 1,300 rpm Net Torque 5286 N·m 3,899 lb-ft Cylinders 12 Bore 146 mm 5.7 in 162 mm Stroke 6.4 in Displacement 32.1 L 1,959 in³

- Power rating applies at 1,800 rpm when tested under the specified condition for the specified standard.
- Ratings based on SAE J1995 standard air conditions of 25° C (77° F) and 100 kPa (29.61 Hg) barometer. Power based on fuel having API gravity of 35 at 16° C (60° F) and an LHV of 42 780 kJ/kg (18,390 BTU/lb) when engine used at 30° C (86° F).
- No engine derating required up to 2286 m (7,500 ft) for Tier 4 Final and 4600 m (15,000 ft) for Tier 2 Equivalent.
- Not regulated under EU Stage IV regulations due to power rating above 560 kW (750 hp).

Transmission (Tier 4 Final)		
Forward 1	10.7 km/h	6.6 mph
Forward 2	14.6 km/h	9.1 mph
Forward 3	19.2 km/h	11.9 mph
Forward 4	26.7 km/h	16.6 mph
Forward 5	36.2 km/h	22.5 mph
Forward 6	48.6 km/h	30.2 mph
Forward 7	65.9 km/h	40.9 mph
Reverse	12.1 km/h	7.5 mph

Transmission (Tier 2 Equiv	valent)
Forward 1	10.7 km/h	6.6 mph
Forward 2	14.6 km/h	9.1 mph
Forward 3	19.2 km/h	11.9 mph
Forward 4	26.7 km/h	16.6 mph
Forward 5	36.2 km/h	22.5 mph
Forward 6	48.6 km/h	30.2 mph
Forward 7	65.9 km/h	40.9 mph
Reverse	12.1 km/h	7.5 mph

 Maximum travel speeds with standard 27.00R49 (E4) tires.

Final Drives	
Differential Ratio	3.64:1
Planetary Ratio	4.80:1
Total Reduction Ratio	17.49:1
Brakes	
Brake Surface Area – Front	40 846 cm ² 6,331 in ²
Brake Surface Area – Rear	102 116 cm ² 15,828 in ²
Brake Standards	ISO 3450:1996

Body Hoists (Tie	r 4 Final)	
Pump Flow – High Idle	458 L/min	120.9 gal/min
Relief Valve Setting – Raise	18 950 kPa	2,750 psi
Relief Valve Setting – Lower	3450 kPa	500 psi
Body Raise Time – High Idle	15 seconds	
Body Lower Time – Float	13 seconds	
Body Lower Time – High Idle	13 seconds	

204 1101010 (110		
Pump Flow – High Idle	458 L/min	120.9 gal/min
Relief Valve Setting – Raise	18 950 kPa	2,750 psi
Relief Valve Setting – Lower	3450 kPa	500 psi
Body Raise Time – High Idle	15 seconds	
Body Lower Time – Float	13 seconds	
Body Lower Time – High Idle	13 seconds	

Body Hoists (Tier 2 Equivalent)

Capacity – Dual Slope – 100% Fill Factor			
Struck	41.9 m ³	54.8 yd ³	
Heaped 2:1 (SAE)	60.2 m ³	78.8 yd³	

100% Fill Factor			
Struck	43.1 m ³	56.3 yd ³	
Heaped 2:1 (SAE)	64.1 m ³	83.8 yd ³	

Capacity – Coal 100% Fill Factor	Bodies –	
SAE 2:1 for use with material densities of 1160 kg/m ³ (1,950 lb/yd ³)	89 m³	116 yd³
SAE 2:1 for use with material densities of 1040-1160 kg/m ³ (1,750-1,950 lb/yd ³)	106 m ³	139 yd ³
SAE 2:1 for use with material densities of 950-1040 kg/m ³ (1,600-1,750 lb/yd ³)	110 m ³	144 yd³
SAE 2:1 for use with material densities less than 950 kg/m ³ (1,600 lb/yd ³)	126 m ³	165 yd³

Approximate					
Front Axle – Empty	46%				
Front Axle – Loaded	33%				
Rear Axle – Empty	54%				

W. L. D. C. L.

Rear Axle – Loaded 67%

Suspension		
Empty Loaded Cylinder Stroke Front	74.7 mm	2.9 in
Empty Loaded Cylinder Stroke Rear	66 mm	2.5 in
Rear Axle Oscillation	5.4°	

Sound

Sound Standards

- The operator Equivalent Sound Pressure Level (Leq) is 73 dB(A) when SAE J1166 FEB2008 is used to measure the value for an enclosed cab. This is a work cycle sound exposure level. The cab was properly installed and maintained. The test was conducted with the cab doors and the cab windows closed.
- The exterior sound pressure level for the standard machine measured at a distance of 15 m (49 ft) according to the test procedures specified in SAE J88:2008, mid-gear moving operation is 83 dB(A) for Tier 4 Final trucks and 84 dB(A) for Tier 2 Equivalent.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

Service Refill Ca	pacities		
Fuel Tank	795 L	210 gal	
Cooling System – Tier 4 Final	240 L	63.4 gal	
Cooling System – Tier 2 Equivalent	228 L	60.2 gal	
Crankcase	109 L	28.7 gal	
Differentials	227 L	59.9 gal	
Final Drives (each)	76 L	20 gal	
Steering System (includes tank)	53.6 L	14.1 gal	
Brake Hoist System (includes tank)	444 L	117 gal	
Brake Hoist System	322 L	85 gal	
Torque Converter/ Transmission System	138.5 L	36.5 gal	

Steering		
Steering Standards	SAE J15 ISO 5010	11 FEB94 1:1992
Steer Angle	30.5°	
Turning Diameter – Front	25.3 m	83 ft
Turning Circle Clearance Diameter	28.4 m	93 ft

Tires Standard Tire 27.00R49 (E4)

- Productive capabilities of the 777G truck are such that, under certain job conditions, TKPH (TMPH) capabilities of standard or optional tires could be exceeded and, therefore, limit production.
- Caterpillar recommends the customer evaluate all job conditions and consult the tire manufacturer for proper tire selection.

ROPS

ROPS/FOPS Standards

- ROPS (Rollover Protective Structure) for cab offered by Caterpillar meets ISO 3471:2008 ROPS criteria.
- FOPS (Falling Objects Protective Structure) meets ISO 3449:2005 Level II FOPS criteria.

Weight/Payload Calculation – Tier 4 Final Examples

777G – X Body (flat floor)		327-0400 Body System		363-5111 Body + Steel Liner		363-5112 Body + HD Steel Liner		363-5113 Body + Rubber Liner	
Base – Floor/Sidewall/Frontwall	mm in	20/10/12 (0.79/0.39/0.47)		20/	20/10/12		20/10/12 (0.79/0.39/0.47)		10/12 .39/0.47)
Liner – Floor/Sidewall/Frontwall	mm in	NA		12/10/6 (0.47/0.39/0.24)		16/10/10 (0.63/0.39/0.39)		102/10/10 (4.02/0.39/0.39)	
Payload Capacity		64.1 m ³	(83.8 yd³)	63.5 m ³	(83.1 yd³)	63.3 m ³	(82.8 yd³)	60.9 m ³	(79.7 yd³)
Target Gross Machine Weight	kg (lb)	164 654	(363,000)	164 654	(363,000)	164 654	(363,000)	164 654	(363,000)
Empty Chassis Weight	kg (lb)	51 286	(113,085)	51 286	(113,085)	51 286	(113,085)	51 286	(113,085)
Body System Weight	kg (lb)	15 851	(34,945)	20 676	(45,583)	22 249	(49,501)	23 042	(50,800)
Empty Machine Weight	kg (lb)	67 137	(148,036)	71 850	(158,428)	73 535	(162,144)	74 328	(163,892)
Attachments									
Fuel Tank Size	L (gal)	1136	(300)	1136	(300)	1136	(300)	1136	(300)
Fuel Tank – 100% Fill	kg (lb)	955	(2,106)	955	(2,106)	955	(2,106)	955	(2,106)
Debris Allowance – 2%	kg (lb)	1362	(3,003)	1456	(3,211)	1490	(3,285)	1525	(3,319)
Empty Operating Weight**	kg (lb)	68 092	(150,143)	74 011	(160,535)	74 490	(164,250)	75 283	(165,999)
Target Payload*	kg (lb)	95 200	(209,854)	90 393	(199,254)	88 674	(195,465)	87 865	(193,681)
Target Payload*	tonnes (tons)	95.2	(104.9)	90.4	(99.6)	88.7	(97.7)	87.9	(96.8)
10/10/20 Policy*									
Nominal Payload – 100%	kg (lb)	95 200	(209,854)	90 393	(199,254)	88 674	(195,465)	87 865	(193,681)
Maximum Working Payload – 110%	kg (lb)	104 720	(230,840)	99 432	(219,180)	97 541	(215,011)	96 652	(213,049)
Not to Exceed Payload – 120%	kg (lb)	114 240	(251,825)	108 471	(239,105)	106 409	(234,558)	105 438	(232,417)
Maximum Gross Machine Weight*	kg (lb)	182 332	(401,968)	181 276	(399,640)	180 899	(398,808)	180 721	(398,416)

777G – Dual Slope		242-3170 Body System			-3212 Steel Liner	277-3213 r Body + Rubber Liner	
Base – Floor/Sidewall/Frontwall	mm in	20/10/12 (0.79/0.39/0.47)		20/10/12 (0.79/0.39/0.47)		20/10/12 (0.79/0.39/0.47)	
Liner – Floor/Sidewall/Frontwall	mm in	None			/8/8 .31/0.31)		(10/10 .39/0.39)
Payload Capacity		60.1 m ³	(78.6 yd³)	59.5 m ³	(77.8 yd³)	57.0 m ³	(74.6 yd³)
Target Gross Machine Weight	kg (lb)	164 654	(363,000)	164 654	(363,000)	164 654	(363,000)
Empty Chassis Weight	kg (lb)	51 286	(113,085)	51 286	(113,085)	51 286	(113,085)
Body System Weight	kg (lb)	16 075	(32,954)	21 770	(48,003)	23 017	(50,752)
Empty Machine Weight	kg (lb)	67 361	(146,039)	73 056	(161,088)	74 303	(163,837)
Attachments							
Fuel Tank Size	L (gal)	1136	(300)	1136	(300)	1136	(300)
Fuel Tank – 100% Fill	kg (lb)	955	(2,106)	955	(2,106)	955	(2,106)
Debris Allowance – 2%	kg (lb)	1344	(2,963)	1480	(3,264)	1505	(3,319)
Empty Operating Weight**	kg (lb)	68 316	(148,145)	74 011	(163,194)	75 258	(165,944)
Target Payload*	kg (lb)	94 994	(211,892)	89 163	(196,542)	87 891	(193,737)
Target Payload*	tonnes (tons)	95.0	(105.9)	89.2	(98.3)	87.9	(96.9)
10/10/20 Policy							
Nominal Payload – 100%	kg (lb)	94 994	(211,892)	89 163	(196,542)	87 891	(193,737)
Maximum Working Payload – 110%	kg (lb)	104 494	(233,081)	98 079	(216,196)	96 680	(213,111)
Not to Exceed Payload – 120%	kg (lb)	113 993	(254,271)	106 995	(235,850)	105 469	(232,485)
Maximum Gross Machine Weight*	kg (lb)	182 309	(402,416)	181 006	(399,045)	180 727	(398,429)

^{*}Refer to Caterpillar 10/10/20 overload policy.

^{**}Includes weight of all attachments.

Weight/Payload Calculation – Tier 4 Final Examples

777G – Gateless Coal Body		321-5400 Body System			321-5410 Body System		321-5500 Body System		321-5500 Body System	
Base – Floor/Sidewall/Frontwall	mm in	14/10/10 (0.55/0.39/0.39)					10/10 .39/0.39)		10/10 .39/0.39)	
Liner – Floor/Sidewall/Frontwall	mm in	None		N	None		None		one	
Payload Capacity		89.3 m ³	(116.8 yd³)	106 m ³	(138.6 yd³)	110 m ³	(143.9 yd³)	125.9 m ³	(164.7 yd³)	
Target Gross Machine Weight	kg (lb)	164 654	(363,000)	164 654	(363,000)	164 654	(363,000)	164 654	(363,000)	
Empty Chassis Weight	kg (lb)	51 286	(113,085)	51 286	(113,085)	51 286	(113,085)	51 286	(113,085)	
Body System Weight	kg (lb)	16 710	(36,839)	17 826	(39,300)	17 712	(39,048)	18 915	(41,700)	
Empty Machine Weight	kg (lb)	67 996	(149,924)	69 112	(152,385)	68 998	(152,133)	70 200	(154,785)	
Attachments										
Fuel Tank Size	L (gal)	1136	(300)	1136	(300)	1136	(300)	1136	(300)	
Fuel Tank – 100% Fill	kg (lb)	955	(2,106)	955	(2,106)	955	(2,106)	955	(2,106)	
Debris Allowance – 2%	kg (lb)	1379	(3,041)	1402	(3,090)	1399	(3,085)	1423	(3,138)	
Empty Operating Weight**	kg (lb)	68 951	(152,030)	70 067	(154,491)	69 953	(154,239)	71 156	(156,891)	
Target Payload*	kg (lb)	94 324	(207,929)	93 185	(205,419)	93 302	(205,676)	92 075	(202,971)	
Target Payload*	tonnes (tons)	94.3	(104.0)	93.2	(102.7)	93.3	(102.8)	92.1	(101.5)	
10/10/20 Policy										
Target Payload – 100%	kg (lb)	94 324	(207,929)	93 185	(205,419)	93 302	(205,676)	92 075	(202,971)	
Target Payload – 110%	kg (lb)	103 756	(228,722)	102 504	(225,961)	102 632	(226,244)	101 282	(223,268)	
Target Payload – 120%	kg (lb)	113 189	(249,515)	111 822	(246,503)	111 962	(246,811)	110 490	(243,565)	
Maximum Gross Machine Weight*	kg (lb)	182 140	(401,545)	181 890	(400,994)	181 915	(401,050)	181 646	(400,456)	

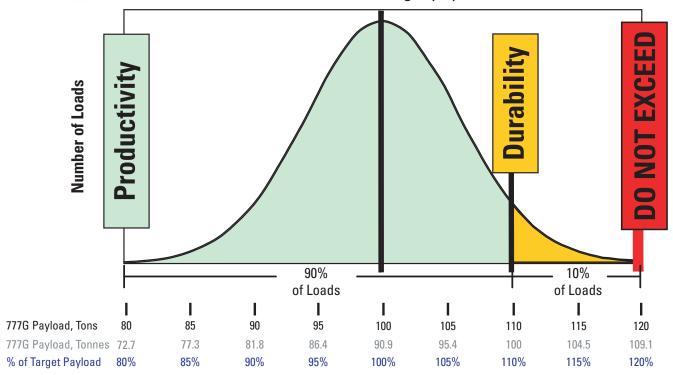
^{*}Refer to Caterpillar 10/10/20 overload policy.

^{**}Includes weight of all attachments.

10/10/20 Payload Management Policy for Optimal Machine Life

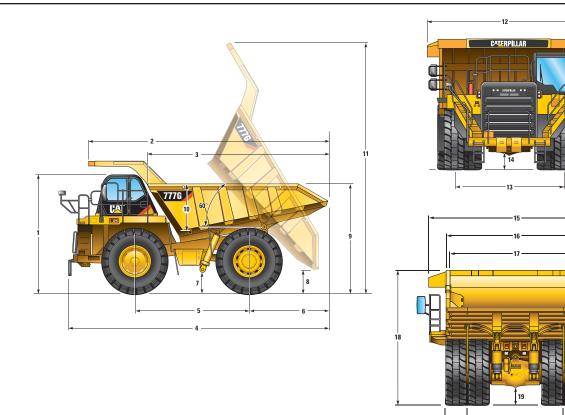
The ideal hauling strategy that maximizes machine and machine component life is to keep the mean of all payloads at or below the machine's rated target payload.

- 90% of loads should fall into this range
- No more than 10% of loads should exceed 10% of the target payload
- No loads should be above 20% of the target payload



Dimensions

All dimensions are approximate.

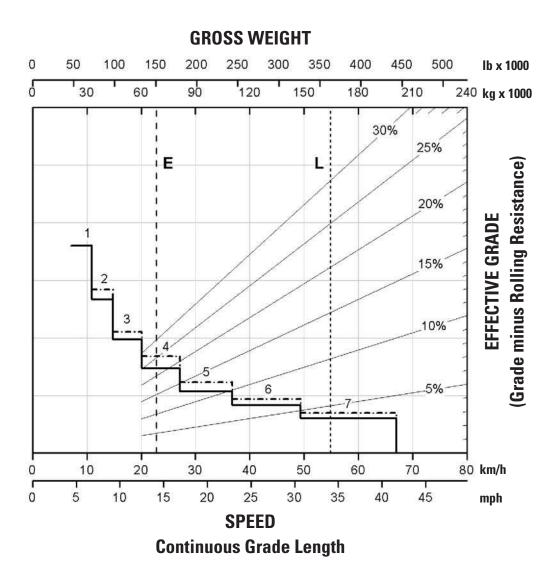


		Dual S	lope	ХВо	dy Coal Body 1		ody 1	Coal B	ody 2
1	Height to Top of ROPS	4730 mm	15.50 ft	4730 mm	15.50 ft	4730 mm	15.50 ft	4730 mm	15.50 ft
2	Overall Body Length	9830 mm	32.20 ft	10 070 mm	33.04 ft	10 274 mm	33.71 ft	10 445 mm	34.27 ft
3	Inside Body Length	6580 mm	21.50 ft	7037 mm	23.09 ft	7562 mm	24.81 ft	7734 mm	25.37 ft
4	Overall Length	10 535 mm	34.50 ft	10 758 mm	35.30 ft	10 968 mm	35.98 ft	11 140 mm	36.55 ft
5	Wheelbase	4560 mm	14.90 ft	4560 mm	14.96 ft	4560 mm	14.96 ft	4560 mm	14.96 ft
6	Rear Axle to Tail	3062 mm	10.00 ft	3263 mm	10.71 ft	3473 mm	11.39 ft	3644 mm	11.96 ft
7	Ground Clearance	896 mm	2.90 ft	896 mm	2.94 ft	896 mm	2.94 ft	896 mm	2.94 ft
8	Dump Clearance	965 mm	3.10 ft	893 mm	2.93 ft	935 mm	3.07 ft	821 mm	2.69 ft
9	Loading Height – Empty	4380 mm	14.30 ft	4429 mm	14.53 ft	4851 mm	15.92 ft	5321 mm	17.46 ft
10	Inside Body Depth – Maximum	1895 mm	6.20 ft	1777 mm	5.83 ft	2223 mm	7.29 ft	2693 mm	8.84 ft
11	Overall Height – Body Raised	9953 mm	32.60 ft	10 071 mm	33.04 ft	10 319 mm	33.85 ft	10 319 mm	33.85 ft
12	Operating Width	6687 mm	21.90 ft	6687 mm	21.94 ft	6706 mm	22.00 ft	6706 mm	22.00 ft
13	Front Tire Width	4170 mm	13.60 ft	4170 mm	13.68 ft	4170 mm	13.68 ft	4170 mm	13.68 ft
14	Engine Guard Clearance	864 mm	2.80 ft	864 mm	2.83 ft	864 mm	2.83 ft	864 mm	2.83 ft
15	Overall Canopy Width	6200 mm	20.30 ft	6200 mm	20.34 ft	6404 mm	21.01 ft	6404 mm	21.01 ft
16	Outside Body Width	5524 mm	18.10 ft	5682 mm	18.64 ft	6365 mm	20.88 ft	6368 mm	20.89 ft
17	Inside Body Width	5200 mm	17.00 ft	5450 mm	17.88 ft	6150 mm	20.18 ft	6150 mm	20.18 ft
18	Front Canopy Height	5200 mm	17.00 ft	5370 mm	17.62 ft	5840 mm	19.16 ft	5840 mm	19.16 ft
19	Rear Axle Clearance	902 mm	2.90 ft	902 mm	2.96 ft	902 mm	2.96 ft	902 mm	2.96 ft
20	Rear Dual Tire Width	3576 mm	11.70 ft	3576 mm	11.73 ft	3576 mm	11.73 ft	3576 mm	11.73 ft
21	Overall Tire Width	5223 mm	17.10 ft	5223 mm	17.14 ft	5223 mm	17.14 ft	5223 mm	17.14 ft

Retarding Performance (Tier 4 Final)

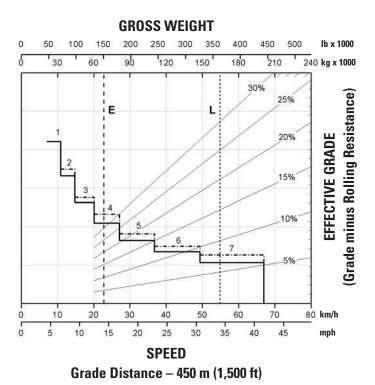
To determine retarding performance: Add lengths of all downhill segments and, using this total, refer to proper retarding chart. Read from gross weight down to the percent effective grade. Effective grade equals actual % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-effective grade point, read horizontally to the curve with the highest obtainable gear, then down to maximum descent speed brakes can properly handle without exceeding cooling capacity. The following charts are based on these conditions: 32° C (90° F) ambient temperature, at sea level, with 27.00R49 (E4) tires.

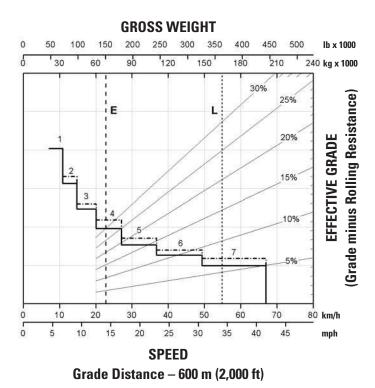
NOTE: Select the proper gear to maintain engine rpm at the highest possible level, without overspeeding the engine. If cooling oil overheats, reduce ground speed to allow transmission to shift to the next lower speed range.



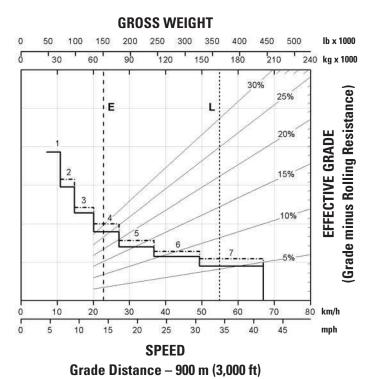
25

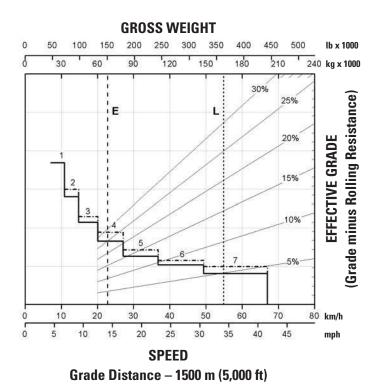
Retarding Performance (Tier 4 Final)





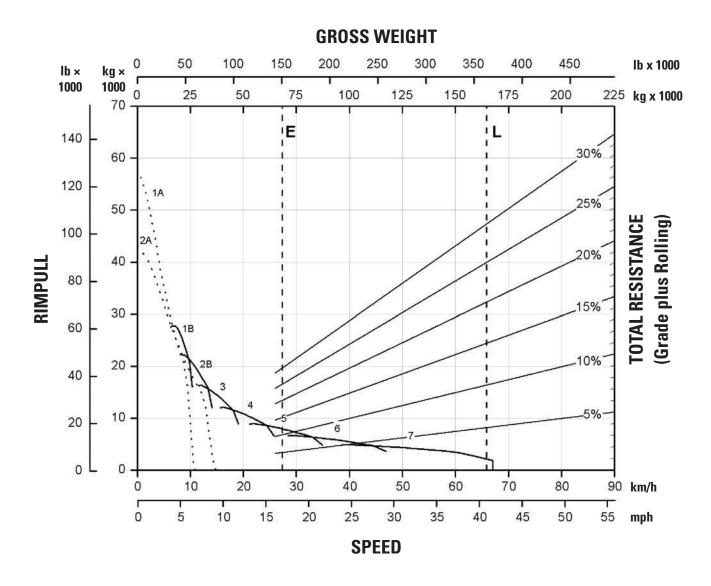
Retarding Performance (Tier 4 Final)





Gradeability/Speed/Rimpull (Tier 4 Final)

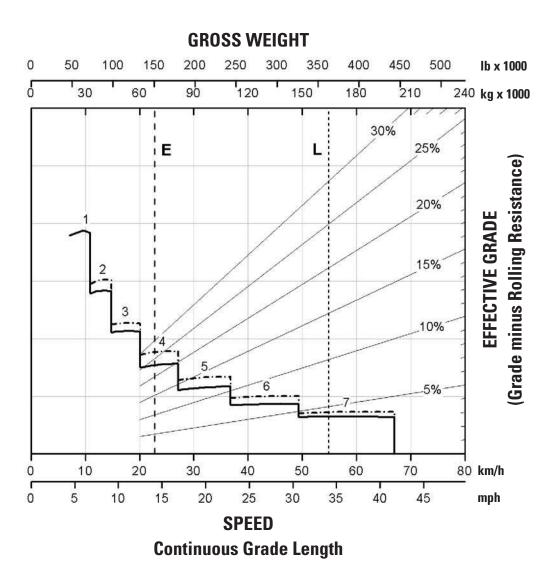
To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable gear, then down to maximum speed. Usable rimpull will depend upon traction available and weight on drive wheels.



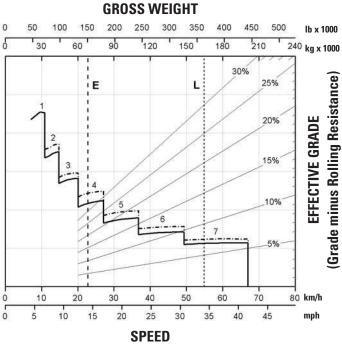
Retarding Performance (Tier 2 Equivalent)

To determine retarding performance: Add lengths of all downhill segments and, using this total, refer to proper retarding chart. Read from gross weight down to the percent effective grade. Effective grade equals actual % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-effective grade point, read horizontally to the curve with the highest obtainable gear, then down to maximum descent speed brakes can properly handle without exceeding cooling capacity. The following charts are based on these conditions: 32° C (90° F) ambient temperature, at sea level, with 24.00R35 (E4) tires.

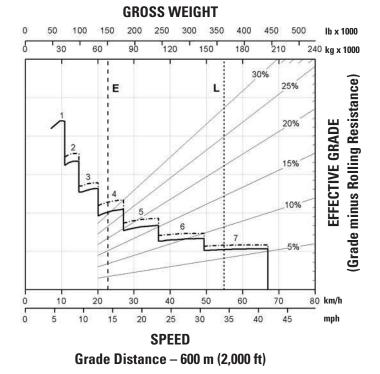
NOTE: Select the proper gear to maintain engine rpm at the highest possible level, without overspeeding the engine. If cooling oil overheats, reduce ground speed to allow transmission to shift to the next lower speed range.



Retarding Performance (Tier 2 Equivalent)

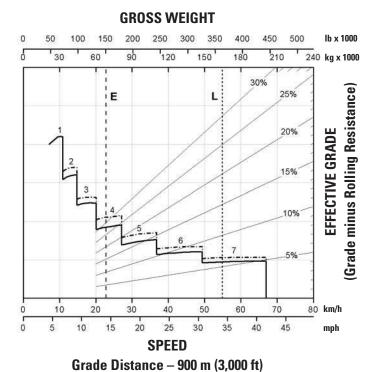


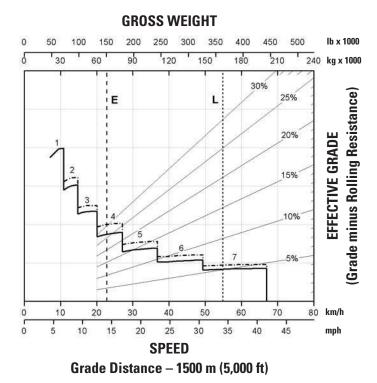
Grade Distance – 450 m (1,500 ft)



30

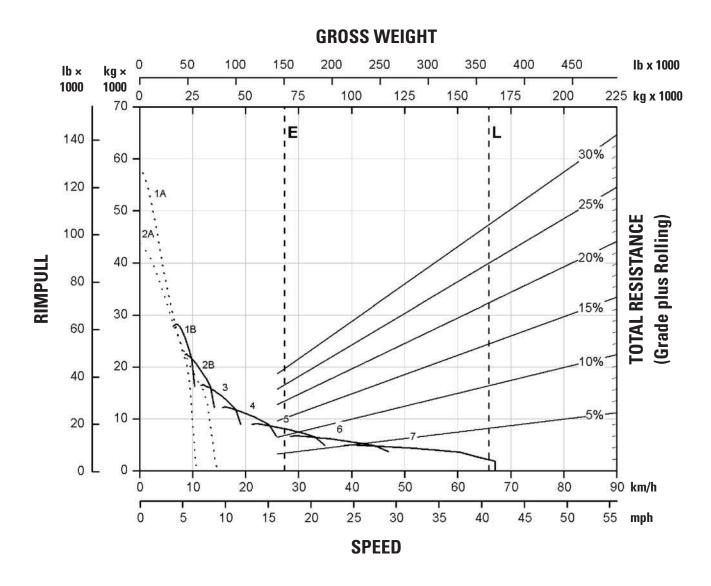
Retarding Performance (Tier 2 Equivalent)





Gradeability/Speed/Rimpull (Tier 2 Equivalent)

To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable gear, then down to maximum speed. Usable rimpull will depend upon traction available and weight on drive wheels.



Standard equipment may vary. Consult your Cat dealer for details.

POWER TRAIN

Autostall

Engine idle shutdown

Air-To-Air Aftercooler (ATAAC)

Air cleaner with precleaner (2)

Automatic cold mode idle control

Electric priming pump

Electric cold weather start

(two starters and four batteries)

Ether starting aid

Exhaust, muffler

Fuel filter/water separator

QuickEvacTM

Turbocharger (2)

Braking system:

- Brake wear indicator
- Automatic Retarder Control (ARC)
 (utilizes oil-cooled, multiple disc brakes)
- Brake release motor (towing)
- Manual retarder (utilizes oil cooled, multiple disc brakes)
- Oil-cooled, multiple disc (front/rear)
- Parking
- Secondary
- Service

Transmission

- Auto neutral idle
- APECS Software
- ECPC

Part Throttle Shifting

- 7 speed automatic powershift with Torque Shift Management electronic clutch pressure control
- Body up shift inhibitor
- Directional shift management
- Downshift inhibitor
- Neutral start switch
- Neutral coast inhibitor
- Reverse shift inhibitor
- Reverse neutralizer during dumping
- Programmable top gear selection

SUSPENSION SYSTEMS

Suspension, rear (EU Compliant)

ELECTRICAL

Alarm, backup

Alternator, 115 ampere

Auxiliary jump start receptacle

Batteries, maintenance-free, 12V (4),

190 amp-hour

Electrical system, 25 AMP, 24V to 12V converter

Lighting system

- Backup light (halogen)
- Directional signals/hazard warning, (front and rear LED)
- Headlights, (halogen) with dimmer
- Payload, indicator lights
- Operator access courtesy lights
- Side profile lights
- Stop/tail lights (LED)
- Service lights

MINESTAR ready

OPERATOR ENVIRONMENT

Air conditioning

Ashtray and cigarette lighter

Coat hook

Cup holders (4)

Diagnostic connection port, 24V

Entertainment Radio Ready

- 5 amp converter
- Speakers
- Antenna
- Wiring harness

Gauges/indicators

- Air cleaner service indicator
- Brake oil temperature gauge
- Coolant temperature gauge
- Hour meter
- Tachometer
- Engine overspeed indicator
- Fuel level
- Speedometer with odometer
- Transmission gear indicator

Heater/defroster (11 070 kCal/43,930 BTU)

Auto temp control

Fluid level monitoring

Hoist lever Horn, electric

Light – dome Light – courtesy

Load counter, automatic

Advisor display

VIMS

TPMS

Foot rest

Mirrors - heated

Power port, 24V and 12V (2)

ROPS cab, insulated/sound suppressed

Cat Comfort Series III

- full air suspension.
- retractable 3 point seat belt with shoulder harness

Steering wheel, padded, tilt and telescopic

Storage compartment

Sun visor

Throttle lock

Window, right side, hinged access/egress

Electric left side window control

Windshield wiper (intermittent) and washer

Tinted, laminated glass

TECHNOLOGY PRODUCTS

Product Link Ready (Level 1)

TKPH/TMPH (Tons Kilometer Per Hour/

Tons Mile Per Hour)

Object Detection (4 cameras, 4 radars)

Adaptive economy mode

GUARDS

Engine crankcase

Driveline

Fan and A/C

FILLIDS

Extended Life Coolant to –35° C (–30° F)

777G Standard Equipment

Standard equipment (cont'd)

OTHER STANDARD EQUIPMENT

Body mounting group

Body safety pin (secures body in up position)

Body down indicator

CD ROM parts book

Center mounted rims

Fuel tank (1136 L/300 gal)

Ground level battery disconnect

Ground level engine shutdown

Ground level grease fittings

Reservoirs (separate)

- Brake/hoist
- Steering
- Transmission/torque converter

Rims 19.5×49

Rock ejectors

Supplemental steering (automatic)

Tie down eyes

Tow hooks (front)/Tow pin (rear)

Vandalism protection locks

Wiggins fast fuel

Traction Control System (new version)

Attachment Zone

777G Optional Equipment

Optional equipment may vary. Consult your Cat dealer for details.

Body heatCold weather packagesBody linerExtended Life BrakesBody side boardsFluid fill service center

Cab precleaner HID lights
Cat Engine Brake Mirrors, convex
Clustered grease fittings Mirrors, heated

Spare rim

Visibility package

(meets ISO 5006 requirements)

Wheel chocks

Work Area Vision System (WAVS)

777G Off-Highway Truck

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEHQ6553 (01-2012)

