

988K

Wheel Loader



Engine

Engine Model	Cat® C18 ACERT™	
Emissions	U.S. EPA Tier 4 Final/EU Stage IV OR Tier 3/Stage IIIA Equivalent OR Tier 2/Stage II Equivalent	
Gross (ISO 14396)	432 kW	580 hp
Net Power – SAE J1349	403 kW	541 hp

Buckets

Bucket Capacities	4.7-13 m ³	6.2-17 yd ³
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Operating Specifications

Rated Payload – Quarry Face	11.3 tonnes	12.5 tons
Rated Payload – Loose Material	14.5 tonnes	16 tons
Operating Weight	51 062 kg	112,574 lb

Lower your cost per ton with industry leading efficiency.

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Cat® Large Wheel Loaders are designed with durability built in, ensuring maximum availability through multiple life cycles. With optimized performance and simplified serviceability, our machines allow you to move more material efficiently and safely at a lower cost per ton.

Introduced in 1963, the 988 has been the industry leader for 50 years. Focused on helping our customers succeed, we have continued to build upon each new series. The 988K continues our legacy of reliability, performance, safety, operator comfort, serviceability, and efficiency.

Efficiency

Delivering fuel efficiency you demand through integrated machine systems.



Economy Mode

Enabling maximum productivity and efficiency, all day every day.



The 988K systems work hard to save you fuel through advanced technologies. Utilizing On Demand Throttle, operators maintain normal operation with the left pedal and implements while the 988K manages the engine speed.

- Provides similar control and feel to our traditional throttle lock feature.
- Efficiency of manual throttle and the ergonomics of throttle lock operation.
- Reduced fuel consumption by up to 20% compared to the 988H.

Cat C18 ACERT™ Engine

The Cat C18 ACERT engine is built and tested to meet your most demanding applications while meeting Tier 4 Final/Stage IV OR Tier 3/Stage IIIA Equivalent OR Tier 2/Stage II Equivalent emission standards.

- Fully integrated electronic engine controls works in concert with the entire machine to make your fuel go farther.
- Use less fuel idling with Engine Idle Shutdown.
- Maximized durability with Delayed Engine Shutdown.



Cat Planetary Powershift Transmission

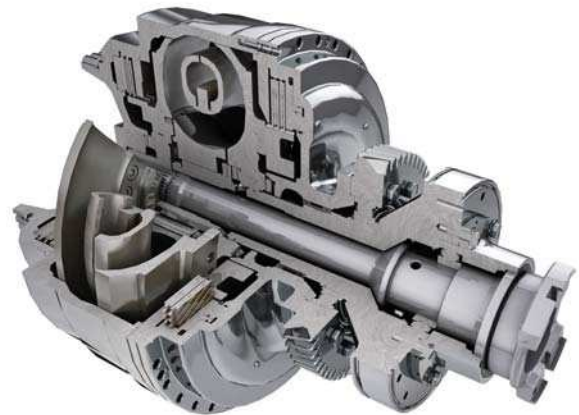
Featuring all new Advanced Productivity Electronic Control Shifting (APECS) transmission controls provides greater momentum on grades and fuel savings by carrying that momentum through the shift points.



Impeller Clutch Torque Converter (ICTC)

Enable your operators to maximize efficiency by varying machine rimpull while putting more horsepower to hydraulics.

- Reduced tire wear
- Enables full throttle shifts for faster cycle times
- Provides smooth approach to the dump target for less spillage and faster cycle times.



Cat Torque Converter with Lock-up Clutch

- Eliminates TC losses while lowering system heat
- Improves travel speeds
- Reduces cycle times in load and carry operations



Structures

Best built for the toughest conditions.



Lift Arms

- Excellent visibility to the bucket edges and work area through a Z-bar design.
- High load stresses are absorbed by the solid steel lift arms.
- Enhance strength in key pin areas through the use of one piece castings.
- Stress relieved lift arms increase durability and lengthen time to repair.



Robust Structures

Your bottom line is improved by highly durable structures that achieve multiple life cycles and withstand the toughest loading conditions.

- Full box-section rear frame resists torsional shock and twisting forces.
- Heavy-duty steering cylinder mounts efficiently transmit steering loads into the frame.
- Axle mounting has been optimized for increased structural integrity.
- Lower hitch pin, frame plate, and bearing size have been increased for longer life.



Front Linkage

To ensure long life and reliability, the linkage pin joints feature a greased pin design with an auto lube system attachment available from the factory.



Steering and Transmission Integrated Control System (STIC™)

Experience maximum responsiveness and control with STIC that combines directional selection, gear selection and steering into a single lever.

- Simple side-to-side motion turns machine right or left, minimizing operator movements.
- Easy to operate finger controlled gear selection.
- Smoother, faster cycles and less operator fatigue through the use of low effort integrated controls.



Cat Planetary Powershift Transmission

Building your success begins with a best-in-class transmission designed specifically for mining applications.

- Consistent, smooth shifting and efficiency through integrated electronic controls that utilize Advanced Productivity Electronic Control Strategy (APECS).
- Long life and reliability through heat treat gear and metallurgy.
- Four forward and three reverse speeds to match your application.

Cat C18 ACERT Engine

Durability and efficiency at the heart of your 988K comes from the Cat C18 ACERT Engine. Optimum performance is built in through the use of a 6 cylinder, four-stroke design.

- Optimized performance and quick engine response with an electronic control module.
- Reliable efficiency with complete control over injection timing, duration and pressure with Mechanically Actuated Electronic Unit Injection (MEUI™).
- Extended engine life and improved fuel efficiency with reduced rated speed.
- Designed to meet Tier 4 Final/Stage IV OR Tier 3/ Stage IIIA Equivalent OR Tier 2/Stage II Equivalent emission standards.



Power Train

Move material more efficiently with improved power and control.



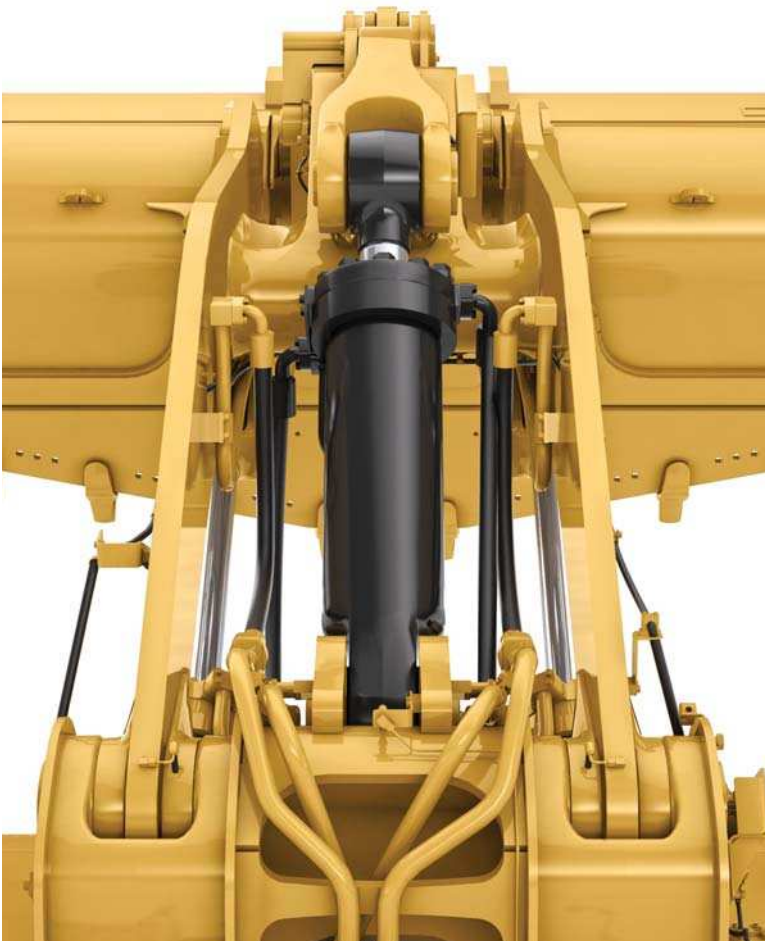
Impeller Clutch Torque Converter (ICTC) and Rimpull Control System (RCS)

Lower your cost per ton utilizing advanced ICTC and RCS for modulated rimpull.

- Reduce tire slippage and wear by modulating rimpull from 100 to 25 percent while depressing left pedal. After 25 percent rimpull is achieved the left pedal applies the brake.
- Reduce the potential for wheel slippage without reducing hydraulic efficiency with RCS.
- Improve fuel efficiency in certain applications with our lock-up clutch torque converter providing direct drive.

Hydraulics

Productivity enabling you to move more and make more.



Positive Flow Control Hydraulics

Increase efficiency through our Positive Flow Control (PFC) Hydraulic System. PFC has concurrent pump and valve control. By optimizing pump control, hydraulic oil flow is proportionate to implement lever movement.

- Fast, productive cycles are enabled by the fully variable implement pump.
- Increase bucket feel and control through increased hydraulic response.
- Consistent performance and efficiency with lower system heat.
- Full hydraulic flow down to 1,400 engine rpm enabled by flow sharing technology.

Electro Hydraulic Controls

Operators increase productivity with our responsive implements feature.

- Operate comfortably through electronically controlled hydraulic cylinder stops.
- Handle easy-to-use soft detent controls.
- Conveniently set automatic implement kickouts from inside the cab.



Steering System

Confident loader operation starts with precise machine control enabled by the 988K's load sensing hydraulic steering system.

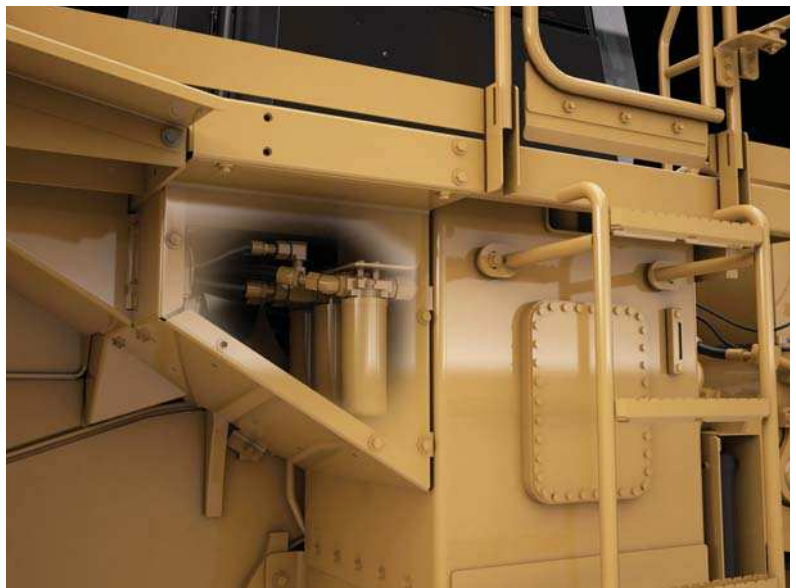
- Increase efficiency with our variable displacement piston pumps.
- Achieve precise positioning for easy loading in tight areas with 43 degrees of steering articulation.
- Enhance operator comfort with integrated steering and transmission control functions.



Filtration System

Benefit from extended performance and reliability of your hydraulic system with our advanced filtration system.

- Case drain screens.
- Hydraulic oil cooler return filter.
- Pilot filter.
- Return screens inside hydraulic tank.
- Axle oil cooler screens if equipped.





Your operators can work more efficiently and stay comfortable with our customer-inspired cab features.

Entry and Exit

Enter and exit the cab easily and safely with these newly designed, ergonomic features.

- Fold up STIC steer/armrest.
- Reduced access stairway angles.
- Standard stairway lighting.

Cat Comfort Series III Seat

Enhance comfort and helps reduce operator fatigue with Cat Comfort Series III seat.

- Mid back design and extra thick, contoured cushions.
- Air suspension system.
- Easy-to-reach seat levers and controls for six way adjustments.
- Seat-mounted implement pod and STIC steer that moves with the seat.
- 76 mm (3 in) wide retractable seat belt.



Control Panel

Ergonomic placement of switches and information display keep your operators comfortable all day every day.

- Large backlit membrane switches feature LED activation indicators.
- Switches feature ISO symbols for quick function identification.
- Two position rocker switch activates the electro hydraulic park brake.

Environment

Your operator's productivity is enhanced with our clean, comfortable cab environment.

- Experience reduced vibrations from isolated cab mounts and seat air suspension.
- Maintain desired cab temperature with automatic temperature controls.
- Pressurized cab with filtered air.
- Reduced operator sound levels.
- Convenient floor storage tray/lunch box.



Operator Station

Best-in-class operator comfort and ergonomics.



Technology Solutions

Greater productivity through
Integrated Electronic Systems.

Integrated electronics provide flexible levels of information to both the site and the operator. This integration creates a smart machine and more informed operator, maximizing the productivity of both.

Information Display

We have worked hard to help our customers and operators perform at their best through our newly upgraded touch screen information display.

- Intuitive operation and easy navigation with our enhanced user interface.
- Decrease service time by keeping operators informed about machine systems.
- Quick on-the-go weighing with the Cat Production Measurement.

Cat Product Link™

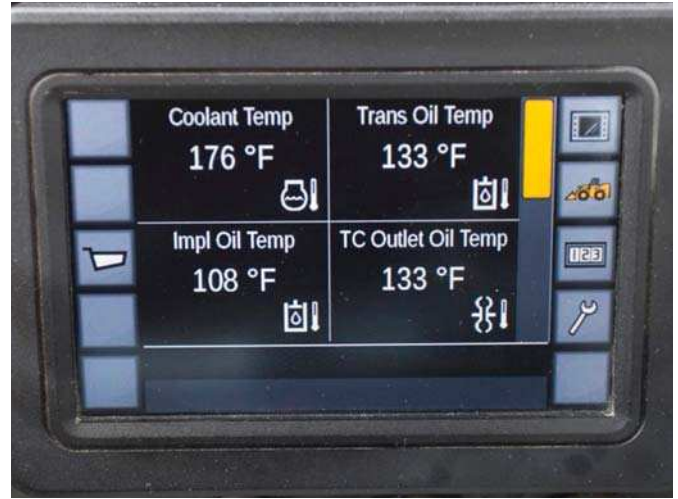
Take the guesswork out of asset management with Product Link remote monitoring.

- Remote access to information through the easy-to-use VisionLink® interface.
- Maximize uptime by staying informed on machine systems and diagnostic codes.
- Track machine with utilization, fuel usage, and payload summaries.
- Stay up to date on machine location, service meter hours, and reporting status.

Vital Information Management System (VIMS™)

Connect directly to the machine for access to a wide range of sensor information and enhanced machine data.

- Create productivity reports with payload and work cycle segmentation.
- Identify operator training needs through productivity data.
- Detailed data logging of machine parameters and diagnostic codes.
- Track machine sensor information with trend analysis and histograms to monitor machine health.



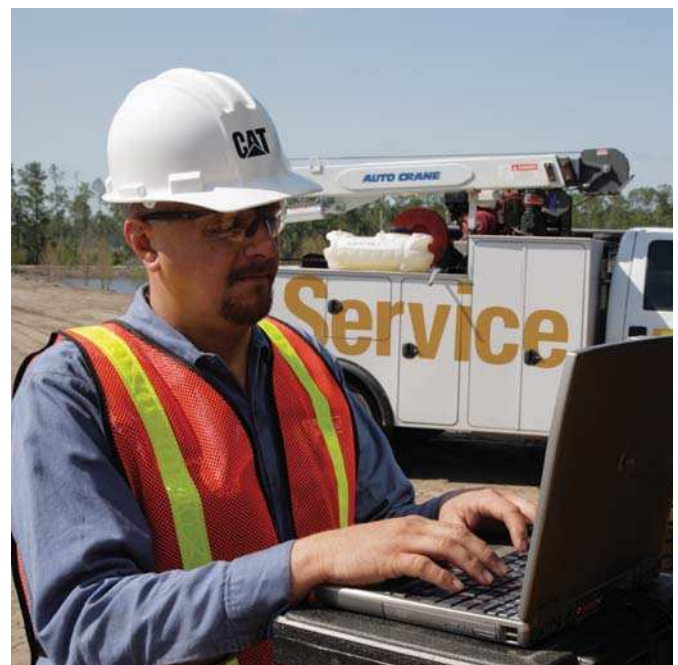
VISIONLINK®

Groups > Fleet 1 > 5 Results

Fluid Analysis

Asset ID	Lab Number	Source	Sample Date	Meter Reading	Severity	Status
Unit 28						
Unit 12	Y123-456789-1234	RADIATOR	08/08/12	1873 hrs	Minor	Action Taken
Unit 42	Y234-567891-2345	RADIATOR	08/10/12	3000 hrs	Minor	Action Taken
Unit 30	Y345-678912-3456	ENGINE	08/12/12	4000 hrs	Full Repair	Action Taken
Unit 11						
Unit 25						

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Serviceability

Enabling high uptime by reducing your service time.

We can help you succeed by ensuring your 988K has design features to reduce your downtime.

- Safe and convenient service with ground level or platform access and grouped service points.
- Swing-out doors on both sides of the engine compartment provide easy access to important daily service checks.
- Ecology drains for ease of service and prevention of spilling potential environmental contaminants.
- Reduce downtime with VIMS system notifications so your operators and technicians can resolve any problems before failure.
- Ground level access to transmission control valves.



Customer Support

Your Cat dealers know how to keep your machines productive.



Legendary Cat Dealer Support

A valued partner, your Cat dealer is available whenever you need them.

- Preventive maintenance programs and guaranteed maintenance contracts.
- Best-in-class parts availability.
- Improve your efficiency with operator training.
- Genuine Cat Remanufactured parts.

Safety

Making your safety our priority.



We are constantly improving our products in an effort to provide a safe work environment for the operator and those who work on your job site.

Machine Access

- Left and right hand stairs with 45 degree angle enhance safety for operators getting on and off the 988K.
- Continuous walkway with non-skid surfaces are designed into the service areas.
- Maintain three points of contact at all times through ground level or platform accessible service areas.



Visibility

- Optional heated mirrors ensure enhanced visibility for safe operation.
- Standard Cat Vision or optional Cat Detect with radar increase operator awareness around the machine.
- Optional HID or LED lights provide excellent workspace visibility.
- Optional cab mounted LED warning beacons.

Operator Environment

- Reduced vibrations to the operator with isolated cab mounts and seat mounted implement and steering controls.
- Low interior sound levels.
- Pressurized cab with filtered air.
- Standard 76 mm (3 in) seat belts on the operator seat.

Sustainability

Stewards of the environment.



Reducing the Impact to the Environment

Sustainability is designed and built into our 988K's features.

- Burns up to 20% less fuel than the previous model to minimize your carbon footprint.
- Engine Idle Shutdown can help you save fuel by avoiding unnecessary idling.
- Reduce waste with our maintenance free batteries.
- Built for multiple lives, the Cat 988 is one of the most rebuilt products. To assist with maximizing machine life, Caterpillar provides a number of sustainable options such as our Reman and Certified Rebuild programs. In these programs, reused or remanufactured components can deliver cost savings of 40 to 70 percent, which lowers operating cost while benefiting the environment.
- Caterpillar offers retrofit packages to bring new features to older machines, maximizing your resource. And, when you go through the Cat Certified Rebuild program, these retrofit kits are part of the rebuild process.

System Match Efficiency

Efficient loading/hauling system starts with a perfect match.



	770	772	773	775
Standard Lift	3	4		
High Lift			5	6

Efficient Combination

For full truck payloads with minimum loading time, an efficient loading/hauling system starts with a perfect match. Cat wheel loaders are matched with Cat off-highway trucks to maximize volume of material moved at the lowest operating cost per ton. The 988K equipped with the standard linkage will pass match the 770 (36 tonnes/40 tons) in 3 passes and the 772 (45 tonnes/50 tons) in 4 passes. Equipped with a high lift linkage the 988K is capable of loading a 773 (56 tonnes/61.7 tons) in 5 passes and the 775 (64 tonnes/70 tons) in 6 passes.

Bucket Ground Engaging Tools

Protect your investment.



Performance Series Buckets

Performance Series Buckets feature an optimized profile maximizing material retention and minimizing dig time, translating into significant productivity and fuel efficiency improvements. All 988K buckets are manufactured with the Performance Series design.

Rock Bucket

Applications: Face loading tightly compacted pit materials.

General Purpose Bucket

Applications: Loading loose, stockpiled material.

GET Options

Multiple GET options are available to customize your 988K to your application, such as:

- Sidebar protectors.
- General duty and penetration tips.
- Standard and half arrow segments.

Enhance the productivity of your loader and protect your investment in buckets with our Ground Engaging Tools (GET). Your knowledgeable Cat dealer will work with you to understand your application and needs for the GET that is best for you.



Courtesy of MachineMarket

Operating Costs

Save Time and Money by Working Smart.



Data from customer machines show Cat wheel loaders are among the most fuel efficient machines in the industry.

Several features contribute to this excellent fuel efficiency:

- **Performance Series Buckets** – Deliver faster fill times and better material retention, ultimately reducing cycle times while improving productivity and fuel efficiency.
- **Positive Flow Control Hydraulics** – Provides only the hydraulic flow required by the implement and steering systems for improved fuel efficiency and greater rimpull.
- **ACERT Engine** – Advanced engine controls maximizes power and efficiency.
- **Economy Mode** – Featuring On Demand Throttle, Economy Mode optimizes power for maximum fuel savings with minimal impact on production.
- **Engine Idle Shutdown** – Automatic engine and electrical system shutdown conserves fuel.
- **Lock up Torque Converter** – Transfers more power to the ground and optimizes fuel efficiency in all applications.
- **Advanced Productivity Electronic Control Strategy (APECS)** – All new APECS transmission controls provides greater momentum on grades and fuel savings by carrying that momentum through the shift points.

Machine configuration, operator technique, and job site layout can impact fuel consumption.

- **Machine Configuration** – Select the correct work tool and tire type based on machine application. Ensure proper inflation pressures. Utilize the Economy Mode setting for maximum efficiency.
- **Job Site Layout** – Spot loading targets in the right position. Avoid traveling more than 1.5 tire revolutions during truck loading cycles. Reduce transport distance for load and carry cycles by optimizing job site layout.
- **Loading Bucket** – Load in first gear. Raise and tilt bucket quickly and do not use a “pumping” motion. Avoid lift lever detent and use impeller clutch.
- **Loading Truck or Hopper** – Do not raise the work tool any higher than necessary. Keep engine rpm low and unload in controlled manner.
- **Idle** – Set the parking brake to engage Engine Idle Management System.

988K Wheel Loader Specifications

Engine

Engine Model	Cat C18 ACERT	
Emissions	Tier 4 Final/Stage IV OR Tier 3/Stage IIIA Equivalent OR Tier 2/ Stage II Equivalent	
Rated Speed	1,700 rpm	
Peak Power Speed	1,500 rpm	
Gross – ISO 14396	432 kW	580 hp
Gross – SAE J1995	439 kW	588 hp
Net Power – SAE J1349	403 kW	541 hp
Bore	145 mm	5.7 in
Stroke	183 mm	7.2 in
Displacement	18.1 L	1,105 in ³
Peak Torque @ 1,200 rpm	2852 N·m	2,104 lb-ft
Torque Rise	58%	

Operating Specifications

Operating Weight	51 062 kg	112,574 lb
Rated Payload – Quarry Face	11.3 tonnes	12.5 tons
Rated Payload – Loose Material	14.5 tonnes	16 tons
Bucket Capacity Range	4.7-13 m ³	6.2-17 yd ³
Cat Truck Match – Standard	770-772	
Cat Truck Match – High Lift	773-775	

Transmission

Transmission Type	Cat planetary power shift	
Forward 1	6.5 km/h	4.0 mph
Forward 2	11.6 km/h	7.2 mph
Forward 3	20.4 km/h	12.7 mph
Forward 4	34.7 km/h	21.6 mph
Reverse 1	7.5 km/h	4.7 mph
Reverse 2	13.3 km/h	8.3 mph
Reverse 3	23.2 km/h	14.4 mph
Direct Drive Forward 1	Lock-up disabled	
Direct Drive Forward 2	12.5 km/h	7.8 mph
Direct Drive Forward 3	22.3 km/h	13.9 mph
Direct Drive Forward 4	39.3 km/h	24.4 mph
Direct Drive Reverse 1	8.0 km/h	5.0 mph
Direct Drive Reverse 2	14.3 km/h	8.9 mph
Direct Drive Reverse 3	25.5 km/h	15.8 mph

- Travel speeds based on 35/65-R33 tire.

988K Wheel Loader Specifications

Hydraulic System – Lift/Tilt

Lift/Tilt System – Circuit	EH- Positive Flow Control, Flow Sharing	
Lift/Tilt System	Variable displacement piston	
Maximum Flow at 1,400-1,860 rpm	580 L/min	153 gal/min
Relief Valve Setting – Lift/Tilt	32 800 kPa	4,757 psi
Cylinders, Double Acting: Lift, Bore and Stroke	210 mm × 1050 mm	8.7 in × 41.3 in
Cylinders, Double Acting: Tilt, Bore and Stroke	269 mm × 685 mm	8.7 in × 27 in
Pilot System	Variable displacement piston	
Maximum Flow	52 L/min	13.7 gal/min
Relief Valve Setting	3800 kPa	551 psi

Hydraulic Cycle Time (1,400-1,860 rpm)

Rackback	4.5 Seconds
Raise	8.0 Seconds
Dump	2.2 Seconds
Lower Float Down	3.5 Seconds
Total Hydraulic Cycle Time (empty bucket)	18.2 Seconds

Hydraulic System – Steering

Steering System – Circuit	Pilot, load sensing	
Steering System – Pump	Piston, variable displacement	
Maximum Flow	270 L/min	71.3 gal/min
Relief Valve Setting – Steering	30 000 kPa	4,351 psi
Total Steering Angle	86°	
Steering Cycle Time (high idle)	3.4 sec	
Steering Cycle Time (low idle)	5.6 sec	

Service Refill Capacities

Fuel Tank	712 L	188 gal
Cooling System	120 L	31.7 gal
Coolant (validated by test cell fill quantities)	125 L	33 gal
Crankcase	60 L	15.9 gal
Diesel Exhaust Fluid Tank (for Tier 4 Final/Stage IV only)	33 L	8.7 gal
Transmission	120 L	31.7 gal
Transmission (validated by test cell fill quantities)	110 L	29 gal
Differentials and Final Drives – Front	186 L	49.1 gal
Differentials and Final Drives – Rear	186 L	49.1 gal
Hydraulic System Factory Fill	475 L	125.5 gal
Hydraulic System (tank only)	240 L	63.4 gal

- All non-road Tier 4 Final/Stage IV, and Japan 2014 (Tier 4 Final) diesel engines are required to use:
 - Ultra Low Sulfur Diesel (ULSD) fuels containing 15 ppm (mg/kg) sulfur or less. Biodiesel blends up to B20 are acceptable when blended with 15 ppm (mg/kg) sulfur or less ULSD and when the biodiesel feedstock meets ASTM D7467 specifications.
 - Cat DEO-ULS™ or oils that meet the Cat ECF-3, API CJ-4, and ACEA E9 specifications are required.
 - Only use DEF that meets ISO 22241-1 standards.

Axles

Front	Fixed
Rear	Trunnion
Oscillation Angle	13°

Brakes

Brakes	SAE J1473 OCT90, ISO 3450:1992
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Sound Performance – Tier 4 Final/Stage IV

	Standard	Suppression
Operator Sound Level (ISO 6396)	72 dB(A)	72 dB(A)
Machine Sound Level (ISO 6395)	111 dB(A)	109 dB(A)

Sound Performance – Tier 2 Equivalent/Stage II

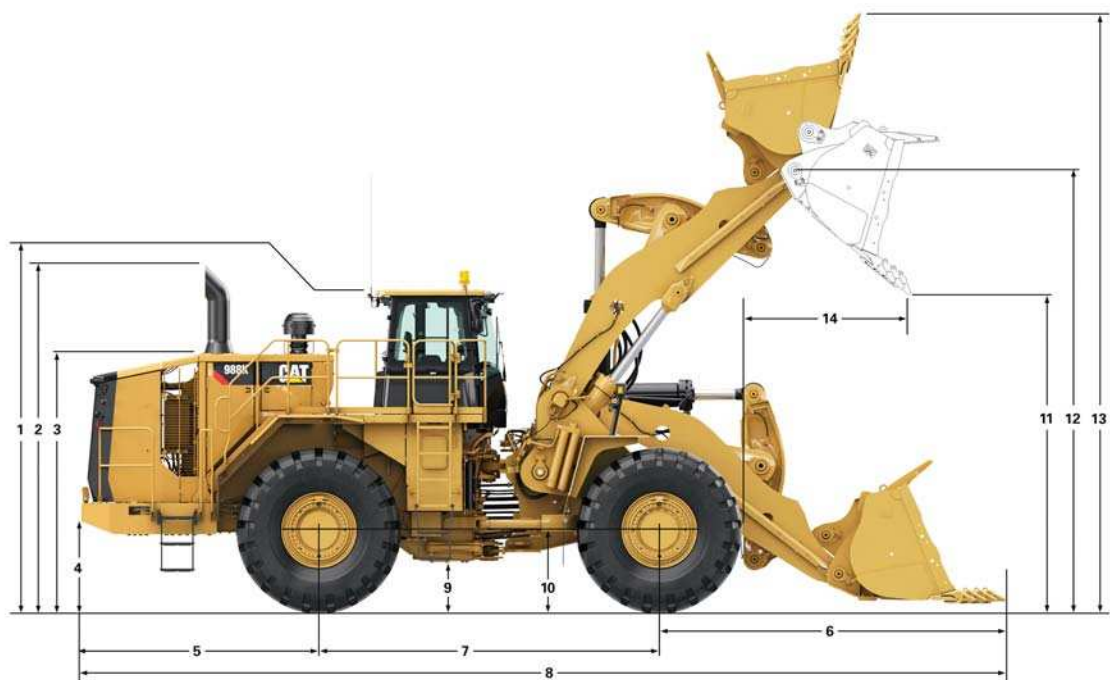
	Standard	Suppression
Operator Sound Level (ISO 6396)	73 dB(A)	72 dB(A)
Machine Sound Level (ISO 6395)	112 dB(A)	110 dB(A)

- The operator sound pressure level was measured according to the test procedures and conditions specified in ISO 6396:2008. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.
- Hearing protection may be needed when the machine is operated with a cab that is not properly maintained or when the doors or windows are open for extended periods or in a noisy environment.
- The machine sound power level was measured according to the test procedures and conditions specified in ISO 6395:2008. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.

988K Wheel Loader Specifications

Dimensions

All dimensions are approximate.



	Standard Lift		High Lift	
1 Ground to Top of ROPS	4187 mm	13.7 ft	4187 mm	13.7 ft
2 Ground to Top of Exhaust Stack (Tier 4)	4498 mm	14.8 ft	4498 mm	14.8 ft
Ground to Top of Exhaust Stack (LRC)	4199 mm	13.8 ft	4199 mm	13.8 ft
3 Ground to Top of Hood	3334 mm	10.9 ft	3334 mm	10.9 ft
4 Ground to Bumper Clearance	933 mm	3.1 ft	933 mm	3.1 ft
5 Rear Axle Center Line to Bumper	3187 mm	10.5 ft	3187 mm	10.5 ft
6 Front Axle Center Line to Bucket Tip	4467 mm	14.7 ft	4854 mm	15.9 ft
7 Wheelbase	4550 mm	14.9 ft	4550 mm	14.9 ft
8 Maximum Overall Length	12 204 mm	40.0 ft	12 582 mm	41.3 ft
9 Ground to Lower Hitch Clearance	568 mm	1.9 ft	568 mm	1.9 ft
10 Ground to Center of Front Axle	978 mm	3.2 ft	978 mm	3.2 ft
11 Clearance at Maximum Lift	3445 mm	11.3 ft	3882 mm	12.7 ft
12 B-Pin Height at Maximum Lift	5479 mm	18.0 ft	5881 mm	19.3 ft
13 Maximum Overall Height, Bucket Raised	7455 mm	24.5 ft	7849 mm	25.8 ft
14 Reach at Maximum Lift	2074 mm	6.8 ft	2130 mm	7.0 ft

Note: Specs are calculated with 6.9 m³ (9.0 yd³) rock bucket.

Bucket Capacity/Material Density Selection Guide

Standard Lift/High Lift

Rated Payload (Quarry Face) – 11.3 tonnes/12.5 tons

Material Density				Bucket Volume	
kg/m ³	lb/yd ³	tonnes/m ³	tons/yd ³	m ³	yd ³
1468-1614	2,500-2,750	1.47-1.61	1.25-1.38	7.6	10.00
1638-1801	2,778-3,056	1.64-1.80	1.39-1.53	6.9	9.00
1766-1942	3,001-3,300	1.77-1.94	1.50-1.65	6.4	8.33

Standard Lift/High Lift

Rated Payload (Loose Material) – 14.5 tonnes/16 tons

Material Density				Bucket Volume	
kg/m ³	lb/yd ³	tonnes/m ³	tons/yd ³	m ³	yd ³
1510-1667	2,560-2,816	1.51-1.67	1.28-1.41	9.6	12.5
1726-1905	2,909-3,200	1.73-1.90	1.45-1.60	8.4	11
1908-2105	3,200-3,520	1.91-2.11	1.60-1.76	7.6	10

Note: Rated Payload is the material weight in the bucket that the loader is designed to carry, excluding the weight of the bucket, GET, and wear material. Rated Payloads are published at 100%, even though Caterpillar does allow 110%. These values are given in terms of mass. There is no consideration to loose density weights of various materials since they are so diverse.

988K Wheel Loader Specifications

Aggregate Package Operating Specifications – Standard Lift

For machines equipped with 35/65 R33 XLDD1 tires – see additional tables for other tire sizes.

		988K Std Lift Tires: 35/65 R33 XLDD1, PN 339-8790, SLR: 978 mm			
Bucket Type		General Purpose			
Ground Engaging Tool		Adapters or BOCE			
Cutting Edge Type		Straight			
Bucket Part Number		472-0120	435-4029	347-4990	347-4980
Struck Capacity	m ³	8.0	7.0	6.0	5.5
	yd ³	10.5	9.2	7.8	7.2
Heaped Capacity (Rated)	m ³	9.6	8.4	7.6	6.9
	yd ³	12.5	11.0	10.0	9.0
Bucket Width	mm	3897	3897	3897	3897
	ft	12.8	12.8	12.8	12.8
Dump Clearance at Full Lift and 45° Discharge (Bare)	mm	3642	3741	3818	3902
	ft	11.9	12.3	12.5	12.8
Reach at Lift and 45° Discharge (Bare)	mm	1898	1787	1722	1645
	ft	6.2	5.9	5.7	5.4
Digging Depth (Segment)	mm	200	208	200	195
	in	7.9	8.2	7.9	7.7
Overall Length (Bucket Level Ground)	mm	11 965	11 822	11 716	11 598
	ft	39.3	38.8	38.4	38.1
Overall Height with Bucket at Full Raise	mm	7830	7688	7591	7487
	ft	25.7	25.2	24.9	24.6
Loader Clearance Circle (SAE Carry Bare)	mm	17 382	17 303	17 240	17 173
	ft	57.0	56.8	56.6	56.3
Full Dump Angle	degrees	–49.8	–49.8	–49.8	–49.8
Static Tipping Load – Straight (Rigid Tire)	kg	39 436	39 922	40 321	40 726
	lb	86,941	88,013	88,892	89,785
Static Tipping Load – Straight (Tire Squash)	kg	37 085	37 603	38 008	38 428
	lb	81,758	82,900	83,793	84,719
Static Tipping Load – Full Turn (Articulated 35°) (Rigid Tire)	kg	35 173	35 641	36 031	36 423
	lb	77,543	78,575	79,435	80,299
Static Tipping Load – Full Turn (Articulated 35°) (Tire Squash)	kg	31 461	31 981	32 383	32 799
	lb	69,360	70,506	71,392	72,309
Static Tipping Load – Full Turn (Articulated 43°) (Rigid Tire)	kg	33 104	33 563	33 949	34 334
	lb	72,982	73,994	74,845	75,693
Static Tipping Load – Full Turn (Articulated 43°) (Tire Squash)	kg	29 003	29 519	29 918	30 327
	lb	63,941	65,078	65,958	66,860
Breakout Force	kN	381	413	437	468
	lbf	85,652	92,846	98,241	105,211
Operating Weight	kg	53 379	53 104	52 816	52 576
	lb	117,681	117,074	116,439	115,909
Weight Distribution at SAE Carry (Unloaded)					
Front	kg	27 257	26 781	26 290	25 875
	lb	60,090	59,042	57,960	57,044
Rear	kg	26 123	26 323	26 526	26 701
	lb	57,591	58,033	58,479	58,865
Weight Distribution at SAE Carry (Loaded)					
Front	kg	50 724	50 137	49 596	49 103
	lb	111,828	110,533	109,341	108,253
Rear	kg	17 170	17 482	17 735	17 988
	lb	37,853	38,542	39,098	39,656

988K Wheel Loader Specifications

Operating Specifications – Standard Lift

For machines equipped with 35/65 R33 XLDD1 tires – see additional tables for other tire sizes.

		988K Std Lift Tires: 35/65 R33 XLDD1, PN: 339-8790, SLR: 978 mm					
Bucket Type		General Purpose		Rock		HD Rock	
Ground Engaging Tool		Adapters or BOCE		K130	K130	K130	K130
Cutting Edge Type		Straight	Straight	Spade	Spade	Spade	Spade
Bucket Part Number		347-4990	347-4980	347-4960	347-4950	347-4970	339-1370
Struck Capacity	m ³	6.0	5.5	6.5	5.5	5.0	5.0
	yd ³	7.8	7.2	8.5	7.2	6.5	6.5
Heaped Capacity (Rated)	m ³	7.6	6.9	7.6	6.9	6.4	6.4
	yd ³	10.0	9.0	10.0	9.0	8.3	8.3
Bucket Width	mm	3897	3855	4020	4020	4020	4080
	ft	12.8	12.6	13.2	13.2	13.2	13.4
Dump Clearance at Full Lift and 45° Discharge (Bare)	mm	3810	3894	3595	3807	3728	3714
	ft	12.5	12.8	11.8	12.5	12.2	12.2
Dump Clearance at Full Lift and 45° Discharge (with Teeth)	mm	—	—	3402	3445	3535	3509
	ft	—	—	11.2	11.3	11.6	11.5
Reach at Lift and 45° Discharge (Bare)	mm	1730	1653	1944	1778	1811	1824
	ft	5.7	5.4	6.4	5.8	5.9	6.0
Reach at Lift and 45° Discharge (with Teeth)	mm	—	—	2127	2074	1994	1998
	ft	—	—	7.0	6.8	6.5	6.6
Reach with Lift Arms Horizontal and Bucket Level (Teeth)	mm	3668	3554	4237	4144	4049	4071
	ft	12.0	11.7	13.9	13.6	13.3	13.4
Digging Depth (Segment)	mm	203	198	204	204	204	204
	in	8	8	8	8	8	8
Overall Length (Bucket Level Ground)	mm	11 714	11 597	12 286	12 204	12 098	12 119
	ft	38.4	38.0	40.3	40.0	39.7	39.8
Overall Height with Bucket at Full Raise	mm	7583	7479	7549	7455	7373	7376
	ft	24.9	24.5	24.8	24.5	24.2	24.2
Loader Clearance Circle (SAE Carry with Teeth)	mm	17 240	17 173	17 400	17 338	17 295	17 317
	ft	56.6	56.3	57.1	56.9	56.7	56.8
Full Dump Angle	degrees	51	51	51	51	51	51
Static Tipping Load – Straight (Rigid Tire)	kg	34 768	35 148	33 811	34 249	34 390	33 331
	lb	76,650	77,488	74,541	75,506	75,817	73,483
Static Tipping Load – Straight (Tire Squash)	kg	32 718	33 116	31 785	32 242	32 399	31 350
	lb	72,131	73,008	70,074	71,081	71,427	69,115
Static Tipping Load – Full Turn (Articulated 35°) (Rigid Tire)	kg	31 139	31 508	30 196	30 625	30 760	29 703
	lb	68,649	69,462	66,571	67,517	67,815	65,484
Static Tipping Load – Full Turn (Articulated 35°) (Tire Squash)	kg	27 990	28 384	27 078	27 532	27 692	26 648
	lb	61,707	62,576	59,697	60,698	61,050	58,749
Static Tipping Load – Full Turn (Articulated 43°) (Rigid Tire)	kg	29 377	29 740	28 441	28 866	28 998	27 941
	lb	64,765	65,566	62,701	63,638	63,930	61,600
Static Tipping Load – Full Turn (Articulated 43°) (Tire Squash)	kg	25 883	26 273	24 980	25 432	25 591	24 549
	lb	57,062	57,922	55,071	56,068	56,418	54,121
Breakout Force	kN	437	468	371	392	410	402
	lbf	98,316	105,297	83,330	88,207	92,170	90,383
Operating Weight	kg	50 306	50 065	50 873	50 530	50 502	51 481
	lb	110,905	110,375	112,155	111,399	111,337	113,496
Weight Distribution at SAE Carry (Unloaded)							
Front	kg	27 450	27 034	28 538	27 979	27 880	29 476
	lb	60,516	59,600	62,916	61,683	61,465	64,982
Rear	kg	22 856	23 031	22 335	22 551	22 622	22 005
	lb	50,388	50,775	49,239	49,716	49,873	48,514
Weight Distribution at SAE Carry (Loaded)							
Front	kg	45 653	45 177	46 776	46 164	46 028	47 629
	lb	100,649	99,599	103,123	101,773	101,474	105,003
Rear	kg	15 992	16 228	15 437	15 706	15 814	15 192
	lb	35,257	35,777	34,032	34,627	34,864	33,493

Michelin XLDD1 2 Star with 6.3 bar (92 psi) pressure.

988K Wheel Loader Specifications

Aggregate Package Operating Specifications – High Lift

For machines equipped with 35/65 R33 XLDD1 tires – see additional tables for other tire sizes.

		988K Std Lift Tires: 35/65 R33 XLDD1, PN 339-8790, SLR: 978 mm			
Bucket Type		General Purpose			
Ground Engaging Tool		Adapters or BOCE			
Cutting Edge Type		Straight			
Bucket Part Number		472-0120	435-4029	347-4990	347-4980
Struck Capacity	m ³	8.0	7.0	6.0	5.5
	yd ³	10.5	9.2	7.8	7.2
Heaped Capacity (Rated)	m ³	9.6	8.4	7.6	6.9
	yd ³	12.5	11.0	10.0	9.0
Bucket Width	mm	3897	3897	3897	3897
	ft	12.8	12.8	12.8	12.8
Dump Clearance at Full Lift and 45° Discharge (Bare)	mm	4035	4135	4211	4296
	ft	13.2	13.6	13.8	14.1
Reach at Lift and 45° Discharge (Bare)	mm	1987	1876	1811	1734
	ft	6.5	6.2	5.9	5.7
Digging Depth (Segment)	mm	219	227	219	214
	in	8.6	8.9	8.6	8.4
Overall Length (Bucket Level Ground)	mm	12 371	12 227	12 122	12 005
	ft	40.6	40.1	39.8	39.4
Overall Height with Bucket at Full Raise	mm	8224	8082	7985	7881
	ft	27.0	26.5	26.2	25.9
Loader Clearance Circle (SAE Carry Bare)	mm	17 741	17 660	17 595	17 525
	ft	58.2	57.9	57.7	57.5
Full Dump Angle	degrees	–50.1	–50.1	–50.1	–50.1
Static Tipping Load – Straight (Rigid Tire)	kg	40 171	40 598	40 975	41 343
	lb	88,562	89,503	90,334	91,146
Static Tipping Load – Straight (Tire Squash)	kg	37 906	38 372	38 757	39 143
	lb	83,568	84,596	85,444	86,295
Static Tipping Load – Full Turn (Articulated 35°) (Rigid Tire)	kg	35 665	36 080	36 449	36 806
	lb	78,628	79,543	80,356	81,143
Static Tipping Load – Full Turn (Articulated 35°) (Tire Squash)	kg	31 876	32 351	32 735	33 121
	lb	70,274	71,322	72,168	73,019
Static Tipping Load – Full Turn (Articulated 43°) (Rigid Tire)	kg	33 478	33 886	34 252	34 604
	lb	73,806	74,706	75,513	76,289
Static Tipping Load – Full Turn (Articulated 43°) (Tire Squash)	kg	29 257	29 732	30 114	30 499
	lb	64,501	65,548	66,390	67,239
Breakout Force	kN	350	380	403	431
	lbf	78,683	85,427	90,598	96,893
Operating Weight	kg	56 280	56 005	55 716	55 476
	lb	124,075	123,469	122,834	122,304
Weight Distribution at SAE Carry (Unloaded)					
Front	kg	27 074	26 575	26 061	25 626
	lb	59,688	58,588	57,455	56,497
Rear	kg	29 206	29 429	29 655	29 850
	lb	64,388	64,880	65,378	65,807
Weight Distribution at SAE Carry (Loaded)					
Front	kg	51 789	51 190	50 631	50 125
	lb	114,176	112,854	111,621	110,507
Rear	kg	19 005	19 330	19 601	19 866
	lb	41,899	42,615	43,212	43,796

988K Wheel Loader Specifications

Operating Specifications – High Lift

For machines equipped with 35/65 R33 XLDD1 tires – see additional tables for other tire sizes.

		988K HL Tires: 35/65 R33 XLDD1, PN: 339-8790, SLR: 978 mm					
Bucket Type		General Purpose		Rock		HD Rock	
Ground Engaging Tool		Adapters or BOCE		K130	K130	K130	K130
Cutting Edge Type		Straight	Straight	Spade	Spade	Spade	Spade
Bucket Part Number		347-4990	347-4980	347-4960	347-4950	347-4970	339-1370
Struck Capacity	m ³ yd ³	6.0 7.8	5.5 7.2	6.5 8.5	5.5 7.2	5.0 6.5	5.0 6.5
Heaped Capacity (Rated)	m ³ yd ³	7.6 10.0	6.9 9.0	7.6 10.0	6.9 9.0	6.4 8.3	6.4 8.3
Bucket Width	mm ft	3897 12.8	3855 12.6	4020 13.2	4020 13.2	4020 13.2	4080 13.4
Dump Clearance at Full Lift and 45° Discharge (Bare)	mm ft	4211 13.8	4296 14.1	3997 13.1	4074 13.4	4130 13.5	4116 13.5
Dump Clearance at Full Lift and 45° Discharge (with Teeth)	mm ft	— —	— —	3804 12.5	3882 12.7	3937 12.9	3911 12.8
Reach at Lift and 45° Discharge (Bare)	mm ft	1811 5.9	1734 5.7	2024 6.6	1947 6.4	1892 6.2	1905 6.2
Reach at Lift and 45° Discharge (with Teeth)	mm ft	— —	— —	2208 7.2	2130 7.0	2075 6.8	2079 6.8
Reach with Lift Arms Horizontal and Bucket Level (Teeth)	mm ft	4007 13.1	3893 12.8	4576 15.0	4466 14.7	4388 14.4	4410 14.5
Digging Depth (Segment)	mm in	219 9	214 8	220 9	220 9	220 9	220 9
Overall Length (Bucket Level Ground)	mm ft	12 122 39.8	12 005 39.4	12 692 41.6	12 582 41.3	12 504 41.0	12 525 41.1
Overall Height with Bucket at Full Raise	mm ft	7985 26.2	7881 25.9	7951 26.1	7849 25.8	7775 25.5	7778 25.5
Loader Clearance Circle (SAE Carry with Teeth)	mm ft	17 595 57.7	17 525 57.5	17 755 58.3	17 691 58.0	17 647 57.9	17 671 58.0
Full Dump Angle	degrees	–50	–50	–50	–50	–50	–50
Static Tipping Load – Straight (Rigid Tire)	kg lb	32 742 72,183	33 084 72,937	31 833 70,179	32 240 71,077	32 352 71,325	31 299 69,003
Static Tipping Load – Straight (Tire Squash)	kg lb	30 959 68,253	31 319 69,046	30 068 66,289	30 494 67,228	30 622 67,510	29 577 65,206
Static Tipping Load – Full Turn (Articulated 35°) (Rigid Tire)	kg lb	29 193 64,360	29 527 65,096	28 296 62,383	28 698 63,268	28 806 63,507	27 754 61,188
Static Tipping Load – Full Turn (Articulated 35°) (Tire Squash)	kg lb	26 322 58,030	26 683 58,826	25 449 56,105	25 877 57,049	26 010 57,342	24 970 55,049
Static Tipping Load – Full Turn (Articulated 43°) (Rigid Tire)	kg lb	27 470 60,562	27 801 61,290	26 580 58,598	26 978 59,477	27 085 59,712	26 033 57,394
Static Tipping Load – Full Turn (Articulated 43°) (Tire Squash)	kg lb	24 261 53,486	24 619 54,276	23 397 51,581	23 822 52,518	23 954 52,809	22 917 50,523
Breakout Force	kN lbf	403 90,535	431 97,001	341 76,634	361 81,154	377 84,841	370 83,123
Operating Weight	kg lb	51 648 113,865	51 408 113,335	52 216 115,116	51 873 114,359	51 845 114,298	52 824 116,456
Weight Distribution at SAE Carry (Unloaded)							
Front	kg lb	27 950 61,619	27 515 60,660	29 086 64,124	28 497 62,826	28 398 62,608	30 082 66,320
Rear	kg lb	23 698 52,246	23 893 52,675	23 129 50,991	23 375 51,534	23 446 51,690	22 742 50,137
Weight Distribution at SAE Carry (Loaded)							
Front	kg lb	47 141 103,928	46 651 102,848	48 312 106,509	47 674 105,104	47 542 104,813	49 232 108,538
Rear	kg lb	15 847 34,937	16 097 35,487	15 244 33,607	15 538 34,256	15 642 34,485	14 931 32,918

Michelin XLDD1 2 Star with 6.3 bar (92 psi) pressure.

Standard Equipment

Standard equipment may vary. Consult your Cat dealer for details.

ELECTRICAL

- Alarm, back-up
- Alternator, single 150 amp
- Batteries, dry
- Converter, 10/15 amp, 24V to 12V
- Lighting system (halogen, work lights, access and service platform lighting)
- Starting and charging system, 24V
- Starter emergency start receptacle
- Starter lockout in bumper
- Transmission lockout in bumper

OPERATOR ENVIRONMENT

- Graphical Information Display, displays real time operating information, performs calibrations and customizes operator settings
- Air conditioner
- Cat Detect Vision, rear vision camera system
- Cab, sound suppressed and pressurized, integrated rollover protective structure (ROPS/FOPS) radio ready for entertainment, includes antenna, speakers and converter (12-volt 5-amp) and power port
- Controls, lift and tilt function
- Heater, defroster
- Horn, electric
- Instrumentation, gauges
 - Coolant temperature
 - Engine hour meter
 - Hydraulic oil temperature
 - Power train oil temperature
- Light, cab, dome
- Lunchbox, beverage holders

- Mirrors, rearview (externally mounted)
- Rimpull Control System
- Seat, Cat Comfort (cloth), air suspension, six-way adjustable
- Seat belt minder
- Seat belt, retractable, 76 mm (3 in) wide
- STIC Control System
- UV glass
- Transmission gear indicator
- Vital Information Management System (VIMS) with Graphical Information Display: External Data Port, Customizable Operator Profiles, Cycle Timer, Integrated Payload Control System
- Wet-Arm wipers/washers (front and rear)
 - Intermittent front and rear wipers
- Lights, directional

POWER TRAIN

- Brakes, oil-cooled, multi-disc, service/secondary
- Case drain screens
- Crankcase guard
- Electro hydraulic parking brake
- Engine, C18 ACERT MEUI diesel, turbocharged/aftercooled
- Ground level engine shutoff
- Turbine precleaner, engine air intake
- Radiator, Aluminum Modular Radiator (AMR)
- Starting aid, ether, automatic
- Throttle lock, electronic
- Torque converter, Impeller Clutch (ICTC) with Lock up clutch (LUC), Rimpull Control System
- Transmission, planetary powershift, 4F/3R electronic control
- Manual switch and automatic fuel priming
- Cat Production Measurement ready

OTHER

- Automatic bucket lift kickout/positioner
- Base machine price includes a rim allowance
- Hydraulically driven demand fan
- Couplings, Cat O-ring face seals
- Doors, service access (locking)
- Ecology drains for engine, radiator, hydraulic tank
- Fuel tank, 731 L (188 gal)
- Hitch, drawbar with pin
- Hoses, Cat XT™
- Hydraulic, steering and brake filtration/screening system
- Cat Clean Emission Module
- Oil sampling valves
- Premixed 50% concentration of extended life coolant with freeze protection to –34° C (–29° F)
- Rear access to cab and service platform
- Steering, load sensing
- Toe kicks
- Vandalism protection caplocks

Optional Equipment

With approximate changes in operating weights. Optional equipment may vary. Consult your Cat dealer for specifics.

POWER TRAIN

- -50° C (-58° F) antifreeze
- Engine oil change system, high speed, Wiggins
- Engine block heater 120V or 240V
- High ambient cooling – software
- Cat Production Measurement

OPERATOR ENVIRONMENT

- Cab precleaner
- AM/FM/CD/MP3 radio
- Satellite Sirius radio with bluetooth
- LED warning strobe
- CB radio ready
- Window pull down visor
- Handrail mounted mirrors

MISCELLANEOUS ATTACHMENTS

- Front and rear roading fenders
- Fast fill fuel system (Shaw-Aero)
- Cold Weather Starting (extra starter plus two batteries)
- Aggregate Handler

988K Mandatory Attachments

Mandatory Attachments

Select one from each group. Mandatory and optional equipment may vary. Consult your Cat dealer for specifics.

LINKAGE

- Standard with two valves
- Standard with three valves
- High Lift with two valves
- High Lift with three valves
- Autolube
- Manual grease pins

ELECTRICAL

- No Product Link
- Product Link (Satellite)
- Product Link (Cellular)

STEERING

- Standard steering
- Secondary steering

POWER TRAIN

- Axle oil cooler
- Standard axles
- Standard fuel lines
- Heated fuel lines
- Standard axle
- No spin axle
- Extreme temperature axle
- Standard engine air turbine precleaner
- Dual stage precleaner
- No engine brake
- Engine brake

LIGHTING

- Standard lighting
- HID lighting
- LED lighting

OPERATOR ENVIRONMENT

- No suppression arrangement
- Sound suppression
- Standard seat
- Heated and ventilated seat
- Standard seat belt
- 4 point seat belt
- Standard cab glass
- Rubber mounted cab glass
- Fixed glass door, standard
- Sliding glass door
- Standard cab air cleaner
- RESPA cab air cleaner
- Standard mirror
- Heated mirror
- Rear vision display
- Rear vision display with Cat Detect (Object Detection)

HYDRAULICS

- Ride control
- No ride control
- Standard hydraulic oil
- Fire resistant (EcoSafe) hydraulic oil
- Cold weather hydraulic oil

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