

Cat[®] 303E CR

MINI HYDRAULIC EXCAVATOR

FEATURES:

The Cat® 303E CR Mini Hydraulic Excavator delivers high performance, durability and versatility in a compact design to help you work in a variety of applications. The 303E CR features the following:

- Comfortable operator station includes an air suspension seat, 76 mm (3 in) retractable seat belt, and a monitor display including fuel gauges and general diagnostics.
- Key safety features come standard including ROPS, TOPS and Top Guard Level 1 certification, as well as a travel alarm and the Cat interlock system.
- With a width of 1550 mm (60 in) and weight of 3530 kg (7,782 lb), the 303E CR offers a robust compact radius design with excellent performance and stability.
- Compact Radius Design lets you work within confined areas.

 The radius of the upper body stays within 100 mm (4 in) of the undercarriage so the operator can concentrate on the work being done without having to worry about the back of the machine.
- High dig forces, fast cycle times and 200 degree bucket rotation angle deliver the productivity that you demand.
- Standard features including dozer blade float and automatic two speed contribute to ease of machine operation and productivity.
- Cat dealers offer you unmatched customer support with excellent equipment management services, equipment maintenance and fast parts availability, resulting in optimized performance, reliability and profit.

Specifications

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Engine Model	Cat C1.3	
Rated Net Power @ 2,400 rpm ISO 9249/EEC 80/1269	17.5 kW	23.5 hp
Gross Power		
ISO 14396	18.5 kW	24.8 hp
Bore	78 mm	3.1 in
Stroke	88 mm	3.5 in
Displacement	1.26 L	77 in³

Weights*

Operating Weight with Canopy	3310 kg	7,297 lb
Operating Weight with Cab	3530 kg	7,782 lb

^{*}Weight includes counterweight, rubber tracks, bucket, operator, full fuel and auxiliary lines.

Travel System

4.5 km/h	2.8 mph
2.4 km/h	1.5 mph
15.2 kN	3,417 lb
30.9 kN	6,946 lb
32.2 kPa	4.6 psi
30°	
	2.4 km/h 15.2 kN 30.9 kN 32.2 kPa

Service Refill Capacities

4.7 L	1.2 gal
5.7 L	1.5 gal
45 L	11.8 gal
47 L	12.4 gal
65 L	17.2 gal
	5.7 L 45 L 47 L

Hydraulic System

Load Sensing Hydraulics with Variable Disp	lacement Pistor	n Pump
Pump Flow at 2,400 rpm	87.6 L/min	23.1 gal/min
Operating Pressure – Equipment	245 bar	3,553 psi
Operating Pressure – Travel	245 bar	3,553 psi
Operating Pressure – Swing	181 bar	2,625 psi
Auxiliary Circuit — Primary (186 bar/2,734 psi)	60 L/min	15.9 gal/min
Auxiliary Circuit – Secondary	07.1/:-	7.4
(174 bar/2,524 psi)	27 L/min	7.1 gal/min
Digging Force – Stick (standard)	16.6 kN	3,731 lb
Digging Force – Bucket	28.4 kN	6,384 lb



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Swing System

Machine Swing Speed	9 rpm
Boom Swing – Left*	80°
Boom Swing – Right	50°

^{*}Automatic swing brake, spring applied, hydraulic release.

Blade

1550 mm	60 in
335 mm	13 in
472 mm	19 in
402 mm	16 in
	335 mm 472 mm

Undercarriage

Number of Carrier Rollers	3
Number of Track Rollers	3

Track Roller Type Double Flange

Certification – Cab and Canopy

Roll Over Protective Structure (ROPS)

Tlp Over Protective Structure (TOPS)

ISO 12117-2

ISO 12117

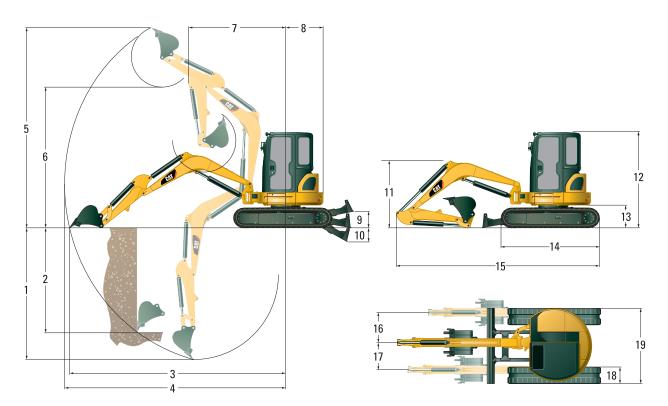
Top Guard

ISO 10262 (Level I)

Lift Capacities at Ground Level*

Lift Point Radius		3000 m	m (9'8")	4000 mm (13'1")	
		Front	Side	Front	Side
Blade Down	kg	1170	540	670	310
	(lb)	(2,580)	(1,191)	(1,477)	(684)
Blade Up	kg	570	480	280	280
	(lb)	(1,257)	(1,058)	(617)	(617)

^{*}The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart. Lifting capacities are for standard stick.



Dimensions

Dig Depth	2750 mm	108 in
Vertical Wall	1960 mm	77 in
Maximum Reach at Ground Level	4810 mm	189 in
Maximum Reach	4950 mm	195 in
Maximum Dig Height	4530 mm	178 in
Maximum Dump Clearance	3150 mm	124 in
Boom In Reach	2110 mm	83 in
Tail Swing	890 mm	35 in
Maximum Blade Height	402 mm	16 in
Maximum Blade Depth	472 mm	19 in
	Vertical Wall Maximum Reach at Ground Level Maximum Reach Maximum Dig Height Maximum Dump Clearance Boom In Reach Tail Swing Maximum Blade Height	Vertical Wall 1960 mm Maximum Reach at Ground Level 4810 mm Maximum Reach 4950 mm Maximum Dig Height 4530 mm Maximum Dump Clearance 3150 mm Boom In Reach 2110 mm Tail Swing 890 mm Maximum Blade Height 402 mm

Boom Height in Shipping Position	1590 mm	63 in
O/A Shipping Height	2500 mm	98 in
Swing Bearing Height	565 mm	22 in
O/A Undercarriage Length	2210 mm	87 in
O/A Shipping Length	4470 mm	176 in
Boom Swing Right	825 mm	32 in
Boom Swing Left	610 mm	24 in
Track Belt/Shoe Width	300 mm	12 in
0/A Track Width	1550 mm	60 in
	O/A Shipping Height Swing Bearing Height O/A Undercarriage Length O/A Shipping Length Boom Swing Right	O/A Shipping Height2500 mmSwing Bearing Height565 mmO/A Undercarriage Length2210 mmO/A Shipping Length4470 mmBoom Swing Right825 mmBoom Swing Left610 mmTrack Belt/Shoe Width300 mm

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STANDARD EQUIPMENT

- 1-way and 2-way (combined function) auxiliary hydraulic lines
- Adjustable armrests
- Alternator
- Automatic swing park brake
- Automatic two speed travel
- Auxiliary line quick disconnects
- Boom cylinder guard
- Cab mounted work light
- Canopy with Top Guard ISO 10262 (Level 1), ROPS ISO 12117-2 and TOPS ISO 12117
- Coat hook
- Cup holder
- Control pattern changer
- Dozer blade with float function
- Foot travel pedals
- Gauges or indicators for fuel level engine coolant temperature, hour meter, engine oil pressure, air cleaner, alternator and glow plugs, service interval
- Horn
- Hydraulic oil cooler
- Lifting eye on bucket linkage
- Lockable storage box
- Low maintenance linkage pin joints
- Maintenance free battery
- Rubber track
- Retractable seatbelt
- Standard stick
- Suspension seat, vinyl covered
- "Thumb ready" sticks
- Travel alarm

OPTIONAL EQUIPMENT

- Beacon socket for canopy machines
- Boom mounted light
- Cab, Top Guard ISO 10262 (Level 1), ROPS ISO 12117-2 and TOPS ISO 12117
- High back suspension seat, fabric covered
- Mechanical quick coupler
- Mirrors for cab and canopy
- Steel track

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