

# 740 Ejector

Articulated Truck

**CATERPILLAR**<sup>®</sup>



## Engine

Engine Model	Cat <sup>®</sup> C15 ACERT <sup>™</sup>	
Gross Power – SAE J1995	350 kW	469 hp
Net Power – SAE J1349	338 kW	453 hp

## Weights

Rated Payload	38 tonnes	42 tons
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## Body Capacities

Heaped SAE 2:1	23.1 m <sup>3</sup>	30.2 yd <sup>3</sup>
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## 740 Ejector Features

### Unique Caterpillar Ejector Body Features

*On-the-go ejecting  
Self cleaning design  
Clean load ejection  
No material carry back*

### New: Product Link

*Satellite technology provides machine data via the internet giving you critical information and enabling Cat dealer World Class services.*

### New: Improved Visibility

*New mirror arrangement and rear view camera.*

### New: Rear Suspension Mounts

*Caterpillar designed and manufactured rear suspension mounts for improved durability.*



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**Cat 740 Ejector with 42 ton rated payload offers proven reliability and durability, high productivity, superior operator comfort and lower operating costs.**

**Spacious two-person cab with forward facing trainer/passenger seat and off road oil/nitrogen front suspension cylinders keep the operator comfortable through out the working day.**

**True “on-the-go” differential locks with simple operation improve cycle times and productivity.**

**Strong, durable Cat ACERT engines and electronically controlled transmissions deliver high productivity with low fuel consumption.**

# Engine with ACERT™ Technology

Innovative technologies optimize performance.



## ACERT Technology

The Cat C15 ACERT engine introduces a series of evolutionary, incremental improvements that provide breakthrough engine technology built on systems and components developed by Caterpillar with proven reliability.

## Advanced Diesel Engine Management (ADEM) A4 Engine Controller

The ADEM A4 electronic control module manages fuel delivery and provides flexible fuel mapping, allowing the engine to respond quickly to varying application needs.

## Fuel Delivery

Multiple injection fuel delivery involves a high degree of precision. Precisely shaping the combustion cycle lowers combustion chamber temperatures, generating fewer emissions and optimizing fuel combustion. This translates into more work output for your fuel cost.

## Noise Reduction Technologies

Noise reduction has been achieved through design changes to the isolated top cover, oil pan, multiple injection strategy, insulated timing case cover, sculpted crankcase and gear train refinements.

# Transmission

Proven Reliability.

## Electronic Transmission

The Caterpillar seven-speed electronically controlled transmission features anti-hunt shift strategy for speed continuity, and Individual Clutch Modulation (ICM) to ensure constant shift times.

## Controlled Throttle Shifting (CTS)

Significantly reduces power train stress and clutch wear by controlling engine speed, torque converter lock-up and transmission clutch engagements.

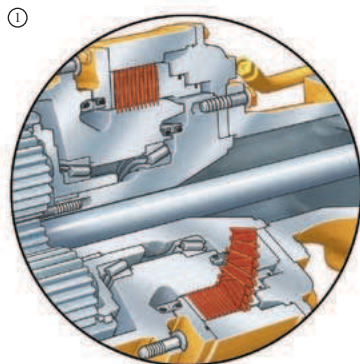
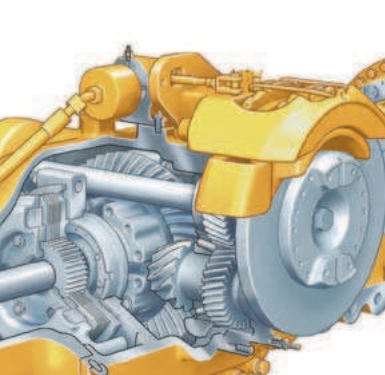
## Two Reverse Gears

The transmission arrangement provides a second reverse gear for improved performance when operating in longer rear hauling applications.



# Suspension and Traction Control

Performance and Productivity.



## Front Suspension

The three-point front suspension oscillates  $\pm 6^\circ$  to provide a smooth ride, allowing the operator to travel at speed over rough terrain and softening impact loads on structures and components. Large bore, low pressure cylinders are purpose designed for tough applications and offer a soft, smooth ride.

## Enclosed, Oil-Cooled Brakes

Multi-plate, oil-immersed, oil-cooled brakes are fitted to both front and center axles. These brakes provide outstanding stopping capability, while maintaining maximum durability and low wear characteristics.

## Rear Suspension

Features a walking beam geometry with Caterpillar designed rear suspension mounts which provide a reliable and stable ride for excellent load retention.

## Traction Control

The traction control system is comprised of a wet clutched inter-axle differential and wet clutched cross-axle differentials. All differentials can be engaged and disengaged “on-the-go” for maximum versatility. When used together, the differentials provide 100 percent driveline locking.

## Inter-Axle Differential Lock

Locks all three axles in unison and modifies torque distribution for excellent traction in poor underfoot conditions and on grades. It is operated by a switch located at the footrest.

## Cross-Axle Differential Locks

Provides full driveline locking – all three axles and all six wheels – for maximum performance in the most adverse conditions. Acts in unison with the inter-axle differential lock when the footswitch is actuated and the dash-mounted switch is selected.



# Operator Comfort

High productivity for a comfortable, confident operator.

## **Ride Comfort**

The three-point front suspension with its oscillating axle and low-pressure ride struts, combined with the center-mounted cab, offers unrivaled levels of ride comfort for the operator in all driving conditions. The operator remains comfortable and productive throughout the day.

## **Spacious Two-Person Cab**

The 740 Ejector features a large two-person cab, offering comfortable working space for both the operator and trainer or trainee. All 700 Family articulated trucks use the same spacious cab design.

## **Air Suspension Seat**

The air suspension seat enhances operator comfort with a cushioned upper high back, adjustable damping with three settings, ride zone indicator and adjustable lumbar settings. It is fully adjustable to provide the optimal driving position.

## **Trainer Seat**

Full-size trainer seat features a fully padded seat with a backrest and a wide seatbelt for a secure and comfortable ride. The trainer seat is positioned next to the operator seat, giving both the operator and trainer a clear view of the instrument panel, controls and the road.

## **Steering Column**

A comfortable driving position is provided by a telescopic and tilt steering column.

# Ease of Operation

Designed for ease of use – allows the operator to focus on production.



## Ergonomic Layout

The controls and layout of the cab are designed to make it as easy to operate as your car. Quick, easy to read and simple to operate, the controls and gauges allow the operator to concentrate on production.

## Dash

The Generation II wrap-around dash puts all controls within easy reach of the operator. Featuring LED illuminated rocker switches, large LCD display and a rear wash wipe rocker switch. It provides an automotive feel with the industrial strength you would expect from Caterpillar.

## Viewing Area

The low sloping hood and placement of the cooling package behind the cab give the operator excellent all-around visibility. The large glass area and central operator position also provide excellent visibility.

## Wipers

The wet arm wiper system cleans more glass area and is bottom-mounted to keep it out of the operator's line of sight. Windows are tinted to reduce glare.

## Differential Lock Controls

The inter-axle differential lock is engaged/disengaged "on-the go" by using a raised switch incorporated into the drivers foot rest, for ease of operation. For 100% lock up, all three cross-axle differential locks act in unison with the inter-axle differential lock when the foot switch is activated and a dash mounted switch is selected. Disengaging the foot switch opens all differential locks immediately.

## Transmission and Ejector Levers

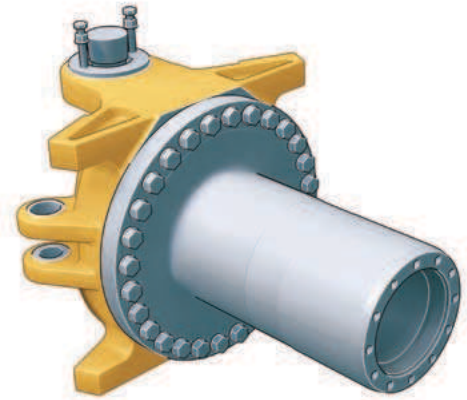
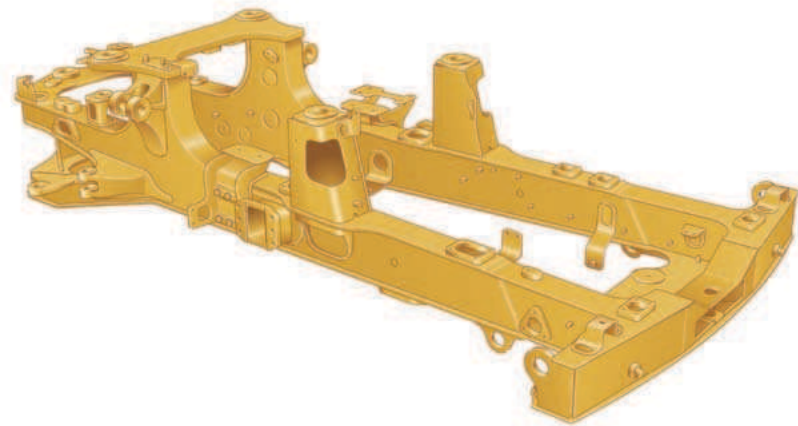
Finger tip controls allow easy operation and low effort. The ejector and transmission levers are positioned for easy, comfortable operation, along with the control for top gear limit, transmission hold and neutral lock.

## Blade Retraction Sequence

The ejector blade returns to the loading position as soon as the blade retract sequence is initiated. The transmission is held in the gear selected for the ejecting cycle until this sequence is completed and the ejector control lever is returned to the float position.

## Suspended Pedals

Easy to operate and reach with plenty of leg and foot room. They also make for easier cleaning of the cab floor by keeping the pedals out of the dirt.



# Durability and Reliability

High machine availability maximizes productivity and lowers costs.

## Front Frame

The front frame design features a large box section and wide, stiff frame beams to handle torque loads. The divergent frame design decreases stress in the hitch area and optimizes suspension geometry. The frame design makes maximum use of robotic welding for increased durability.

## Rear Frame

Twin-box construction minimizes stress concentrations and provides low weight with long life.

## Suspension

The three-point oscillating axle front suspension provides unparalleled ride quality. It also protects the truck from adverse road conditions by absorbing shock loads that would reach the frame.

## Articulating/Oscillating Hitch

The articulating hitch provides the truck with steering articulation, and the oscillation ensures all-wheel ground contact in rough terrain.

## Hitch Construction

Two-piece construction features a durable cast steel head bolted to a hard-wearing forged steel tube.

## Service Brakes

Oil-cooled, multiple disc brakes are continuously cooled for exceptional non-fading braking. They are designed and built for reliable, adjustment-free operation.

## Parking Brake

Located on the center axle in an elevated position and designed to deliver higher heat capacity and abuse resistance.

# Ejector Body

Disperse loads on-the-go for faster cycles and lower spreading costs.



## **Ejector**

The ejector body offers clean load ejection on-the-go and the capability to work in areas with restricted overhead clearance and soft underfoot conditions.

## **Versatility**

The 740 Ejector shares the versatility of the Standard 740 Articulated Truck, operating in the same conditions, but offering unique capabilities that stretch the operation envelope.

## **Spreading**

The truck can eject and spread the material while moving, reducing additional spreading and dozing equipment. “On-the go” ejecting results in faster cycle times and reduced power train loads.

## **Stability**

Ejecting the load without raising the body increases stability, allowing load dispersal on inclines, side slopes and in very soft underfoot conditions especially on landfill sites.

## **Overhead Clearance**

The truck can eject in areas with reduced overhead clearance, such as around overhead lines or in tunneling and underground operations.

## **Carry-Back**

The body design eliminates material sticking to the body, which increases productivity, improves fuel efficiency and lowers cost per ton.

## **Body**

Reinforced body is made from thick high-yield, heat-treated Brinell hardened steel (Brinell 400 on the base and sides) that provides exceptional durability. Ejector top rails are made from high-strength alloy steel. For optimum durability and wear life, the ejector body is designed to work in applications where the material consists of rocks smaller than 152 mm (6 in) in diameter.

## **Blade**

The ejector blade is made from high-strength steel and uses technology similar to that proven in Cat wheel tractor-scrapers.

## **Cylinder**

A four-stage, high-speed, double-acting cylinder is specifically designed for horizontal mounting and smooth load ejection.





# Product Link

Equipment manager is a secure and user-friendly application.

## **Equipment Manager – a better way to manage your fleet**

Equipment Manager allows transmitted data to be searched and sorted by alert level, group, equipment identification, make and model. Each new machine comes with Asset Watch. However, you can subscribe to a higher level of service for any machine, at any time, through your Cat dealer. Depending on your information needs, Equipment Manager will:

- Report current equipment parameters (machine hours, location, fuel consumption, etc)
- Track all elements of machine maintenance and keep history
- Predict when a service is needed
- Facilitate maintenance scheduling and parts ordering
- Alert you to potential and immediate issues

## **Asset Watch**

Asset Watch manages your assets – enabling you to find your machine quickly, and to control its movement and work schedule.

## **Maintenance Watch**

Maintenance Watch includes all the features of Asset Watch and will also help you plan, coordinate and track your repairs and maintenance, allowing you to align maintenance with machine usage.

## **Health Watch**

Health Watch includes all the features of Asset Watch and will track machine operational conditions to help address potential issues before they become serious. You can also identify abuse, efficiency and training issues with individual operators.



# Complete Customer Support

Cat<sup>®</sup> dealer services help you operate longer with lower costs.

## **Selection**

Make comparisons of the machines you are considering before you buy. Your Cat dealer can help.

## **Operation**

For the best operating techniques to increase productivity and your profit, turn to your Cat dealer for the latest training literature and trained staff.

## **Maintenance**

Repair option programs guarantee the cost of repairs up front. Diagnostic programs such as S·O·S<sup>SM</sup> and Technical Analysis help you avoid unscheduled repairs.

## **Replacement**

Repair or rebuild? Cat articulated trucks are designed for longer life with rebuildable components. Your Cat dealer can help you evaluate the cost involved so you can make the right choice.

## **Product Support**

Your local Cat dealership will be with you every step of the way with its unsurpassed worldwide parts support, trained technicians and customer support agreements.

## **cat.com**

For more complete information on Cat products, dealer services and industry solutions, visit us on the Web at [www.cat.com](http://www.cat.com).

# Safety

Designed with safety as the first priority.

## Product Safety

Caterpillar has been and continues to be proactive in developing machines that meet or exceed safety standards. Safety is an integral part of all machines and system designs.

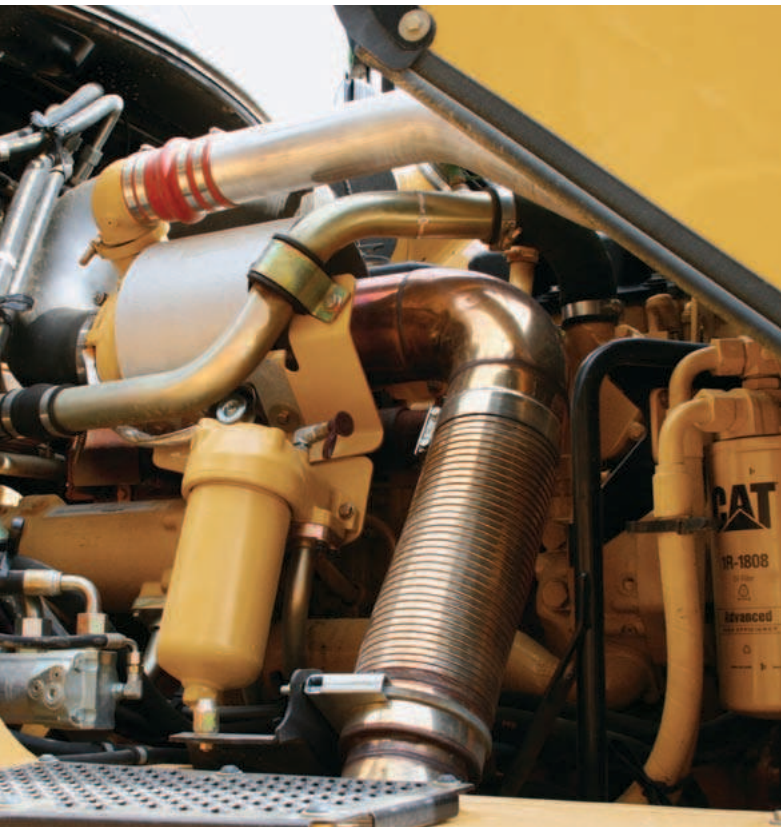
## Safety Features

- Cab integral ROPS (Roll Over Protection System) and FOPS (Falling Object Protection System)
- Rear view camera system provides a continuous panoramic rear view or when reverse gear is selected
- The secondary and parking brake functions are spring applied and hydraulic released
- Electro-hydraulic secondary steering system, automatically activates in forward/reverse or when stationary if low pressure is sensed. Can be manually selected for machine recovery purposes
- External engine fuel cut off switch for easy access from outside of the machine
- External electrical system disconnect switch for easy access from outside of the machine
- Slip resistant surfaces – punched steel plate
- 75 mm (3 in) wide seat belts for operator/trainer and passenger
- Wide angled mirrors for excellent rear visibility
- Sweeping hood design for panoramic forward visibility
- Extensive hand rails
- Ejector blade active alarm
- Heated mirrors (optional)
- Xenon flashing beacon (optional)



# Serviceability

More time on production.



## Long Service Intervals

Long engine oil change and hydraulic oil change intervals lower maintenance costs and downtime. Wheel bearing adjustment is completely eliminated.

## Lube Points

Lube points are grouped at the rear of the front frame and the front of the rear frame. Universal joints are lubed for life, eliminating servicing. Autolube is optional.

## Service Points

Engine and transmission dipstick and fill caps, air and fuel filters and the fuel-priming pump are all mounted on the left side of the engine under the electrically raised hood. Coolant level indicator and fill cap are outside the cab.

## Radiator

The radiator package is located behind the cab, which provides protection from frontal impacts and offers easy access to both inlet and outlet sides of the radiator. The ATAAC radiator is located at the front of the truck.

## Extended Life Coolant

Extends the change interval and improves component life by reducing aluminum corrosion.

## Electrical Service Center

Located inside the cab, this service center provides a power port, diagnostic connector and Cat Data Link connector.

## Cat Data Link Connector

The Cat Data Link connector provides a plug-in using a laptop computer with Electronic Technician (ET) software.

## Service Access

The cab tilts to the side to provide easy access underneath, which simplifies servicing of the transmission, drive shafts and hydraulic pumps. Machine electrical and hydraulic interfaces are located on the right side of the cab, behind a removable cab body panel for easy access.

## Truck Transport

The suspension system eliminates the need to lower the suspension when transporting the truck, reducing maintenance and downtime.

## Output Transfer Gear

Provides lubrication of all bearings and clutches using a distributed-pressure lubricated and filtered system.

# 740 Ejector Articulated Truck Specifications

## Engine

Engine Model	Cat® C15 ACERT™	
Gross Power – SAE J1995	350 kW	469 hp
Net Power – SAE J1349	338 kW	453 hp
Net Power – ISO 9249	342 kW	458 hp
Net Power – EEC 80/1269	342 kW	458 hp
Bore	137 mm	5.4 in
Stroke	171.5 mm	6.75 in
Displacement	15.2 L	926 in <sup>3</sup>

- The power ratings apply at rated speed of 1800 rpm when tested under the conditions for the specified standard.
- The net power advertised is the power available at the flywheel when the engine is equipped with alternator, air cleaner, muffler and fan at minimum speed.
- Net power when the fan is at maximum speed is 330 kW (442 hp) per the SAE reference conditions.
- The 740 Ejector truck meets EPA Tier 3/ EU Stage 3a emission specifications for the U.S. and Europe through 2010.

## Weights

Rated Payload	38 tonnes	42 tons
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## Body Capacities

Heaped SAE 2:1	23.1 m <sup>3</sup>	30.2 yd <sup>3</sup>
Struck	17.8 m <sup>3</sup>	23.3 yd <sup>3</sup>

## Transmission

Forward 1	9 km/h	5.5 mph
Forward 2	12 km/h	7.5 mph
Forward 3	16 km/h	10 mph
Forward 4	22 km/h	14 mph
Forward 5	30 km/h	18.5 mph
Forward 6	40 km/h	25 mph
Forward 7	55 km/h	34 mph
Reverse 1	8 km/h	5 mph
Reverse 2	11.5 km/h	7 mph

## Sound Levels

Interior Cab	79 dB(A)
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- The operator sound exposure Leq (equivalent sound pressure level) measured according to the work cycle procedures specified in ANSI/SAE J1166 OCT 98 is 79 dB(A), for the cab offered by Caterpillar, when properly installed and maintained and tested with the doors and windows closed.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows are open) for extended periods or in noisy environments.

## Operating Weights

Front Axle – Empty	19 800 kg	43,652 lb
Center Axle – Empty	8240 kg	18,166 lb
Rear Axle – Empty	7570 kg	16,689 lb
Total – Empty	35 610 kg	78,507 lb
Front Axle – Rated Load	1640 kg	3,616 lb
Center Axle – Rated Load	18 180 kg	40,080 lb
Rear Axle – Rated Load	18 180 kg	40,080 lb
Total – Rated Load	38 000 kg	83,776 lb
Front Axle – Loaded	21 440 kg	47,267 lb
Center Axle – Loaded	26 420 kg	58,246 lb
Rear Axle – Loaded	25 750 kg	56,769 lb
Total – Loaded	73 610 kg	162,282 lb

## Body Plate Thickness

Front	6 mm	0.24 in
Side	6 mm	0.24 in
Base	10 mm	0.39 in

## Service Refill Capacities

Fuel Tank	532 L	140.5 gal
Cooling System	80 L	21.1 gal
Hydraulic System	330 L	87.2 gal
Engine Crankcase	40 L	10.6 gal
Transmission	72 L	19 gal
Final Drives/ Differential	230 L	60.8 gal
Output Transfer Gear Box	18 L	4.8 gal

## Ejector Cycle Times

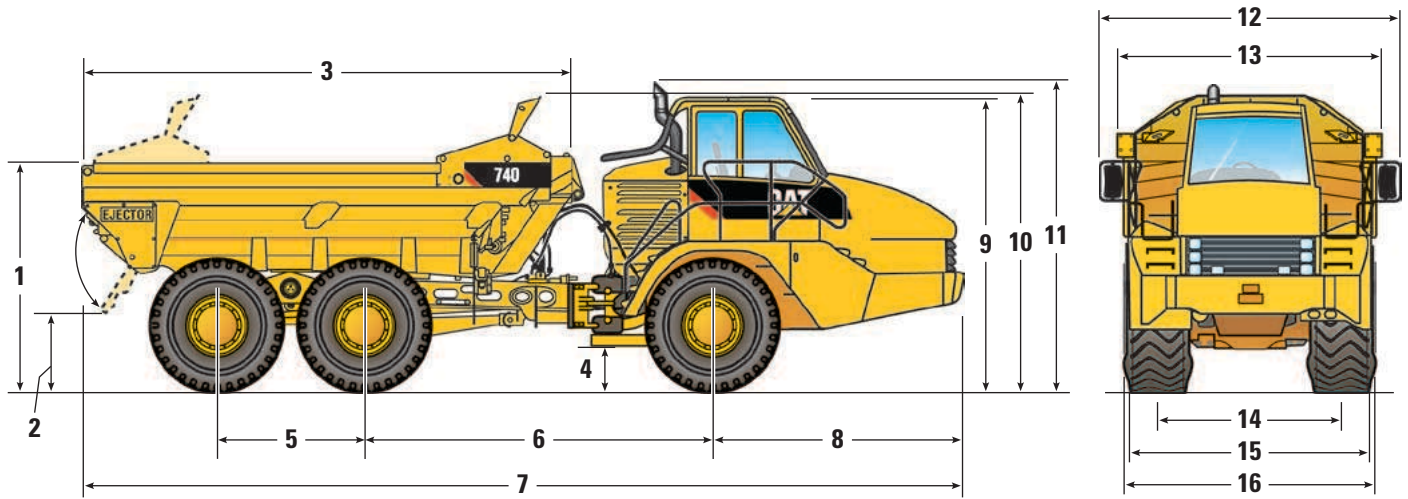
Eject Time	14 Seconds
Retract Time	24 Seconds

## Standards

Brakes	ISO 3450 – 1996
Cab/FOPS	ISO 3449 Level II – 2005
Cab/ROPS	ISO 3471 – 2008
Steering	ISO 5010 – 2007

# 740 Ejector Articulated Truck Specifications

## Dimensions



	mm	ft		mm	ft
<b>1</b>	3067	10.0	<b>9</b>	3745	12.2
<b>2</b>	1098	3.6	<b>10</b>	3984	13.1
<b>3</b>	6730	22.1	<b>11*</b>	4049	13.3
<b>4</b>	577	1.8	<b>12</b>	3823	12.5
<b>5</b>	1966	6.4	<b>13</b>	3483	11.4
<b>6</b>	4596	15.0	<b>14</b>	2687	8.8
<b>7</b>	11 590	38.0	<b>15</b>	3430	11.2
<b>8</b>	3221	10.5	<b>16**</b>	3520	11.6

\*Exhaust stack can be removed for transportation.

\*\*Max-unladen over tire bulge.

## Turning Circle

Dimensions are for machines equipped with 29.5R25 tires.

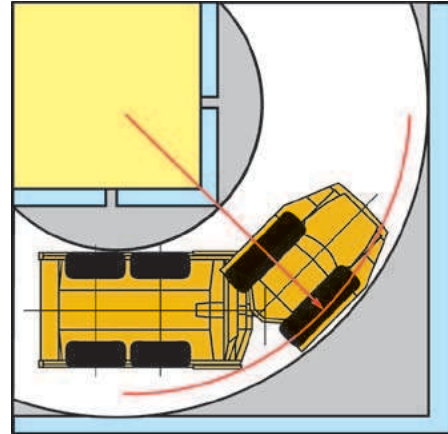
### Turning dimensions

Steer angle – left/right	45°	
SAE turning radius	8640 mm	340.2 in
Clearance radius	9090 mm	357.9 in
Inside radius	4470 mm	176.0 in
Aisle width	5930 mm	233.5 in

## Steering

Lock to Lock

4.6 seconds @ 60 rpm



## Optimal Loader/Truck Pass Matching

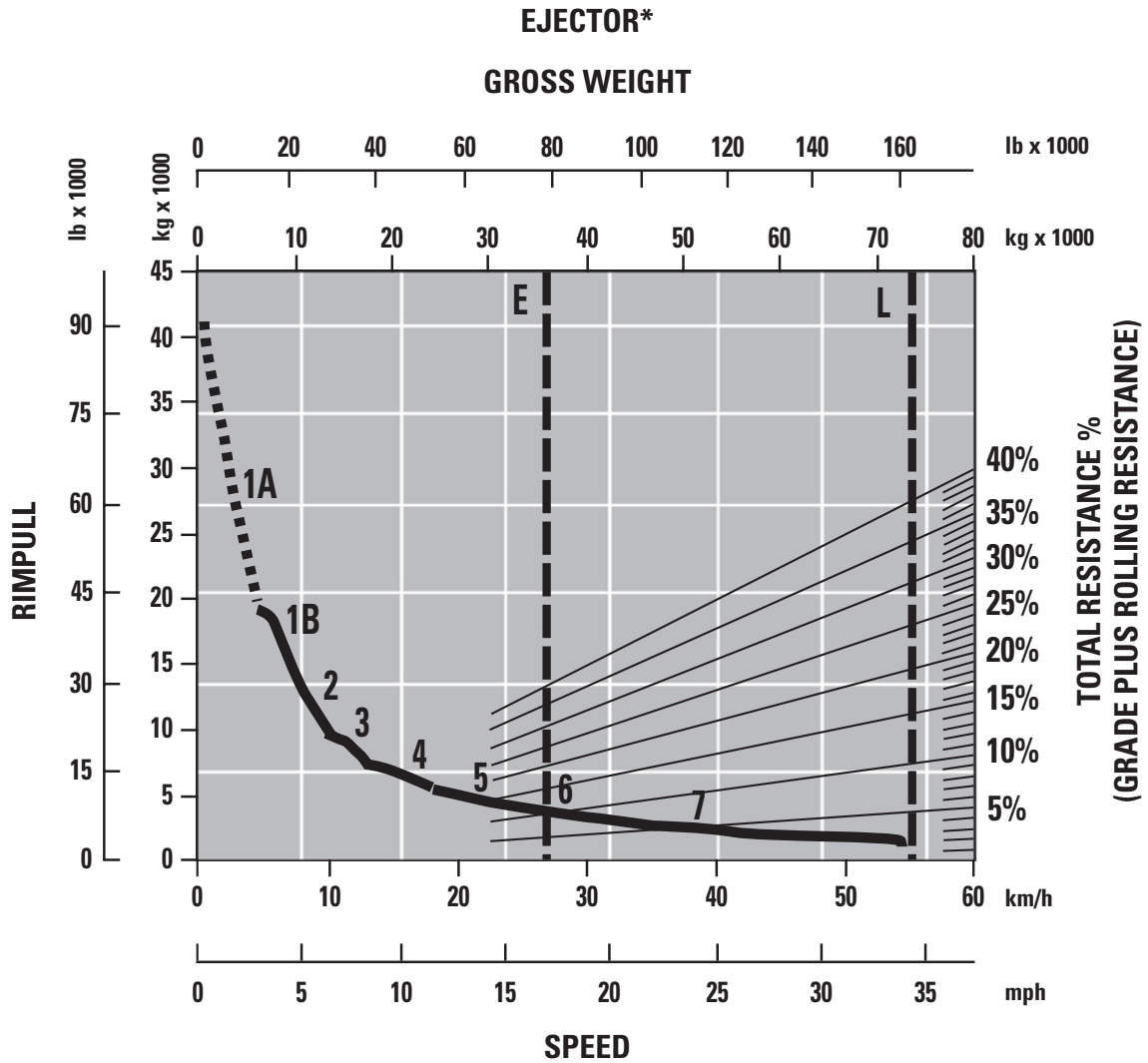
Hydraulic Excavators	385C	365C	345D	
Loader Capacity (Tonnes) – 50 min hr	954-1193	750-1100	665-805	
Loader Capacity (Tons) – 50 min hr	1,049-1,314	825-1,210	735-885	
Passes	4	5	6-7	
Wheel Loaders	988H	980H	972H	966H
Loader Capacity (Tonnes) – 50 min hr	565-790	590-650	490-565	400-535
Loader Capacity (Tons) – 50 min hr	625-870	650-717	540-625	440-590
Passes	3-4	4	5	6

An optimum system match gives you a major productivity advantage. The 740 Ejector is an excellent match for the Cat 345D, 365C and 385C Hydraulic Excavators; and 966H, 972H, 980H and 988H Wheel Loaders. This results in increased production and lower system costs per unit of volume moved.

# 740 Ejector Articulated Truck Specifications

## Gradeability/Speed/Rimpull

To determine performance, read from Gross Weight down to % Total Resistance. Total Resistance equals actual % grade plus 1% for each 10 kg/metric ton (20 lb/ton) of Rolling Resistance. From this point, read horizontally to the curve with the highest attainable speed range. Then, go down to Maximum Speed. Usable Rimpull depends on traction available.



1A – 1st Gear (Converter Drive)

1B – 1st Gear (Direct Drive)

2 – 2nd Gear

3 – 3rd Gear

4 – 4th Gear

5 – 5th Gear

6 – 6th Gear

7 – 7th Gear

E – Empty 35 610 kg (78,507 lb)

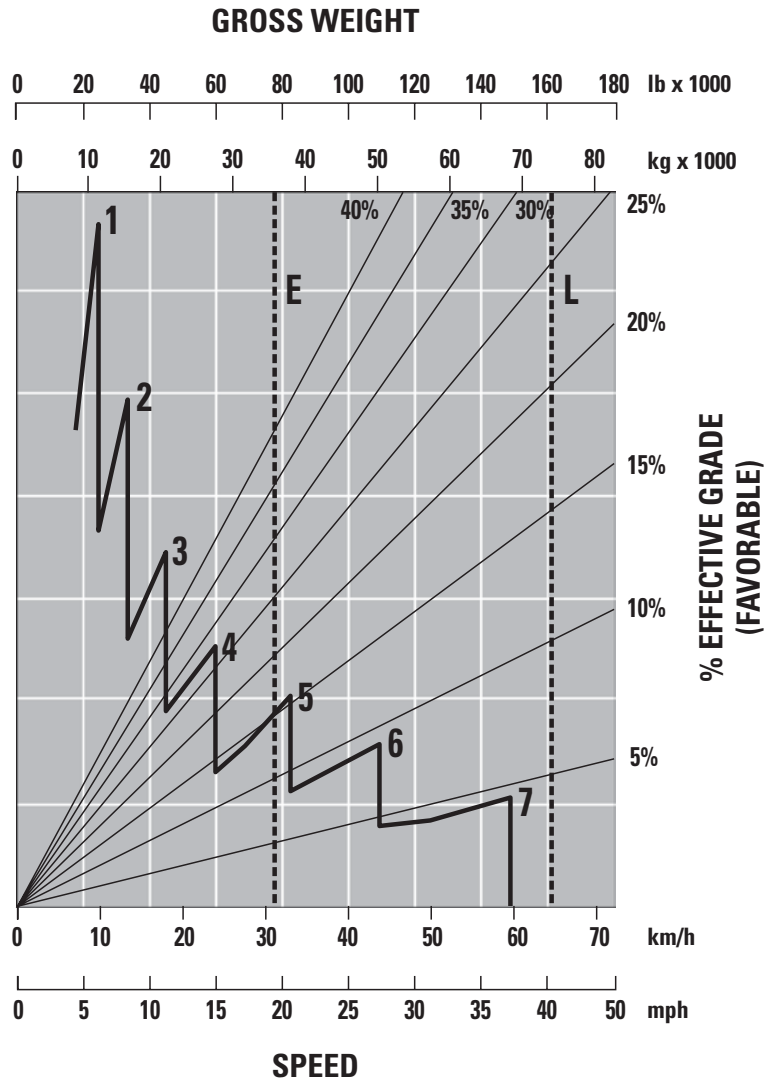
L – Loaded 73 610 kg (162,282 lb)

\* at sea level



## Retarding Performance

To determine performance, read from Gross Weight down to % Effective Grade. Effective Grade equals actual % favorable grade plus 1% for each 10 kg/metric ton (20 lb/ton) of Rolling Resistance. From this point, read horizontally to the curve with the highest attainable speed range. Then, go down to Maximum Speed. Retarding effect on these curves represents full application of the retarder.



- 1 – 1st Gear
- 2 – 2nd Gear
- 3 – 3rd Gear
- 4 – 4th Gear
- 5 – 5th Gear
- 6 – 6th Gear
- 7 – 7th Gear

- E – Empty 35 610 kg (78,507 lb)
- L – Loaded 73 610 kg (162,282 lb)

## 740 Ejector Standard Equipment

Standard equipment may vary. Consult your Caterpillar dealer for details.

Air conditioning with R134A refrigerant  
Air vents, adjustable  
Auto shift seven-speed forward and two-speed reverse transmission  
Back up alarm  
Body adapted for exhaust heat  
Body, including Ejector cylinder and blade with integrated spill guard  
Cat C15 engine with ACERT Technology  
Caterpillar Work Area Vision System (WAVS) rear-view camera  
CD/Radio, heavy duty ready  
Differentials, standard with clutched cross-axle differential locks for all axles  
Electrical system: 24 volt, 5A 24- to 12-volt converter  
Electro hydraulic hoist control  
Ether starting aid  
Glass windows, laminated and tinted, front  
Glass windows, toughened and tinted, sides and rear  
Guards: rear window, radiator, crankcase and axle  
Headlights, four  
Heater and defroster with four-speed fan  
Horn, electric

Lights: cab interior, front, side, rear, two reversing/working lights, two stop/tail lights, front and rear direction indicators  
Mirrors, main and auxiliary, left and right  
Mud flaps, wheel arch and body mounted, with transportation tie backs  
Oil-cooled brakes, enclosed  
Product Link (US/Canada/Europe/Turkey/Australia/New Zealand)  
Retarder, Engine compression brake  
ROPS/FOPS cab, with full instrumentation, including:  
- Instrument cluster display module  
- Indicator lamps: left turn, secondary steering, primary steering loss, front and rear brake temp (735/740 and 740 Ejector only), brake oil pressure, action lamp, transmission fault, park brake, charging system status, differential lock, body not in float, right turn, high beam, transmission hold, machine filter warning, retarder, retarder up shift warning  
- Gauges: engine oil pressure, engine coolant temperature, torque converter oil temperature, fuel level, and fuel tank level gauge

- Meters: service hour meter, speedometer, tachometer  
Seat, fully adjustable, air suspension  
Seat, padded companion/trainer  
Secondary steering – electronic  
S•O•S<sup>SM</sup> sampling valves  
Starting receptacle, electric, remote  
Storage – two cup holders, flask receptacle, under seat storage, door pocket, behind seat storage, coat hook  
Sun visor  
Tailgate, hydraulic automatic  
Tires, 29.5R25, radial  
Three axle, six wheel drive  
Tilt and telescopic steering wheel  
Tow pins front and rear  
Two seat belts, operators retractable  
Vandalism protection: lockable caps for fuel tank and hydraulic oil tank  
Windows opening side, tinted  
Windshield wiper and washer, two speed, intermittent (front)  
Windshield wiper and washer, two speed (rear)

## 740 Ejector Optional Equipment

Optional equipment may vary. Consult your Caterpillar dealer for details.

Autolube installation for automatic greasing of bearings  
Bath, oil pre-cleaner  
CD/Radio, heavy duty  
Cold Weather Coolant –51° C (–60° F)  
Cold weather start kit

Cycle counter/operator monitoring kit  
Engine Block Heater  
Exhaust heated body  
Extensions, fender  
Fast fuel fill

Flashing Xenon Beacon  
Fuel additive-anti-waxing  
Heated rear-view mirrors  
Product Link, Radio and Worldwide (where available)



# 740 Ejector Articulated Truck

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at [www.cat.com](http://www.cat.com)

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Replaces AEHQ5650-02

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