

ARTICULATED DUMP TRUCKS PRODUCT INFORMATION

machinery for challenging conditions



WIN-WIN PARTNERSHIP BETWEEN DOOSAN INFRACORE AND MOXY TRUCKS

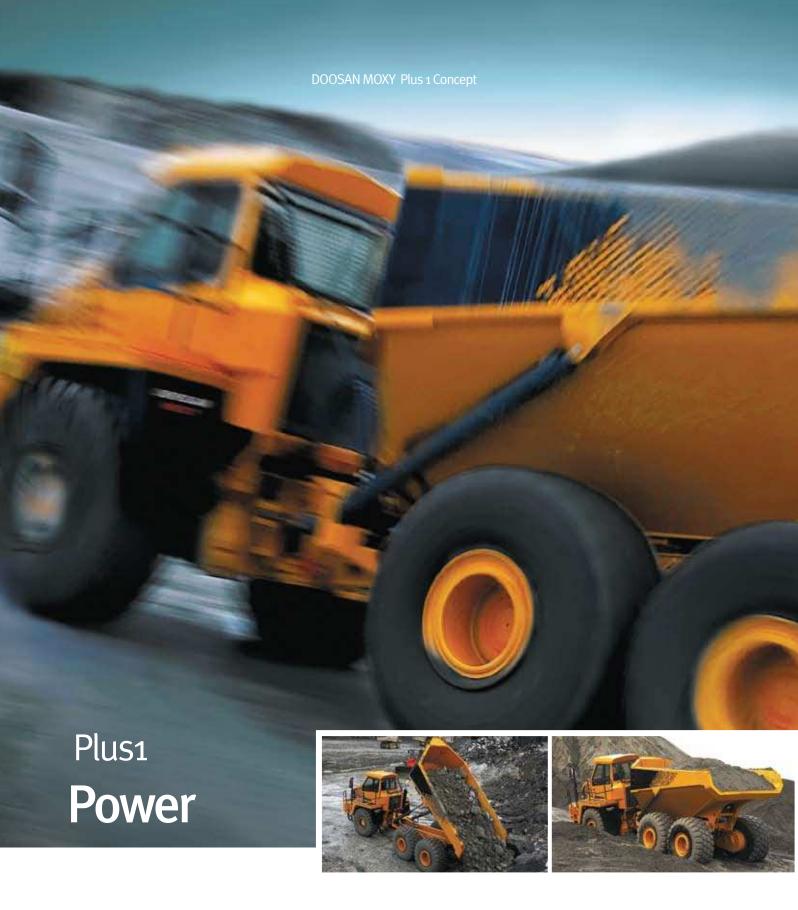
BUILT BY MOXY'S TECHNOLOGY AND PRESENTED BY DOOSAN INFRACORE.
GROWING, ENHANCING TECHNOLOGY, INCREASING THE PRODUCT OFFERING AND PROVIDING A BIGGER OPPORTUNITY FOR CUSTOMERS.





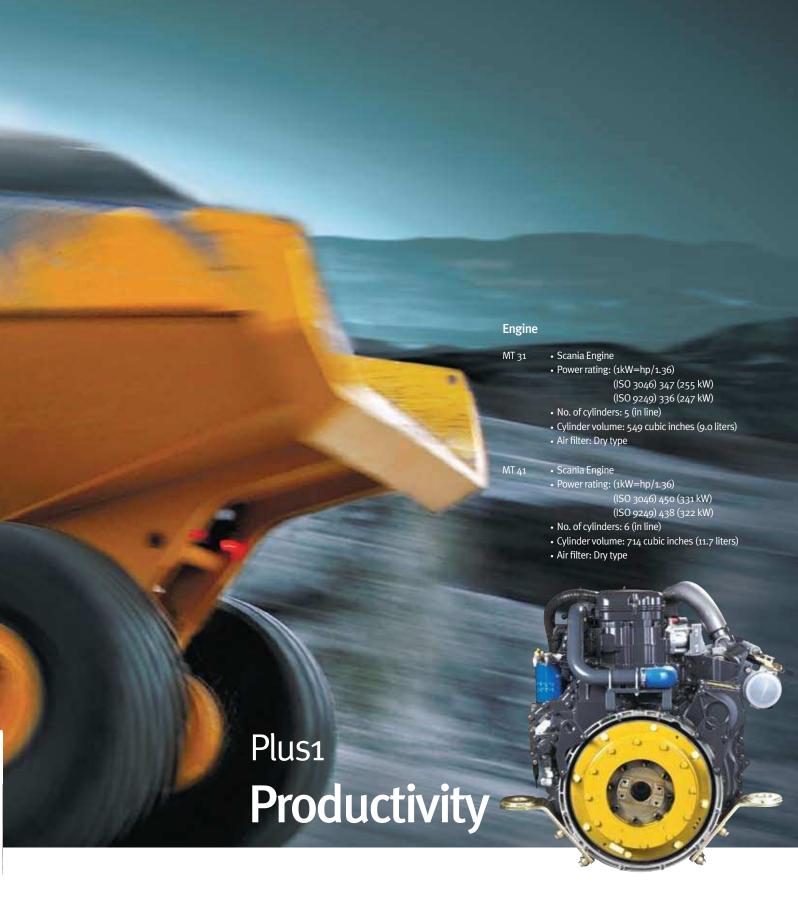






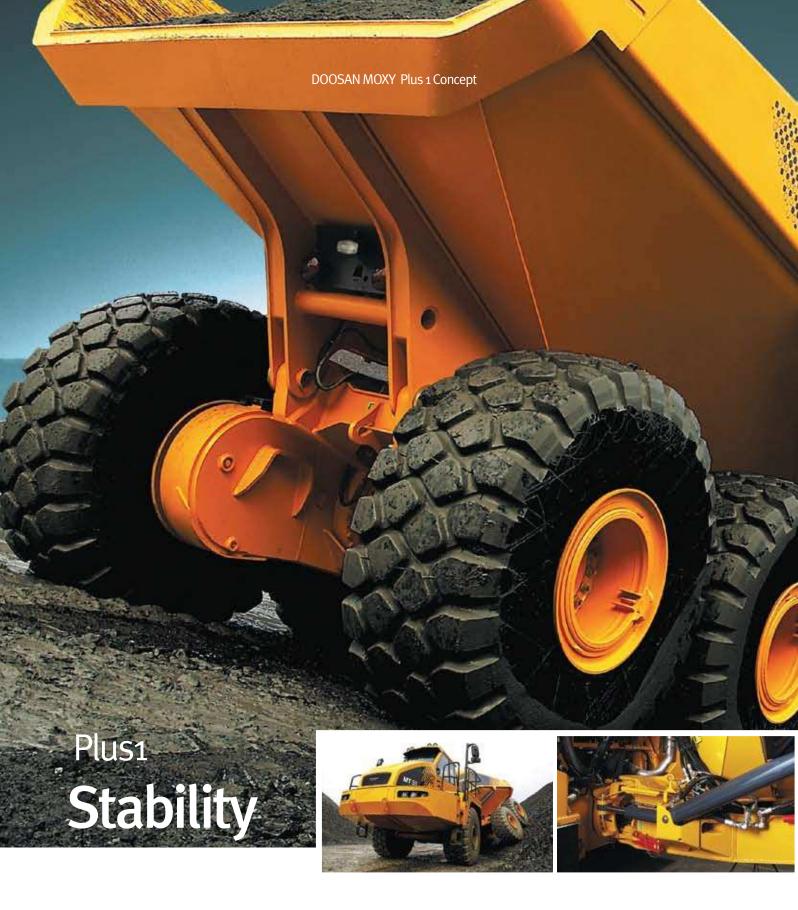
DOOSAN MOXY uses proven, reliable and powerful diesel engines with excellent torque which achieves low fuel consumption and fulfills Tier 3 US/EPA regulation guidelines.

DOOSAN MOXY utilizes reliable transmissions that feature smooth gear shifting abilities. These features result in the maximum net power transmission to the wheels, resulting in maximum fuel efficiency.



The DOOSAN MOXY Plus 1 concept offers a larger load capacity in all weight class categories. Additional load capacity, combined with superior power and traction allow for improved productivity. The unique advantages of DOOSAN MOXY'S permanent six-wheel drive, free-swinging rear tandem articulation hinge

system, independent front wheel suspension system and sloping rear frame provide excellent driving stability with equal weight distribution and wheel power. The DOOSAN MOXY articulated dump truck is designed to work under rough conditions and can also travel at speeds up to 31 mph.

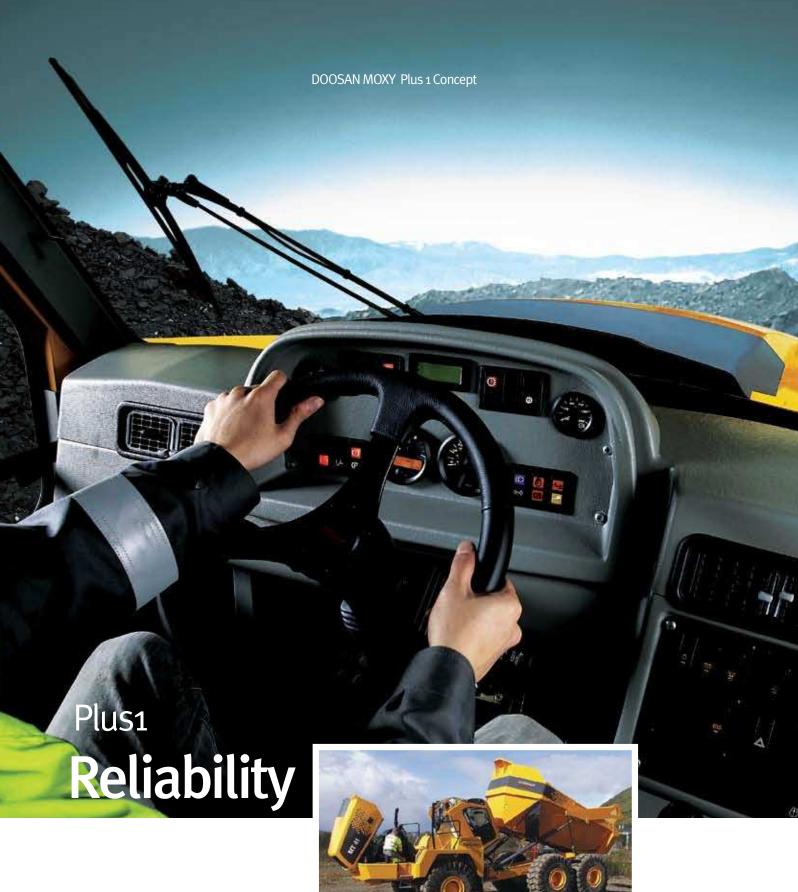


DOOSAN MOXY'S free-swinging rear tandem bogie and the special articulation system offer excellent performance and the best possible ground contact in soft and difficult terrain. The sloping rear frame, in combination with the track width, ensures a lower center of gravity

and class-leading sideways stability, which removes the need for wide, low profile tires. One of the main highlights of the DOOSAN MOXY concept is the location of the turning ring in relation to the swing point which always ensures equal weight distribution to the front wheels.

Equal distribution to the front wheels makes it possible to use the differentials while maintaining maneuverability. DOOSAN MOXY'S unique independent front wheel suspension allows for maximum ground contact and shock absorption.





DOOSAN MOXY has one of the most reliable dump trucks in the industry because of its strong and reliable system solutions. The automatic central lubrication system is standard on all DOOSAN MOXY models. With over thirty years dedicated to product development, the new generation of DOOSAN MOXY trucks provides innovative drive train and fatigue-proof structure.



The cabin is equipped with air-conditioning and an operator seat with air suspension to provide excellent operator comfort. Precise steering, good visibility and low noise levels provide a comfortable cabin environment. The "tip-tronic" gearshift feature enables the operator to run the truck in both automatic and manual gears to ensure the smoothest possible gear-shifts and

momentum while operating the truck. The sloping hood provides an excellent view from the operator's position combined with good rear visibility. DOOSAN MOXY cares about the environment and aims to set the best possible standards in the manufacturing of our products. DOOSAN MOXY utilizes industry leading engines that achieve low fuel consumption and fulfill the

latest Tier 3 US/EPA regulations in addition to all noise regulations.

DOOSAN MOXY provides exceptional operator comfort with low cabin vibration levels. Minimal fuel consumption is achieved while lock-up clutch is engaged in mechanical mode.



Highline **Equipment**

MT26, MT31, MT36, MT41 (MT51)

Standard

- Tiltable cabin with hydraulic pump
- Cabin top hat
- Instructor seat with safety belt
- · Radio / CB-player
- · Front wheel mudflaps
- · Front mudguards extension
- Mudflaps in front of bogie
 Working light / Extra high beam
- Automatic lubrication system
- ROPS / FOPS safety cabin
- Cabin heater and defroster Air conditioner (refrigerant R134a)
- Adjustable air suspended operator seat with armrest and headrest

- Safety belt on operator seat
- · Tilt and height adjustable steering column
- Comprehensive instrumentation
- Speedometer
- Cigarette lighter and ashtray
- Retractable roller sunblind
- Tinted safety glass
- Sliding window left-hand side
- Windshield wiper and washer
- Four exterior mirrors
- Protective grille for rear window
- Emergency steering
- Air cleaner service indicator
- · Protection under engine and transmission

- Towing hook-front/rear
- · Exhaust brake
- Retarder brake
- · Parking brake alert system
- · Directional and warning lights
- · Brake lights
- Head lights (H3/H7)
- Parking lights
- · Diode rear light
- · Back-up light and alarm
- · Cabin interior light
- Instrument and switch lighting
- Front light protection
- · Battery main switch



Options

- Heated operator seatSliding window, front, right-hand side
- Sliding window, rear, right-hand side
 Sliding window, door, right-hand side
 Radio / Cassette-player
 Heated mirrors

- Rotating beacon
- Extra back-up light (work light on mirror arms)
- Rear view system
- First aid kit

- Fire extinguisherWarning triangle
- Body lining (plates)Protection in front of body (spillguard)
- Top tailgate kit
- Wheel chocks (set of 2)
- Exhaust heated body kit
- Electrical engine coolant heater • Tool kit (spanners, socket etc.)
- Low profile tires

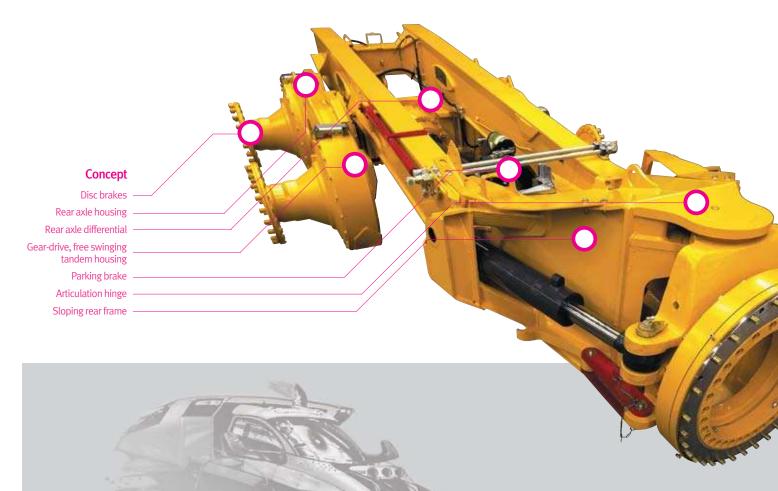
Unique Concept of **DOOSAN MOXY ADT**

Best Structure for All-Condition Terrain

DOOSAN MOXY articulated dump trucks have permanent 6-wheel drive for equal power distribution while the free-swinging rear tandem bogie fast and easy tipping for increased productivity and the special articulation system offer excellent in even the most demanding conditions. Many driving performance. The articulation hinge is positioned behind the turning ring to ensure equal

weight distribution. The sloping body design further enhances Doosan Moxy stability and ensures DOOSAN MOXY machines have worked more than 25,000 hours without any major overhaul of the

engine. Fully automatic transmission control unit and smooth gear-shifting abilities enable the operator to concentrate on working conditions with maximum comfort.



Top 10 Advantages of **DOOSAN MOXY Articulated Dump Trucks**

- Low operating cost
- Excellent performance in difficult terrain
- Independent front suspension ensures maximum ground contact and stability
- The sloping rear frame ensures low center of gravity, good stability and excellent weight distribution to the front axle
- Improved driver comfort and easy operation
- Tier 3 of USA/California regulations (ISO 8178) for emissions
- Free-swinging rear tandem bogie ensures the best possible ground contact
- Articulation hinge system ensures equal weight distribution to the front axle in all situations
- Permanent 6-wheel drive, a significant advantage in rugged terrain
- Easy maintenance

	Moxy MT26-lll	Moxy MT31-lll	Moxy MT ₃ 6	Moxy MT41
Engine Configuration Gross Power Net Power Gross Torque Load Index	Scania DC9	Scania DC9	Scania DC12	Scania DV12
	5 in Line / 9.0 liter	5 in Line / 9.0 liter	6 in Line /11.7 liter	6 in Line / 11.7 liter
	228 kw @2200 Rpm	255 kw @2200 Rpm	294 kw @2200 Rpm	331 kw @2200 Rpm
	224 kw @2200 Rpm	247 kw @2200 Rpm	285 kw @ 2200 Rpm	322 kw @2200 Rpm
	1345 Nm @1500 Rpm	1455 Nm @ 1500 Rpm	1854 Nm @1500 Rpm	1854 NM @1200 Rpm
	25.33 kw / liter	28.33 kw//liter	25-13 kw/liter	28.29 kw/liter
Capacity Body Volume Density Index Gross Weight Net Weight Payload Kg	SAE 2:1 14.7m³ 1.64 t/m³ 44.95 tons 20.4 tons 24100	SAE 2:1 17.6m³ 1.62t/m³ 49.8 tons 21.3 tons 28,500	SAE2:1 20.1m³ 1.64t/m³ 61.4 tons 28.8 tons	SAE 2:1 22.7m³ 1.64t/m³ 66.4 tons 29.2 tons
Power to Weight	Net Power vs Tons	Net Power vs Tons	Net Power vs Tons	Net Power vs Tons
Empty	10.98 kw/t	11.60 kw/t	9.90 kw/t	10.82 kw/t
Loaded	5.03 kw/t	4.95 kw/t	4.63 kw/t	4.76 kw/t
Transmission	ZF 6WG260 RPC Countershaft	ZF 6WG260 RPC Countershaft	ZF 6WG310 RPC Countershaft	ZF 6WG310 RPC Countershaft
Speeds	6F - 3R	6F - 3R	6F - 3R	6F - 3R
Travel Speed	51.0/33.0 km/h	51/33 km/h	51.0 / 31.0 km/h	53.0/34.0 km/h
Brakes Front Rear Retarder	Wet Multiple Disc Wet Multiple Disc Exhaust Brake & T/M Retarder	Wet Multiple Disc Wet Multiple Disc Engine Exh &T/M Ret Brake	Wet Multiple Disc Wet Multiple Disc Engine Brake & T/M Retarder	Wet Multiple Disc Wet Multiple Disc Engine Brake & T/M Retarder
Body	Hardo x 400	Hardox 400	Hardox 400	Hardox 400
Dimensions Tot Lenght Width Load over Height Turning Radius	9816 mm	9857 mm	10450 mm	10445 mm
	2750 mm	2990 mm	3275 mm	3460 mm
	2864 mm	2946 mm	3440 mm	3185 mm
	8.9 m	8.7 m	8.85 m	8.8 m

The DOOSAN MOXY Concept -

Ultimate Efficiency

Lower power curve when empty plus reduced weight achieved through state of the art design and lightweight, high grade, wear resistant steel.

Ultimate Traction & Stability

Sloping Frame, well positioned turning ring and excellent weight distribution remove the need for wide, low profile tires, significantly reducing running costs. New skip design further improves stability while tipping.

Ultimate Power/Weight Ratio

Class-leading power to weight ratio of 6.48hp per ton

Ultimate Comfort

Fully independent nitrogen suspension and new, highly specified cabin offer unparalleled levels of comfort.

Ultimate Service Access

Remote mounted service points mean general servicing can be completed at ground level. Excellent access is ?offered by the side tilting cabin. Hood design capable of opening to 83° for the improved access.

Ultimate Safety

Superior visibility because of new front wagon design.

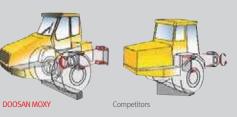
Unique Concept of **DOOSAN MOXY ADT**

Forward mounted turning ring

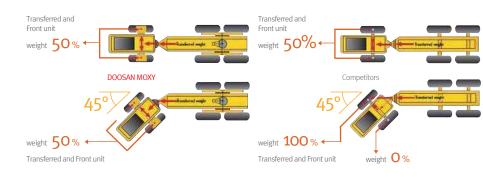
One of the main points in the Doosan Moxy concept is the location of the turning ring in relation to the swing point. The turning ring is located in front of the swing point which always ensures equal weight distribution to the front wheels in all situations, also during maximum turning. Equal weight distribution to the front wheels makes it possible to use the differential with only 45% locking value. This provides drive to both wheels in all situations without completely locking up the wheels. Our competitors have located the turning

ring behind the swing point giving different weight distribution to the front wheels. Due to differentials on the front wheels, our competitors use 100% differential lock causing steering difficulties. A differential lock of 100% creates more force on the driveline in all turns resulting in a higher amount of wear on the tires.





Weight Distribution Articulation System



Unique Frame Sloping for Weight Distribution

Moxy's philosophy on frame design is generally the same as manufacturers of rigid dump trucks. The frame is inclined (sloped) downward from the hinge points to obtain equal weight distribution on all axles while fully-loaded. As a result, lower center of gravity is obtained giving better stability.



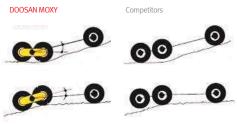


Front Wheel Suspension

Moxy's unique independent front suspension allows for free movement on one side movement contact and shock absorption. Our competitors use rigid axles which cause movement on the opposite side of the axle which results in driver discomfort.



Free - swinging Tandem Housing



Excellent Service Accessibility

- The hood has a wide opening to provide accessibility to the engine for easy maintenance
- The tilting cabin allows the same clear access to the transmission and hydraulic components
- All electrical and AC connections are at the rear of the cabin. This allows tilting of the cabin without disconnecting.



Improvements of III Series

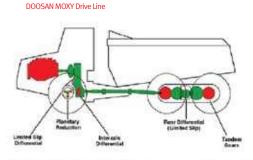


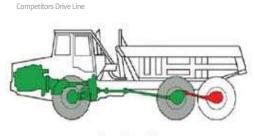


Excellent Tire Wear Prevention

DOOSAN MOXY driveline only requires 1 diff lock/ limited slip diff mounted on the rear tandem

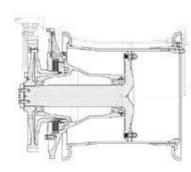
- Competitors drive line requires 2 units on the rear axles
- Competitors'rear diff's get a lot of wear because of the nature of the operation between the middle axle and rear axle because a inter axle lock unit between the 2 rear axle diff's





Wet Disk Brake in Whole Line Up

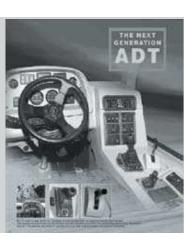
- More efficient braking under load, which means less brake fade because of the oil cooling plus more brake force
- Less servicing intervals, brake discs last longer-In very adverse conditions like deep mud and water, the dry disc brakes cause the brake pads and discs to have a very short service life - Wet brakes are not affected by these conditions because they are fully encased in Oil
- Reduced maintenance cost
- NAF system in MT26/31 III has a big advantage. It does not require forced cooling ike most competitors.
- There is no danger of sparks

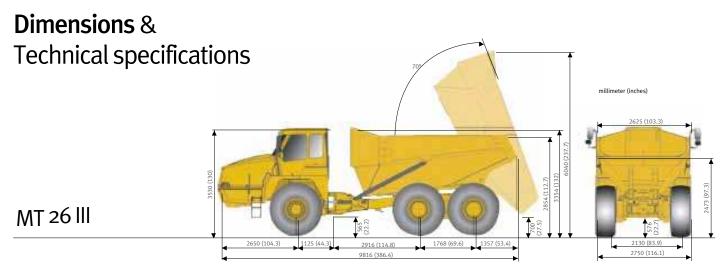




Operator's Comfort

- Cabin is equipped with air-conditioning and an operator seat with air-suspension
- Sloping hood provides an excellent view from the operator's position combined with good rear visibility
- Rubber suspension mounted for CABIN lead to low vibration levels
- "Tip-tronic" gearshift feature enables the operator to run the truck in both automatic and manual gear to ensure the smoothest possible gear-shift





BODY

- · Material: Hardened abrasion-resistant steel plates
- · Tilt cylinders: Single stage, double-acting
- Tipping time: Up: 11 sec. / Down 10 sec.
- The body is designed for exhaust heating
- Sloping body down from the hinge point

		Cubic Yards	Cubic Meter
 Level cap 	acity:	16	12
 Heaped c 	apacity: (Acc. SAE J 1363, 2:1)	20	15
 Heaped of 	apacity: (Acc. SAE J 1363, 1:1)	24	18
WEIGHTS		LB	KG
Empty:	Front axle	24,640	11,200
	Rear axle	21,230	9,650
Loaded:	Front axle	32,164	14,620
	Rear axle	66,726	30,330
Pay load		53,020	24,100
Total weigh	nt (loaded)	98,890	44,950
	NOTE: All weights include a full	fuel tank and operator	

GROUND P	RESSURES		
Standard 23.5 x 25 tires with 15% sinkage		PSI	kPa
Empty:	Front axle	15.52	107
	Rear axle	6.53	45
Loaded:	Front axle	20.02	138
	Rear axle	20.89	144
CAPACITIE	S	U.S. GALLONS	LITERS
 Fuel Tank 	(84.5	320
 Hydraulio 	System	36.4	138
Engine Co	ooling System	11.9	45
 Transmis 	sion	15.1	57
 Dropbox 		8.7	33
Engine Crankcase		3.5	13.2
Front Reduction Gear		2 X 0.80	2 X 3
 Rear Diffe 	erential	8.5	32
Tandem I	Housing	2 X 19.8	2 X 75
	SPEEDS	MPH	KMH
	1st	4	6
	2nd	6	9
	3rd	7	14
	4th	14	22
	5th	20	33
	6th	32	51

- · Front: Independent with long life rubber springs and hydraulic shock absorbers
- · Rear: Free-swinging tandem housing

ARTICULATION HINGE AND STEERING

- · Articulation hinge with forward mounted turning ring
- · Steering cylinders (two): Double-acting
- The steering is approved according to ISO 5010
- ${}^{\circ}$ Max. steering angle: 45°
- Ground driven emergency steering pump

- Full-time 6 x 6 drive with two transverse differentials and one longitudinal
- · Front axle transverse differential: Limited-slip with 45% locking ratio
- Rear axle transverse differential: Limited slip with 45% locking ratio
- Inter-axle longitudinal differential: Torque-proportioning differential, integrated into Torque distribution: • 1/3 to the front axle
 - 2/3 to the rear axle
 - · 100% lockable
- · Tandem housing: Gear driven, free-swinging.
- Provides equal drive to rear wheels and ensures the best possible ground contact whatever the ground conditions

ENGINE

Scania DC 9, water-cooled, unit injected diesel engine with turbo charger and air to air intercooler

- Complies with Stage 3 of EU Directive 97/68/-EC and Tier 3 of USA/California regulations (ISO 8178) for emissions

• Power rating: (1.36 hp = 1 kW) (ISO 3046) 310 hp (228 kW) (ISO 9249) 299 hp (220 kW)

- · No. of cylinders:
- · Cylinder volume: 549 cubic inches (9.0 liters)
- · Air filter: Dry type

TRANSMISSION

ZF 6 WG 260 Dash 4 electronically-controlled automatic transmission the torque converter has automatic lock-up in all gears

BRAKE SYSTEM

- Dual circuit braking system acting on all six wheels
- Approved according to ISO 3450
- All hydraulic operated brakes with enclosed oil-cooled wet multiple discs all round
- Spring actuated hydraulic released parking brake, mounted on propeller shaft
 Max. gradient, parking brake: 20
- · Automatic engine brake as standard
- · Automatic transmission retarder as standard

HYDRAULIC SYSTEM

Pumps:	2 variable displacement piston pumps :
	for steering & tipping -
	for cooling, fan, brakes & auxilaries
Delivery:	60.8 gallon/min (230 l/min) @ 2200 rpm
Filtration:	One return flow filter & high pressure filter
· Pressure-setting, main safety valves:	

- 4,061 PSI (280 bar) • Tipping Circuit: • Steering Circuit: 3,046 PSI (210 bar)

ELECTRICAL SYSTEM

28V 100A · Alternator: Batteries: (two): 12V 140Ah (series connected to give 24V)

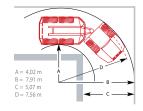
· Starter: 5.4 HP (4.0 kW)

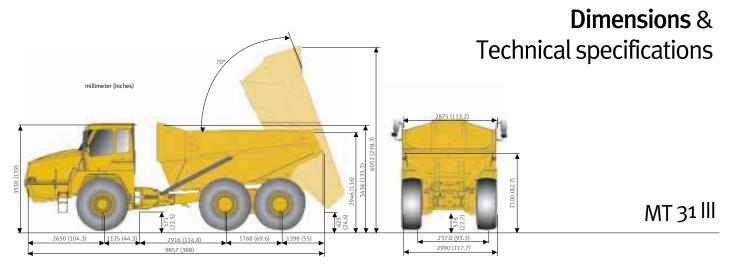
- Approved to ROPS/FOPS standards (ISO 3471, ISO 3449, SAE J 231 and SAE J1040 April '88)
- Low interior sound level 74 dB(A) (ISO 6394)
- The cab is centrally located on rubber mountings
- Hand and arm vibrations are less than 2.5 m/s according to ISO 5349-2
- Whole body vibration is less than 0.5 m/s according to ISO 2631-1
- Superior visibility for safer operation
- Superior operating controls location
- · Adjustable suspended operator seat Adjustable steering column
- Heater and Air Conditioning
- · Tilting for service access

TIRES

• Standard 23.5 R25 two star radial

Turning radius according to ISO 7457: 24.8 feet (7.56 m)





Cubic Meters

BODY

- · Material: Hardened abrasion-resistant steel plates
- · Tilt cylinders: Single stage, double-acting
- Tipping time: Up: 11 sec. / Down 10 sec.
- The body is designed for exhaust heating
- $\bullet\,$ Sloping body down from the hinge point

Level capacity:		18	14
 Heaped 	capacity: (Acc. SAE J 1363, 2:1)	24	18
Heaped	capacity : (Acc. SAE J 1363, 1:1)	29	22
WEIGHTS		LB	KG
	Front axle		
Empty:	Front axie	25,135	11,425
	Rear axle	25,300	11,500
Loaded:	Front axle	36,300	16,500
	Rear axle	75,735	34,425
Pay load		61,600	28,000
Total weight (loaded)		112,035	50,925
	NOTE: All weights include a full	fuel tank and operator	

Cubic Yards

GROUND PRESSURES

Standard 2	3.5 x 25 tires with 15% sinkage	PSI	kPa
Empty:	Front axle	15.37	106
	Rear axle	7.83	54
Loaded:	Front axle	22.34	154
	Rear axle	0.24	163
CAPACITIE	S	U.S. GALLONS	LITERS
 Fuel Tank 		92.4	350
 Hydraulio 	: System	39.6	150
Engine Co	poling System	11.9	45
 Transmis 	sion	15.1	57
 Dropbox 		8.7	33
Engine Crankcase		3.5	13.2
Front Reduction Gear		2 X 0.8	2 X 3
 Rear Diffe 	erential	8.5	32
Tandem I	Housing	2 X 19.8	2 X 75
	SPEEDS	MPH	KMH
	1st	4	6
	2nd	6	9
	3rd	9	14
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ARTICULATION HINGE AND STEERING

- · Articulation hinge with forward mounted turning ring
- · Steering cylinders (two): Double-acting
- The steering is approved according to ISO 5010
- $\bullet\,$ Max. steering angle: 45°
- Ground driven emergency steering pump

- Full-time 6 x 6 drive with two transverse differentials and one longitudinal
- Front axle transverse differential: Limited-slip with 45% locking ratio
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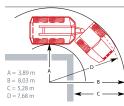
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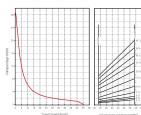
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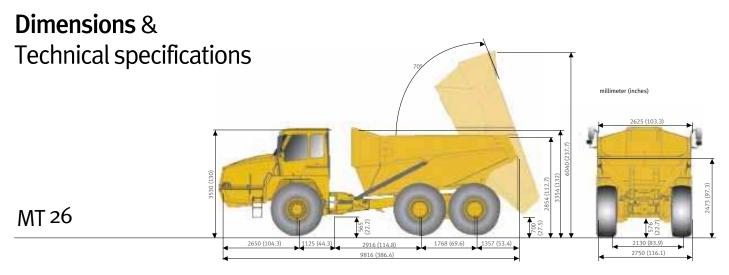
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Turning radius according to ISO 7457: 25.2 feet (7.68 m)







BODY

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- · Tilt cylinders: Single stage, double-acting
- Tipping time: Up: 11 sec. / Down 10 sec.
- The body is designed for exhaust heating
- Sloping body down from the hinge point

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	Rear axle Front axle Rear axle t (loaded)	Letty: 16 Lepacity: (Acc. SAE J 1363, 2:1) 20 Lepacity: (Acc. SAE J 1363, 1:1) 24 LB Front axle 24,640 Rear axle 21,230 Front axle 32,164 Rear axle 66,726 53,020

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- · Front: Independent with long life rubber springs and hydraulic shock absorbers
- · Rear: Free-swinging tandem housing

ARTICULATION HINGE AND STEERING

- · Articulation hinge with forward mounted turning ring
- · Steering cylinders (two): Double-acting
- The steering is approved according to ISO 5010
- ${}^{\circ}$ Max. steering angle: 45°
- Ground driven emergency steering pump

- Full-time 6 x 6 drive with two transverse differentials and one longitudinal
- · Front axle transverse differential: Limited-slip with 45% locking ratio
- Rear axle transverse differential: Limited slip with 45% locking ratio
- Inter-axle longitudinal differential: Torque-proportioning differential, integrated into Torque distribution: • 1/3 to the front axle
 - 2/3 to the rear axle
 - · 100% lockable
- · Tandem housing: Gear driven, free-swinging.
- Provides equal drive to rear wheels and ensures the best possible ground contact whatever the ground conditions

ENGINE

Scania DC 9, water-cooled, unit injected diesel engine with turbo charger and air to air intercooler

- Complies with Stage 3 of EU Directive 97/68/-EC and Tier 3 of USA/California regulations (ISO 8178) for emissions

• Power rating: (1.36 hp = 1 kW) (ISO 3046) 310 hp (228 kW) (ISO 9249) 299 hp (220 kW)

- · No. of cylinders:
- · Cylinder volume: 549 cubic inches (9.0 liters)
- · Air filter: Dry type

TRANSMISSION

ZF 6 WG 260 Dash 4 electronically-controlled automatic transmission the torque converter has automatic lock-up in all gears

BRAKE SYSTEM

- Dual circuit braking system acting on all six wheels
- Approved according to ISO 3450
- All hydraulic operated brakes with enclosed oil-cooled wet multiple discs all round
- Spring actuated hydraulic released parking brake, mounted on propeller shaft
 Max. gradient, parking brake: 20
- · Automatic engine brake as standard
- · Automatic transmission retarder as standard

HYDRAULIC SYSTEM

Pumps:	2 variable displacement piston pumps :
	for steering & tipping -
	for cooling, fan, brakes & auxilaries
Delivery:	60.8 gallon/min (230 l/min) @ 2200 rpm
Filtration:	One return flow filter & high pressure filter
Pressure-setting, main safety valves:	

- Tipping Circuit: 4,061 PSI (280 bar) • Steering Circuit: 3,046 PSI (210 bar)

ELECTRICAL SYSTEM

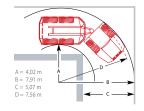
28V 100A · Alternator: Batteries: (two): 12V 140Ah (series connected to give 24V) · Starter: 5.4 HP (4.0 kW)

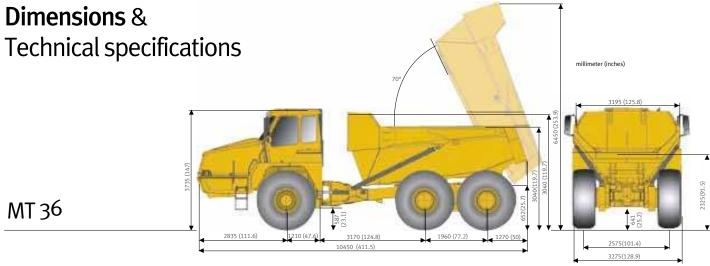
- Approved to ROPS/FOPS standards (ISO 3471, ISO 3449, SAE J 231 and SAE J1040 April '88)
- Low interior sound level 74 dB(A) (ISO 6394)
- The cab is centrally located on rubber mountings
- Hand and arm vibrations are less than 2.5 m/s according to ISO 5349-2
- Whole body vibration is less than 0.5 m/s according to ISO 2631-1
- Superior visibility for safer operation
- Superior operating controls location
- · Adjustable suspended operator seat Adjustable steering column
- Heater and Air Conditioning
- · Tilting for service access

TIRES

• Standard 23.5 R25 two star radial

Turning radius according to ISO 7457: 24.8 feet (7.56 m)





- · Material: Hardened abrasion-resistant steel plates
- Tilt cylinders: Single stage, double-acting
- Tipping time: Up: 12 sec. / Down 11 sec.
- The body is designed for exhaust heating
- · Sloping body down from the hinge point

		Cubic yards	Cubic Mete
Level capacity:		21	16
 Heaped of 	capacity : (Acc. SAE J 1363, 2:1)	27	21
 Heaped of 	capacity : (Acc. SAE J 1363, 1:1)	34	26
WEIGHTS		LB	KG
Empty:	Front axle	29,480	13,400
	Rear axle	29,260	13,300
Loaded:	Front axle	42,900	19,500
	Rear axle	87,780	39,900
Pay load		71,940	32,700
Total weight (loaded)		130,680	59,400
	NOTE: All weights include a full	fuel tank and operator	

CDUIND DDESSIDES

GROUND PI	RESSURES		
Standard 26.5 x 25 tires with 15% sinkage		PSI	kPa
Empty:	Front axle	15.66	108
	Rear axle	8.99	62
Loaded:	Front axle	23.21	160
	Rear axle	24.66	170
CAPACITIES	i	U.S. GALLONS	LITERS
 Fuel Tank 		112.2	425
 Hydraulic 	System	66.0	250
• Engine Co	oling System	13.2	50
Transmission		14.5	55
 Dropbox 		9.0	34
Engine Crankcase		3.5	13.2
 Front Red 	uction Gear	2 X 2	2 X 7.5
 Rear Diffe 	rential	12.1	46
Tandem H	ousing	2 X 40	2 X 150
	SPEEDS	MPH	KMH
	1st	4	6
	2nd	6	9
	3rd	9	14
	4th	14	22
	5th	20	32
	6th	32	51

SUSPENSION

- Front: Independent with long life rubber springs and hydraulic shock absorbers
- · Rear: Free-swinging tandem housing

ARTICULATION HINGE AND STEERING

- Articulation hinge with forward mounted turning ring
 Steering cylinders (two): Double-acting
- The steering is approved according to ISO 5010
- Max. steering angle: 45°
- Ground driven emergency steering pump

- Full-time 6 x 6 drive with two transverse differentials and one longitudinal
- Front axle transverse differential: Limited-slip with 45% locking ratio
- Rear axle transverse differential: Limited slip with 45% locking ratio
 Inter-axle longitudinal differential: Torque-proportioning differential, integrated into Torque distribution: • 1/3 to the front axle
 - 2/3 to the rear axle
 - 100% lockable

• Tandem housing: Gear driven, free-swinging.

Provides equal drive to rear wheels and ensures the best possible ground contact

- whatever the ground conditions

Scania DC 12, water-cooled, unit injected diesel engine with turbo charger and air to air intercooler

- · Complies with Stage 3 of EU Directive 97/68/-EC and Tier 3 of USA/California regulations (ISO 8178) for emissions
- Power rating: (1.36 hp = 1 kW)

(ISO 3046) 400 hp (294 kW) (ISO 9249) 388 hp (285 kW)

· No. of cylinders: 6 (in line)

• Cylinder volume: 714 cubic inches (11.7 liters)

· Air filter: Dry type

TRANSMISSION

ZF 6 WG 310 Dash 4 electronically-controlled automatic transmission the torque converter has automatic lock-up in all gears

BRAKE SYSTEM

- Dual circuit braking system acting on all six wheels
- Approved according to ISO 3450
- All hydraulic operated brakes with enclosed oil-cooled wet multiple discs all round
- Spring actuated hydraulic released parking brake, mounted on propeller shaft
- Max. gradient, parking brake: 20
- · Automatic engine brake as standard
- Automatic transmission retarder as standard

HYDRAULIC SYSTEM

Pumps:	2 variable displacement piston pumps :
	for steering & tipping -
	for cooling, fan, brakes & auxilaries
Delivery:	84.5 gallon/min (320 l/min) @ 2200 rpm
Filtration:	One return flow filter & high pressure filter
Pressure-setting main safety valves	

4,061 PSI (280 bar) • Tipping Circuit: • Steering Circuit: 3,046 PSI (210 bar)

ELECTRICAL SYSTEM

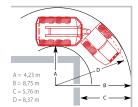
- 28V 100A · Alternator-· Batteries: (two): 12V 225Ah (series connected to give 24V)
- Starter: 9 HP (6.7 kW)

- Approved to ROPS/FOPS standards (ISO 3471, ISO 3449, SAE J 231 and SAE J1040 April '88) • Low interior sound level 74 dB(A) (ISO 6394)
- The cab is centrally located on rubber mountings
- Hand and arm vibrations are less than 2.5 m/s according to ISO 5349-2 $\,$
- · Whole body vibration is less than 0.5 m/s according to ISO 2631-1
- Superior visibility for safer operation
- · Superior operating controls location
- Adjustable suspended operator seat
- Adjustable steering column
 Heater and Air Conditioning
- · Tilting for service access

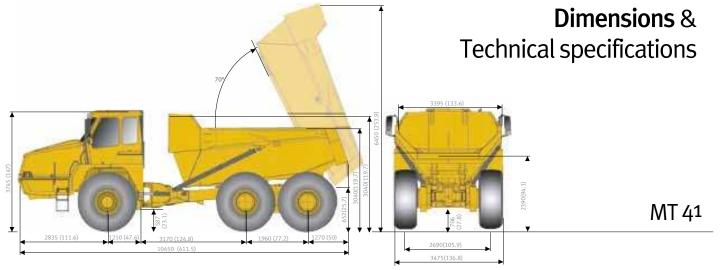
TIRES

· Standard 26.5 R25 two star radial

Turning radius according to ISO 7457: 27.5 feet (8.37 m)







BODY

- · Material: Hardened abrasion-resistant steel plates
- · Tilt cylinders: Single stage, double-acting
- Tipping time: Up: 12 sec. / Down 11 sec.
- The body is designed for exhaust heating
- Sloping body down from the hinge point

		Cubic Yards	Cubic Meter
Level capacity:		24	18.5
 Heaped capacity: (Acc. SAE J 1363, 2:1) 		31	24
• Heaped capacity : (Acc. SAE J 1363, 1:1)		38	29
WEIGHTS		LB	KG
Empty:	Front axle	30,690	13,950
	Rear axle	29,038	13,200
Loaded:	Front axle	44,000	20,000
	Rear axle	97,568	44,350
Pay load		81,840	37,200
Total weight (loaded)		141,568	64,350
	NOTE: All weights include a full	fuel tank and operator	

GROUND F	RESSURES		
Standard 29.5 x 25 tires with 15% sinkage		PSI	kPa
Empty:	Front axle	12.76	88
	Rear axle	6.96	48
Loaded:	Front axle	18.85	130
	Rear axle	22.05	152
CAPACITIE	S	U.S. GALLONS	LITERS
Fuel Tank		129	490
Hydraulic System		73	275
Engine Cooling System		13	50
Transmission		14.5	55
Dropbox		9	34
Engine Crankcase		3.5	13.2
Front Reduction Gear		2 X 2	2 X 7.5
Rear Differential		12	46
Tandem I	Housing	2 X 40	2 X 150
	SPEEDS	MPH	KMH
	1st	4	6
	2nd	6	9
	3rd	9	15
	4th	14	23
	5th	21	34
	C+la	22	F 2

- · Front: Independent with long life rubber springs and hydraulic shock absorbers
- · Rear: Free-swinging tandem housing

ARTICULATION HINGE AND STEERING

- · Articulation hinge with forward mounted turning ring
- · Steering cylinders (two): Double-acting
- The steering is approved according to ISO 5010
- ${}^{\circ}$ Max. steering angle: 45°
- Ground driven emergency steering pump

- Full-time 6 x 6 drive with two transverse differentials and one longitudinal
- · Front axle transverse differential: Limited-slip with 45% locking ratio
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- Inter-axle longitudinal differential: Torque-proportioning differential, integrated into Torque distribution: • 1/3 to the front axle
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Provides equal drive to rear wheels and ensures the best possible ground contact whatever the ground conditions

ENGINE

Scania DC 12, water-cooled, unit injected diesel engine with turbo charger and air to air intercooler

- Complies with Stage 3 of EU Directive 97/68/-EC and Tier 3 of USA/California regulations (ISO 8178) for emissions
- Power rating: (1.36 hp = 1 kW) (ISO 3046) 450 hp (331 kW)

(ISO 9249) 438 hp (322kW)

- · No. of cylinders:
- · Cylinder volume: 714 cubic inches (11.7 liters)
- · Air filter: Dry type

TRANSMISSION

ZF 6 WG 310 Dash 4 electronically-controlled automatic transmission the torque converter has automatic lock-up in all gears

BRAKE SYSTEM

- Dual circuit braking system acting on all six wheels
- Approved according to ISO 3450
- All hydraulic operated brakes with enclosed oil-cooled wet multiple discs all round
- Spring actuated hydraulic released parking brake, mounted on propeller shaft
 Max. gradient, parking brake: 20
- · Automatic engine brake as standard
- Automatic transmission retarder as standard

HYDRAULIC SYSTEM

Pumps:	2 variable displacement piston pumps :
	1for steering & tipping -
	1for cooling, fan, brakes & auxilaries
Max Capacity:	84.5 gallon/min (320 l/min) @ 2200 rpm
 Filtration: 	One return flow filter & high pressure filter
 Safety valve settings: Steering: 	3,046 PSI (210 bar)
Tipping:	4,061 PSI (280 bar)

ELECTRICAL SYSTEM

· Alternator: 28V 100A · Batteries: (two): 12V 225Ah (series connected to give 24V) • Starter: 9.1 HP (6.7 kW)

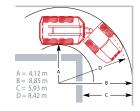
CAB

- · Approved to ROPS/FOPS standards (ISO 3471, ISO 3449, SAE J 231 and SAE J1040 April '88)
- Low interior sound level 74 dB(A) (ISO 6394)
- The cab is centrally located on rubber mountings
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 Whole body vibration is less than 0.5 m/s according to ISO 2631-1
- Superior visibility for safer operation
- · Superior operating controls location
- Adjustable suspended operator seat
- Adjustable steering column · Heater and Air Conditioning
- · Tilting for service access

TIRES

· Standard 29.5 R25 two star radial

Turning radius according to ISO 7457: 27.6 feet (8.42 m)





NOTES



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The illustrations do not necessary show the product in standard version. All products and equipment are not available in all markets. Materials and specifications are subject to change without prior notice.