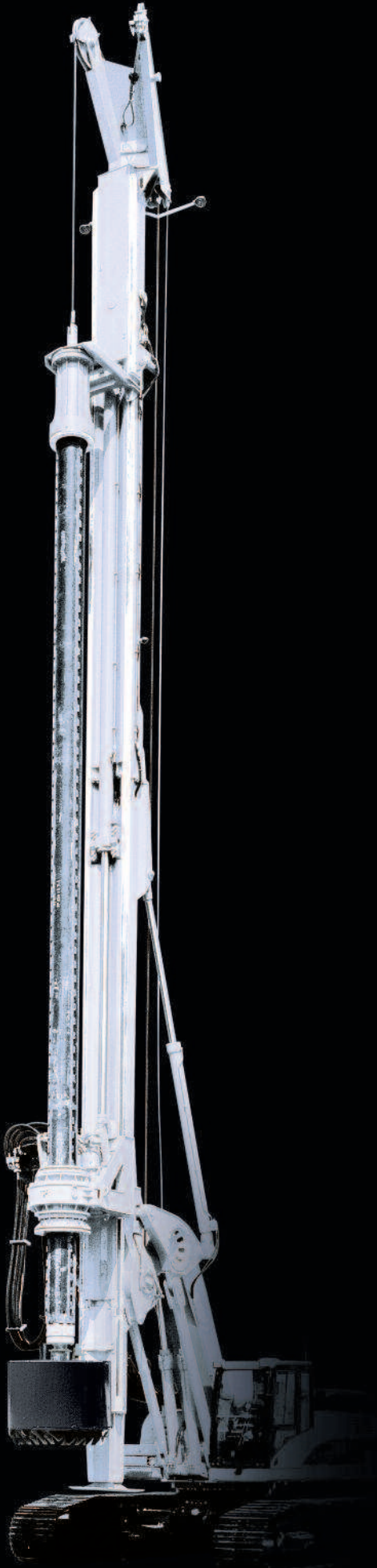


AF 250

HYDRAULIC
DRILL RIG



INVT[®]
INTERNATIONAL



IMT International S.p.A. was founded in 1974 by Mr. Giulio Accorroni. Since then, the Company has concentrated on the acquisition of specific know-how for the planning and construction of hydraulic drill rigs, in constant search of high quality products and customer satisfaction.

IMT has always invested in technology and design. This policy has given life to a new plant that is on the cutting edge and whose objective is that of raising production quality even more.

In 1999, IMT International S.p.A. was certified ISO 9001. This important, official recognition was given to IMT International S.p.A. following strict inspections carried out by authorised institutions. This confirms the quality level, which has already been appreciated over the years, all over the world.

IMT International S.p.A., like very few other companies in the field, has a global commercial and assistance network, present in over 30 countries in the world. From anywhere in the world, IMT customers know they can always count on fast and efficient 24-hours service, which ensures that all inquiries are taken care of immediately. Furthermore, all IMT models are mounted on the best known bases in the field, which gives our products reliability as well as the guarantee that spare parts can be easily found all over the world.

IMT's main goal, today, is not only to improve technology, but also to make our growing family of customers satisfied for have chosen IMT.

AF 250



THE PERFECT BLEND
OF TECHNOLOGY
AND PERFORMANCE

The AF 250 is one of the most prestigious machines with great performance. Its success is due to its characteristics of operative comfort, stability, reliability and, most importantly, productivity. This rig has been created for foundation piles with diameters from 450mm up to 2000mm and a depth up to 66 meters. The AF 250 is mounted on Caterpillar 336 D HHP excavator base with a Caterpillar undercarriage with extensible lower from 3m to 4,3m. IMT has analyzed every single detail in order to take the AF 250 model to the top of its market sector.

IMT
INTERNATIONAL

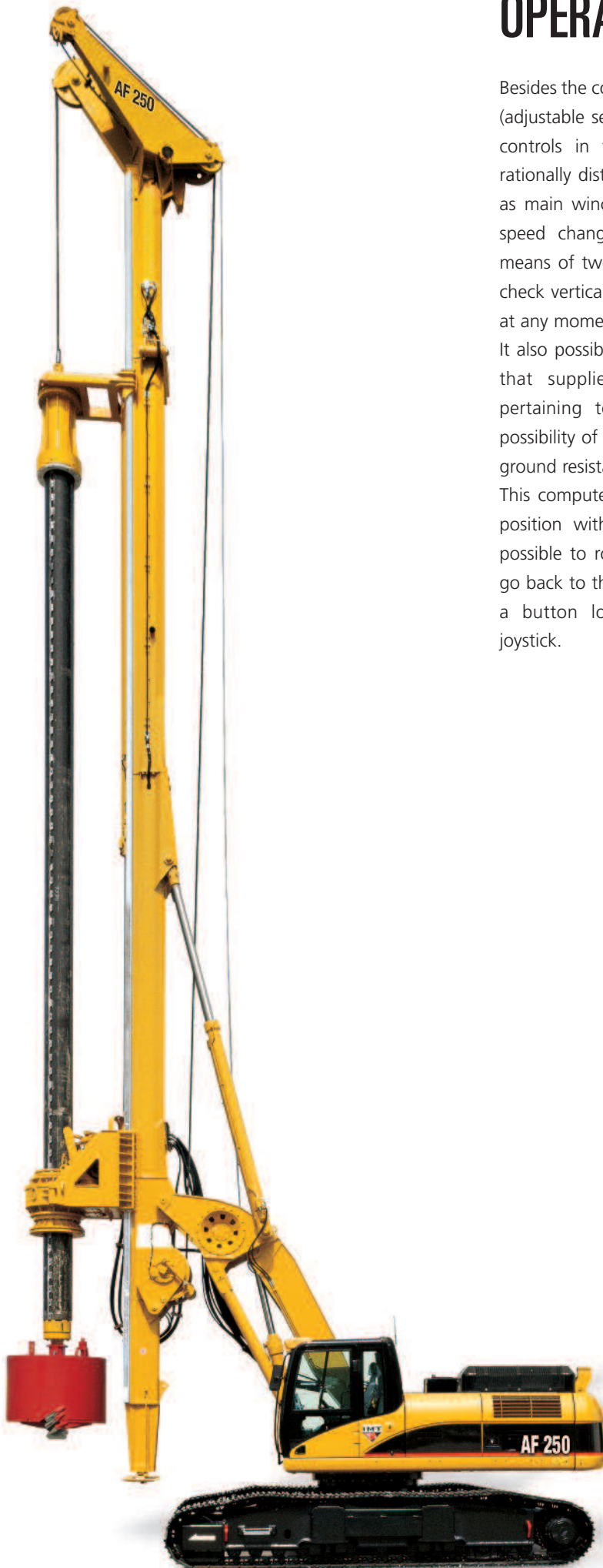


OPERATOR STATION

Besides the comforts available on the CAT base (adjustable seat, air conditioning, etc.) the rig controls in the cabin of the AF 250 are rationally distributed. The main controls, such as main winch, swing, rotary, crowd system, speed change, foot mast are operated by means of two main joysticks. It is possible to check verticality of the mast on the computer at any moment.

It also possible to install a different computer that supplies all the useful information pertaining to the rig and also gives the possibility of preparing a certificate relating to ground resistance.

This computer also shows the upper rotation position with respect to the rig. It is also possible to rotate the upper automatically to go back to the exact drilling position by using a button located on the upper rotation joystick.



BASE

The AF 250 uses a CAT 336D HHP base which has proved to be powerful and extremely reliable. Caterpillar installs on this base a CAT C9 type motor which is set to supply a power of 350 HP (261 KW) at 1800 rpm. Upon request, in order to utilize the power of the diesel to the most so as to guarantee maximum performance, IMT installs a load sensing hydraulic system, together with the Caterpillar original for pull down (as well as for services); this translates into extremely high productivity.



UNDERCARRIAGE

Manufactured by Caterpillar on the basis of our specifications. The crawler track undercarriage used on the AF 250 is the most that modern technology can offer in this category of machines.

- it has a central, "H"-type frame which can widen the lowers from 3 m (for transportation) to 4,3 m (working phase) and guarantees maximum operation in time and exceptional resistance to mechanical stress
- the lowers have a length of 5,87m and guarantee considerable stability in any type of ground
- it has a considerable traction force (500 KN effective) which allows easy movement even on the most difficult job sites





KELLY BAR

The standard Kelly bar is 4/46 (depth of 46 meters). The 4/48, 5/66, 4/35 and other types are also available. The square joint is available with sides of 150, 177, 200mm. All Kelly bars have automatic blocking patented by IMT; this allows the blocking of the telescopic elements in any position, permitting the transfer of pull down, pullback and torque very quickly.

ROTARY

The rotary of the AF 250 was conceived for unlimited duration. To the side of the rotary, two transmission groups, formed by hydraulic motor and reductor gear, move the two pinions. The rotary is capable of transmitting an effective torque of 260 kNm to the tool.

The operator can change speeds from inside the cabin; there are six different speeds to choose from. The working speeds vary from 7 to 27 rpm. During the drilling phase, the rotary has the entire power of the diesel at its complete disposal. The rotation speed and effective torque on the tool are continuously recorded by the on-board computer. With the rotary it is possible to supply a universal joint for the direct installation of casings.





ARTICULATION

The AF 250 utilizes a parallelogram type articulation. All the articulations of the machines use casehardened pins and bushings of large dimensions which guarantee maximum precision in time. The parallelogram type articulation offers the following advantages:

- possibility of moving the working axis accurately without losing the verticality of the mast
- possibility of working in a large range (essential when working with casing oscillator)
- correct anchoring of the mat by means of a hinge and tilting cylinder anchored at the top
- correct distribution of the machine weight in transportation configuration



MAST

It is built with high-resistance material, capable of supporting considerable stress with reduced weights (and therefore inertial force). It has great frontal (+5-15°) and lateral (+8°) range; this allows the machine to work in uneven grounds as well. The head of the mast is positioned at the top and has a "Y" shape for the pulleys of the main and secondary winches. The upper end is hydraulically articulated to change into the transportation phase. The lower extremity (articulated for transportation phase) is usually disassembled when working with casing oscillators of considerable size.

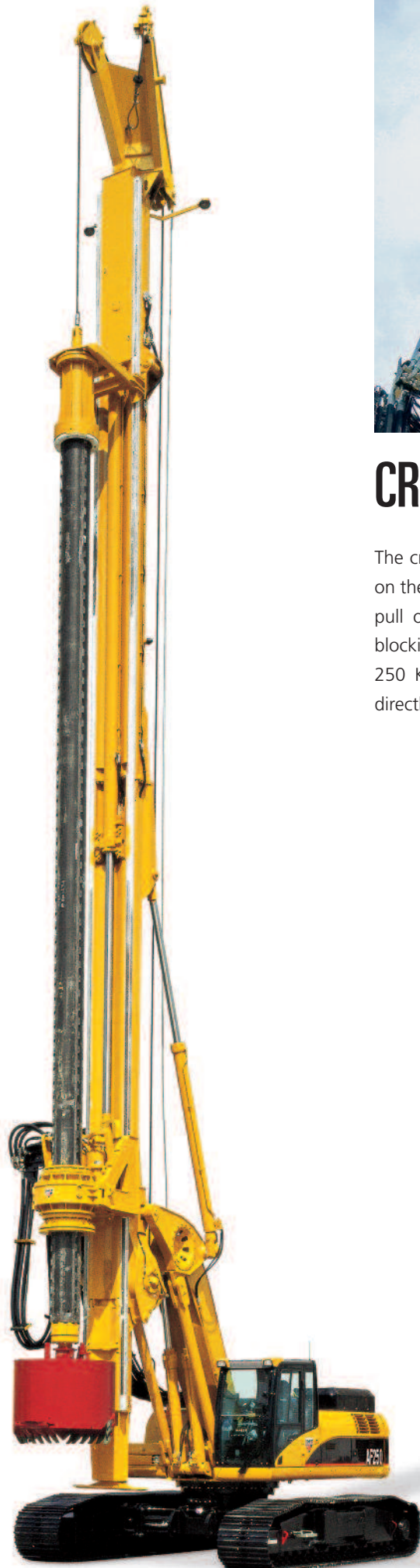


WINCHES

The main winch is positioned in the lower part of the mast, in front of the cabin so that the operator can constantly check the proper operation. During the lifting and lowering phase, the winch has the entire power of the diesel at its disposal; this gives the machine considerable speed and therefore maximum productivity. It has a hydraulic "down the hole" system which prevents the unwinding of the cable when the tool reaches the ground. Another system, called "free flow", allows the cable to advance in the drilling phase when the rotary advances. The on-board computer constantly displays pullback, speed and tool position.

A sound signal warns the operator of improper operation (example; if during the raising phase two elements of the Kelly bare inadvertently raised simultaneously). The main winch has a maximum pull back of 240 KN and a speed of 73 m/min.

As far as the secondary winch is concerned, the maximum speed is 85 m/min with a pullback of 120 KN.

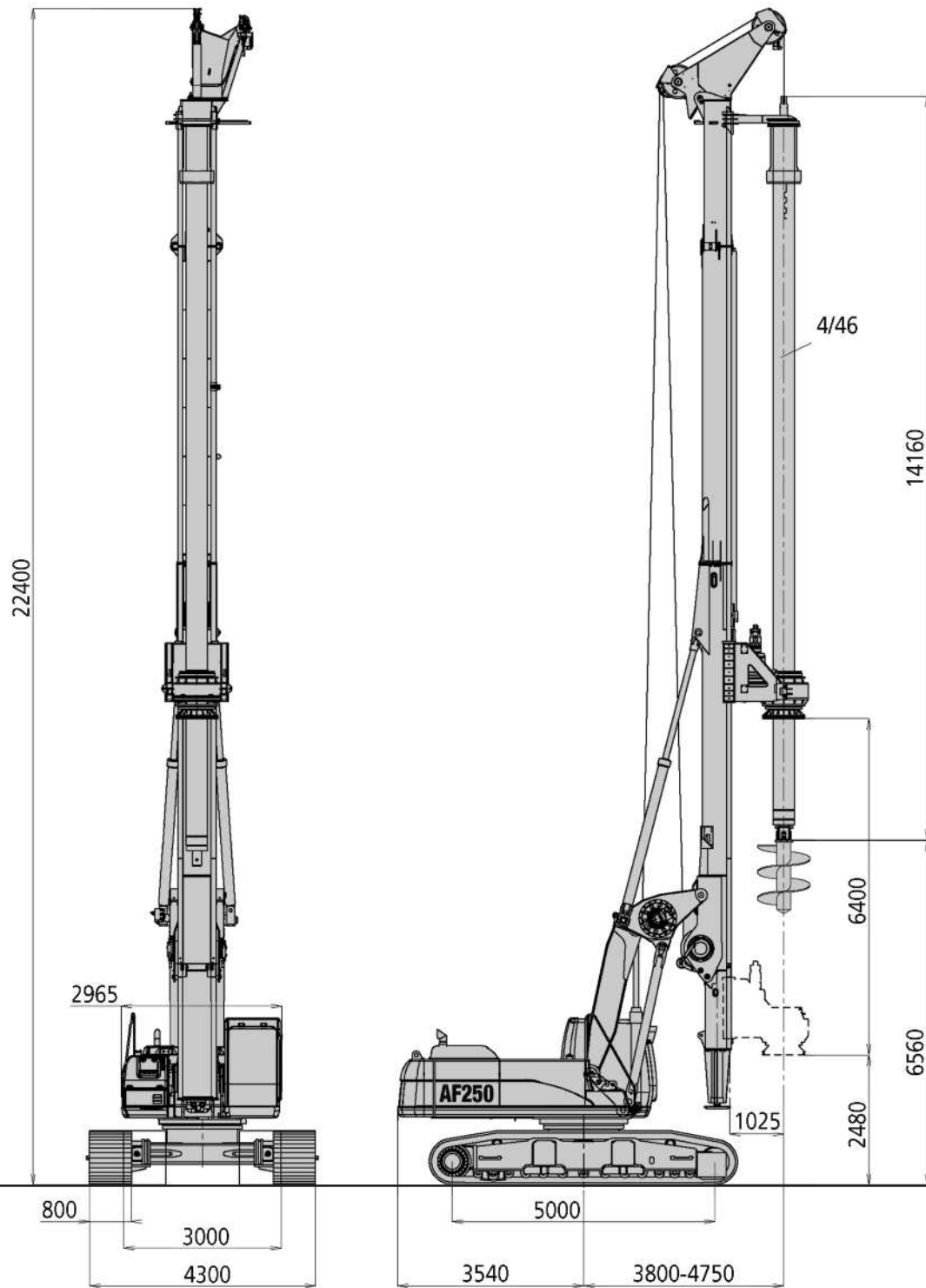


CROWD SYSTEM

The crowd system of the AF 250 is positioned on the mast and it is used to transfer push and pull on the rotary. Thanks to the automatic blocking system patented by IMT, the push of 250 KN and pull of 390 KN are transferred directly to the tool.

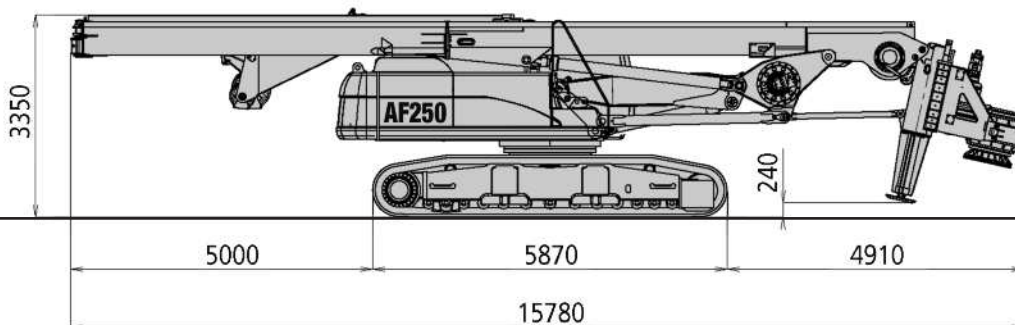
AF 250

TECHNICAL DATA



Base		Caterpillar 336D HHP	Caterpillar 336D HHP
Undercarriage length / widening range / shoe	mm	CAT 5870/3000 - 4300/800	in 231/118 - 169/31,5
Engine type		CAT C9	CAT C9
Power		261 KW (350 HP) @ 1800 rpm.	261 KW (350 HP) @1800 rpm.
Rotary			
Installed torque	kNm	260	lbf ft 191770
Working speed	rpm	7 - 27	rpm 7 - 27
Discharge speed	rpm	45 - 110	rpm 45 - 110
Winches			
Main winch pull force	kN	240	lbf 53955
Main winch speed	m/min	73	ft/min 240
Main winch Cable diameter	mm	28	in /
Auxiliary winch pull force	kN	120	lbf 26980
Auxiliary winch Speed	m/min	80	ft/min 262
Auxiliary winch Cable diameter	mm	22	in /
Crowd system			
Kelly crowd push	kN	250	lbf 56205
Kelly crowd pull	kN	390	lbf 87680
Stroke	mm	6400	in 252
Mast			
Mast raking forward		5°	5°
Mast side raking		±8°	±8°
Mast raking backwards		15°	15°
Pile max. diameter	mm	2000	in 79
Kelly bar			
Standard		4/46	4/46
Options available		4/48 - 5/66	4/48 - 5/66
Operating Weight w/standard kelly bar	t(metric)	67	lbs 147710

All technical data are indicatives and subject to change without notice



WORLDWIDE SALES AND ASSISTANCE NETWORK



IMT dealers, a global network at your service

IMT, like very few other companies in the field, has a global commercial and assistance network which is present in over 30 countries. From any part of the world, IMT clients know that they can always count on fast and efficient service.





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