



■ Kawasaki

A PRODUCTION POWERHOUSE, THE 90 Zz-2

A COMPLETE SOLUTION

- Emissions-compliant 256 HP Cummins diesel
- 4.0–5.0 cu. yard bucket standard
- Dual Z-linkage arms heaviest in its class
- Redesigned ROPS cab optimizes productivity and visibility
- Ride Control provides stable load handling, standard
- K-Lever option provides one-hand steering and transmission control
- Air Conditioner and heater standard
- Automatic powershift transmission with four forward and reverse speeds
- Outboard-mounted, four-wheel, dual circuit sealed wet disc brakes for reliability and long service life
- Torque-proportioning differentials extend brake and tire life and improve traction in sand or mud
- Heavy duty threepiece tire rims for easy servicing
- Easy access to drains, filters and fittings



The Police gets the job done, providing you with an excellent return on your investment.

Designed for years of service, Kawasaki loaders work as hard as you do.

THE POWER TO PERFORM!

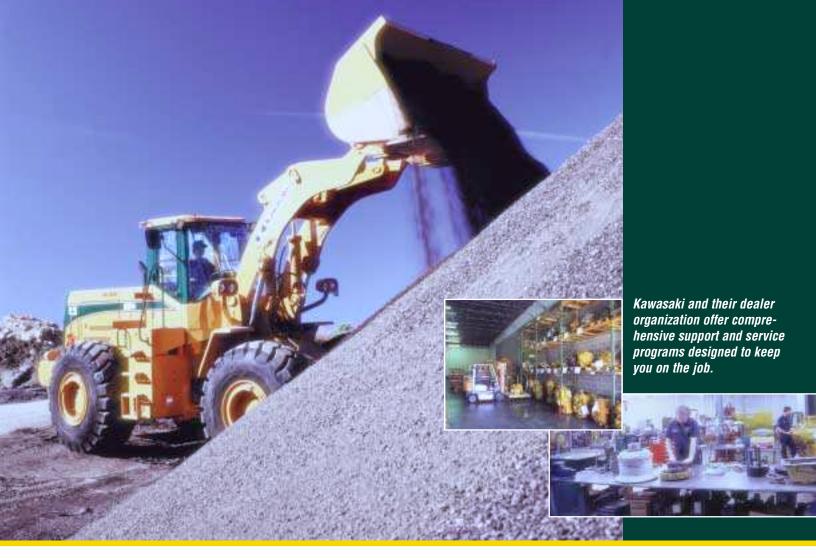
The Down loader is a versatile, high productivity wheel loader for applications from quarries to bulk material handling. Featuring a Cummins M11-C diesel engine producing 256 flywheel horsepower, a 4.0–5.0 cu. yard bucket, a certified ROPS cab and a host of other features

that provide high operating efficiency, ease of maintenance and safety, the



OPERATOR PRODUCTIVITY AND SAFETY

The Doble features a completely redesigned ROPS cab. The operator's compartment features a wrap-around tinted windshield which removes viewing obstructions and improves the operator's peripheral view. The cab also offers unmatched comfort and is designed to maximize efficiency and productivity. Accessible by ladders on both sides, the cab has front and rear wipers and includes many other features which contribute to improved safety, visibility and comfort. The Doble comes standard with a 25,000 BTU air conditioner and an AM/FM cassette radio.



PUTTING THE GOZET TO WORK

Like all Kawasaki loaders, the Dobe has a 35-year heritage of strength and reliability. With dual pilot-assisted hydraulic controls, automatic powershift transmission and low-effort steering, the Dobe is designed to turn out the work.

The DDE comes equipped with an 4.0–5.0 cubic yard bucket with a bolt-on cutting edge. Simultaneous roll-back and lift operations can be performed with the bucket control lever for smooth, efficient bucket loading. Ride Control significantly reduces vibration for improved stability while reducing operator fatigue.

The outboard-mounted, four-wheel sealed wet disc brakes are designed for long life and easy access and overhaul. Standard spin-on filters, remote mounted grease fittings and oil drain simplify maintenance. The standard 26.5 x 25-20PR (L3) tires and optional L4 and L5 tires use heavy duty three- piece rims for easy servicing in the field.



UNMATCHED Support

Kawasaki maintains a large inventory of new components to ensure outstanding parts availability and minimal downtime. In addition, a predictive oil analysis program

helps eliminate unnecessary maintenance and helps find problems before they occur. Kawasaki also stocks an array of cost-effective rebuilt components.

BUILT TO STAY ON THE JOB

Kawasaki loaders are designed with the durability to provide years of service. Backed by a dealer network of heavy equipment experts and a dedicated support staff in the Kawasaki parts and service organization, your investment in a Kawasaki loader is an excellent choice that will pay dividends for years to come.

POWER AND PERFORMANCE UNMATCHED PRODUCTIVITY

The Kawasaki DD emeans business. It incorporates the best in design and technology, giving your operators the tool they need to get the job done.

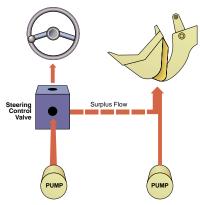
Because Kawasaki specializes in the design and manufacture of articulated wheel loaders, you get a machine with a 35-year heritage of successful innovations. The power and productivity that the government brings to the job is a result of that experience.





WORLD-CLASS ENGINES

- 256 HP emissions-compliant Cummins M11-C diesel
- Complies with tough new emissions standards for 2001
- Totally reengineered for longer service life
- High torque and fuel efficient
- Extensive distribution system
- 24 volt battery system for reserve power



HIGH EFFICIENCY Hydraulic System

- · Drv. reliable
- Cast iron gear pump
- Light-touch steering is maintained, even at low engine speeds. When steering is not required, oil flow control routes full steering pump discharge to supplement the loading circuit.
- Easy access to two-spool control valve
- Large oil reservoir keeps oil cooler



TRANSMISSION

- Automatic transmission selects optimum speed from second to fourth gear in forward or reverse
- Heavy-duty design increases reliability
- Large standard SAE universal joints
- Single lever control
- Left brake pedal activates transmission declutch switch
- Downshift button speeds cycle times and reduces operator fatigue

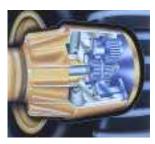
PROVIDE





AXLES/BRAKES

- Heavy-duty torque proportioning differential
- 26.5 x 25-20PR (L-3) tires standard 26.5 x 25-20PR (L-4, L-5 and radial) tires available
- 3-piece wheel rims standard
- Outboard-mounted, four-wheel, dual-circuit wet disc brakes
- · High capacity
- Easy maintenance
- Long life





LIFT ARMS/BUCKETS

- Z-linkage
- · High breakout force
- · Heaviest in its class
- Optional high lift arms available
- 4.0 cu. yard bucket standard
- Up to 5.0 cu. yd. bucket available
- Easy loading
- Excellent load retention
- Full assortment of edges and teeth
- Complete array of attachments available
- Heel plates extend bucket life
- · Bucket leveler and boom kick-out standard



STRONG, RUGGED BOX FRAME

- Massive center pins and bearingsHigh strength loader tower
- Heavy box frame rear chassis
- All pins of the loading system are fully sealed with grease to provide dependable service with minimum maintenance



THE COMF



ORT ZONE

Kawasaki has taken a from-theground-up approach to create a cab designed with the operator in mind. The new cab focuses on providing the ultimate environment for productivity, comfort and safety. The high visibility, quiet, temperature controlled cab offers the operator ideal surroundings for putting the Kawasaki loader through its paces.

New Features

- Adjustable tilt steering with interlocking instrument panel
- Adjustable wrist rest
- AM/FM cassette radio, standard
- Viscous isolation-mounted to reduce vibration
- Wrap-around tinted windshield for excellent visibility
- Reduced sound levels
- Personal storage space and coat hook
- Intermittent front wiper
- 25,000 BTU air conditioner, standard
- · Cold start feature
- Seven-way adjustable seat with headrest and adjustable arms, standard

Redesigned Features

- Single twist grip transmission lever redesigned for easy gripping and smoother shifting
- All systems monitored with lights and alarms
- Dual, pilot-assisted hydraulic controls—fingertip control
- One rearview and two side mirrors
- · Rear lights added to ROPS

Standard Features

- Certified ROPS
- · Rear cab light
- Doors latch back
- Side windows slide down
- 40,000 BTU heater standard
- · Pressurized air control
- Left brake pedal activates transmission declutch switch
- Front and rear wipers and washers
- · Heavy duty suspension



Wrap-around windshield and low dash offer excellent visibility for maximum productivity and safety.

Optional Features

- Air ride seat
- K-Lever steering and transmission control

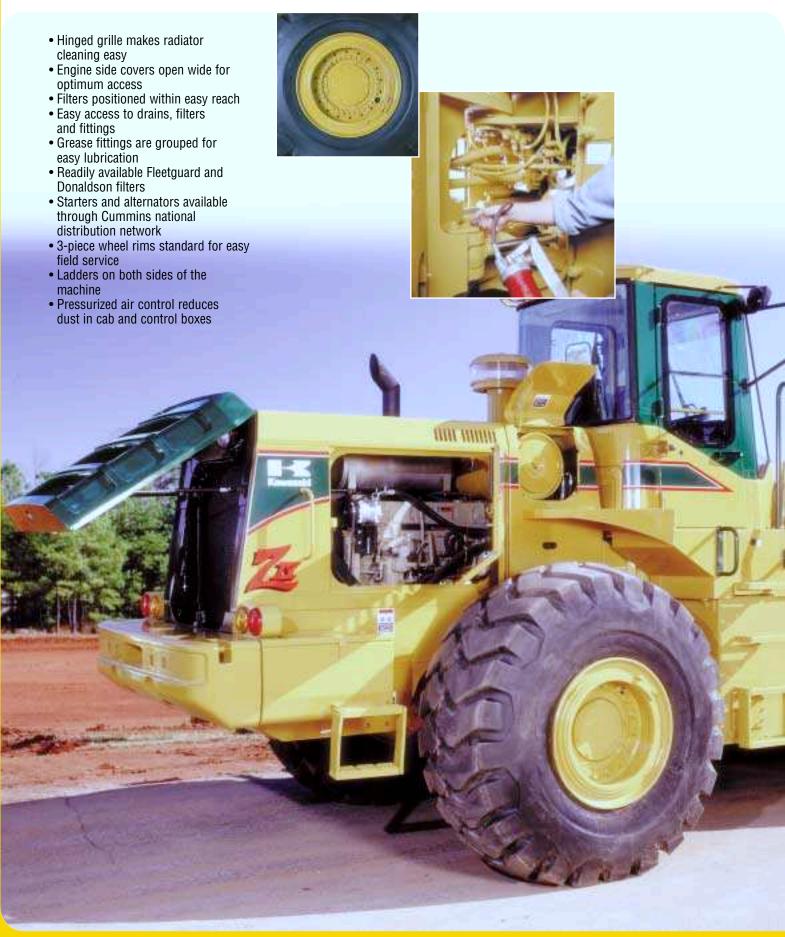


Easy-to-read gauges and adjustable tilt-steer with attached instrument panel provide accurate information at a glance.

The bucket seat with adjustable armrests and headrest is fully adjustable, providing comfort, visibility and accessibility to levers, pedals and displays.



EASY ACCESS SIMPLIFIES SERVICING



RIDE CONTROL, STANDARD

- Stable load handling
- Reduces operator fatigue
- Cuts vibration and equipment wear
- · Improves safety and productivity
- Less spillage
- Faster travel speed



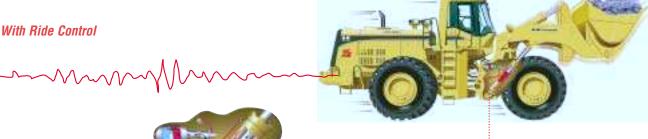


Illustration representative of similar models.

OPTIONS

K-LEVER STICK STEERING

- · Increases productivity and reduces fatigue
- Electric-over-hydraulic system, no hydraulic hoses in the armrest
- · Forward, neutral, reverse and downshift buttons for one-hand steering/transmission control
- · Positive, well modulated steering
- Fully adjustable for maximum operator comfort
- Field upgrades for any **20**2€ a machine



SIDE-BY SIDE RADIATORS

· Designed for easy cleaning and longer intervals between cleanings

EMERGENCY STEERING

· Allows the machine to be steered in the event of an unexpected engine shut-off

GOZZZ-≥ BUCKET DATA

		Standard Boom				
آاه د		-	General	Purpose	Material Handling	
		Straight Edge With Bolt-on Cutting Edge	Straight Edge With Teeth	Straight Edge With Bolt-on Cutting Edge		
Canacity	Heaped	yd³ (m³)	5.0 (3.8)	4.75 (3.6)	5.5 (4.2)	
Capacity	Struck	yd³ (m³)	4.25 (3.25)	4.0 (3.1)	4.85 (3.7)	
Maximum dump clearance	ing	ft-in (mm)	9'10 ⁷ /8" (3020)	9'6 ³ / ₁₆ " (2900)	9 ⁷³ / ₄ " (2940)	
Dumping reach of bucket edge of	(to front r tooth)	ft-in (mm)	4 ^{'7} /8" (1240)	4'4" (1320)	4'4" (1320)	
Bucket hinge pin	height	ft-in (mm)	13'11 ¹¹ / ₁₆ " (4260)	13'11 ¹¹ /16" (4260)	(4260)	
Digging depth	Digging depth		2 ⁹ /16" (65)	3 ³ / ₄ " (95)	2 ⁹ / ₁₆ " (65)	
Breakout force		lb (kg)	46,075 (20,900)	50,045 (22,700)	42,550 (19,300)	
Bucket tilt-	at ground level		43°	43°	43°	
back angle	at carry position		50°	50°	50°	
Overall	Length	ft-in (mm)	27'4 ¹ / ₈ " (8335)	27'10 ⁵ / ₈ " (8500)	27 ['] 8 ³ /4" (8445)	
	Height	ft-in (mm)	11'7³/16" (3535)	11'7 ³ /16" (3535)	11'7 ³ / ₁₆ " (3535)	
	Width (outside tire)	ft-in (mm)	9'7 ³ / ₈ " 9'7 ³ / ₈ " (2930) (2930)		9'7 ³ / ₈ " (2930)	
	Width (outside bucket)	ft-in (mm)	10'2 ¹ /16" (3100)	10'2 ¹³ /16" (3120)	10'2 ¹ / ₁₆ " (3100)	
Wheel base		ft-in (mm)	11'1 ⁷ /8" (3400)	11'1 ⁷ / ₈ " (3400)	11'1 ⁷ /8" (3400)	
Minimum	at outside bucket	ft-in (mm)	22'4 ¹¹ / ₁₆ " (6825)	22'6 ⁷ /8" (6880)	22'5 ⁷ /s" (6855)	
turning radius	at center of outside tire	ft-in (mm)	19' ³ /8" (5800)	19' ³ /8" (5800)	19' ³ / ₈ " (5800)	
		ft-in (mm)	20 ⁺¹ /4" (515)	20 ⁻¹ /4" (515)	20 ⁻¹ /4" (515)	
Full articulation angle de		degree	40°	40°	40°	
	Operating weight (with ROPS Cab)		48,160 (21,890)	47,893 (21,770)	47,980 (21,810)	
Static Tipping Load (with	Straight	lb (kg)	34,543 (15,700)	35,158 (15,980)	34,188 (15,110)	
ROPS cab)	Full turn	lb (kg)	29,590 (13,450)	30,183 (13,720)	29,240 (13,290)	

 $The weight and load figure includes optional counterweight, Enclosed ROPS Cab.\ 26.5\ x\ 25-20PR\ (L-3)\ tires.\ Full fuel tank and operator.$

Materials and specifications are subject to change without notice and without obligation on the part of the manufacturer. The specifications supplied, while believed to be completely reliable, are not to be taken as warranty for which we assume legal responsibility.

90 2 BUCKET DATA

			High Lift Boom				
s .			General	Purpose	Material Handling		
			With Bolt-on Cutting Edge	With Teeth	With Bolt-on Cutting Edge		
Capacity	Heaped		4.25 (3.25)	4.0 (3.1)	5.0 (3.8)		
	Struck	yd³ (m³)	3.75 (2.8)	3.5 (2.7)	4.25 (3.25)		
Maximum dump clearance	ing	ft-in (mm)	11'8 ³ / ₁₆ " (3560)	11'3 ⁷ /8" (3440)	11'5 ¹³ / ₁₆ " (3500)		
Dumping reach of bucket edge of	(to front or tooth)	ft-in (mm)	3'11 ⁵ /8" (1210)	4'2 ¹³ / ₁₆ " (1290)	4'2" (1270)		
Bucket hinge pin	n height	ft-in (mm)	15'6 ¹ /4" (4730)	15'6 ¹ /4" (4730)	15'6 ¹ /4" (4730)		
Digging depth	Digging depth		2 ⁹ / ₁₆ " (65)	3 ⁹ /16" (90)	2 ⁹ /16" (65)		
Breakout force		lb (kg)	49,385 (22,400)	53,790 (24,400)	46,075 (20,900)		
Bucket tilt-	at ground level		41°	41°	41°		
back angle	at carry position		48°	48°	48°		
	Length	ft-in (mm)	28'6 ³ /4" (8705)	29'1" (8865)	28'10 ¹ / ₄ " (8795)		
Overall	Height	ft-in (mm)	11'7³/16" (3530)	11'7³/16" (3530)	11'7 ³ / ₁₆ " (3530)		
Overall	Width (outside tire)	ft-in (mm)	9'7 ³ /8" (2930)	9'7³/8" (2930)	9'7 ³ / ₈ " (2930)		
	Width (outside bucket)	ft-in (mm)	10'2 ¹ / ₁₆ " (3100)	10'2 ¹³ / ₁₆ " (3120)	10'2 ¹ / ₁₆ " (3100)		
Wheel base		ft-in (mm)	11'1 ⁷ /8" (3400)	11'1 ⁷ /8" (3400)	11'1 ⁷ /8" (3400)		
Minimum	at outside bucket	ft-in (mm)	22'11 ³ / ₈ " (6995)	23'1 ³ / ₄ " (7055)	23' ³ /8" (7020)		
turning radius	at center of outside tire	ft-in (mm)	19' ³ / ₈ " (5800)	19 ^{·3} /8 [°] (5800)	19' ³ / ₈ " (5800)		
		ft-in (mm)	20 ⁻¹ / ₄ " (515)	20 ^{·1} /4" (515)	20 ⁻¹ /4" (515)		
Full articulation angle d		degree	40°	40°	40°		
Operating weigh (with ROPS Cab	t)	lb (kg)	48,490 (22,040)	48,200 (21,910)	48,600 (22,090)		
Static Tipping Load (with	Straight	lb (kg)	28,468 (12,940)	28,908 (13,140)	28,248 (12,840)		
ROPS cab)	Full turn	lb (kg)	24,110 (10,960)	24,550 (11,160)	23,890 (10,860)		

 $^{^*}$ The weight and load figure includes optional counterweight, Enclosed ROPS Cab. 26.5 x 25-20PR (L-3) tires. Measured in accordance with SAEJ732C &J742

■ □ Zz-2 OPERATING SPECIFICATIONS

		Operating Tipping Load		g Load		Overall Width		Vertical	Overall
		Weight	Straight	Full Turn		(Outside Tire)		Dimensions	Length
ROPS Canopy (Instead of ROPS Cab)	lb (kg)	-440 (-200)	-175 (-385)	-170 (-375)	in (mm)				
Remove ROPS Canopy and Cab (for transport only)	lb (kg)	-1145 (-520)			in (mm)			no change	
Counterweight — Deletion	lb (kg)	-728 (-330)	-1776 (-806)	-1490 (-676)	in (mm)				+63 (+1625)
Tires: 26.5-25-20PR (L-2)	lb (kg)	-397 (-180)	-390 (-140)	-265 (-120)	in (mm)	no change		no change	no change
26.5-25-20PR (L-4)	lb (kg)	+617 (+280)	+465 (+210)	+400 (+180)	in (mm)	no change		no change	no change
26.5-25-20PR (L-5)	lb (kg)	+2230 (+1010)	+1676 (+760)	+1477 (+670)	in (mm)	no change		no change	no change
26.5-25 (75% CaCl ₂)	lb (kg)	+3220 (+1460)	+4830 (+2190)	+4255 (+1930)	in (mm)	no change		no change	no change
Air conditioner/Heater — Deletion	lb (kg)	-220 (-100)	-243 (-110)	-220 (-100)	in (mm)				
Belly Guard (rear frame)	lb (kg)	+243 (+110)	+243 (+110)	+243 (+110)	in (mm)				

Base Tire 26.5-25-20PR (L-3)

902-2 OPERATING SPECIFICATIONS

ENGINE	
Make/Model/Fuel Type	Cummins M11-C Diesel
Туре	4-cycle, watercooled, turbocharged and after cooled, direct injection
Net flywheel horsepower	256HP/2100 RPM
Maximum torque	832 ft/lb @ 1300 RPM
Number of cylinders	6
Bore and stroke	4.921" x 5.787" (125mm x 136mm)
Total displacement	660 in3 (10,817 cm3)
Alternator	AC24V-1800W (75 amp)
Starting motor	24V-7.3kw (9.8HP)
Battery	12V-150AH, 2 units BCI# 4D cold cranking amps
Governor	All-speed, mechanical type

TORQ	UE CONVE	RTER AND TRANSMISSION		
Torque cor	nverter	3 elements, single stage, 1-phase		
Torque sta	II ratio	3.42:1		
Main clutcl	hes	Wet hydraulic, multi-disk type		
Cooling me	ethod	Forced circulation type		
Transmissi	on	Full powershift, 4 forward, 4 reverse with automatic mode (2nd-4th) with downshift switch for 2nd-1st downshifting.		
Speeds	Forward	1st: 4.8 MPH (7.7 km/hr) 2nd: 8.0 MPH (12.8 km/hr) 3rd: 13.6 MPH (21.9 km/hr) 4th: 19.3 MPH (31.0 km/hr)		
Speeds	Reverse	1st: 4.9 MPH (7.9 km/hr) 2nd: 8.1 MPH (13.1 km/hr) 3rd: 13.4 MPH (21.5 km/hr) 4th: 19.5 MPH (31.4 km/hr)		

SERVICE REFILL CAPACITY						
LOCATION	CAPACITY:	Gallons	Liters			
Engine (coolant)		14.8	(56)			
Fuel tank (diesel fuel)		84.5	(320)			
Engine oil (oil pan)		9.7	(37)			
Front axle (gear oil)		19.8	(75)			
Rear axle (gear oil)		21.1	(80)			
Torque converter and transmission (engine oil)		15.9	(60)			
Hydraulic system (including tank hydraulic oil)		71.3	(270)			
Brake oil tank (engine oil)		0.7	(2.5)			

HYDRAU	JLIC ANI	D STEERING SYSTEM			
Steering type		Articulated frame steering			
Steering mech	nanism	Hydraulic power steering unit			
Lift (boom) cy	/linder	Two (2) double-acting piston type: 6.69" x 33.46" (170mm x 850mm)			
Tilt (bucket) c	ylinder	Two (2) double-acting piston type: 5.51" x 24.37" (140mm x 619mm)			
Steering cylin	der	Two (2) double-acting piston type: 3.54" x 17.72" (90mm x 450mm)			
Steering oil po	ımp	Gear type: 62.9 GPM @ 2100 RPM (238 LPM @ 2100 RPM)			
Main oil pump)	Gear type: 37.5 GPM @ 2100 RPM (142 LPM @ 2100 RPM)			
Pilot oil pump)	Gear type: 17.4 GPM @ 2100 RPM (66 LPM @ 2100 RPM)			
Relief valve set pressure	Loading Steering	3000 psi (210 kg/cm2) 3000 psi (210 kg/cm2)			
HYDRAULIC (CYCLE TIME*				
Lifting time (a	t full load)	6.1 sec.			
Lowering time	e (empty)	3.0 sec.			
Bucket dumpi	ng time	1.5 sec.			
TOTAL		10.6 sec.			

^{*} Measured in accordance with SAE J732C

AXLE SYSTEM				
Drive system		4-wheel drive		
Front a	and rear axle	Full floating banjo type		
Tires	Standard	26.5 x 25-20PR (L-3)		
	Optional	26.5 x 25-20PR (L-2) (L-4) (L-5) 26.5 x R25 (Radial)		
Reduction and differential gear		Spiral bevel/gear, 1 stage reduction torque proportioning		
Final reduction gear		Outboard mounted, internal planetary gear		
Oscillation angle		±12° (total 24°)		

BRAKE SYSTEM				
Service brakes	4 wheel, adjustment free, wet type multiple disc, controlled by air over hydraulic dual circuit			
Parking/Emergency brake	Spring applied air released and oil applied accumulator type, located in front driveline.			

90 ₹-≥ EQUIPMENT DATA

Brake (Parking)

Spring applied:

Brakes (Service)

Dual System

Bucket Leveler

Boom Kickout

Cold Start Aid

Downshift Button

Electrical System (24 volt)

Fenders (Front and Rear)

Coat Hook

Cup Holder

Fan (Blower)

Drawbar

Gauges:

Oil/Air Actuation

Enclosed Wet Disc

Bucket Control Lever

(Dual, Pilot Assisted)

Air released, Drum type

STANDARD EQUIPMENT

Adjustable Steering Column

Air Cleaner

(Double Element Donaldson

with Precleaner)

Air Conditioner

(R134 Refrigerant)

Alarms (Audible):

Air Master Overstroke

Air Pressure

Brake Oil Level

Engine Oil Pressure

Alarms (Visual):

Air Filter

Air Master Overstroke

Air Pressure

Battery Discharge

Brake Oil Level

Converter Oil Temperature

Engine Oil Pressure

Engine Coolant Temperature

Parking Brake

Alternator (75 amp)

AM/FM Cassette Radio

Batteries: 12V-150AH (2 units)

Brake Line Protection (Front)

Air Pressure

Converter Oil Temperature **Engine Coolant Temperature**

Fuel Level

Hour Meter

Hydraulic Oil Level

Tachometer

Heater/Pressurizer

(40,000 BTU)

Hoodsides (Hinged)

Horn (Electric)

Indicators:

High Beam

Parking Brake

Transmission Declutch

Transmission Shift Monitor

Working Light

Linkage (Dual Z-type, Sealed)

Liahts:

4 Front

4 Rear

2 Stop/Tail

2 backup

Muffler

Neutral Safety Start Operator's Manual Box

Radiator: Heavy Duty

Plate Fin Type

Radiator Grille, Hinged

Reverse Alarm

Ride Control

ROPS Cab: Enclosed cab with sound suppression, front

lights, front and rear wipers and washers, one rear view

and two side mirrors.

tinted glass, sliding side windows, and rear lights

Safety Articulation Locking Bar

Seat (Super Deluxe Adjustable,

Suspension, Headrest and

Arm Rests)

Seat Belt, Retractable, 3" wide

Shift Control Unit for

Automatic Shift

Torque Proportioning

Differentials

Transmission Declutch

Selector Switch

Vandalism Protection

Wiper, Front Intermittent

Wrist Rest, Adjustable

OPTIONAL EQUIPMENT

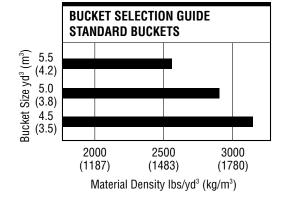
Air Drver Belly Guard, Hinged **Bolt-On Cutting Edge** Segments

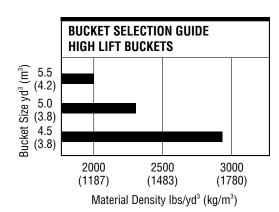
Bucket Teeth

Counterweight **Cushion Dump Valve** Easy Clean Radiator Side-by-Side **Emergency Steering**

High Lift Arm Hydraulic System. 3-Spool Valve K-Lever Stick Steering Lighting System

No Spin Differential **ROPS Canopy** Seat. Air Ride Turn Signal With Four-Way Flasher







Courtesy of Machine. Market

KAWASAKI LOADERS

More Than A Machine, A Complete Solution

Kawasaki Construction Machinery Corp. of America, a division of Kawasaki Heavy Industries, is a leading supplier of a full range of high quality wheel loaders. In fact, Kawasaki is the oldest on-going manufacturer of articulated, rubbertired wheel loaders in the world. With over 35 years of proven performance history, Kawasaki wheel loaders have continuously evolved to bring you the best in equipment and support services, backed by a carefully selected dealer network.

Kawasaki articulated wheel loaders incorporate innovative design features coupled with extensive knowledge and experience gained from real-world applications. Kawasaki pioneered Z-Link design to provide unmatched utility, high breakout force and efficiency in its machines. Powered by proven emissions-compliant Cummins diesel engines, durability and serviceability are designed into every Kawasaki loader.

Kawasaki loaders are assembled at the company's modern facilities in Newnan, GA. Service and support operations are headquartered in Kennesaw, GA.

A state-of-the-art parts distribution system links dealers with the main parts warehouse, allowing them to order parts directly. Qualified craftsmen rebuild components for all Kawasaki models at our fully-equipped rebuild center, making component exchange easier and faster. An independent oil analysis program allows monitoring of critical systems to reduce unscheduled downtime.





The independent dealers that represent and support Kawasaki loaders are experts in their markets and are dedicated to providing you with the best service available. Together, we are committed to making your investment in a Kawasaki loader a sound business decision that will pay dividends for years to come.



Kawasaki

KAWASAKI CONSTRUCTION MACHINERY CORP. OF AMERICA

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