TECHNICAL DATA

ENGINE – LPG / DUAL FUEL

K21 (2.1 liter) or K25 (2.5 liter) LPG/Dual-Fuel 4-cylinder, in-line engines with Engine Concentrated Control Systems (ECCS) exceed EPA emissions standards These low-RPM, high-torque industrial engines offer reduced maintenance requirements, exceptional emissions controls, fast acceleration, high performance, reliable durability and enhanced serviceability through engineering excellence.

- There are two engine fuel choices: LPG single-port (throttle body) fuel injection or a dual-fuel system with easy switching at the flip of a switch. All engines are equipped with 3-way catalytic converters and closed-loop exhaust systems.
- All engines utilize an ECCS that continuously monitors data from the fuel pressure, accelerator throttle position, mass air-flow sensor, and heated oxygen sensor – for improved fuel economy, smooth operation, reliable starting in cold weather, and high performance throughout the operating range. An electronic throttle governor protects the engine against over-rev damage.
- Crankshaft and camshaft position sensors provide information to the ECCS for optimum ignition and fuel injection timing. Each cylinder has an individual ignition coil for precise control and reliability.
- An engine coolant temperature sensor and controller protects the engine against damage due to high engine temperature by automatically limiting engine speed during high-temperature operation. If the engine coolant temperature exceeds safe operation temperature, the engine will be shut down. An illuminated indicator on the instrument console indicates high-temperature operation, and gives the operator warning of engine shutdown.
- The aluminum alloy cylinder head has large intake and exhaust valves and a semi-hemispherical combustion chamber for efficient fuel consumption
- The engine block is designed with five main bearings. All main and rod bearings are micro-grooved to improve lubrication and reduce wear.

FUEL SYSTEM - LPG / DUAL FUEL

LPG or Dual-Fuel systems are available. The gasoline fuel tank is integral to the truck frame.

- In-tank mounted gasoline fuel delivery pump fuel-level sensing unit, pressure regulator and filter are standard.
- LPG fuel system uses single-point, throttle body fuel injection. A removable 33 lb. or 43 lb. fuel tank is available with stationary, fold-back, or swing-out-and-down tank mountings.

COOLING SYSTEM

The high-capacity aluminum radiator is designed with an efficient thermal transfer fin and integral oil cooler for the transmission torque converter.

- System design allows easy access to the reservoir for checking the coolant level.
- High-volume cooling fan uses flexible plastic blades and shroud for maximum air volume and noise reduction

ELECTRICAL SYSTEM

Standard instrument package and operator conveniences:

- 12-volt electrical system
- 50A alternator with built-in IC regulator
- Key-lock, anti-restart ignition switch
- High-torque, low-amp starter motor with planetary gear reduction
- Waterproof electrical connectors
- Electric fuel gauge, water temperature gauge, LCD
- Indicator lights for Neutral/Return to Neutral, Low Oil Pressure, Low Battery/Alternator Output, Check Engine Warning, Hydraulic Lock (Operator Presence), and ECCS Status Code
- ECCS Service Support Tool connector for rapid system diagnostics

EZLIFT™ HYDRAULIC SYSTEM

The EZlift Hydraulic System features a tandem pump assembly with separate pumps for load handling and steering. This enables faster lifting at engine idle speed for greater fuel economy and performance levels.

- Large hydraulic fluid reservoir integral to the truck frame reduces heat buildup in the system
- Load sensing valve in the hydraulic circuit reduces the flow of oil to the power steering system when steering wheel is idle.
- EZlift Hydraulic System is fully filtered and features a powerful and efficient direct drive gear pump.

FRAME

An all-welded assembly with heavy-gauge steel and integral hydraulic and fuel tanks provide exceptional durability.

- Welded front cross-member and bolted drive axle increase frame rigidity.
- Loads are transferred directly from the mast to the drive axle and onto the floor without being transmitted through the frame, reducing frame stress.
- Wide, open step is designed into the frame assembly without compromising the structure.

DRIVE AXLE

A heavy-duty, cast steel drive axle housing supports the load and chassis without placing a load on the free-floating axle shafts. A flange is mounted to the truck frame to improve load distribution and reduce frame flexing.

TRANSMISSION

Komatsu Torqflow single-speed, powershift transmission is specifically designed for industrial applications.

- Column-mounted electrical shift lever gives the operator easy directional control without removing a hand from the steering wheel.
- Optimized stall ratio for torque converter provides high torque without sacrificing travel speed.
- A modulating control valve absorbs initial pressure spikes during initial engagement and directional change. This improves shifting capabilities and prolongs the life of the entire drive train.
- Transmission oil is double-filtered by a 125-micron mesh on pickup, and a 35-micron cartridge on the return line.
- Transmission oil cooler is integral with the radiator.
- Inching control and auxiliary brake pedal combination allows the operator precise truck positioning with positive control.

BRAKES

- Hydraulic brakes are self-energizing and self-adjusting.
- Brake fluid reservoir is located under the console cover for fast, easy inspection and maintenance.
- High-friction brake shoes are free of asbestos.
- Heavy-duty brake backing plate and thick brake drum provide reliable braking action and reduced heat.
- Mechanical parking brake has two-stage latching mechanism for positive engagement.

STEER AXLE

Fully Hydrostatic Power Steering is standard.

- Independent power steering pump separates steering function from main hydraulics for smoother, more reliable action.
- Heavy-duty fabricated steer axle has double-acting, double-ended power steering cylinder and no drag links or tie rods.
- Steering stops are machined into the steering cylinder to reduce stress impact on steering linkages.
- Grease fittings on all linkages are accessible without lifting the truck.

MAST, CARRIAGE, LBR AND FORKS

High-visibility EZview mast assembly has a 6-roller carriage that is available in two-, three-, and four-stage Free Lift, Free View designs.

- Sealed bearings require no maintenance.
- Angle-mounted bearings and a shaped rail flange prevent excessive wear and friction, while maintaining correct side thrust clearance.
- ITA Class II or Class III carriages accept a variety of fork sizes and common load-handling attachments.
- 48-inch-high load backrest is standard for increased load control and operator protection.
- Single or double auxiliary hydraulic-function internal hose routing is available.

OPERATOR COMPARTMENT

A unique Komfort Zone suspension compartment isolates the operator from the floor surface and from engine vibrations, for greater operator comfort and productivity.

- Orthopedically-designed Komfort seat has built-in lumbar support, retractable seat belt, lateral restraint system, and fore and aft adjustment.
- Hydraulic control levers are positioned for optimum access and ease of use. International symbols on the contoured grips indicate the function.
- Tilting steering console has small-diameter steering wheel and electronic instrumentation. Tilt is infinitely adjustable, with extended room between the engine cover and console.
- Wide-open floorboard has suspended brake and inching pedals with ribbed rubber pads for comfort and safety. Integral accelerator mechanism has a transfer roller for smooth operation.
- Full-width rubber floor mat provides a large, non-slip surface and reduces noise, vibration and heat in the Komfort Zone.
- Open step in the frame with a traction surface and a large handgrip provide easy entry and exit for the operator
- Standard headlight/turn indicator control lever is mounted on the steering column for easy use.
- Full-width overhead guard provides excellent visibility for high stacking and meets or exceeds ITSDF requirements

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www.KomatsuForkliftUSA.com

The engine and transmission can be easily accessed for daily inspection without the use of any tools.

- Single-piece, all-steel engine cover and seat support is fully insulated to reduce noise and heat transfer to the Komfort Zone.
- Engine cover has gas-filled cylinder with an automatic locking device to assist in opening and to prevent the cover from unexpectedly closing.
- Easy-access, easy-operation engine cover latch is recessed to prevent interference when entering and exiting the operator compartment.
- Engine cover is shaped for easy access into the engine area for maintenance and service.

COMPLIANCE, APPROVALS AND **ENVIRONMENTAL CONCERNS**

Designed for maximum recycling at end of life, with special attention to materials and construction. Counterweight designed for breakup during recycling process. Transmission case is recyclable aluminum.

Komatsu forklifts meet or exceed American National Standard Institute, ITSDF B56.1-Part III Safety Standards for Powered Industrial Trucks.

Classified by Underwriters Laboratories, Inc. for fire hazard only. Contact your dealer for application-specific requirements.

Meets or exceeds EPA emissions standards 40 CFR.

BX50

SPECIFICATIONS



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CUSHION TIRE FORKLIFTS 4,000 – 6,500 LBS. CAPACITY | GAS AND LPG

GENERAL			FG20ST-16	FG25ST-16
Power Type			LPG	LPG
Operation Type			Sit-Down	Sit-Down
Capacity @ 24 in. (600 mm) load	center*	lbs. (kg)	4,000 (1,810)	5,000 (2,267)
Load distance from center axle (2-		in. (mm)	16.9 (430)	16.9 (430)
Wheelbase	-stage)	in. (mm)	55.1 (1,400)	55.1 (1,400)
WEIGHT		III. (IIIII)	55.1 (1,400)	55.1 (1,400)
Service weight (includes 2-stage s	td_mast & forks)	lbs. (kg)	7,300 (3,310)	8,180 (3,710)
	Loaded Front	lbs. (kg)	9,820 (4,455)	11,330 (5,140)
	Rear	lbs. (kg)	1,480 (670)	1,850 (840)
Axle Loading	Unloaded Front	lbs. (kg)	2,820 (1,280)	2,600 (1,180)
	Rear		4,480 (2,030)	5,580 (2,530)
TIRE	Itea	lbs. (kg)	4,400 (2,000)	0,000 (2,000)
Tire type			Cushion	Cushion
			21 - 7 - 15	21 - 7 - 15
Tire size, front				
Tire size, rear		v=drivop	16.25 - 5 - 11.25	16.25 - 5 - 11.25
Number of wheels, front / rear	Front	x=driven	2x / 2	2x / 2
Tread (center of tires)	Front	in. (mm)	34.6 (879)	34.6 (879)
DIMENSIONS	Rear	in. (mm)	35.4 (900)	35.4 (900)
	forward / bookward	dog	6 / 9	6/9
Tilting angle, 2-stage (FV) masts,		deg.	6/8	6/8
Tilting angle, 3-stage (TFV) masts		deg.	6/5	6/5
Mast height, lowered (2-stage std. mast)		in. (mm)	85.5 (2,170)	85.5 (2,170)
Mast height, extended (2-stage st	,,	in. (mm)	176 (4,470)	176 (4,470)
Maximum fork height (2-stage std.	mast)^^	in. (mm)	128 (3,250)	128 (3,250)
Free lift height (2-stage std. mast)		in. (mm)	5.5 (140)	5.5 (140)
Height overhead guard		in. (mm)	80.9 (2,055)	80.9 (2,055)
Length, with standard forks		in. (mm)	132.9 (3,375)	135.4 (3,440)
Length to fork face (2-stage mast)		in. (mm)	90.8 (2,305)	93.3 (2,370)
Overall width, at drive tires (single)	in. (mm)	42.1 (1,070)	42.1 (1,070)
			1.6 x 3.9 x 42	1.6 x 4 x 42
Forks, thickness x width x length		in. (mm)	(40 x 100 x 1,070)	(40 x 100 x 1,070)
Carriage width / ITA Class		in. (mm)	37 (940) / II	37 (940) / II
Ground clearance, under mast		in. (mm)	5.5 (140)	5.5 (140)
Ground clearance, center of wheelbase		in. (mm)	3.9 (100)	3.9 (100)
Right angle stacking aisle (2-stage	e mast)††	in. (mm)	92.5 (2,350)	94.5 (2,400)
Turning radius, outside		in. (mm)	75.6 (1,920)	77.6 (1,970)
PERFORMANCE				I
Travel speed, forward, loaded / ur	0	mph (km/h)	10.6 (17) / 10.6 (17)	10.6 (17) / 10.6 (17)
Lifting speed, loaded / unloaded (2		fpm (mm/s)	120 (610) / 124 (630)	120 (610) / 124 (630)
Lowering speed, loaded / unloade	d (2-stage mast)	fpm (mm/s)	98 (500) / 98 (500)	98 (500) / 98 (500)
Maximum drawbar pull, loaded		lbs. (kN)	4,343 (19.3)	4,343 (19.3)
Maximum gradability		%	36	30
Service brake, operation / control			Foot / Hydraulic	Foot / Hydraulic
Parking brake, operation / control			Hand / Mechanical	Hand / Mechanical
Steering, type			FHPS	FHPS
DRIVE				
Engine Manufacturer / Engine model			Nissan / K21	Nissan / K21
Rated output (SAE Gross)		HP (kW) @ rpm	56 (41) @ 2,700	56 (41) @ 2,700
Maximum torque (SAE Gross)		lb ft. (Nm) @ rpm	119 (160) @ 1,600	119 (160) @ 1,600
No. of cylinders / displacement		cu. in. (cm ³)	4 / 126 (2,065)	4 / 126 (2,065)
Fuel tank capacity		U.S. gallons (liters)	10.1 (38.4)	10.1 (38.4)
OTHER				
Relief pressure, maximum		psi (bar)	2,650 (181)	2,650 (181)
Transmission			Powershift	Powershift
Sound level, at operator ears		dB	82	83

NOTE: Most values shown in this publication are rounded. Therefore, direct conversion between metric and English or Imperial may be slightly different from those shown. The performance of machines is affected by the condition of the truck and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical or if your needs exceed the specifications shown here, discuss the proposed application with your authorized dealer.

*Optional masts, attachments, longer load dimensions, and higher lifting heights may result in downrating of the capacity. Contact your authorized dealer. **Other mast heights available. See MAST DATA chart for other standard mast heights. Contact your authorized dealer. †Includes 48-inch (1,220 mm) high load backrest. Contact your authorized dealer. ++Add load distance and clearance. Contact your authorized dealer.

FG25SHT-16	FG30SHT-16	FG32SHT-16
LPG	LPG	LPG
Sit-Down	Sit-Down	Sit-Down
5,000 (2,267)	6,000 (2,722)	6,500 (2,948)
16.9 (430)	17.3 (440)	17.3 (440)
55.1 (1,400)	57.1 (1,450)	57.1 (1,450)
		0.000 (/ 500)
8,180 (3,710)	9,440 (4,280)	9,920 (4,500)
11,330 (5,140)	13,260 (6,015)	14,000 (6,350)
1,850 (840)	2,180 (990)	2,430 (1,100)
2,600 (1,180)	2,870 (1,300)	2,740 (1,245)
5,580 (2,530)	6,570 (2,980)	7,180 (3,255)
Cushion	Cushion	Cushion
21 - 7 - 15	21 - 8 - 15	21 - 8 - 15
16.25 - 5 - 11.25	16.25 - 6 - 11.25	16.25 - 6 - 11.25
2x / 2	2x / 2	2x / 2
34.6 (879)	35.2 (895)	35.2 (895)
35.4 (900)	34.7 (880)	34.8 (885)
0.40	0.40	0.40
6/8	6/8	6/8
6/5	6/5	6/5
85.5 (2,170)	86.5 (2,197)	88.6 (2,250)
176 (4,470)	176 (4,470)	176 (4,470)
128 (3,250)	128 (3,250)	128 (3,250)
5.5 (140)	5.5 (140)	5.5 (140)
80.9 (2,055)	80.9 (2,055)	80.9 (2,055)
135.4 (3,440)	137.8 (3,500)	139.2 (3,535)
93.3 (2,370)	95.7 (2,430)	97.1 (2,465)
42.1 (1,070)	43.3 (1,100)	43.3 (1,100)
1.6 x 4 x 42	2 x 4 x 42	2 x 4 x 42
(40 x 100 x 1,070)	(50 x 125 x 1,070)	(50 x 125 x 1,070)
37 (940) / II	37 (940) / III	37 (940) / III
5.5 (140)	5.5 (140)	5.5 (140)
3.9 (100)	3.9 (100)	3.9 (100)
94.5 (2,400)	98.8 (2,510)	100 (2,540)
77.6 (1,970)	81.5 (2,070)	82.7 (2,100)
10.6 (17) / 10.6 (17)	10.6 (17) / 10.6 (17)	10.6 (17) / 10.6 (17)
120 (610) / 124 (630)	104 (530) / 124 (630)	104 (530) / 108 (550)
98 (500) / 98 (500)	98 (500) / 98 (500)	98 (500) / 98 (500)
5,513 (24.5)	5,513 (24.5)	5,175 (23)
39	31	28.5
Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic
Hand / Mechanical	Hand / Mechanical	Hand / Mechanical
FHPS	FHPS	FHPS
Nissan / K25	Nissan / K25	Nissan / K25
<u>60 (44) @ 2,700</u>	60 (44) @ 2,700	<u>60 (44) @ 2,700</u>
142 (193) @ 1,600	142 (193) @ 1,600	142 (193) @ 1,600
4 / 152 (2,488)	4 / 152 (2,488)	4 / 152 (2,488)
10.1 (38.4)	10.1 (38.4)	10.1 (38.4)
0.050 (101)	0.050 (101)	
2,650 (181)	2,650 (181)	2,650 (181)
Powershift	Powershift	Powershift
83	83	83

MAST DATA AND FEATURES



KOMATSU Proven Ability

Komatsu has the ability to eclipse the competition by taking the complicated and making it simple. We strive to provide innovative solutions using the technologies of tomorrow – today.

SPECIAL FEATURES

PROVEN

KOMATSU

ABILITY

- » EPA compliant K21 and K25 industrial engine with high torque at low RPMs for power and fuel efficiency
- » Komfort Zone™ dual floating structure uses drive-train cushion mounts and suspension compartment mounts to isolate the operator from engine and floor vibration
- » EZlift™ Hydraulic System with tandem pump provides fast and controllable lifting speed at low engine RPM
- » New full floating transmission with high-capacity oil cooler for the torque converter, aluminum alloy transmission case for better heat dissipation, and highly reliable, dust-resistant, double-sealed universal joint design » Self-adjusting brakes with thicker drums improve heat resistance in severe
- duty applications
- Improved steer axle with integral double-acting, double-ended cylinder, high-capacity king-pin needle bearings, and heavy-duty seals
- » New EZview mast with improved visibility window, combined with low profile dash display, offers the operator an unrestricted view to the fork tips and surrounding area
- » KOPS (Komatsu Operator Presence System) Plus locks out lift, lower, tilt and travel functions when the operator leaves the seat for longer than three seconds

STANDARD EQUIPMENT

- » New low profile dash display Fuel Gauge, Water Temperature Gauge and Hour Meter
- » Indicator lights Neutral/Return to Neutral, Low Oil Pressure, Low Battery/Alternator, Hydraulic Lock (Operator Pressence), Check Engine Warning, Maintenance Error Code
- » Drawbar Pin in Counterweight » Electronic Ignition, Anti-Restart Ignition Switch
- » Fully Hydrostatic Power Steering
- » Long-Life Headlights (OHG Mounted)
- » LED Tail/Stop/Rear Turn Lights
- » High-Mount Air Intake
- » Horn with Actuator on Center of Steering Wheel
- » Three-Piece Overhead Guard
- » Komfort Seat and Operator Restraint System with Lap Belt
- » Three-Function Hydraulic Control Valve
- » Parking Brake with Double-Action Release

Maximum	Mast H	loight	
Fork Height	Lowered	Extended	Free Lift
in. (mm)	in. (mm)	in. (mm)	in. (mm)
()	EZview®		()
2-STAGE FREE		1020/20	
82 (2,080)	62.5 (1,585)	130 (3,300)	5.5 (140)
106 (2,690)	74.5 (1,890)	154 (3,910)	5.5 (140)
114 (2,895)	78.5 (1,995)	162 (4,115)	5.5 (140)
128 (3,250)	85.5 (2,170)	176 (4,470)	5.5 (140)
146 (3,705)	94.5 (2,400)	194 (4,925)	5.5 (140)
158 (4,010)	100.5 (2,550)	206 (5,230)	5.5 (140)
2-STAGE FULL	REE VIEW (FFV)		
106 (2,690)	74.5 (1,890)	154 (3,910)	26.5 (670)
114 (2,895)	78.5 (1,995)	162 (4,115)	30.5 (775)
128 (3,250)	85.5 (2,170)	176 (4,470)	37.5 (950)
3-STAGE FULL	REE VIEW (TFV)		
152.5 (3,870)	73.5 (1,865)	200.5 (5,090)	25.5 (645)
167.5 (4,255)	78.5 (1,995)	215.5 (5,475)	30.5 (775)
188.5 (4,785)	85.5 (2,170)	236.5 (6,010)	37.5 (950)
198.5 (5,040)	89.5 (2,275)	246.5 (6,260)	41.5 (1,055)
216.5 (5,500)	97.5 (2,475)	264.5 (6,720)	49.5 (1,255)
235.5 (5,980)	106.5 (2,705)	283.5 (7,200)	58.5 (1,485)
	EZview ®	FG28/30	
2-STAGE FREE	VIEW (FV)		
82 (2,080)	62.5 (1,585)	130 (3,300)	5.5 (140)
106 (2,690)	74.5 (1,890)	154 (3,910)	5.5 (140)
114 (2,895)	78.5 (1,995)	162 (4,115)	5.5 (140)
128 (3,250)	85.5 (2,170)	176 (4,470)	5.5 (140)
146 (3,705)	94.5 (2,400)	194 (4,925)	5.5 (140)
158 (4,010)	100.5 (2,550)	206 (5,230)	5.5 (140)
2-STAGE FULL	FREE VIEW (FFV)		
106.5 (2,690)	75.5 (1,915)	154 (3,910)	26.5 (670)
114.5 (2,905)	79.5 (2,020)	162.5 (4,125)	31.5 (800)
128.5 (3,260)	86.5 (2,195)	176.5 (4,480)	38.5 (975)
3-STAGE FULL	FREE VIEW (TFV)		
150.5 (3,820)	74.5 (1,890)	198.5 (5,040)	26.5 (670)
162.5 (4,125)	78.5 (1,995)	210.5 (5,345)	30.5 (775)
183.5 (4,660)	85.5 (2,170)	231.5 (5,880)	37.5 (950)
190.5 (4,835)	88.5 (2,245)	238.5 (6,055)	40.5 (1,025)
217.5 (5,525)	99.5 (2,530)	265.5 (6,745)	51.5 (1,310)
230.5 (5,855)	106.5 (2,705)	278.5 (7,070)	58.5 (1,485)
	EZview	[®] FG32	
2-STAGE FREE	VIEW (FV)		
82 (2,080)	65.5 (1,665)	130 (3,300)	5.5 (140)
106 (2,690)	77.5 (1,970)	154 (3,910)	5.5 (140)
114 (2,895)	81.5 (2,070)	162 (4,115)	5.5 (140)
128 (3,250)	88.5 (2,250)	176 (4,470)	5.5 (140)
146 (3,705)	97.5 (2,475)	194 (4,925)	5.5 (140)
158 (4,010)	103.5 (2,630)	206 (5,230)	5.5 (140)
3-STAGE FULL	FREE VIEW (TFV)		
150.5 (3,820)	76.5 (1,945)	198.5 (5,040)	28.5 (725)
162.5 (4,125)	80.5 (2,045)	210.5 (5,345)	32.5 (825)

	· · · ·		
150.5 (3,820)	76.5 (1,945)	198.5 (5,040)	28.5 (725)
162.5 (4,125)	80.5 (2,045)	210.5 (5,345)	32.5 (825)
183.5 (4,660)	87.5 (2,220)	231.5 (5,880)	39.5 (1,005)
189.5 (4,810)	91.5 (2,325)	237.5 (6,030)	43.5 (1,105)
217.5 (5,525)	103.5 (2,630)	265.5 (6,740)	55.5 (1,410)
230.5 (5,855)	110.5 (2,805)	278.5 (7,070)	62.5 (1,585)

NOTE: Specifications for 4-Stage Full Free View (QFV) Masts are not indicated. Please consult your authorized dealer for information and availability.

OPTIONAL EQUIPMENT

» Warning Lights & Audible Travel Alarms » Tilt Cylinder Boots

» Spinner Knob Steering Wheel

» Optional Fork Lengths » Sideshifter – Integral or Hang-On

» 4-Way Valve and Internal Hosing

» Dual-Fuel System

» Full Suspension Seat

» Fire Extinguisher

» Special Tires

» Attachments

- Compartment Suspended-Mount Pedals » Cotton-Core Radiator
- » Transmission Torque Converter Oil Cooler
- » Load Backrest
- » Spacious Step Area, Large Entry Handgrip and Wide-Open Floor Space allows easy entry/exit to the Komfort Zone

» Tilting Steering Column » Large, Open Floor Space with Operator

- » Engine Protection System
- » ITA Class II or Class III Fork Carriage
- » ITA Class II or Class III Forks » Critical Wiring Harness Connectors are
- Waterproof
- » Contoured, Easy-to-Grip, Hydraulic
- Control Lever Knobs » Overhead Guard Mounted Headlights