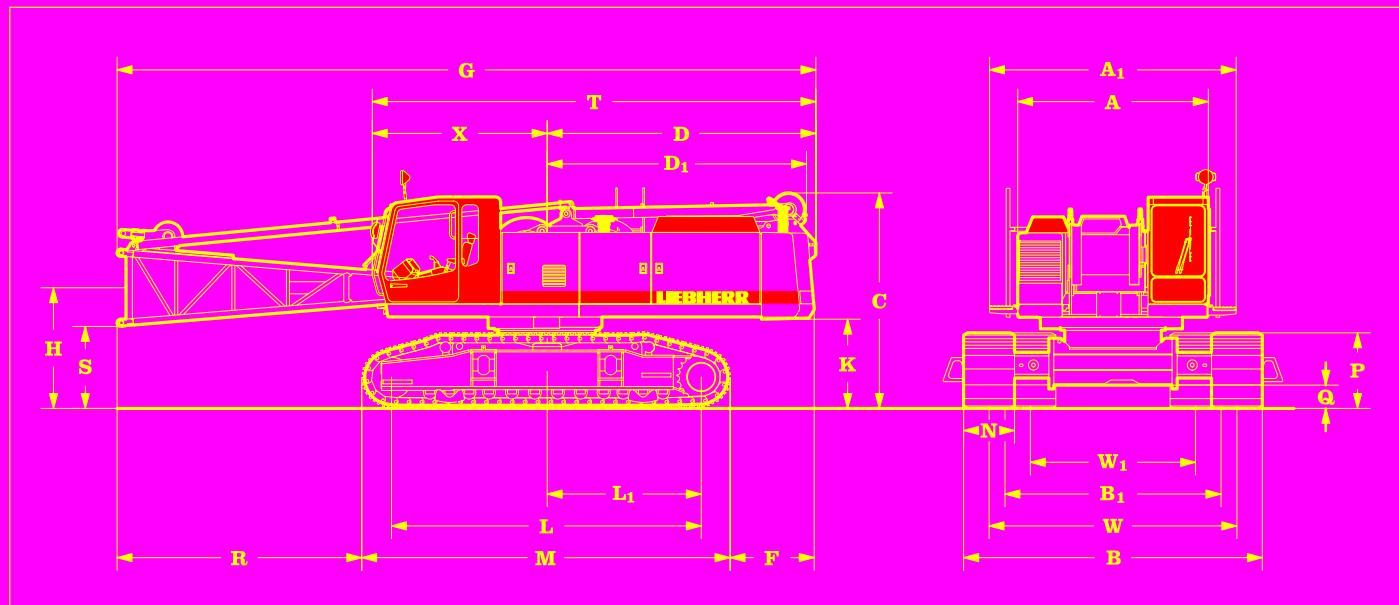


Technical Data

Hydraulic crawler crane

HS 843 HD
Litronic®

Basic machine with undercarriage



Dimensions

mm

mm

A Width of superstructure	3000	X Distance from centre of rotation to end of cab	2750
A ₁ Width of superstructure with walk way	3440		
C Height of basic machine	3250	N Width of track shoes	700 800 900 1000
D Tail reach	4230	W ₁ Track width retracted	2400 2400 2600 2600
Tail swing radius	4260	W Track width extended	3850 3850 3850 3850
D ₁ Tail reach A-frame	4070	B Crawler width extended	4550 4650 4750 4850
F Distance between rear end of crawler and outside of counterweight	1320	B ₁ Crawler width retracted	3500 3500 3700 3700
G Overall length of superstructure with lowered A-frame	11000		
H Ground clearance of boom foot pivot	1740		
K Ground clearance of superstructure	1240		
L Wheel base (centre idler to centre tumbler)	4800		
L ₁ Distance from centre of rotation to centre of tumbler	2400		
M Length of crawlers	5760	with 700 mm flat track shoes	55.0 t - 0.80 kg/cm ²
P Height of crawlers	1040	with 800 mm flat track shoes	55.6 t - 0.71 kg/cm ²
Q Ground clearance of crawler	375	with 900 mm flat track shoes	56.2 t - 0.64 kg/cm ²
R Distance from edge of horizontal boom foot to crawler	3900	with 1000 mm flat track shoes	56.8 t - 0.58 kg/cm ²
S Ground clearance of horizontal boom foot	1130		
T Length of superstructure	6980	with 700 mm 3-web shoes	53.0 t - 0.77 kg/cm ²
		with 800 mm 3-web shoes	53.5 t - 0.68 kg/cm ²
		with 900 mm 3-web shoes	54.0 t - 0.61 kg/cm ²
		with 1000 mm 3-web shoes	54.5 t - 0.55 kg/cm ²

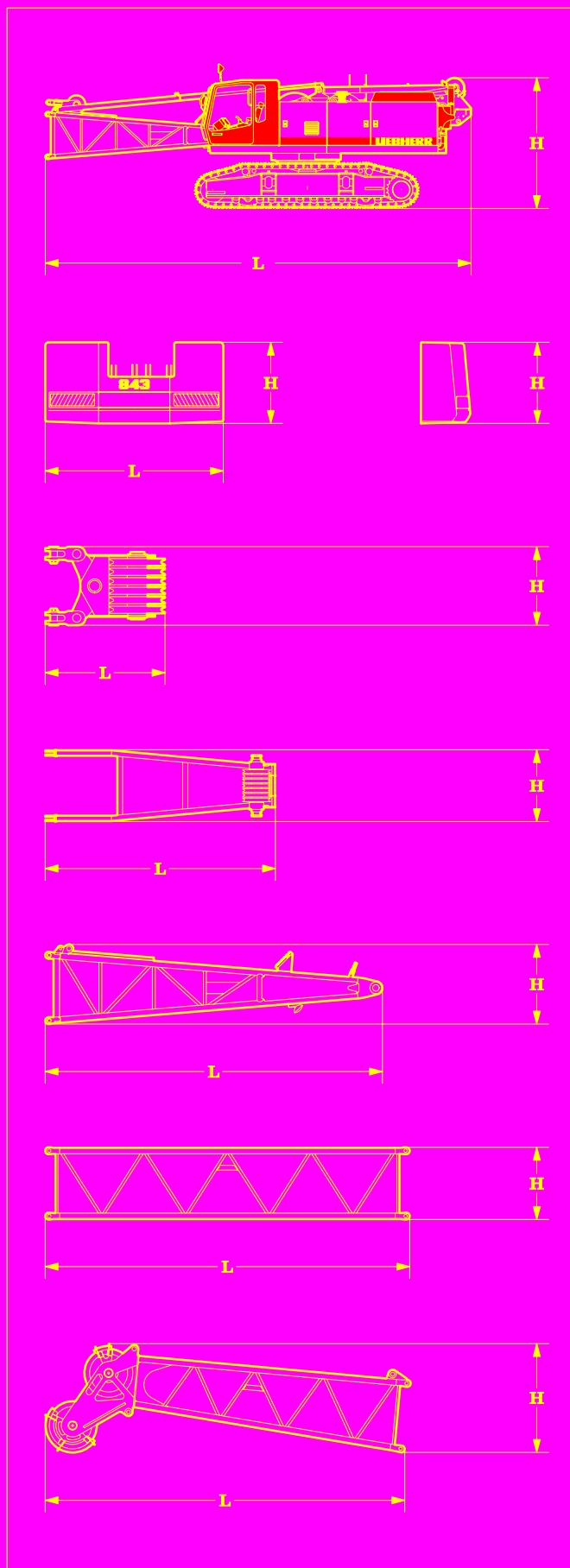
Operating Weight and Ground Pressure

The operating weights include the basic unit with B6 crawler tracks, 2 main winches 20 t and 11 m boom, consisting of A-frame, boom foot (5.5 m), boom head (5.5 m) and 12.3 t counterweight.

All systems are ready.

LIEBHERR

The Better Machine



Basic machine

with HD undercarriage, without counterweight 12.3 t, 1 x 6 cylinder Liebherr diesel engine, 2 x 20 t winches, A-frame, boom foot section with boom back stops and pulley block with equalizer

3-web shoes	mm	700	800	900	1000
Width	mm	3500	3500	3700	3700
Weight	t	36.8	37.4	37.9	38.4
L Length	mm	11000	11000	11000	11000
H Height	mm	3400	3400	3400	3400

Counterweight

Basic

Width	mm	830
Weight	kg	12300
L Length	mm	3000
H Height	mm	1365

Pulley block with equalizer

Width	mm	450
Weight	kg	300
L Length	mm	1010
H Height	mm	640

A-frame

Width	mm	530
Weight	kg	645
L Length	mm	3825
H Height	mm	1210

Boom foot

Basic

Width	mm	1400
Weight	kg	1280
L Length	mm	5680
H Height	mm	1370

Tubular boom extension

3 m 6 m 9 m

Width	mm	1400	1400	1400
Weight*	kg	400	670	850
L Length	mm	3140	6140	9140
H Height	mm	1215	1215	1215

Boom head

Crane Dragline

Width	mm	1400	1400
Weight*	kg	1315	1400
L Length	mm	5950	6090
H Height	mm	1890	2035

*) including stay ropes

Transport dimensions and weights



Engine

Water cooled, in-line 6 cylinder Liebherr diesel engine, turbocharged with intercooler, model D 926 TI-E, power rating according to ISO 9249, 220 kW (300 hp) at 1800 rpm.

Option:

Water cooled, V-8-cylinder Liebherr diesel engine, turbo charged with intercooler, model D 9408 TI-E, power rating according to ISO 9249, 400 kW (544 hp) at 1900 rpm.

The automatic limiting load control adapts perfectly the power of the main users to the present engine speed.

The temperature and engine speed controlled cooling system saves energy and reduces the noise emission.

Fuel Tank: 800 l capacity with continuous level indicator and reserve warning.



Hydraulic System

The main pumps are operated by a distributor gearbox. Axial piston displacement pumps work in closed and open circuits supplying oil only when needed (flow control on demand). To minimize peak pressure an automatically working pressure cut off is integrated. This spares pumps and saves energy.

Winch 1 and 2: Axial piston displacement pumps (swash plate design) with 324 l/min. each.

Crawlers: Axial piston displacement pumps (swash plate design) with 2 x 296 l/min.

Swing gear: Axial piston displacement pump (swash plate design) with 296 l/min.

Boom hoist: Axial piston displacement pump (swash plate design) with 296 l/min.

Max. working pressure: 350 bar.

Hydraulic oil tank capacity: 650 l

The hydraulic oil is cleaned through electronically controlled pressure and return filters.

Possible contamination is signalled in the cabin. The use of synthetic environmentally friendly oils is possible.

Ready made hydraulic retrofit kits are available to customize requirements e. g. powering casing oscillators, auger drills etc.



Winches

Winch options:

Line pull (nom. load)	80 kN	120 kN	160 kN	200 kN
Rope diameter:	20 mm	24 mm	26 mm	30 mm
Drum diameter:	420 mm	525 mm	550 mm	630 mm
Rope speed m/min	0-148	0-136	0-114	0-92
Rope capacity				
1st layer	45 m	46 m	46.5 m	46.5 m

The winches are outstanding in their compact design and easy assembly.

Propulsion is via a planetary gearbox in oil bath.

Load support by the hydraulic system; additional safety factor provided by a spring loaded, multi-disk holding brake. Clutch and braking functions on the freefall system are provided by a compact designed, low wear and maintenance free multi-disk brake. The dragline and hoist winches use pressure controlled, variable flow hydraulic motors.

This system features sensors that automatically adjust oil flow to provide max. winch speed depending on load.

Working with 2 rope clamshell, the oil motors distribute the load to both winches providing speed compensation, even when working in different rope layers.

Option:

Crane winch 80 kN (8 t) - without clutch, but with multi-disk holding brake.



Noise emission

Special sound proofing results in a very low noise pressure level of 77 dB(A) at 16 m radius.



Equipment

Lattice boom of tubular construction up to 53 m, universal boom head with interchangeable rope pulleys.

Modular designed equipment for operation as crane, dragline or clamshell.

For dragline operation, a rotating fairlead is fitted into the boom foot. This minimizes rope angle to drum, which results in lower rope wear. Jibs and fly jibs of different lengths are available on request.



Swing Drive

Consists of single row ballbearing with external teeth for lower tooth flank pressure, fixed axial piston hydraulic motor, spring loaded and hydraulically released multi-disk holding brake, planetary gearbox and pinion.

Free swing with hydraulic moment control reduces wear to a minimum, because rotation moment is sustained through the hydraulic system by the diesel engine.

A multi-disk holding brake acts automatically at zero swing motion.

Swing speed from 0 - 4.7 rpm continuously variable, selector for 3 speed ranges to increase swing precision.



Crawler

The track width of the undercarriage is changed hydraulically. Propulsion through axial piston motor, hydraulically released spring loaded multi-disk brake, maintenance free crawler tracks, hydraulic chain tensioning device.

Flat or 3 - web track shoes. Drive speed 0 - 1.6 km/h.

Option:

2 speed hydraulic motor for higher travel speed.



Control

The control system - developed and manufactured by Liebherr - is designed to withstand extreme temperature and the many heavy-duty construction tasks for which this crane has been designed. Complete machine operating data are displayed on a high resolution monitor screen. To ensure clarity of the information on display, different levels of data are shown in enlarged lettering and symbols. Control and monitoring of the sensors are also handled by this high technology system. Error indications are automatically displayed on the monitor in English. The crane is equipped with proportional control for all movements, which can be carried out simultaneously.

A special "Interlock" control system is also optionally available. It is designed for power lifting of the dragline bucket without using the grab winch brake.

An additional option is also the so-called "Redundant" control system, which allows restricted operation of the machine in the event of a failure on the electronic base control or its sensors.

On request, Liebherr also offers special custom designed control systems for free fall winches.

The crane is operated with 2 multi-directional joysticks, right for winch I and boom hoist drive, left for winch II and slewing gear. Crawler control is actuated with the two central foot pedals. Additionally, hand levers can be attached to the pedals.

Options:

- Both main winches with double-T levers
- Special demolition control system
- MDE: Machine data recording
- PDE: Process data recording



Boom hoist drive

Twin drum with internally located planetary gearbox, axial piston hydraulic motor and hydraulically released spring loaded multi-disk brake.

Max. line pull 2x 50 kN. Rope diameter: 18 mm

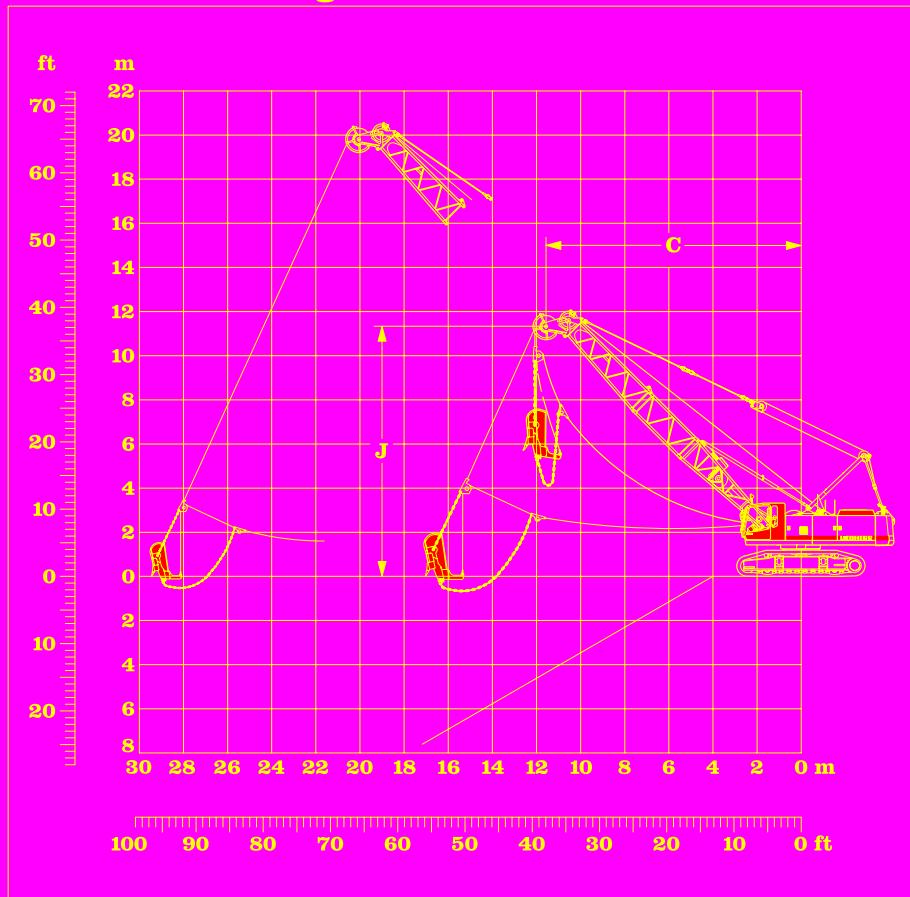
Max. line speed: 45 m/min.

Counterweight lifting with boom hoist.

Two speed boom hoist option

Technical description

12.3 t counterweight



Scope of delivery:

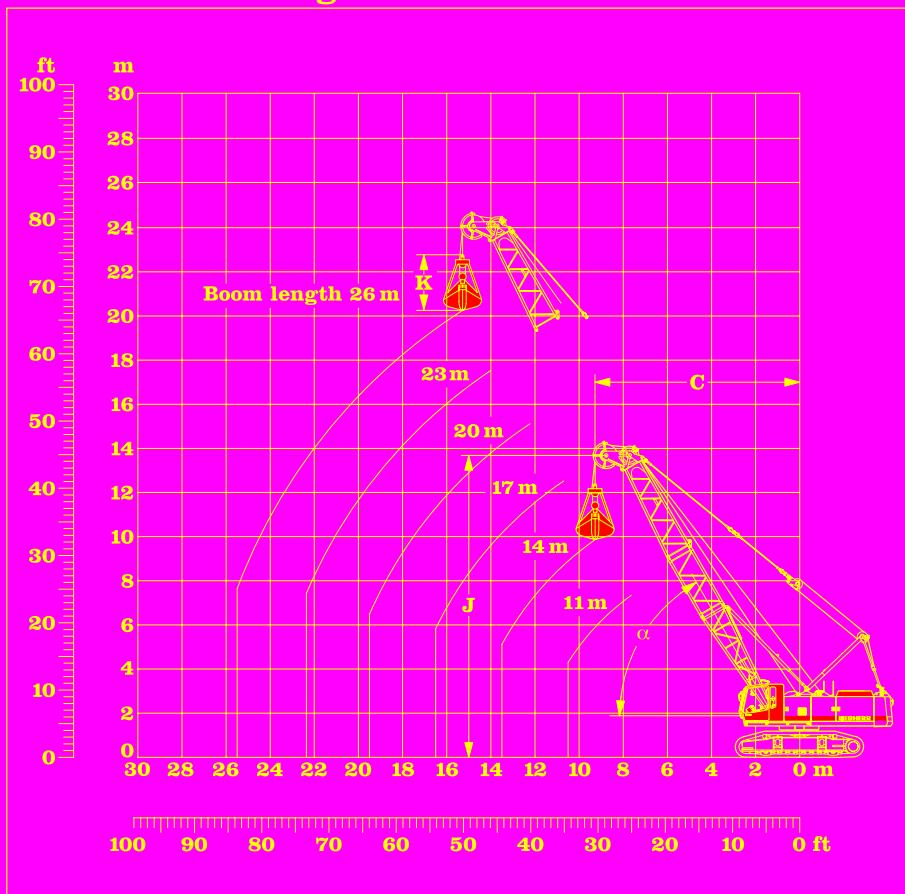
- Basic machine with corresponding track shoes
- Second swing drive with free swing
- A-frame
- Boom foot 5.5 m
- Boom extension 3 m tubular steel
- Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel
- Boom head 5.5 m
- Boom head with interchangeable pulleys
- Main winches according to specification
- Drag rope should be 2 mm below nominal diameter
- Corresponding fair lead
- Corresponding ropes optional
- Dragline bucket optional

Boom length	Capacities in metric tons for boom lengths from 14 m to 26 m:						Counterweight 12.3 t								
	14 m			17 m			20 m			23 m			26 m		
α°	C	J	t	C	J	t	C	J	t	C	J	t	C	J	t
45	12.0	11.1	11.1	14.0	13.2	8.8	16.2	15.3	7.2	18.3	17.4	6.0	20.5	19.6	5.0
40	12.8	10.2	10.2	15.0	12.1	8.1	17.4	14.1	6.6	19.6	16.0	5.5	22.0	17.9	4.5
35	13.5	9.3	9.5	15.9	11.0	7.5	18.4	12.7	6.1	20.8	14.5	5.0	23.3	16.2	4.2
30	14.0	8.3	8.9	16.7	9.8	7.1	19.3	11.3	5.7	21.8	12.6	4.7	24.4	14.3	3.9

Max. capacities in metric tons do not exceed 75 % of tipping load

Dragline equipment

12.3 t counterweight



Scope of delivery:

- Basic machine with corresponding track shoes
- A-frame
- Boom foot (5.5 m)
- Boom extension 3 m tubular steel
- Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel
- Boom head 5.5 m
- Boom head with interchangeable pulleys
- Stay ropes according to boom length
- Main winches according to specification
- Tagline winch
- Corresponding ropes optional
- Clamshell optional
- Hoist limit switch
- Load moment limitation
- 4-rope clamshell on request

Working diagram

C = Radius / dumping radius

J = Height of boom head sheave centre above ground level

K = Length of clamshell (depending on type and capacity of bucket)

Boom length	Capacities in metric tons for boom lengths from 11 m to 26 m:												Counterweight 12.3 t					
	11 m			14 m			17 m			20 m			23 m			26 m		
	C	J	t	C	J	t	C	J	t	C	J	t	C	J	t	C	J	t
α°	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t
65	6.8	11.0	21.4	8.1	13.7	16.8	9.3	16.5	13.6	10.6	19.2	11.4	11.9	21.9	9.7	13.1	24.9	8.3
60	7.6	10.6	18.1	9.1	13.2	14.1	10.6	15.6	11.4	12.7	18.4	9.5	11.9	21.0	8.0	15.1	23.6	6.9
55	8.4	10.1	15.8	10.1	12.6	12.2	11.8	15.0	9.9	13.6	17.5	8.2	15.3	19.9	6.9	17.0	22.4	5.8
50	9.1	9.6	14.1	11.1	11.9	10.9	13.0	14.2	8.7	14.9	16.5	7.2	16.8	18.8	6.0	18.8	21.1	5.1
45	9.8	9.0	12.8	11.9	11.1	9.8	14.0	13.2	7.9	16.2	15.3	6.4	18.3	17.4	5.4	20.4	19.6	4.5
40	10.4	8.3	11.8	12.7	10.2	9.0	15.5	12.1	7.2	17.3	14.1	5.9	19.6	16.0	4.9	21.9	17.9	4.0
35	10.9	7.6	11.0	13.4	9.3	8.4	15.9	11.0	6.7	18.3	12.7	5.4	20.8	14.5	4.5	23.2	16.2	3.7
30	11.4	6.8	10.4	14.0	8.3	7.9	16.6	9.8	6.3	19.2	11.3	5.1	21.8	12.8	4.2	24.4	14.3	3.4
25	11.8	6.0	9.8	14.5	7.3	7.5	17.2	8.5	5.9	20.0	9.8	4.7	22.7	11.1	3.9	25.4	12.4	3.2

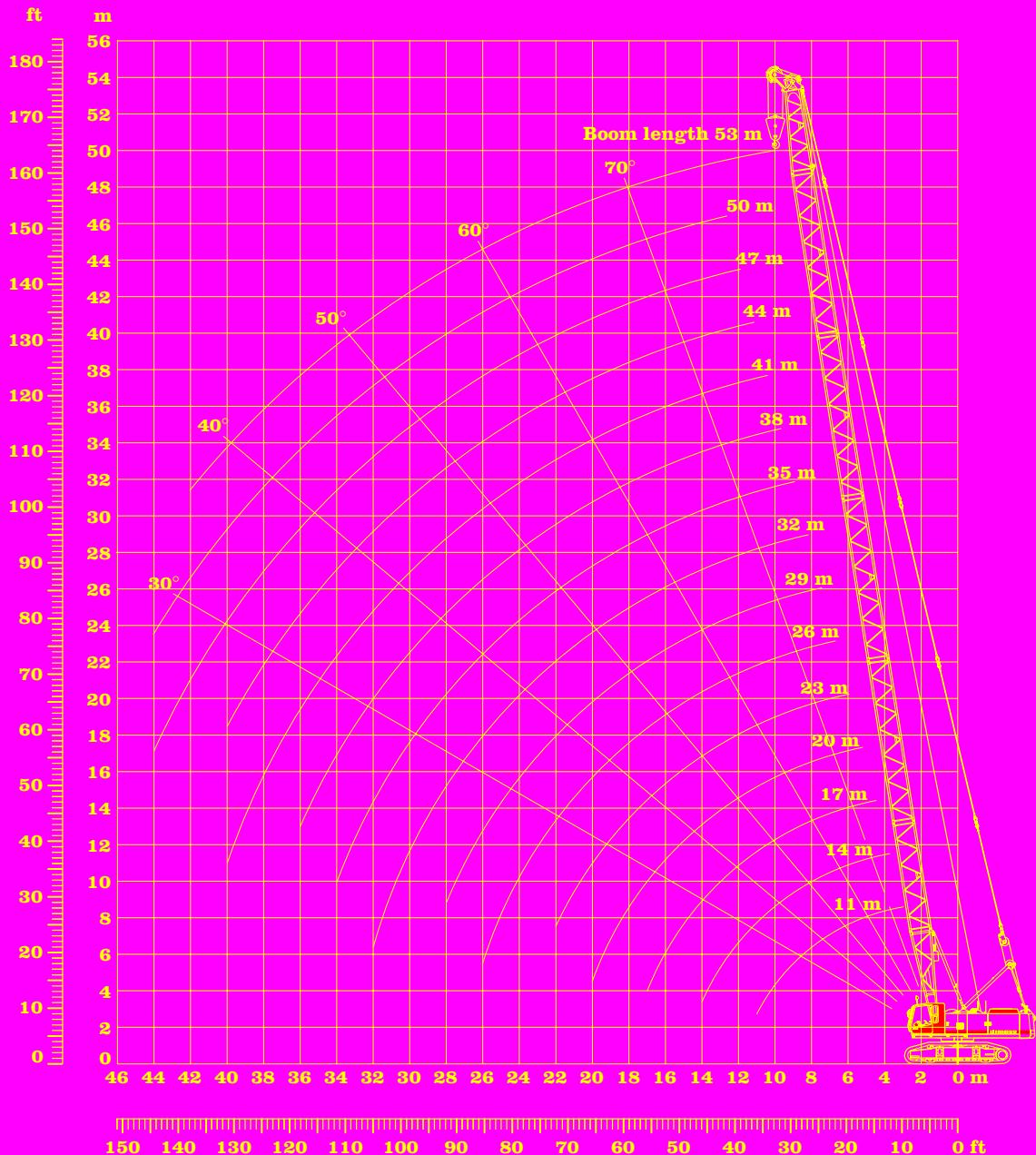
Max. capacities in metric tons do not exceed 66.7 % of tipping load.

Load diagram restricted by safety factors of standard ropes:

Winches	120 kN	160 kN	200 kN
Rope diameter	24 mm	26 mm	30 mm
Calc. breaking load	524 kN	613 kN	820 kN
1-rope clamshell	9.5 t	11.1 t	14.8 t
2-rope clamshell	14.1 t	16.8 t	22.5 t

Clamshell equipment

12.3 t counterweight



Scope of delivery:

- Basic machine with corresponding track shoes
- A-frame
- Pulley block
- Boom foot 5.5 m
- Boom extension 3 m tubular steel
- Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel
- Boom head 5.5 m with interchangeable pulleys
- Stay ropes according to boom length
- Main winches according to specification
- Hoisting limit switch
- Load moment limitation
- Corresponding hook block optional

Remarks:

1. The lifting capacities are valid for wide track.
2. The lifting capacities stated do not exceed 75 % of the tipping load.
3. The lifting capacities are indicated in metric tons with unlimited swing (360 degrees).
4. The weight of the lifting device must be deducted to arrive at the net lifting capacity.
5. Working radii are measured from centre of swing.
6. Crane standing on firm, horizontal ground.
7. Indicated values on load chart are affected by off-lead operation, wind speeds, load under slew and stop/go movements.

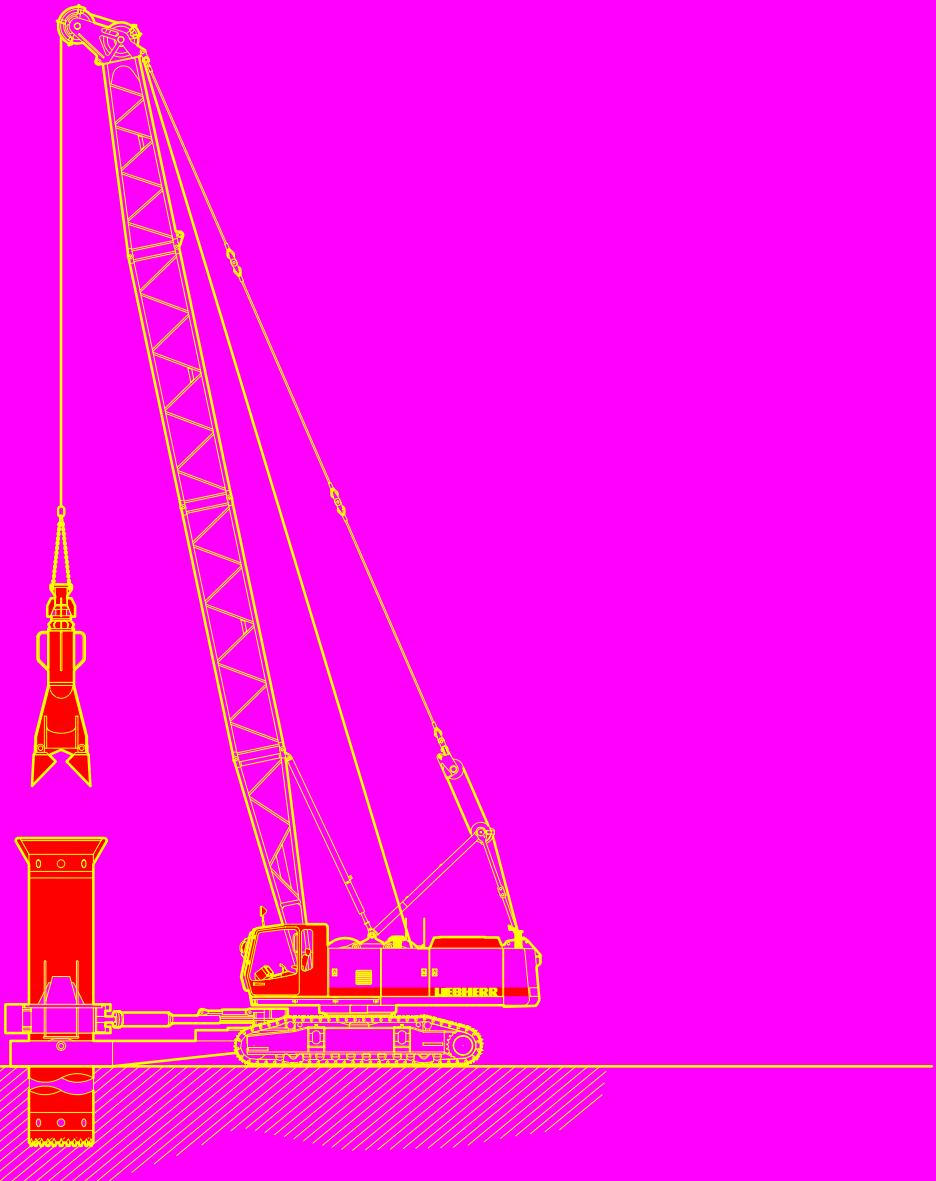
Crane configuration

Capacities in metric tons for boom lengths from 11 m to 53 m:														Counterweight 12.3 t						
Boom length	11 m	14 m	17 m	20 m	23 m	26 m	29 m	32 m	35 m	38 m	41 m	44 m	47 m	50 m	53 m					
Radius in (m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t			
3.5	60.0																			
4	49.9	45.4																		
4.5	47.3	43.8	38.6																	
5	39.2	39.2	37.4	34.6																
5.5	33.4	33.4	33.4	33.3	31.1	28.8														
6	29.1	29.0	29.0	29.0	28.9	28.0	25.9													
6.5	25.7	25.7	25.6	25.6	25.5	25.4	25.2	23.5												
7	23.0	23.0	22.9	22.9	22.8	22.7	22.6	22.6	21.2											
7.5	20.8	20.8	20.7	20.7	20.6	20.7	20.4	20.4	19.3	17.9										
8	19.0	19.0	18.9	18.8	18.7	18.7	18.6	18.6	18.5	17.5	16.2	14.9								
9	16.1	16.1	16.0	15.9	15.8	15.7	15.6	15.7	15.6	15.5	15.4	14.2	11.6	9.4						
10	13.9	13.9	13.8	13.8	13.6	13.6	13.5	13.5	13.4	13.3	13.2	13.1	10.6	8.6	7.0					
11	12.2	12.2	12.1	12.0	12.0	11.9	11.8	11.8	11.7	11.6	11.5	11.4	9.8	7.9	6.5					
12		10.9	10.8	10.7	10.6	10.5	10.4	10.4	10.3	10.2	10.1	10.0	9.1	7.3	6.0					
13		9.8	9.7	9.6	9.5	9.4	9.3	9.3	9.2	9.1	9.0	8.9	8.5	6.9	5.6					
14		8.8	8.7	8.7	8.6	8.5	8.4	8.4	8.3	8.2	8.1	8.0	7.9	6.5	5.2					
15			8.0	7.9	7.8	7.7	7.6	7.6	7.5	7.4	7.3	7.2	7.1	6.1	4.9					
16				7.3	7.2	7.1	7.0	6.9	6.9	6.8	6.7	6.6	6.5	6.4	5.7	4.6				
17					6.7	6.6	6.5	6.4	6.3	6.3	6.2	6.1	6.0	5.9	5.8	5.4	4.3			
18						6.1	6.0	5.9	5.8	5.8	5.7	5.6	5.5	5.4	5.3	5.1	4.0			
19							5.7	5.6	5.5	5.4	5.4	5.3	5.2	5.1	5.0	4.9	4.7			
20								5.3	5.2	5.1	5.0	5.0	4.9	4.8	4.7	4.5	4.4			
22									4.5	4.4	4.3	4.3	4.2	4.0	4.0	3.9	3.8			
24										3.8	3.7	3.7	3.6	3.5	3.4	3.3	3.2			
26											3.4	3.2	3.3	3.1	3.0	2.9	2.8			
28												2.9	2.9	2.7	2.6	2.5	2.4			
30													2.5	2.4	2.3	2.1	2.0			
32														2.2	2.1	1.9	1.8			
34															1.8	1.7	1.5			
36																1.4	1.3	1.2		
38																	1.1	0.9	0.8	
40																	0.9	0.8	0.6	
42																		0.6	0.5	0.3
44																		0.3	0.2	

The necessary hoistrope reeving arrangement has to be provided according to the load diagram in the cabin.

Optimal boom configuration for boom lengths between 11 m and 53 m:																	
	Length	Number of boom extensions															
Boom foot	5.5 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom extension	3.0 m		1			1			1			1			1		1
Boom extension	6.0 m			1			1			1			1			1	
Boom extension	9.0 m				1	1	1	2	2	2	3	3	3	4	4	4	4
Boom head	5.5 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom length		11 m	14 m	17 m	20 m	23 m	26 m	29 m	32 m	35 m	38 m	41 m	44 m	47 m	50 m	53 m	

Load diagram for crane configuration



Casing oscillator

Winch options	2 x 16 t	2 x 20 t	Free fall winches with maintenance free, spring loaded multi-disc brake working in an oil bath. Simultaneous working of both winches is assured through our hydraulic system.
Line pull 2 x	320 kN	400 kN	Hydraulic supply for casing oscillator $q = 2 \times 296 \text{ l/min.}$ $P = 300 \text{ bar max.}$
Line speed 1st layer (m/min)	0-114	0-92	Mechanical connection casing oscillator on undercarriage.
Drilling diameter	2000 mm	2000 mm	Automatic operation for one and two rope grabs. (optional)
Chisel weight	12 t	16 t	Hoisting speed will have priority over the casing oscillator while main winches are activated.
Maximum capacity with boom position in longitudinal direction of undercarriage at 7.5 m radius.	25.2 t	25.2 t	

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