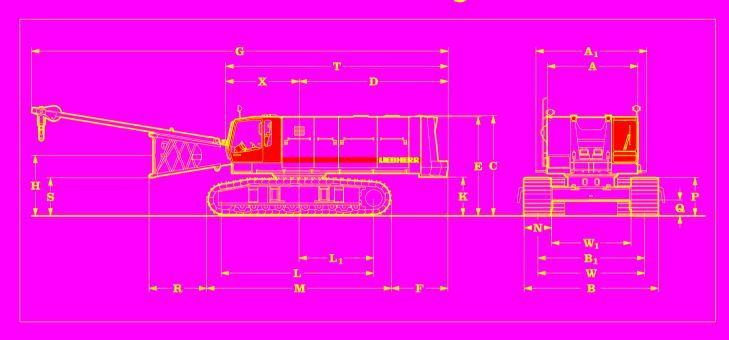
## Technical Data Hydraulic crawler crane

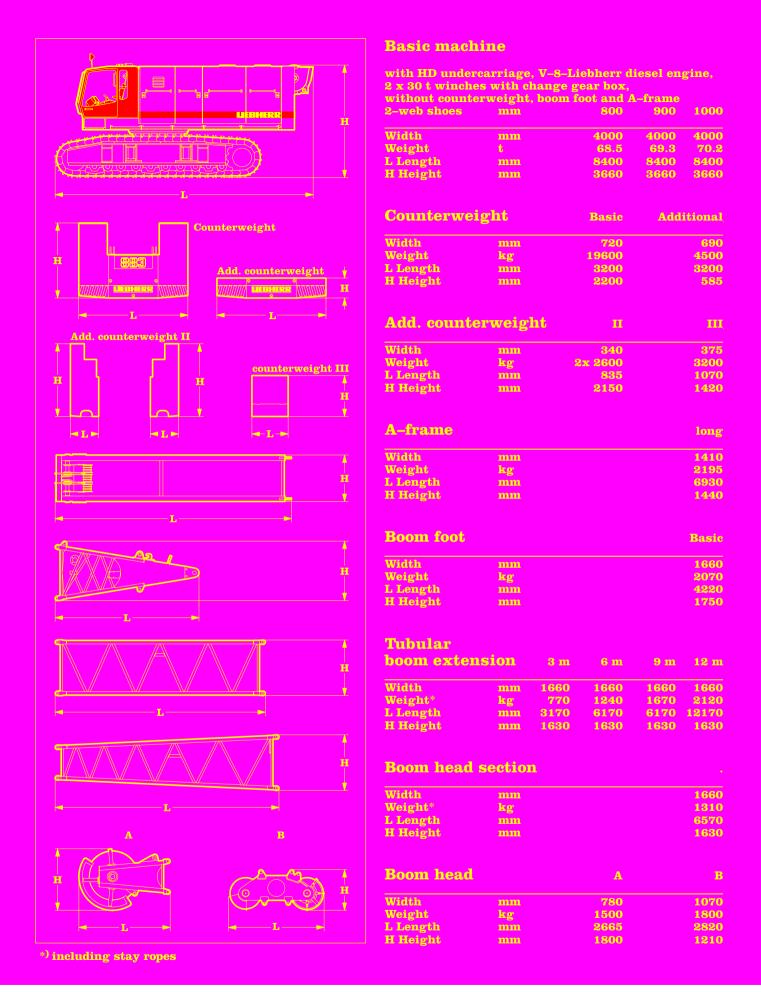


### Basic machine with undercarriage



ய	imensions	mm		mm
A	Width of superstructure	3300/3480	X Distance from centre of rotati	ion to end of cab 2685
A <sub>1</sub>	Width of superstructure with walk way	4040		
C	Height of basic machine	3660	N Width of track shoes	800 900 1000
			W <sub>1</sub> Track width retracted	2920 2920 2920
D	Tail reach	<b>5460</b>	W Track width extended	3920 3920 3920
	Tail swing radius	5510		
E	Height over counterweight	3650	B Crawler width extended	4720 4820 4920
			B <sub>1</sub> Crawler width retracted	4000 4000 4000
$\mathbf{F}$	Distance between rear end of crawler and			
	outside of counterweight	2070		
G				
	lowered A-frame	15200	<b>Operating Weight and</b>	Ground
			Pressure	di bana
н	Ground clearance of boom foot pivot	2210		
			The operating weight includes t	
K		1420	crawler tracks, 2 main winches	
L	Wheel base (centre idler to centre tumbler)	5490	change gear and 11 m boom, con	
$L_1$	Distance from centre of rotation to		boom foot (4 m), boom head secti	
	centre of tumbler	2725	(0.5 m) and 24.1 t counterweight	+ 8.4 t add. counter-
			weight.	
	Length of crawlers	6750	All systems are ready.	
P	Height of crawlers	1400		
Q	Ground clearance of crawler	550	with 800 mm flat track shoes	107.7 t - 1.24 kg/cm <sup>2</sup>
_			with 900 mm flat track shoes	108.5 t - 1.11 kg/cm <sup>2</sup>
$\mathbf{R}$			with 1000 mm flat track shoes	109.4 t - 1.00 kg/cm <sup>2</sup>
~	to crawler	2100		
S	Ground clearance of horizontal boom foot	1390	with 800 mm 3-web shoes	105.1 t - 1.21 kg/cm <sup>2</sup>
	Towards of commentaries	0400	with 900 mm 3-web shoes	105.9 t - 1.08 kg/cm <sup>2</sup>
Т	Length of superstructure	8120	with 1000 mm 3-web shoes	$106.8 \text{ t} - 0.98 \text{ kg/cm}^2$

The Better Machine



# Transport dimensions and weights



Water cooled, V-8-cylinder Liebherr diesel engine, turbo charged with intercooler, model D 9408 TI-E, power rating according to ISO 9249, 340 kW (456 hp) at 1900 rpm. Ontion:

Water cooled, V-12-cylinder Mecedes Benz diesel engine, turbo charged with intercooler, type OM 444 LA, power rating according to ISO 3046 IFN, 480 kW (644hp) at 1900 rpm.

The automatic limiting load control adapts perfectly the power of the main users to the present engine speed. The temperature and engine speed controlled cooling system saves energy and reduces the noise emission. Fuel Tank: 920 l capacity with continuous level indicator

and reserve warning.



# Hydraulic System

The main pumps are operated by a distributor gearbox. Axial piston displacement pumps work in closed and open circuits supplying oil only when needed (flow control on demand). To minimize peak pressure an automatically working pressure cut off is integrated. This spares pumps

and saves energy.
Winch 1 and 2: Axial piston displacement pumps (swash plate design) with 500 l/min. each.

Crawlers: Axial piston displacement pumps (swash plate design) with 2 x 396 l/min

Swing gear: Axial piston displacement pump (swash plate design) with 283 l/min.

Boom hoist: Axial piston displacement pump (swash plate design) with 200 l/min.

Max. working pressure: 350 bar. Hydraulic oil tank capacity: 1100 l

The hydraulic oil is cleaned through electronically controlled pressure and return filters.

Possible contamination is signaled in the cabin. The use of synthetic environmentally friendly oils is possible. Ready made hydraulic retrofit kits are available to customize requirements e.g. powering casing oscillators, auger drills etc



Winch options: Line pull (nom. load) 200 kN 250 kN Rope diameter : 30 mm 34 mm 36 mm Drum diameter : 630 mm 750 mm 820 mm Rope speed m/min 0-69 0-55 With change gear box 0 - 1540 - 154Rope capacity 1st layer 46.5 m 45.9 m 45.9 m The winches are outstanding in their compact design and easy assembly.

Propulsion is via a planetary gearbox in oil bath. Load support by the hydraulic system; additional safety factor provided by a spring loaded, multi-disc holding brake.
Clutch and braking functions on the freefall system are
provided by a compact designed, low wear and maintenance
free multi-disc brake. The dragline and hoist winches use
pressure controlled, variable flow hydraulic motors. This system features sensors that automatically adjust oil flow to provide max, winch speed depending on load. Working with 2 rope clamshell, the oil motors distribute the

load to both winches providing speed compensation, even when working in different rope layers.

Option:

Crane winch 160 kN (16 t) – without clutch, but with multi-disc holding brake.



### $|\mathfrak{D}||$ Noise emission

Special sound proofing results in a very low noise pressure level of 78 dB (A) at 16 m radius.



### Equipment .

attice boom of tubular construction up to 74 m, universal boom head with interchangeable rope pulleys. Modular designed equipment for operation as crane, dragline or clamshell.

For dragline operation, a rotating fairlead is fitted into the boom foot, which minimizes rope angle to drum, which results in lower rope wear.



### Swing Drive

Consists of single row ballbearing with external teeth for lower tooth flank pressure, fixed axial piston hydraulic motor, spring loaded and hydraulically released multi-disc holding brake, planetary gearbox and pinion. Free swing with hydraulic moment control reduces wear to a minimum, because rotation moment is sustained through the hydraulic system by the diesel engine. A multi-disc holding brake acts automatically at zero swing motion. Swing speed from 0 – 3.6 rpm continuously variable.



### crawler Crawler

The track width of the undercarriage is changed hydrauli-

Propulsion through axial piston motor, hydraulically released spring loaded multi-disc brake, maintenance crawler tracks, hydraulic chain tensioning device. Flat or 3 – web track shoes. Drive speed 0 – 1.3 km/h. Option: 2 speed hydraulic motor for higher travel speed.



### Control

The control system – developed and manufactured by Liebherr – is designed to withstand extreme temperature and the many heavy-duty construction tasks for which this crane has been designed. Complete machine operating data are displayed on a high resolution monitor screen To ensure clarity of the information on display, different

levels of data are shown in enlarged lettering and symbols. Control and monitoring of the sensors are also handled by this high technology system. Error indications are automatically displayed on the monitor in English.

The crane is equipped with proportional control for all movements, which can be carried out simultaneously. A special "Interlock" control system is also optionally available. It is designed for power lifting of the dragline bucket without using the grab winch brake.

An additional option is also the so-called "Redundant control system, which allows restricted operation of the machine in the event of a failure on the electronic base control or its sensors.

On request, Liebherr also offers special custom designed control systems for free fall winches. The crane is operated with 2 multi-directional joysticks,

right for winch I and boom hoist drive, left for winch II and slewing gear, Crawler control is actuated with the two central foot pedals. Additionally, hand levers can be attached to the pedals. Options:

- Both main winches with double-T levers
- Special demolition control system
- MDE: Machine data recording
- PDE: Process data recording



#### Boom hoist drive

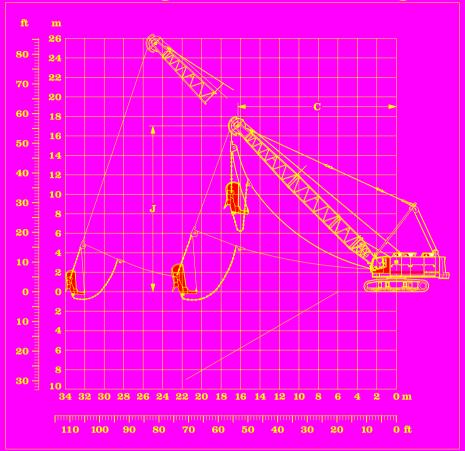
Twin drum with internally located planetary gearbox, axial piston hydraulic motor and hydraulically released spring loaded multi-disc brake

Max. line pull 2x 70 kN. Rope diameter: 20 mm

Max. line speed: 23 m/min. Two speed boom hoist option

# **Technical Description**

#### 24.1 t counterweight + 5.2 t add. counterweight



#### Scope of delivery:

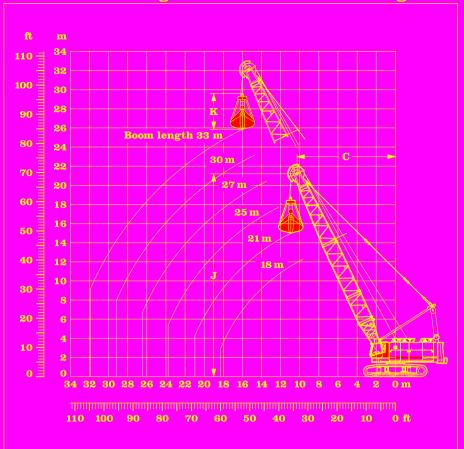
- Basic machine with corresponding track shoes
- Add. counterweight 5.2 t
- Second swing drive with free swing
- A-frame
- Boom foot 4 m
- Boom extension 3 m tubular steel
- Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel Boom head section 6.4 m
- Boom head with interchangeable
- Stay ropes according to boom length
- Main winches according to specification
- Drag rope should be 2 mm below nominal diameter
- Corresponding fair lead
- Corresponding ropes optional
   Dragline bucket optional

Capacitie	es in	metric	e tons	for bo	om le	ngths	from	18 m -	- 33 m	:					Cour	iterwe	eight :	29.3 t		
		18 m		21 m			24 m			27 m				30 m			33 m			
	C J			C J		C J		C	C J		C J			C						
α	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t		
45	14.7	14.9	18.0	16.9	17.0	14.4	19.0	19.1	11.9	21.1	21.3	10.2	23.3	23.4	8.9	25.3	25.6	8.5		
40	15.8	13.7	16.2	18.1	15.7	12.8	20.4	17.6	10.9	22.7	19.5	9.4	25.0	21.4	8.1	27.3	23.4	7.6		
35	16.8	12.5	14.8	19.2	15.2	12.0	21.7	15.9	10.1	24.1	17.6	8.6	26.6	19.4	7.2	29.1	21.2	6.8		
30	17.6	11.2	13.3	20.2	12.7	10.9	22.8	14.2	9.0	25.4	15.7	7.5	28.0	17.2	6.3	30.6	18.7	6.2		
25	18.3	9.8	11.9	21.0	11.0	9.7	23.8	12.3	8.2	26.5	13.6	6.8	29.2	14.8	5.7	31.9	16.2	5.6		

Max. capacities in metric tons do not exceed 75% of tipping load.

# **Dragline equipment**

#### 24.1 t counterweight + 5.2 t add. counterweight



#### Scope of delivery:

- Basic machine with corresponding track shoes
- Add. counterweight 5.2 t
- A-frame
- Boom foot 4 m
- Boom extension 3 m tubular steel Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel Boom head section 6.4 m
- Boom head with interchangeable pulleys

  Stay ropes according to boom
- length
- Main winches according to specification
- Tagline winch
- Corresponding ropes optional
- Clamshell optional
- Hoist limit switch
- **Load moment limitation**
- Load moment innitiation
   4-rope clamshell on request

#### **Working diagram**

- C = Radius / dumping radius
- = Height of boom head sheave centre above ground level
- K = Length of clamshell (depending on type and capacity of bucket)

Capacitie	s in	metric	tons	for bo	om lei	ngths	from	18 m -	- 33 m	:					Coun	terwe	ight 2	29.3 t	
		18 m		21 m			24 m				27 m			30 m		33 m			
	C J		C J			C J			C J		C J			C					
α	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t	m	m	t	
65	9.6	18.5	30.9	10.9	21.2	26.6	12.2	23.9	22.4	13.4	26.6	19.6	14.7	29.3	17.0	16.0	32.1	14.6	
60	11.0	17.7	26.2	12.5	20.3	22.0	14.0	22.9	18.7	15.5	25.5	15.9	17.0	28.1	13.5	18.5	30.8	11.8	
55	12.4	16.9	22.5	14.1	19.4	18.8	15.8	21.8	15.7	17.5	24.3	13.1	19.2	26.7	11.4	21.0	29.3	10.1	
50	13.6	15.9	19.8	15.5	18.2	16.4	17.4	20.5	13.5	19.4	22.8	11.6	21.3	25.1	10.1	23.2	27.5	8.7	
45	14.7	14.9	17.7	16.9	17.0	14.4	19.0	19.1	12.0	21.1	21.3	10.4	23.2	23.4	8.9	25.3	25.6	7.6	
40	15.8	13.7	16.1	18.1	15.7	12.9	20.4	17.6	11.1	22.7	19.5	9.4	25.0	21.4	7.9	27.3	23.4	6.7	
35	16.8	12.5	14.8	19.2	14.2	12.1	21.7	15.9	10.1	24.1	17.9	8.5	26.6	19.4	7.1	29.1	21.2	6.0	
30	17.6	11.2	13.3	20.2	12.7	10.9	22.8	14.2	9.0	25.4	15.7	7.6	28.0	17.2	6.3	30.6	18.7	5.2	
25	18.3	9.8	11.9	21.0	11.0	9.7	23.8	12.3	8.0	26.5	13.6	6.7	29.2	14.8	5.5	31.9	16.2	4.5	

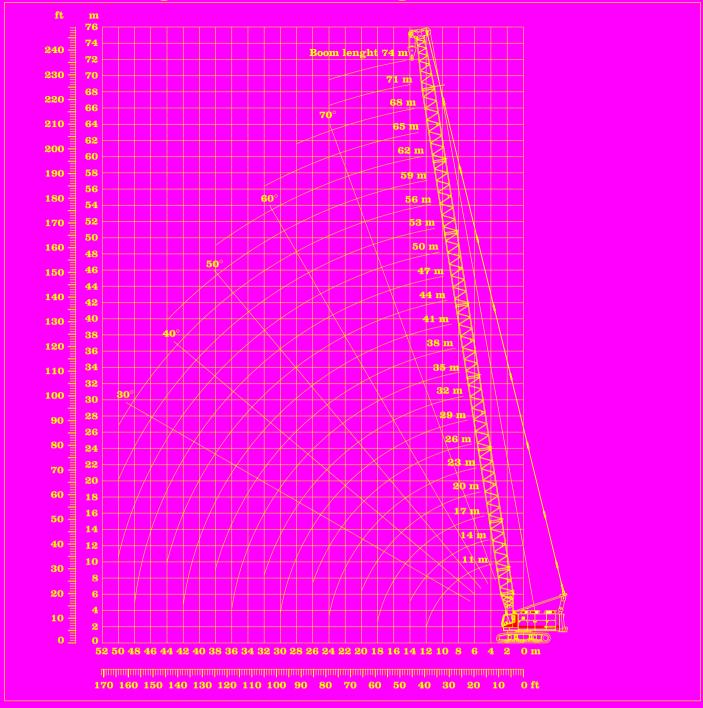
Max. capacities in metric tons do not exceed 66.7 % of tipping load.

Load diagram restricted by safety factors of standard ropes:

Winches	200 kN	250 kN	300 kN
Rope diameter	30 mm	34 mm	36 mm
Calc. breaking load	820 kN	1051 kN	1184 kN
1-rope clamshell	14.5 t	19.0 t	21.5 t
2-rope clamshell	22.5 t	28.9 t	32.5 t

# Clamshell equipment

#### 24.1 t counterweight + 8.4 t add. counterweight



#### Scope of delivery:

- Basic machine with corresponding track shoes
- Add. counterweight 8.4 t
- A-frame
- Pulley block
- Boom foot 4 m
- Boom extension 3 m tubular steel
- Boom extension 6 m tubular steel
- Boom extension 9 m tubular steel
- Boom head 0.5 m with interchangeable pulleys
- Stay ropes according to boom length
- Main winches according to specification
- Hoisting limit switch
- Load moment limitation
- Corresponding hook block optional

#### Remarks:

- The lifting capacities are valid for wide track.
- The lifting capacities stated do not exceed 75 % of
- the tipping load. The lifting capacities are indicated in metric tons with unlimited swing (360 degrees).

  The weight of the lifting device must be deducted to
- arrive at the net lifting capacity.
- Working radii are measured from centre of swing.
- Crane standing on firm, horizontal ground. Indicated values on load chart are affected by
- off-lead operation, wind speeds, load under slew and stop/go movements.

# **Crane configuration**

Capacities in	metri	e ton	s for	boom	leng	ths f	rom 1	11 m	to <b>74</b>	m:								Co	unte	rweig	ght 3	2.5
boom length	11 m	14 m	17 m	20 m	23 m	26 m	29 m	32 m	35 m	38 m	41 m	44 m	47 m	50 m	53 m	56 m	59 m	62 m	65 m	68 m	71 m	74 n
Radius in (m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t
4.0	120.0																					
4.5	120.0	120.0																				
5.0	101.7	101.6	100.9																			
5.5	86.5	86.5	86.5	86.4																		
6.0	75.1	75.1	75.0	75.0	74.9	74.8																
7.0	59.2	59.2	59.1	59.1	59.0	58.9	58.7	58.7	57.8													
8.0	48.7	48.7	48.6	48.6	48.4	48.3	48.1	48.1	48.0	47.9	45.1											
9.0	41.2	41.2	41.1	41.1	40.9	40.8	40.6	40.6	40.5	40.3	40.2	37.4	33.4									
10.0	35.7	35.6	35.5	35.5	35.3	35.2	35.0	35.0	34.9	34.7	34.6	34.4	32.4	29.3	27.0	22.0	18.5					
11.0	31.3	31.2	31.2	31.1	31.0	30.8	30.7	30.7	30.5	30.3	30.2	30.0	29.9	27.6	25.9	21.0	17.5	14.8				
12.0	28.8	27.7	27.7	27.6	27.5	27.3	27.2	27.2	27.0	26.9	26.7	26.5	26.4	25.9	24.8	20.0	16.5	14.4	12.9	10.5	6.2	
13.0		24.9	24.8	24.8	24.7	24.5	24.3	24.3	24.2	24.0	23.8	23.7	23.5	23.3	23.2	19.2	15.5	13.7	12.2	10.0	5.8	5.3
14.0		22.5	22.4	22.4	22.3	22.1	22.0	22.0	21.8	21.6	21.5	21.3	21.1	20.9	20.8	18.4	14.4	13.0	11.4	9.5	5.5	4.7
16.0			18.8	18.7	18.6	18.4	18.2	18.2	18.1	17.9	17.7	17.6	17.4	17.2	17.0	16.9	12.9	11.4	10.0	8.3	4.8	3.9
18.0			16.0	15.9	15.8	15.6	15.4	15.5	15.3	15.1	15.0	14.8	14.6	14.4	14.2	14.1	11.6	10.2	9.1	7.4	4.1	3.2
20.0				13.7	13.6	13.4	13.3	13.3	13.1	13.0	12.8	12.6	12.4	12.2	12.1	11.9	10.4	9.2	8.2	6.5	3.3	2.5
22.0					11.8	11.7	11.5	11.6	11.4	11.2	11.0	10.9	10.7	10.5	10.3	10.1	9.7	8.2	7.3	5.6	2.5	1.8
24.0					10.3	10.3	10.1	10.1	10.0	9.8	9.6	9.4	9.3	9.1	8.9	8.7	8.5	7.2	6.5	4.6	1.8	1.1
26.0						9.0	8.9	8.9	8.8	8.6	8.4	8.3	8.1	7.9	7.7	7.5	7.3	6.5	5.7	3.7		
28.0							7.9	7.9	7.8	7.6	7.4	7.3	7.1	6.9	6.6	6.4	6.2	5.7	4.9	2.8		
30.0							7.0	7.1	6.9	6.7	6.6	6.4	6.1	5.9	5.7	5.5	5.3	4.9	4.0			
32.0								6.3	6.2	6.0	5.8	5.6	5.3	5.1	4.9	4.7	4.5	4.1	3.1			
34.0									5.4	5.3	5.1	4.9	4.6	4.4	4.2	4.0	3.8	3.3				
36.0									4.8	4.6	4.4	4.2	4.0	3.8	3.6	3.4	3.2	2.6				
38.0										4.0	3.9	3.7	3.5	3.3	3.1	2.8	2.6	1.5				
40.0											3.4	3.2	3.0	2.8	2.6	2.3	2.1					
42.0											2.9	2.7	2.5	2.3	2.1	1.9	1.7					
44.0												2.3	2.1	1.9	1.7	1.5	1.3					
46.0													1.7	1.5	1.3	1.1						
48.0													1.4	1.2	1.0	0.8						
50.0														0.9	0.7	0.5						

Up to 65 m of boom length self erection is possible.

The necessary hoistrope reeving arrangement has to be provided according to the load diagram in the cabin.

Optimal boom con	Optimal boom configuration for boom lengths between 11 m to 74 m:																						
	Length Amount of boom extensions																						
Boom foot	4.0 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom extension	3.0 m		1				1				1				1				1				1
Boom extension	6.0 m			1				1				1				1				1			
Boom extension	9.0 m				1				1				1				1				1		
Boom extension	12.0 m				1	1	1	1	1	2	2	2	2	3	3	3	3	4	4	4	4	5	5
Boom head extension	6.4 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom head	0.6 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom length in (m)		11	14	17	20	23	26	29	32	35	38	41	44	47	50	53	56	59	62	65	68	71	74

# Load diagram for crane configuration

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