# Mobile Harbour Crane

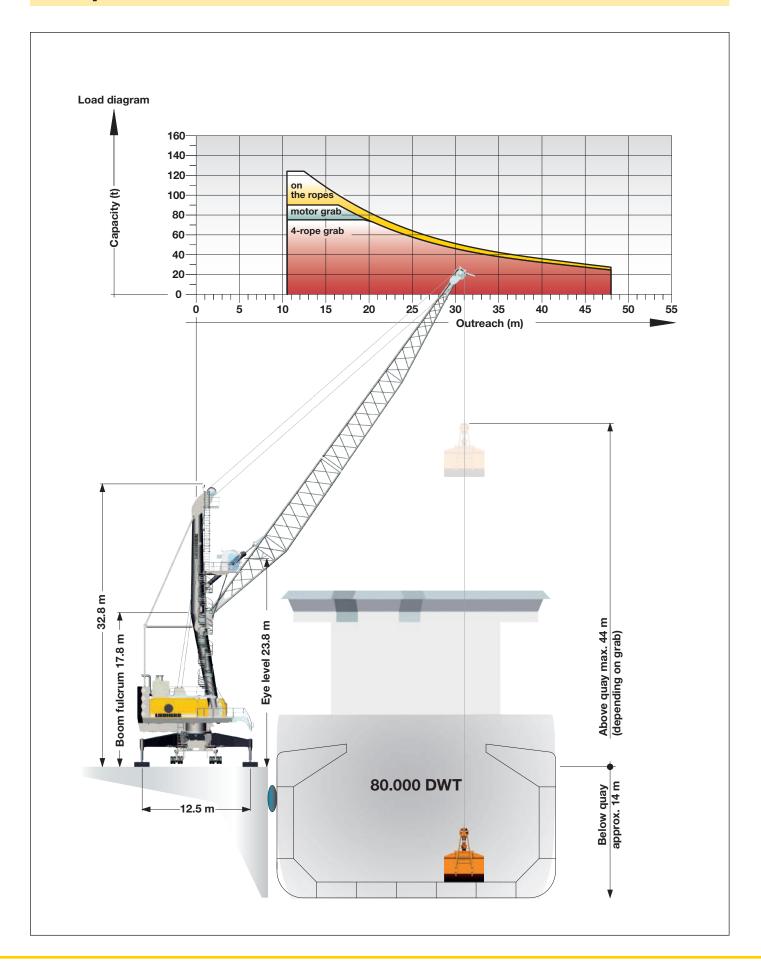
# **LHM 420**



# Courtesy of Crane.Market

# **Main dimensions**

#### **Bulk operation**



## **Bulk operation**

Maximum crane capacity 124 t				
	Hook operation	Grab operation		
Outreach	on the ropes	4-rope grab	motor grab	
(m)	(t)	(t)	(t)	
10.5	124.0	75.0	90.0	
11	124.0	75.0	90.0	
12	124.0	75.0	90.0	
13	117.6	75.0	90.0	
14	111.5	75.0	90.0	
15	105.6	75.0	90.0	
16	100.1	75.0	90.0	
18	90.0	75.0	81.0	
19	85.3	75.0	76.8	
20	81.0	72.9	72.9	
22	73.1	65.8	65.8	
24	66.2	59.6	59.6	
26	60.2	54.2	54.2	
28	55.1	49.5	49.5	
30	50.6	45.5	45.5	
31	48.6	43.7	43.7	
34	43.4	39.1	39.1	
36	40.5	36.5	36.5	
38	38.0	34.2	34.2	
40	35.7	32.1	32.1	
42	33.5	30.2	30.2	
44	31.4	28.3	28.3	
46	29.3	26.3	26.3	
48	27.3	24.5	24.5	

Maximum crane capacity 84 t				
	Hook operation	Grab operation		
Outreach	on the ropes	4-rope grab	motor grab	
(m)	(t)	(t)	(t)	
10.5	84.0	45.0	52.0	
11	84.0	45.0	52.0	
12	84.0	45.0	52.0	
13	84.0	45.0	52.0	
14	84.0	45.0	52.0	
15	84.0	45.0	52.0	
16	84.0	45.0	52.0	
18	84.0	45.0	52.0	
19	84.0	45.0	52.0	
20	81.0	45.0	52.0	
22	73.1	45.0	52.0	
24	66.2	45.0	52.0	
26	60.2	45.0	52.0	
28	55.1	45.0	49.5	
30	50.6	45.0	45.5	
31	48.6	43.7	43.7	
34	43.4	39.1	39.1	
36	40.5	36.5	36.5	
38	38.0	34.2	34.2	
40	35.7	32.1	32.1	
42	33.5	30.2	30.2	
44	31.4	28.3	28.3	
46	29.3	26.3	26.3	
48	27.3	24.5	24.5	

Weight ramshorn hook 3.8 t Weight rotator 3.0 t

Weight ramshorn hook 2.2 t Weight rotator 2.2 t

# Standard configuration - Pactronic® —

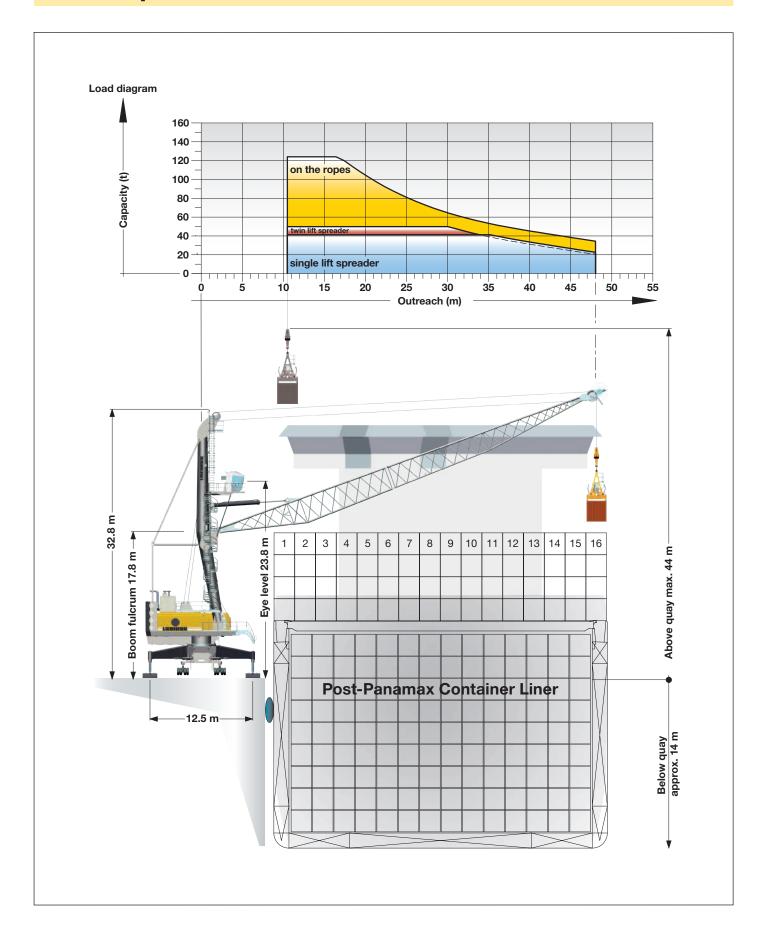
Turnover up to 1500 t per hour Turnover up to 2000 t per hour

The powerful hydrostatic transmission and advanced Liebherr electronics ensure short, productive working cycles during bulk handling.

- During grab operation, hoisting, slewing, and luffing are driven simultaneously at maximized speed to achieve the highest (possible) turnover.
- During grab filling, features such as automatic lowering and hoisting guarantee the optimum filling level of the grab.
- The slack rope monitoring system ensures extended lifetime of the ropes and increases operational safety.
- Reverse power is returned to the drive process through closed loop hydraulics which results in reduced fuel consumption.
- The Cycoptronic® anti-sway system automatically compensates for all rotational swing, transverse and longitudinal sway of the load at maximum speeds.
- To provide safe and stress-free working conditions for the operator, Liebherr offers the Cycoptronic® including Teach-In® feature, a semi-automatic system, which pilots the crane from the vessel hatch to the quay without any sway. Especially for bulk operation into hoppers, the Teach-In® system increases turnover and ensures consistent turnover rates during the entire ship unloading.
- Liebherr technology is absolutely resistant to all types of dust and dirt due to the closed hydraulic system and an electronic system which is military proven and tested.
- The airflow needed for cooling hydraulic and engine systems is routed external from the main machinery house. This helps keep the engine room clean and free of debris.

# **Main dimensions**

#### **Container operation**



# **Container operation**

Maximum crane capacity 124 t*					
	Spreader operation under		Hook operation on the ropes		
Outreach	Single lift	Twin lift	Heavy lift		
(m)	(t)	(t)	(t)		
10.5	41.0	50.0	124.0		
11	41.0	50.0	124.0		
12	41.0	50.0	124.0		
13	41.0	50.0	124.0		
14	41.0	50.0	124.0		
16	41.0	50.0	124.0		
18	41.0	50.0	113.9		
20	41.0	50.0	102.5		
22	41.0	50.0	92.5		
24	41.0	50.0	83.8		
26	41.0	50.0	76.2		
28	41.0	50.0	69.2		
30	41.0	50.0	64.1		
32	41.0	45.5	59.2		
33	41.0	43.3	57.0		
34	41.0	41.3	55.0		
35	41.0	39.3	53.0		
38	36.1	34.4	48.1		
40	33.2	31.5	45.2		
42	30.5	28.8	42.5		
44	27.8	26.1	39.8		
46	25.1	23.4	37.1		
48	22.5	20.8	34.5		

Maximum crane capacity 84 t*					
	Spreader operation under		Hook operation on the ropes		
Outreach	Single lift	Twin lift	Heavy lift		
(m)	(t)	(t)	(t)		
10.5	41.0	50.0	84.0		
11	41.0	50.0	84.0		
12	41.0	50.0	84.0		
13	41.0	50.0	84.0		
14	41.0	50.0	84.0		
16	41.0	50.0	84.0		
18	41.0	50.0	84.0		
20	41.0	50.0	84.0		
23	41.0	50.0	84.0		
24	41.0	50.0	83.8		
26	41.0	50.0	76.2		
28	41.0	50.0	69.7		
30	41.0	50.0	64.1		
32	41.0	46.3	59.2		
33	41.0	44.1	57.0		
34	41.0	42.1	55.0		
35	41.0	40.1	53.0		
38	36.9	35.2	48.1		
40	34.0	32.3	45.2		
42	31.3	29.6	42.5		
44	28.6	26.9	39.8		
46	25.9	24.2	37.1		
48	23.3	21.6	34.5		

Weight rotator 3.0 t Weight fully automatic (telescopic) spreader 9 t Weight twin lift spreader 10.7 t \*) also available in 4-rope configuration Weight rotator 2.2 t Weight fully automatic (telescopic) spreader 9 t Weight twin lift spreader 10.7 t \*) also available in 4-rope configuration

# Standard configuration — Turnover up to 32 cycles per hour Pactronic® — Turnover up to 38 cycles per hour

Precision to perfection: With incredibly short acceleration times for all crane motions, Liebherr is the top performer in container handling.

- The crane can be fitted with various types of spreaders (fixed or telescopic) connected to the rotator. Manual, semi or fully automatic telescopic spreaders are available for various container sizes.
- Liebherr Cycoptronic® is an accurate, sway-free load motion control system that uses in-house designed software. Cycoptronic® allows for direct load positioning and aids the crane driver in mastering his task. With Cycoptronic® turnover, safety and the confidence of the operator will be improved.
- Safety: The luffing cylinder is positioned above the lattice boom. This eliminates the possibility of any damage to the cylinder through swinging loads or highly stowed rows of containers on board the vessel.
- The Liebherr hydrostatic drive is the most reliable and highest performing drive system for mobile harbour cranes. Independent closed loop hydraulic systems utilize the minimum number of components to guarantee highly responsive, smooth and precise operation while maximizing operational safety.

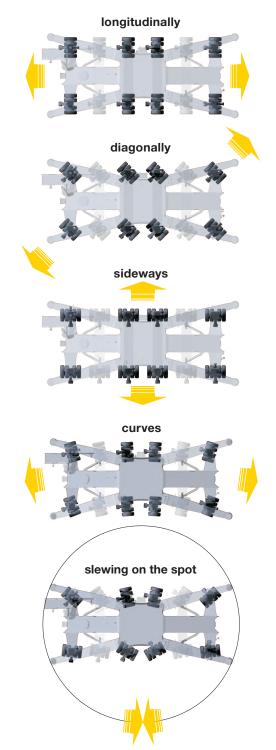
# **Undercarriage**

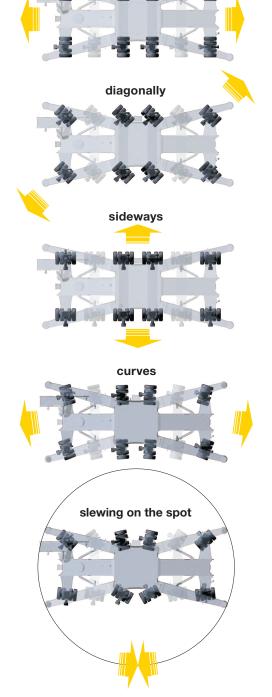
#### **Mobility**

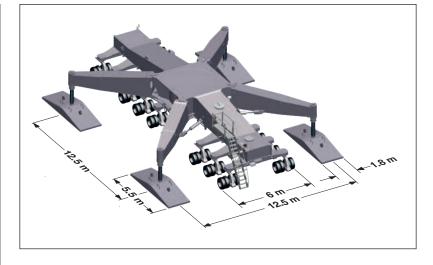
- · Outstanding mobility and manoeuvrability
- Curves at any possible radii and even slewing on the spot

### **Modular propping system**

- Minimised stress and strain of undercarriage due to cruciform support base which directs the load path from boom tip to quay
- Modular system allows further reduction of quay loads by installing additional axle sets
- Easy adaptation to various sizes of support pads and bases

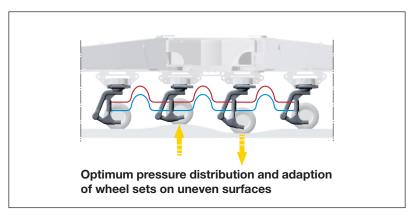






#### **Hydraulic load distribution**

- Hydraulic suspension avoids overloading of individual wheel sets
- Standard trailer tyres making requisition of spares economical and time-saving
- Increased lifetime of tyres due to individually steerable wheel sets



Schematic diagram

### **Technical data**

#### **Capacity and Classification**

	Capacity	Classification
Grab operation —	< 52 t	A8
Standard operation —	< 70 t	A6
Container —	< 57 t	A7
Heavy lift —	— < 124 t	A3

#### **Main dimensions**

Min. to max. outreach  Height of boom fulcrum  Tower cabin height (eye level) —  Overall height (top of tower)  Overall length of undercarriage	10.5—48 m 17.8 m 23.8 m 32.8 m 20.0 m
Overall width of undercarriage	6.0 m
	Bulk Container
Number of axle sets (standard)	14 16
Number of axle sets (optional) -	24 24

#### **Working speeds**

Hoisting / lowering —	- 0	_	120	m/min
Slewing —	- 0	_	1.6	rpm
Luffing —	- 0	_	85	m/min
Travelling —	- 0	_	5	km/h

#### **Propping arrangements**

Standard supporting base —	– 12.5 m x 12.5 m
Standard pad dimension ————	4 x 5.5 m x 1.8 m
Standard supporting area of pads ———	9.9 m <sup>2</sup>
Optional size of supporting pads and bases on request	

#### **Quay load arrangements**

	Bulk	Container
Uniformly distributed load ————	1.3 t/m <sup>2</sup> —	- 1.4 t/m <sup>2</sup>
Max. load per tyre —	6.1 t ——	− 5.8 t
Due to a unique undercarriage design the quay lead	le enocified abo	wo can ayan

Due to a unique undercarriage design the quay loads specified above can even be reduced. Pad sizes, supporting base and the number of axle sets can easily be adapted to comply with the most stringent quay load restrictions.

### Weight

	Bulk	Container
Total weight of crane (approx.)	— 342 t —	—— 371 t

#### **Hoisting heights**

Above quay at minimum radius	————— 44 m
Above quay at maximum radius	29 m
Below quay level (approx.)	14 m

# **Optional equipment**

- 1. Pactronic® power by accumulator and electronics
- 2. Cycoptronic® anti-sway system
- 3. Teach-In semi-automatic point to point system
- 4. Sycratronic® synchronizing crane control system
- 5. Vertical Line Finder diagonal pull preventing system
- 6. Dynamic anti-collision system
- 7. Lidat® basic package
- 8. Lidat® tele service package
- 9. Lidat® turnover package
- 10. SCULI crane analyzer with various features
- 11. Economy software for optimised fuel consumption

- 12. Video monitoring system
- 13. Radio remote control
- 14. Autopropping undercarriage
- 15. Cyclone air-intake system for the engine
- 16. Low temperature package
- 17. Customer-specific painting & logo
- 18. Additional (driven) axle sets
- 19. Axle sets equipped with foamed tyres
- 20. Different supporting bases and pad sizes
- 21. And many more as per customers' requirements

### **Practical solutions**



#### Liebherr develops and produces special designs and solutions to meet customer-specific requirements

- The Liebherr Portal Crane, LPS, is an efficient combination of a space-saving portal (mounted on rails) and the proven mobile harbour crane concept. Particularly on narrow guays, individual portal solutions permit (railway) trains and (road) trucks to travel below the portal.
- Liebherr Fixed Slewing Cranes (LFS) are an efficient combination of a mobile harbour crane upper carriage and a fixed pedestal. LFS cranes provide an economical and spacesaving solution for the installation on quaysides and jetties, especially where room for manoeuvring is limited and low ground pressure is essential.

LHM 420 -10558651-06/2012-Subject to change without notice.

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