Sakai was founded in Japan in May 1918 for the manufacture and repair of diesel locomotives. Over time,



those product lines evolved into what now is the premier manufacturer of self-propelled vibratory rollers in the world, shipping more machines than any other manufacturer. Sakai products are now used successfully in over 110 countries around the globe.

Products for the North American market are now made in America and shipped from the Sakai manufacturing plant in Adairsville, Georgia. This strong commitment to the American market is supported by the rapid dispatch of parts and service from this new facility in suburban Atlanta.

For more information or a money-making demonstration, please test drive one at your local dealer today.

Call your authorized dealer:

SAKAI

MASTERS OF COMPACTION
PRODUCT GUIDE



SAKA MASTERS OF COMPACTION

90 International Parkway • Adairsville, GA 30103 ph: 800-323-0535 or 770-877-9433 fax: 770-877-9886 • www.sakaiamerica.com

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THE SAKAI STORY REAR COVER

WELCOME TO SAKAI

Sakai offers a wide range of high force vibratory soil compactors designed for rapid compaction of all types of soil, rockfill, recycled base materials and soil cement at the lowest possible cost. They also offer a full complement of high frequency vibratory asphalt rollers for meeting density and smoothness requirements on HMA.

GENERAL INFORMATION

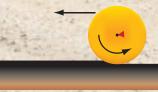
GENERAL INFORMATION

Here's How They Work:

Unlike static rollers that depend on the weight of the machine to generate the forces required to compress materials, Sakai vibratory rollers introduce dynamic forces that generate high compactive effort at less cost.

This dynamic force is developed by rotating an eccentric weight within a steel drum. This

high frequency rotation develops centrifugal forces sufficient to lift and drop the heavy steel drum



as it moves. This cycle repeats itself up to 4,020 times per minute as the machine moves across the material surface.

These dynamic forces increase the compactive effort up to six times that of the static weight of the drum alone rearranging the material particle orientation for a denser fit.

Like shaking up a box of corn flakes, this vibration rapidly moves the material particles, reduces the air voids between them, increases the stone-on-stone contact thus speeds compaction – in short, Sakai



BEFORE SAKAI



AFTER SAKAI

vibratory compactors increase density faster. Compaction is an extremely technical process. For more detailed information, ask for a free copy of Sakai's book entitled "Compaction Equipment – Theory and Practice."

COMMON STANDARD FEATURES:

Sakai's patented, customdesigned shock isolators reduce the transmission of vibration back to the operator and critical components.



Super heavy-duty articulation joint provides superior chassis stability, ground contact and operator control.

Sakai is the only roller manufacturer to offer three separate braking systems, including a foot pedal brake as a standard safety feature on all its machines.

ROPS and 3-inch seat belts are also included as standard equipment.

Winterization kit to prevent spray nozzles from freezing.

Diesel engines offered by Sakai provide optimum power with superb fuel economy.



Parts & Service is available through Sakai's local dealer network or via overnight shipment from our North American Headquarters in Adairsville, GA.

PRODUCTIVITY TOOLS

PRODUCTIVITY TOOLS

COMPACTION CONTROL SYSTEM

Sakai's Compaction Control System provides real time, three-dimensional digital monitoring of soil energy feedback.

A precision accelerometer measures drum rebound characteristics. These signals are

then processed and presented in an easy-to-read visual format at the operator's station. This information will allow the operator to make adjustments to achieve the required density with the minimal number of passes.



EXACTCOMPACT

Maximize your production while meeting density and smoothness targets.

EXACTCOMPACT automatically calculates roller speed based on the desired impacts per foot, no matter what frequency or amplitude.



No more guess work or tinkering with forward/ neutral/reverse (FNR) lever every time the roller changes direction. The convenient AutoSpeed feature allows the

operator to lock in the desired impacts per foot and works like cruise control to maintain the same speed in forward and reverse. Need to go faster? Simply disengage AutoSpeed and speed up, but beware of reduced smoothness and density!

TEMPERATURE-ON-THE-RUN

Sakai's Temperature-on-the-Run System monitors actual mat temperature in real time right at the operator's station.

It's great for today's temperature sensitive asphalt mix designs.

No more manual guesswork. No more inaccurate and labor intensive guns. Temperature-on-the-Run is available for all Sakai asphalt rollers.



Compaction Information System (CIS)

Sakai's new Compaction Information System is designed to improve compaction quality and consistency on soil, asphalt, roller compacted concrete, cold-in-place or any paving projects.

A touch screen on the control panel enables the operator to quickly estimate the level of compaction achieved in real time. Special software

Special software enables the QC Manager to develop a plan for compaction, manage the compaction data and utilize this data to document results. GPS is required to provide location and mapping results.

SOIL COMPACTORS

SOIL COMPACTORS

Soil compaction drums are available in two basic types – smooth and padfoot.



Smooth drums are generally the choice for compaction of rock, gravel, sand, and semi-cohesive soils.



Cohesive silts and clays typically need far more force to knead and compact. Sakai padfoot drums effectively penetrate these difficult

materials, increasing the compaction forces per square inch, enabling density to be achieved quickly.



Most areas of the world offer a variety of soil types. For contractors working in these zones, Sakai offers the combi drum (TF models) – a

combination of a padfoot drum for cohesive soils and a bolt-on smooth shell for non-cohesive soils.

Sakai also offers an optional strike-off blade (TB models) available with most soil models. The



blade provides a level surface to prevent the drum from bridging over high spots and not compacting the underlying soil and it can be used for light duty backfilling.

A Sakai representative will be happy to assist you on selecting the right drum configuration for your needs.

New Soil Compactor with Traction Control System – SV410 Series

Sakai has designed the SV410 Series specifically for compacting embankments and trenches without the need for winching. The traction control



system allows for exceptional climbing ability in forward and reverse as well as preventing either the drum or tires from slipping, maintaining a grip at all times. Slick (smooth) tires are available for additional climbing ability and to minimize the potential for damaging landfill liners.



VIBRATORY PNEUMATIC ROLLER ON SOIL

In addition to the great results the Sakai GW750-2 is getting on Hot

Mix Asphalt, it does an excellent job compacting granular road base materials and exceeding the airport P-201 specifications. Two GW750's were successfully used in combination with two SW900's to exceed the P-201 compaction requirements at Edwards Air Force Base.











541

SV201D-I

SV201T-I

SV201TB-I

SV201TF-I

APPLICATIONS:

- Low to Medium Production Soil Compaction Jobs
- Wide Variety of Soils
- Small to Medium Site Prep Jobs
- Confined Areas
- Large Trench Compaction
- Utility and Repair Work

SPECIFICATIONS:

	SV201D-1	SV201T-1
DRUM Type	Smooth	Padfoot
Size	54X40 ins	54X41 ins
WXD	1370X1000 mm	1370X1050 mm
OPERATING	9,590 lbs	9,810 lbs
Weight	<i>4,350 kg</i>	<i>4,450 kg</i>
Gradability	59%	55%
VIBRATION	1,800 vpm	1,800 vpm
Frequency	<i>30 Hz</i>	<i>30 Hz</i>
Centrifugal	16,100 lbs	16,100 lbs
Force	<i>72 kN</i>	72 kN
Nominal	.065 ins	.060 ins
Amplitude	1.65 mm	1.52 mm
ENGINE	Kubota Tier 4i	Kubota Tier 4i
Make & Model	V3307 (Diesel)	V3307 (Diesel)
Horsepower	74 Hp @ 2200 rpm	74 Hp @ 2200 rpm
Погосромог	55 kW @ 2200 min¹	55 kW @ 2200 min⁻¹
BRAKING	Hydrostatic Service Brake + SAHR +	
Systems	Combined Footbrake	

FOR MORE INFORMATION, PLEASE SEE DRUM

FEATURES & BENEFITS:

- High Centrifugal Force Outputs
- Superior Shock Isolation Systems
- Choice of Drum Configurations
- Drum and Axle Drives for Traction
- Heavy-Duty Center Hitch Design
- ROPS and Seat Belts Standard
- Three Braking Choices
- Raised Exhaust for Trench Work
- Traction Valve for Climbing
- Operator Station Access from Both Sides of Machine

SV201TB-1	SV201TF-1	
Padfoot/Blade	Combi	
54X41 ins	54X43 ins	
1370X1050 mm	1370X1090 mm	
10,470 lbs	11,465 lbs	
<i>4,750 kg</i>	5,200 kg	
50%	44%	
1,800 vpm	1,800 vpm	
<i>30 Hz</i>	<i>30 Hz</i>	
16,100 lbs	16,100 lbs	
72 kN	72 kN	
.060 ins	.039 ins	
1.52 mm	1.65 mm	
Kubota Tier 4i	Kubota Tier 4i	
V3307 (Diesel)	V3307 (Diesel)	
74 Hp @ 2200 rpm	74 Hp @ 2200 rpm	
55 kW @ 2200 min⁻¹	55 kW @ 2200 min-1	
Hydrostatic Service Brake + SAHR + Combined Footbrake		

CONFIGURATION EXPLANATION ON PAGE 6.











SV400D-2

SV400T-2

SV400TB-2

SV400TF-2

APPLICATIONS:

- Medium Production Soil Compaction Jobs
- Wide Variety of Soils and Rockfill
- Roadway and Parking Lot Subbases
- **Embankments**
- Building Foundations
- Commercial and Industrial Tracts
- Road Widening
- Subgrade & Subbase

SPECIFICATIONS:

	SV400D- 2	SV400T- 2
DRUM Type	Smooth	Padfoot
Size	67X51 ins	67X53 ins
WXD	1700X1300 mm	1700X1350 mm
OPERATING Weight	16,380 lbs <i>7,430 kg</i>	16,865 lbs <i>7,650 kg</i>
Gradability	62%	62%
VIBRATION	2,300 vpm/1,800 vpm	2,300 vpm/1,800 vpm
Frequency	38 Hz/30 Hz	38 Hz/30 Hz
Centrifugal	20,940 lbs/26,460 lbs	23,150 lbs/28,660 lbs
Forces	93 kN/118 kN	103 kN/127 kN
Nominal	0.03 ins/.06 ins	0.03 ins/.06 ins
Amplitude	0.7 mm/1.4 mm	0.7 mm/1.4 mm
ENGINE	Deutz (Tier 3)	Deutz (Tier 3)
Make & Model	TCD2011L04W	TCD2011L04W
Horsepower	100 Hp @ 2300 rpm 75kW @ 2300 min ⁻¹	100 Hp @ 2300 rpm 75kW @ 2300 min ⁻¹
BRAKING	Hydrostatic Service Brake + SAHR +	
Systems	Combined Footbrake	

FOR MORE INFORMATION, PLEASE SEE DRUM

FEATURES & BENEFITS:

- High Centrifugal Force Outputs
- Superior Shock Isolation Systems
- Dual Amplitude Dual Frequency
- Choice of Drum Configurations
- Drum and Axle Drives for Traction
- Heavy-Duty Center Hitch Design
- ROPS and Seat Belts Standard
- Three Braking Choices
- Operator Station Access from Both Sides of Machine

1	SV400TB- 2	SV400TF- 2	
	Padfoot/Blade	Combi	
	67X53 ins 1700X1350 mm	67X55 ins 1700X1400 mm	
	17,530 lbs <i>7,950 kg</i>	19,620 lbs <i>8,900 kg</i>	
	58%	50%	
	2,300 vpm/1,800 vpm 38 Hz/30 Hz	2,300 vpm/1,800 vpm 38 Hz/30 Hz	
	23,150 lbs/28,660 lbs 103 kN/127 kN	23,150 lbs/28,660 lbs 103 kN/127 kN	
	0.03 ins/.06 ins 0.7 mm/1.4 mm	0.02 ins/.04 ins 0.5 mm/.9 mm	
	Deutz (Tier 3) TCD2011L04W	Deutz (Tier 3) TCD2011L04W	
	100 Hp @ 2300 rpm 75kW @ 2300 min-	100 Hp @ 2300 rpm 75kW @ 2300 min-1	
Hydrostatic Service Brake + SAHR +			

Combined Footbrake

CONFIGURATION EXPLANATION ON PAGE 6.











SV410D-2

SV410T-2

SV410TB-2

SV410TF-2

APPLICATIONS:

- Medium Production Soil Compaction Jobs
- Wide Variety of Soils and Rockfill
- Roadway and Parking Lot Subbases
- Embankments
- Building Foundations
- Commercial and Industrial Tracts
- Road Widening
- Subgrade & Subbase

FEATURES & BENEFITS:

- New Traction Control System
- High Centrifugal Force Outputs
- Superior Shock Isolation Systems
- Dual Amplitude Dual Frequency
- Choice of Drum Configurations
- Drum and Axle Drives for Traction
- Heavy-Duty Center Hitch Design
- ROPS and Seat Belts Standard
- Three Braking Choices
- Operator Station Access from Both Sides of Machine

SPECIFICATIONS:

	SV410D- 2	SV410T- 2
DRUM Type	Smooth	Padfoot
Size	67X51 ins	67X53 ins
WXD	1700X1300 mm	1700X1350 mm
OPERATING Weight	16,380 lbs <i>7,430 kg</i>	16,865 lbs <i>7,650 kg</i>
Gradability	62%	62%
VIBRATION	2,300 vpm/1,800 vpm	2,300 vpm/1,800 vpm
Frequency	38 Hz/30 Hz	38 Hz/30 Hz
Centrifugal	20,940 lbs/26,460 lbs	23,150 lbs/28,660 lbs
Forces	93 kN/118 kN	103 kN/127 kN
Nominal 0.03 ins/.06 ins		0.03 ins/.06 ins
Amplitude 0.7 mm/1.4 mm		0.7 mm/1.4 mm
ENGINE	Deutz (Tier 3)	Deutz (Tier 3)
Make & Model	TCD2011L04W	TCD2011L04W
Horsepower	100 Hp @ 2300 rpm 75kW @ 2300 min ⁻¹	100 Hp @ 2300 rpm 75kW @ 2300 min ⁻¹
BRAKING	Hydrostatic Service Brake + SAHR +	
Systems	Combined Footbrake	

FOR MORE INFORMATION, PLEASE SEE DRUM

SV410TB- 2	SV410TF- 2	
Padfoot/Blade	Combi	
67X53 ins 1700X1350 mm	67X55 ins 1700X1400 mm	
17,530 lbs <i>7,950 kg</i>	19,620 lbs <i>8,900 kg</i>	
62%	50%	
2,300 vpm/1,800 vpm 38 Hz/30 Hz	2,300 vpm/1,800 vpm 38 Hz/30 Hz	
23,150 lbs/28,660 lbs 103 kN/127 kN	23,150 lbs/28,660 lbs 103 kN/127 kN	
0.03 ins/.06 ins 0.7 mm/1.4 mm	0.02 ins/.04 ins 0.5 mm/.9 mm	
Deutz (Tier 3) TCD2011L04W	Deutz (Tier 3) TCD2011L04W	
100 Hp @ 2300 rpm 75kW @ 2300 min-	100 Hp @ 2300 rpm 75kW @ 2300 min-1	
Hydrostatic Service Brake + SAHR + Combined Footbrake		

Combined Footbrake

CONFIGURATION EXPLANATION ON PAGE 6.







SV505D-1

SV505T-1

APPLICATIONS:

- Medium-to-High Compaction Soil Jobs
- Wide Variety of Soils and Rockfill
- Highway and Airport Subgrades and Subbases
- Embankments
- Dams and Reservoirs
- Large Commercial and Industrial Tracts

Specifications:

01201101101101		
	SV505D- 1	SV505T-1
DRUM Type	Smooth	Padfoot
Size WXD	84X60 ins 2130X1530 mm	84X63 ins 2130X1600 mm
OPERATING Weight	23,525 lbs <i>10,670 kg</i>	24,320 lbs 11,030 kg
Gradability	62%	62%
VIBRATION Frequency	2,200 vpm/1,650 vpm 37 Hz/28 Hz	2,200 vpm/1,650 vpm <i>37 Hz/28 Hz</i>
Centrifugal Forces	38,580 lbs/50,710 lbs 172 kN/226 kN	41,890 lbs/55,120 lbs 186 kN/245 kN
Nominal Amplitude	.04 ins/.08 ins 0. <i>93 mm/2.0 mm</i>	.04 ins/.08 ins 0.93 mm/2.0 mm
ENGINE Make & Model	Cummins (Tier 3) QSB4.5	Cummins (Tier 3) QSB4.5
Horsepower	130 Hp @ 2300 rpm	130 Hp @ 2300 rpm
	97 kW @ 2300 min-1	97 kW @ 2300 min₁
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake	

FOR MORE INFORMATION, PLEASE SEE DRUM CONFIGURATION EXPLANATION ON PAGE 6.

- High Centrifugal Force Outputs
- Superior Shock Isolation Systems
- Dual Amplitude Dual Frequency
- Choice of Drum Configurations
- Drum and Axle Drives for Traction
- Heavy-Duty Center Hitch Design
- ROPS and Seat Belts Standard
- Three Braking Choices
- Economical to Own and Operate













SV510D-III

SV510T-III

SV510TB-III

SV510TF-III

APPLICATIONS:

- Medium-to-High Compaction Soil Jobs
- Wide Variety of Soils and Rockfill
- Highway and Airport Subgrades and Subbases
- Embankments
- Dams and Reservoirs
- Large Commercial and Industrial Tracts

SPECIFICATIONS:

	SV510D-III	SV510T-III
DRUM Type	Smooth	Padfoot
Size	84x60 ins	84x63 ins
WXD	<i>2130x1530 mm</i>	2130x1600 mm
OPERATING Weight	23,525 lbs 10,670 kg	24,320 lbs <i>11,030kg</i>
Gradability	62%	62%
VIBRATION	2,200 vpm/1,650 vpm	2,200 vpm/1,650 vpm
Frequency	37 Hz/28 Hz	<i>37 Hz/28 Hz</i>
Centrifugal	38,580 lbs/50,710 lbs	41,890 lbs/55,120 lbs
Forces	172 kN/226 kN	186 kN/245 kN
Nominal	.04 ins/0.09 ins	.04 ins/0.09 ins
Amplitude	0. <i>93 mm/2.19 mm</i>	0.93 mm/2.19 mm
ENGINE	Cummins (Tier 3)	Cummins (Tier 3)
Make & Model	QSB4.5	QSB4.5
Horsepower	148 Hp @ 2300 rpm 110 kW @ 2300 min ⁻¹	148 Hp @ 2300 rpm 110 kW @ 2300 min ⁻¹
BRAKING	Hydrostatic Service Brake + SAHR Parking	
Systems	Brake + Combined Footbrake	

FOR MORE INFORMATION, PLEASE SEE DRUM

- New Automatic Traction **Control System**
- High Centrifugal Force Outputs
- Superior Shock Isolation Systems
- Dual Amplitude Dual Frequency
- Choice of Drum Configurations
- Heavy-Duty Center Hitch Design
- ROPS and Seat Belts Standard
- Three Braking Choices
- Operator Station Access from Both Sides of Machine

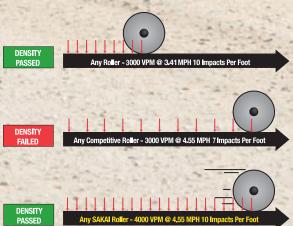
The country of the second country of the sec	
SV510TB-III	SV510TF-III
Padfoot/Blade	Combi
84x63 ins	84x65 ins
2130x1600 mm	2130x1650 mm
25,375 lbs	29,255 lbs
11,510 kg	<i>13,270 kg</i>
62%	62%
2,200 vpm/1,650 vpm	2,200 vpm/1,650 vpm
37 Hz/28 Hz	<i>37 Hz/28 Hz</i>
41,890 lbs/55,120 lbs	41,890 lbs/55,120 lbs
186 kN/245 kN	186 kN/245 kN
.04 ins/0.09 ins	.03 ins/.07 ins
0.93 mm/2.2 mm	.80 mm/1.78 mm
Cummins (Tier 3)	Cummins (Tier 3)
QSB4.5	QSB4.5
148 Hp @ 2300 rpm	148 Hp @ 2300 rpm
110 kW @ 2300 min-	110 kW @ 2300 min-
Hydrostatic Service Brake + SAHR Parking Brake + Combined Footbrake	

ASPHALT ROLLERS

WHY SUPER HIGH FREQUENCY MAKES A DIFFERENCE – AND OTHER IMPORTANT ASPHALT ROLLER INFO.

Sakai offers more 4000 vpm – or vibrations per minute – rollers than any other manufacturer in the business.

Why is 4000 vpm important? Because the higher the frequency, the faster the permissible ground speed or the closer the impacts. This means you can reach density faster and gain bonuses rather than penalties.



By rotating its weights faster, Sakai generates more impacts per foot. With this added feature, Sakai can attain the rule-of-thumb ten impacts per foot necessary to reach density at a ground speed of 4.55 mph. This translates directly into higher productivity and more tons per hour.

4000 vpm is standard on 7 different Sakai models from 39" through 84" drum widths.

MORE GREAT FEATURES:

- Counter-Rotating Weights for Directed Centrifugal Force
- Triple-Filtered Spray Systems
- Dual Spray Bars and Pumps on Each Drum
- Corrosion-Free Poly Water Tanks
- Twist-Off Bronze Spray Nozzles
- Comfortable Seats with Great Visibility
- Clear View of Drum Edges
- Chamfered Drum Edges Don't Cut Into The Mat.



Sakai Counter-Rotating Weights



Competitive Unidirectional Weights

WORLD'S FIRST VIBRATORY PNEUMATIC TIRE ROLLER



Pages 34-35

18





35.4"

CR271

APPLICATIONS:

- Utility Trench Repair
- Driveways
- Bicycle Paths
- Sports Courts
- Parking Areas
- Road Maintenance
- Road Widening
- Rental House Fleets

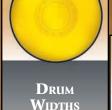
FEATURES & BENEFITS:

- 4000 vpm 10 IPF@4.55 mph
- Machined Drums w/ Chamfered Edges
- Flush-to-Drum Front & Rear Clearances
- Zero Frame Overhang to High Curb Clearance
- Excellent Front & Rear Visibility
- Short Wheelbase for Tight Turns
- Center-Point Articulated Steering for Excellent Drum Tracking
- ROPS & Seat Belts Standard

SPECIFICATIONS:

	CR271
DRUM Size WXD	35x22 ins 900X560 mm
OPERATING Weight	3,265 lbs 1,480 kN
VIBRATION Frequency	4,000 vpm <i>67 Hz</i>
Centrifugal Force at Front Drum	2,976 lbs <i>13.2 kN</i>
Nominal Amplitude	.014 ins .35 mm
ENGINE Make & Model	Honda GX-630R
Horsepower	20.8 Hp @ 3600 rpm 15.5 kW @ 3600 min ⁻¹
BRAKING Systems	Hydrostatic Service Brake; Mechanical Disc-Type Parking Brake











39", 47", 51"

SW300-1

SW320-1

SW330-1

APPLICATIONS:

- Small to Medium Size Commercial Paving Projects
- Municipal and County Road Maintenance
- Highway Shoulders and Widening Projects

FEATURES & BENEFITS:

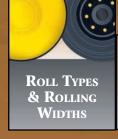
- 4000 VPM 10 IPF @ 4.55 MPH
- Counter-Rotating Eccentrics
- All Vibration Controls at Panel
- Machined Drums w/ Chamfered Edges
- Excellent Drum Edge Visibility
- Heavy-Duty Center Hitch Design
- Independent Drum Vibration
- Superior Shock Isolation Systems
- Dual Drum Hydrostatic Drive
- Excellent Curb Clearances
- Multi-Filtered Spray System
- ROPS and Seat Belts Standard
- Comfortable Bench Seat

SPECIFICATIONS:

	SW300-1	SW320- 1
DRUM Size	39X28 ins	47X28 ins
WXD	1000X700 mm	1200X700 mm
OPERATING	6,360 lbs	6,720 lbs
Weight	<i>2,885 kg</i>	<i>3048 kg</i>
VIBRATION Frequency	4,000 vpm <i>67 Hz</i>	4,000 vpm <i>67 Hz</i>
Centrifugal	6,175 lbs	7,055 lbs
Force per Drum	<i>27.5 kN</i>	<i>31 kN</i>
Nominal	.013 ins	.013 ins
Amplitude	.33 mm	.33mm
ENGINE	Kubota (Tier 4i)	Kubota (Tier 4i)
Make & Model	D1703-M-ET01	D1703-M-ET01
Horsepower	35 Hp @ 2800 rpm 26 kW @ 2800 min-1	35 Hp @ 2800 rpm 26kW @ 2800 min-1
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake	

Photos shown here may include accessories, components and/or options which are not standard equipment on current models. For more information, please contact your local dealer.

SW330-1
51X28 ins 1300X700 mm
6,900 lbs <i>3,130 kg</i>
4,000 vpm <i>67 Hz</i>
7,055 lbs <i>31 kN</i>
.013 ins .33 mm
Kubota (Tier 4i) D1703-M-ET01
35 Hp @ 2800 rpm 26 kW @ 2800 min ⁻¹
Hydrostatic Service Brake + SAHR + Combined Footbrake







47", 51"

TW320-1

TW330-1

APPLICATIONS:

- Small to Medium Size commercial Projects Where Smooth Mat Surface Texture is Important
- Parking Lots and Driveways
- Municipal and County Roads
- Highway Shoulder Work
- Tennis and Basketball Courts
- Bicycle Paths
- Patchwork and Utility Repair

SPECIFICATIONS:

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	TW320- 1	TW330-1	
DRUM Size	47X28 ins	51X28 ins	
WXD	1200X700 mm	1300X700 mm	
PNEUMATIC TIRES	9.5/65-15-6 PR	9.5/65-15-6 PR	
OPERATING	6,329 lbs	6,414 lbs	
Weight	<i>2,871 kg</i>	2,910 kg	
VIBRATION	4000 vpm	4000 vpm	
Frequency	<i>67 Hz</i>	<i>67 Hz</i>	
Centrifugal	7,055 lbs	7,055 lbs	
Force	<i>31 kN</i>	<i>31 kN</i>	
Nominal	.013 ins	.013 ins	
Amplitude	.33 mm	.33 mm	
ENGINE	Kubota (Tier 4i)	Kubota (Tier 4i)	
Make & Model	D1703-M-ET01	D1703-M-ET01	
Horsepower	35Hp @ 2800 rpm 26 kW @ 2800 min-1	35 Hp @ 2800 rpm 26 kW @ 2800 min ⁻¹	
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake		

Photos shown here may include accessories, components and/or options which are not standard equipment on current models. For more information, please contact your local dealer.

- Combination of Front Vibrating Drum and Rear Pneumatic Tires
- Pneumatic Tires Provide Kneading Effect for Smooth Surface Finish
- Machined Drums w/ Chamfered Edges
- Excellent Drum Edge-to-Edge Visibility
- Superior Shock Isolation Systems
- Multi-Filtered Spray System
- ROPS and Seat Belts Standard
- Optional EXACT COMPACT Meter
- Comfortable Bench Seat
- Separate Release Agent Tank







SW652-1

SW652ND-1

OSCILLATION (NUTATION)

APPLICATIONS:

- Residential and Commercial Paving Projects
- Non-Vibratory Spec Jobs Where Oscillation is Required
- Longitudinal Joint Density (ND)
- Bridge Decks, Road Widening and Ramps
- Municipal and County Roads
- State Highways
- Old Urban Areas with Shallow, Fragile Utilities, Brittle Masonry Foundations, and Around Hospitals, as well as Any Area Where Sensitive Equipment is Being Used

SPECIFICATIONS:

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	SW652	SW652ND	
DRUM Size WXD	58X42 ins 1480X1070 mm	58X42 ins 1480X1070 mm	
OPERATING	16,205 lbs	16,865 lbs	
Weight	<i>7,350 kg</i>	<i>7,550 kg</i>	
VIBRATION/OSCILLATION	4,000 vpm/3,000 vpm	2,940 vpm	
Frequency	<i>67 Hz/50 Hz</i>	<i>49 Hz</i>	
Centrifugal	13,340 lbs/15,510 lbs	15,285 lbs/27,875 lbs	
Force per Drum	62 kN/69 kN	68 kN/124 kN	
Nominal	.012 ins/.024 ins	.02 ins/.03 ins	
Amplitude	.30 mm/.60 mm	.52 mm/.65 mm	
ENGINE	Kubota (Tier 4i)	Kubota (Tier 4i)	
Make & Model V3307	V3307	V3307	
Horsepower	74 Hp @ 2200 rpm 55 kW @ 2050 min ⁻¹	78 Hp @ 2200 rpm 55 kW @ 2050 min ⁻¹	
BRAKING Systems	Hydrostatic Service Brake + SAHR +		

- Oscillates or Vibrates Both Drums
- All Oscillation-Vibration Controls at Instrument Panel
- Machined Drums w/ Chamfered Edges
- Excellent Drum Edge-to-Edge Visibility
- Heavy-Duty Center Hitch Design
- Superior Shock Isolation Systems
- Independent Drum Vibration
- Great Side and Curb Clearances
- Multi-Filtered Spray System
- Dual Drum Hydrostatic Drive
- ROPS and Seat Belts Standard
- ND Model is the Only Model on the Market Capable of Switching between Oscillation and Vibration on *Both* Drums
- ND Model Compacts Both Thin Lifts with Double Drum Oscillation and Thick Lifts with Double Drum Vibration



DRUM WIDTHS









67", 79"

SW800-11

SW850-11

SW770-HF

SW770-ND

APPLICATIONS:

- High Production Interstate Highways and State Highway Work
- Airport Runways, Taxiways
- Large Commercial Developments
- High Production, Thin Overlays
- SW770ND features Nutation or regular vibration on both drums, to create a dense, smooth finish



eXactcompact is standard on SW850-II. Optional on SW800-II.

FEATURES & BENEFITS:

- 4000 VPM 10 IPF @ 4.55 MPH
- Counter-Rotating Eccentrics
- All Vibration Controls at Panel
- Choice of Several Amplitudes
- Machined Drums w/ Chamfered Edges
- Independent Drum Vibration
- Heavy-Duty Center Hitch Design
- Superior Shock Isolation Systems
- 180° Seat Rotation
- Multi-Filtered Spray System
- ROPS and Seat Belts Standard
- Dual Water Spray Systems at Each Drum

SPECIFICATIONS:

Of Echi Carrio		The second second	
	SW800-II	SW850-II	
DRUM Size	67X51 ins	79X55 ins	
WXD	1700X1300 mm	2000X1400 mm	
OPERATING Weight	24,030 lbs <i>10,900 kg</i>	29,030 lbs <i>13,170 kg</i>	
VIBRATION	4,000 vpm	4,000 vpm	
Max. Frequency	<i>67 Hz</i>	<i>67 Hz</i>	
Max. Centrifugal	27,120 lbs	33,290 lbs	
Force per Drum	<i>121 kN</i>	<i>148 kN</i>	
Nominal	0.013 ins/.022 ins	0.013 ins /0.022 ins	
Amplitude	.33 mm/.55 mm	.33 mm/.55 mm	
ENGINE	Deutz (Tier 3)	Deutz (Tier 3)	
Make & Model	TCD2012L04-2V	TCD2012L04-2V	
Horsepower	127 Hp @2300 rpm 95 kW @2300 min-1	127 Hp @2300 rpm 95 kW @2300 min-1	
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake		

NUTATION

ı	SW770-HF	SW770-ND		
	67x51 ins 1700x1300 mm	67x51 ins 1700x1300 mm		
	23,810 lbs <i>10,800 kg</i>	23,810 lbs <i>10,800 kg</i>		
	2,520 vpm/4,020 vpm <i>42 Hz/67 Hz</i>	3000 vpm <i>50 Hz</i>		
	29,675 lbs <i>131 kN</i>	29,675 lbs <i>131 kN</i>		
	.013 ins/.026 ins .33 mm/.66 mm	.013 ins/.026 ins .33 mm/.66 mm		
	lsuzu (Tier 3) 4JJ1XDIA	Isuzu (Tier 3 4JJ1XDIA		
	123 Hp @2200 rpm 91 kW @2200 min-1	123 Hp @2200 rpm 91 kW @2200 min ⁻¹		
ı	Hydrostatic Service			

Hydrostatic Service Brake + SAHR + Combined Footbrake







79", 84"

SW880

SW990

APPLICATIONS:

- High Production Interstate Highways and State Highway Work
- Airport Runways, Taxiways
- Large Commercial Developments
- High Production, Thin Overlays



EXACTCOMPACT is built into the control panel of the SW880 and SW990. Companion auto-speed controls are also standard on these models.

SPECIFICATIONS:

	SW880	SW990			
DRUM Size	79X55 ins	84X55 ins			
WXD	2000X1400 mm	2130X1400 mm			
OPERATING	29,560 lbs	30,800 lbs			
Weight	<i>13,410 kg</i>	13,970 kg			
VIBRATION	4,000 vpm	4,000 vpm			
Max. Frequency	<i>67 Hz</i>	<i>67 Hz</i>			
Max. Centrifugal	39,790 lbs	41,590 lbs			
Force per Drum	<i>178 kN</i>	<i>185 kN</i>			
Nominal	.013 ins/.025 ins	.013 ins/.026 ins			
Amplitude	.33 mm/.64 mm	.33 mm/.66 mm			
ENGINE	Deutz (Tier 3)	Deutz (Tier 3)			
Make & Model	TDC2012L04-2V	TCD2012L06-2V			
Horsepower	131 Hp @2400 rpm				
BRAKING Systems	Hydrostatic Service Systems Brake + SAHR + Combined Footbrake				

FEATURES & BENEFITS:

- 4000 VPM for High Production Paving
- Auto-Speed Control to Lock in Impacts Per Foot for Consistent Smoothness and Density
- All Amplitude and Frequency Controls at The Operator's Station
- Counter-Rotating Eccentrics are Standard
- Winterization Kit is Standard
- Frame Will Clear Standard Steel Guard Rail Height Allowing Drum Edge **Against Guard Rail**
- Heavy-Duty Hitch Design
- Superior Shock Isolation Systems
- 180° Seat Rotation 5-Positions
- Improved Visibility
- Easy Access Service Compartment
- User Friendly Control Panel
- Dual Spray Bars and Pumps at Each Drum



SAKAI'S new CIS Intelligent Compaction option brings simple and accurate real time right to the operator station. Unlike complicated competitive IC's, just press the START button and go roll.





R2H-2

APPLICATIONS:

- Great on High Production, Thin Overlays Where Smoothness is Important
- Breakdown or Finish Roller
- Meets Non-Vibratory Compaction Specs
- Medium to Large Highway and Commercial Paving Jobs
- Non-Vibratory, High Contact Pressure

FEATURES & BENLLITS:

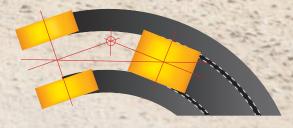
- Higher PLI than Large Double Drums in Static Mode
- High Production at 83" Compaction Width
- Meets Non-Vibratory Compaction Specs
- Articulated Center-Point Steering Ensures Complete Drum Overlap Through Any Turn Radius

SPECIFICATIONS:

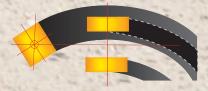
32

	R2H- ₂
DRUMS	
Front Drum	22X64 ins
Size (2) WxD	550X1620 mm
Rear Drum	43X64 ins
Size (1) WxD	1100X1620 mm
OPERATING	31,625 lbs
Weight	<i>14,345 kg</i>
COMPACTION Total Rolling Width	83 ins <i>2100 mm</i>
Static Linear	365 pli
Pressure	<i>66 kg/cm</i>
ENGINE	Kubota (Tier 4i)
Make & Model	V3307-DI
Horsepower	74 Hp @ 2200 rpm 55 kW @ 2200 min-1
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake

Sakai R2H-2



Conventional Roller



Articulated Center Point Steering Ensures Tracking and Full-Width Compaction





GW750-2

PNEUMATIC TIRES VIBRATE

APPLICATIONS:

- Airport Runways
- Road Shoulders, Ramps & Widening
- Municipal Streets Through Interstate Highways
- Large Commercial Projects
- SMA Pavements
- Medium to High Tonnage Jobs
- Aggregate Road Base Materials
- Excellent on Thick Lifts
- Cold-In Place Recycle (CIR)
- Roller Compacted Concrete (RCC)

THE RESERVE TO SERVE THE PARTY OF THE PARTY	The second secon
	GW750- 2
PNEUMATIC TIRES	14/70-20-12PR (OR)
OPERATING	20,370 lbs
Weight	<i>9,240 kg</i>
Gradability	38%
Pressurized	158 gal (79x2)
Spray	600 liters (300x2)
COMPACTION	77 ins
Rolling Width	1,955 mm
Centrifugal	1,765 lbs/5,510 lbs/9,415 lbs/13,140 lbs
Force Ranges	8 kN/25 kN/42 kN/58 kN
Vibration	2,400 vpm
Frequency	<i>40 Hz</i>
ENGINE	Isuzu (Tier 3)
Make & Model	4JJ1XDIA
Horsepower	123 Hp @ 2300 rpm 92 kW @ 2300 min ⁻¹
BRAKING Systems	Hydrostatic Service Brake + SAHR + Combined Footbrake

- Pneumatic Tires Vibrate
- 4 Amplitude Setting
- No Need to Change Tire Pressure
- No Ballast Required
- Develops Compactive Efforts Higher Than Those of a 25 Ton Roller
- Provides Vibration and a Kneading Effect for Uniform Compaction from Top to Bottom of the Mat
- Rolling Width of 77 Inches
- Over 13,000 Pounds Centrifugal Force
- Large Capacity Spray System
- Custom Designed, Superflat Pneumatic Tires















PC600

PC800

PF120

PF150

PF281

PF301

PLATE COMPACTORS

APPLICATIONS:

- Great for Compaction in Confined Areas
- Designed for Compacting Asphalt, Granular and Mixed Materials
- For use in Many Applications Such as Base Material, Asphalt Patching and Utility Construction

FEATURES & BENEFITS:

- High Quality Gas Engines
- Abrasion-Resistant Alloy
- Advanced Isolation System Reduces Vibration at the Handle
- Transport (Wheel) Kit Available for PC600 & PC800 series
- Sprinkler System for Asphalt on PC Models
- Water Tank standard on all PC models
- Easy to Own and Operate

SPECIFICATIONS:

	PC600	PC800	PF120	PF150	PF281	PF301
PLATE SIZE	13.8 x 21 ins	20 x 23 ins	16 x 14 ins	20 x 28 ins	18 x 34 ins **	18 x 34 ins
	<i>350 x 520 mm</i>	500 x 585 mm	400 x 600 mm	500 x 700 mm	445 x 860 mm **	445 x 860 mm
COMPACTION WIDTH	13.8 ins	20 ins	15.7 ins	20 ins	17.5 ins **	18 ins
Weight	<i>350 mm</i>	500 mm	400 mm	500 mm	445 mm **	445 mm
OPERATING WEIGHT	147 lbs	214 lbs	271 lbs	300 lbs	732 lbs	796 lbs
	<i>66.7 kg</i>	<i>97.1 kg</i>	123 Kg	<i>136 Kg</i>	<i>332 Kg</i>	<i>361 Kg</i>
VIBRATION Frequency	6,000 VPM	5,820 VPM	5,580 VPM	5,580 VPM	4200 VPM	4200 VPM
	100 Hz	<i>97 Hz</i>	<i>93 Hz</i>	<i>93 Hz</i>	<i>70 Hz</i>	70 Hz
Impact Force	2,646 lb	3,642 lbs	5,845 lbs	6,965 lbs	8,543 lbs	10,360 lbs
	<i>11.8 kN</i>	<i>16.2 kN</i>	<i>26 kN</i>	<i>31 kN</i>	<i>38 kN</i>	46 kN
ENGINE						
Make and Model	Honda	Honda	Honda	Honda	Honda	Yanmar
	GX120U1	GX160U1	GX160U	GX200U	GX270K1	L70
Horsepower	3.89 hp	5.36 hp	5.5 hp	6.5 hp	9 hp	9 hp
	<i>2.9kW</i>	<i>4.0 kW</i>	4.1 kW	4.8 kW	<i>6.6 kW</i>	<i>6.6 kW</i>
FUEL CAPACITY	.07 gal	1 gal	1 gal	1 gal	1.6 gal	1.4 gal
	<i>2.5 lit</i>	<i>3.6 lit</i>	<i>3.6 lit</i>	<i>3.6 lit</i>	<i>6 lit</i>	<i>5.4 lit</i>
SPRINKLER CAPACITY	2.3 gal	2.8 gal	N/A	N/A	N/A	N/A
	<i>10 lit</i>	<i>10 lit</i>	<i>N/A</i>	<i>N/A</i>	<i>N/A</i>	<i>N/A</i>

**24"/600mm with available extension plates.









RS45

RS65

RS75

HS67ST

RAMMERS

FEATURES & BENEFITS:

- Quality 4-Cycle Honda Engines
- Superior Shock Isolation System Lowers Vibration Level at Operator Handle
- Height-Adjustable Handles for Operator Convenience
- All-in-One Fuel Off Lever and Engine Stop Switch
- Diaphragm Carburation

SPECIFICATIONS:

	RS45	RS65	RS75
SHOE SIZE	9 x 13.5 ins	11 x 13.5 ins	11 x 13.5 ins
	230-340 mm	280-340 mm	280-340 mm
COMPACTION WIDTH	9 ins	11 ins	11 ins
	<i>230 mm</i>	280 mm	280 mm
OPERATING WEIGHT	112 lbs	160 lbs	172 lbs
	<i>50 Kg</i>	<i>72 Kg</i>	<i>78 Kg</i>
VIBRATION	650-690 IPM	640-680 IPM	680-720 IPM
Frequency	10.8-11.5 Hz	10.7-11.3 Hz	11.3-12 Hz
Impact Force	1,466 lbs	3,750 lbs	4,498 lbs
	<i>6 kN</i>	<i>15 kN</i>	18 kN
RAMMING STROKE	1.6-2.5 ins	1.6-2.5 ins	1.6-2.5 ins
	40-60 mm	40-60 mm	40-60 mm
ENGINE			
Make and Model	Honda	Honda	Honda
	GX100KPRF2	GX100KPRF2	GX120K1
Horsepower	2.95 hp	2.95 hp	3.75 hp
	<i>2.2 kW</i>	<i>2.2 kW</i>	<i>2.8 kW</i>

WALK BEHIND ROLLER

FEATURES & BENEFITS:

- Steerable Front Drum Adds Maneuverability & Safety
- Short Side Frame Clearance for Compaction Close to Obstructions
- Quality Honda Gas Engine

SPECIFICATIONS:

	HS67ST
DRUM SIZE	25 x 14 ins 635 x 355 mm
COMPACTION WIDTH	25 ins 635 mm
OPERATING WIDTH	1,655 lbs <i>750 mm</i>
VIBRATION Frequency	3,300 VPM <i>55 Hz</i>
Centrifugal Force	2,655 lbs* 11.8 mm
Amplitude	N/A <i>N/A</i>
ENGINE Make & Model	Honda GX390U1
Horsepower	6.44 hp 4.8 kW
FUEL CAPACITY	1.3 gal <i>4.8 lit</i>
SPRINKLER CAPACITY	7.9 gal <i>30 lit</i>

*Per Drum

