

FPT F5H FI /13 Ι *Δ001

47.8 gpm (181 L/min)

45°

35°

45°

SR250

SKID STEER LOADER TIER 4 INTERIM CERTIFIED

ENGINE

Model

Model	FP	T F5H F	L413 L*A001
Туре		Dies	el, Turbo, D.I.
Cylinders			4
Bore/Stroke		(9	3.9 x 4.3 in 99 x 110 mm)
Displacement		2	207 in ³ (3.4 L)
Fuel injection			Direct
Fuel			#2 Diesel
Fuel filter: Pre-filter Main filter			200/spin-on = 20/spin-on
Air intake			v/ waste gate I cooled EGR
Exhaust aftertre	atment	Dies	el particulate filter – DPF
Cooling			Liquid
Engine speeds High idle – no Rated – full lo Low idle			RPM 2500 +/- 25 2500 1150 +/- 25
Horsepower @ 2	2500 RPM –	SAE J1	349:
Gross Net			90 hp (67 kW) 34 hp (63 kW)
Peak torque @	1400 RPM	282 II	o·ft (383 N·m)
Radiator: Core type Core size are Rows of tube Cap pressure	s x columns		All aluminum ft² (0.191 m²) 31 x 4 13 +/- 2 psi +/- 0.14 bar)
Fan: Diameter Ratio	0.96:1 stan		2 in (560 mm) 1:1 high-flow
Water pump: Style			Centrifugal

POWERTRAIN

Side to side

Bucket down

Bucket up

Engine lubrication pump:

Pump operating angle ratings:

Flow

	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cc)
Flow @ rated engine RI	PM:
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (45 cc)
Flow @ rated engine RI	PM:
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (25 bar)
System relief pressure	5,220 psi (360 bar)

Rotor pump w/ deep sump pan, plate cooler

and pressurized under-piston nozzles

POWERTRAIN (cont.)

Orive motors:	
Max. displacement	28.7 in ³ (470 cc)
Displacement - opt	ional:
High speed	17.2 in ³ (282 cc)
Motor RPM @ high idl	e and 97% efficiency:
Standard 1-speed	237
Optional 2-speed	355
Motor torque @ max.	displacement and relief
pressure, calculated	d @ 5,220 psi (360 bar):
	1,987 lb·ft (2694 N·m)
Travel speed:	
Low range	7.0 mph (11.3 kph)
High range – option	al 10.5 mph (16.9 kph)
Final drive S	single-reduction chain drive
Orive chain:	
Size	ASA #100
Tensile strength	30,000 lb (133.4 kN)
Axles:	

T.

Torque @ max. displacement and relief pressure 5,957 lb·ft (8077 N·m)
Diameter 2.44 in (62 mm)
Length 15.6 in (396 mm)

Parking brake:

Type Spring-applied, hydraulic release multiple disc.

Engagement Depress on/off brake button on handle or instrument panel,

raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternate	or 120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
	925 cold-cranking amps @ 0° F (-18° C)

OPERATOR ENVIRONMENT

ROPS/FOPS level 1 canopy w/ side screens; Tilt ROPS/FOPS; Rear window w/ emergency escape; Top window; Instrument panel w/: hour meter, tachometer, fuel level, hydraulic oil temperature, engine coolant temperature, diagnostic features and security lockout; Non-suspension vinyl seat; 2 in (51 mm) retractable lap seat belt; Hand and foot throttles; Alarm package - back-up and horn; Headliner; Dome light; Cup holder; 12-volt power plug socket; Foot rest; Storage tray; Low effort ergonomic hand controls; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Floor cleanout panel; Proportional auxiliary hydraulic control - on joystick.

Indicators:

Digital hourmeter; Fuel level LCD bar graph w/ alarm.

Warning lights w/ alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature.

OPERATOR ENVIRONMENT (cont.)

	,
Warning alarms:	
Battery voltage – plus display	
Indicator light:	
Engine preheat; Parking brake;	
Seat bar reminder.	

OPERATING WEIGHT

Operating weight	7,700 lb (3490 kg
Shipping weight	7,365 lb (3340 kg
Add-on weights:	
Side cab glass	47 lb (21.3 kg
Polycarbonate cab door	74 lb (33.6 kg
Glass cab door w/ wiper	134 lb (60.8 kg
Suspension seat	22 lb (10.0 kg
Additional counterweight	300 lb (136.0 kg

Gear

2.23 in3 (36.6 cc)

1.24 in³ (20.4 cc)

HYDRAULICS Implement pump type

Displacement:

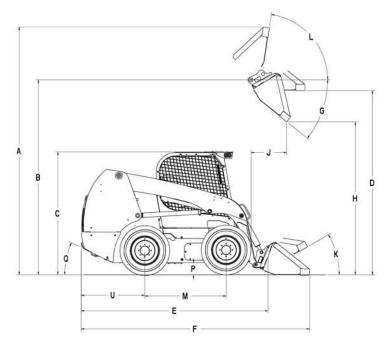
Standard aux.

High-flow aux.

Pump flow @ rated engine	RPM – 100% efficiency:
Standard flow	24.2 gpm (91.5 L/min)
Optional high-flow	37.6 gpm (142.5 L/min)
Enhanced High-Flow	35.0 gpm (132.5 L/min)
Loader control valve:	
Type 3 spool/op	en center/series - series
Relief pressure	3,050 psi (210 bar)
Port relief pressures:	
Loader raise	3,263 psi (225 bar)
Bucket curl	3,770 psi (260 bar)
Bucket dump	1,160 psi (80 bar)
Hydraulic lines:	
Tubing	37° JIC Flare
Loop hoses	SAE 100 R19
Hydraulic oil cooler:	
Number of fins	10 per inch (3.94 per cm)
Number of tube rows:	x columns 11 x 2
Area	130.7 in ² (843.2 cm ²)
Hydraulic filter	Beta (4) = 75/spin-on
Lift cylinders:	
Bore diameter	2.5 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	32.2 in (817.9 mm)
Closed length	45.6 in (1158 mm)
Bucket cylinders:	
Bore diameter	3.0 in (76.2 mm)
Rod diameter	1.5 in (38.1 mm)
Stroke	16.4 in (410 mm)
Closed length	24.0 in (610 mm)

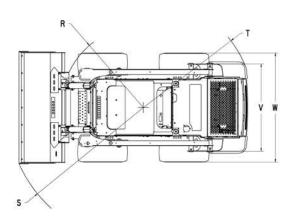
SERVICE CAPACITY

Fuel tank	25.5 gal (96.5 L)
Engine oil w/ filter	10.0 qt (9.4 L)
Hydraulic system: Reservoir	7.0 gal (26.5 L)
Total	11.75 gal (44.5 L)
Chain tanks – per side	7.4 gal (27.9 L)



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS



PERFORMANCE SPECS

Rated operating capacity – ROC*:	
50% of tipping load	2,500 lb (1135 kg)
with additional counterweight	2,700 lb (1225 kg)
Tipping load*	5,000 lb (2270 kg)
Breakout forces @ 3,150 psi (217 bar)*:	
Bucket cylinders	7,480 lb (33.3 kN)
Lift cylinders – tip limit	5,680 lb (25.3 kN)
Cycle times:	
Raise	3.6 sec
Lower	1.8 sec
Dump	2.6 sec
Roll back	2.0 sec

NOTE: *Measured using 72 in (1.83 m) low profile bucket.

A.	Overall operating height:	
	with foundry/excavating bucket	156.3 in (3.97 m)
	with low profile bucket	160.3 in (4.07 m)
	with low profile extended bucket	165.3 in (4.20 m)
Hei	ght to:	
В.	Bucket hinge pin	125.1 in (3.18 m)
C.	Top of ROPS	78.8 in (2.00 m)
D.	Bottom of level bucket, fully raised	123.3 in (3.13 m)
Ove	erall length:	
E.	without attachment with coupler	117.4 in (2.98 m)
F.	with foundry/excavating bucket on ground	142.2 in (3.61 m)
	with low profile bucket	146.2 in (3.71 m)
	with low profile extended bucket	151.3 in (3.84 m)
G.	Maximum dump angle	38.1°
Н.	Dump height:	
	with foundry/excavating bucket	100.9 in (2.56 m) @ 38.1°
	with low profile bucket	98.3 in (2.50 m) @ 38.1°
J.	Dump reach at maximum height with low profile bucket	22.6 in (0.57 m) @ 38.1°
Max	ximum attachment rollback:	
K.	Bucket on ground	30.7°
L.	Bucket at full height	99.7°
М.	Wheelbase	52.0 in (1.32 m)
P.	Ground clearance – bottom of belly pan	8.0 in (0.20 m)
Q.	Angle of departure	23.5°
Cle	arance circle:	
R.	without bucket	55.1 in (1.40 m)
S.	with 72 in (1.83 m) foundry/excavating bucket in carry position	83.5 in (2.12 m)
	with 72 in (1.83 m) low profile bucket on ground	87.2 in (2.22 m)
	with 72 in (1.83 m) extended low profile on ground	91.9 in (2.33 m)
T.	Clearance circle rear	70.4 in (1.79 m)
U.	Rear axle to bumper	40.7 in (1.03 m)
V.	Tread gage with spec tires	56.9 in (1.45 m)
W.	Over the tire width with spec tires	70.0 in (1.78 m)

TIRE SELECTION

Туре	Size	Ply Rating	Tread Depth	Tire Width	Tread Gage	Over Tires Width	Each Tire Weight
Heavy-Duty	12 L x 16.5		· –	_	56.9 in (1.45 m)	70 in (1.78 m)	110 lb (50 kg)
Premium	12 L x 16.5	_	_	_	56.9 in (1.45 m)	70 in (1.78 m)	119 lb (54 kg)
Premium-Lined	12 L x 16.5	_	_	_	56.9 in (1.45 m)	70 in (1.78 m)	119 lb (54 kg)
Severe Duty	12 L x 16.5	_	_	_	56.9 in (1.45 m)	70 in (1.78 m)	135 lb (61 kg)
Non-Pneumatic – Solid	12 L x 16.5	_	_	_	56.9 in (1.45 m)	70 in (1.78 m)	280 lb (127 kg)
Mining	12 L x 16.5	_	_	_	56.9 in (1.45 m)	70 in (1.78 m)	380 lb (173 kg)
Flotation	33 L x 15.5 x 16.5	_	_	_	59.0 in (1.50 m)	76 in (1.93 m)	143 lb (65 kg)
Premium	14 L x 17.5	_	_	_	62.0 in (1.58 m)	76 in (1.93 m)	148 lb (67 kg)

OPTIONAL BUCKETS

Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
•	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft³ (0.42 m³)
Low Profile	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (0.50 m ³)
Extended	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (0.66 m ³)
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (0.54 m ³)
•	84 in (2.13 m)	545 lb (248 kg)	22.6 ft ³ (0.64 m ³)
Heavy-Duty	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (0.40 m ³)
•	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)
Heavy-Duty	72 in (1.83 m)	585 lb (265 kg)	18.4 ft ³ (0.52 m ³)
with spillguard	78 in (1.98 m)	605 lb (275 kg)	19.8 ft ³ (0.56 m ³)
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft³ (0.61 m³)

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5H FL413 L*A001 diesel

Over & under radiator and oil cooler

Glow plugs

Integral engine oil cooling

Fuel filter with water trap

Dual element air cleaner

120 amp alternator

925 CCA 12-volt battery

Master electrical disconnect

POWERTRAIN

1-speed hydrostatic four wheel drive

Servo-assist mechanically-controlled pumps

ASA #100HS drive chain

SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics:

@ 3,050 psi (210 bar) - 24.2 gpm (91.5 L/min)

Auxiliary hydraulic disconnects, ISO flat-face – connect-under-pressure with case drain

Hydraulic circuit pedal lock

Loader arm-mounted ISO flat-face connectors

Auxiliary function lockout override

Loader function lockout system

Loader lift lockout override

3-spool loader control valve

Heavy-duty oil cooler

Loader arm float position

LOADER

Radial loader arm design

Mechanical attachment coupler

Loader lift arm support strut

OTHER

Machine protection auto shutdown

Mounting points for add-on counterweights

Halogen lights:

2 front

2 side

2 rear flood

Rear tail lights

Lockable service access hood

Single-point daily servicing

Pre-wired for rotating beacon

Remote oil drain

Remote oil and fuel filters

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:

Fully sealed and pressurized – FSP Glass door with wiper and washer Sliding side windows – removable 3-point seat belt – 2 in (51 mm) width Ventilation system with integrated heater AM/FM radio with 2 speakers

Keyless start ignition

Electro-hydraulic controls:
For drive/steering, loader functions
Switchable between H and ISO patterns
Adjustable sensitivity of controls

Vinyl mechanical suspension seat

Deluxe cloth, air suspension seat, with heater and lumbar support

Interior mirror

3 inch (76.2 mm) retractable seat belt

Heater and air conditioner

Open cab interior trim package

Demolition cab door with polycarbonate

FOPS level 2

POWERTRAIN

2-speed hydrostatic four wheel drive

ENGINE

Coolant block heater

HYDRAULICS

High-flow auxiliary hydraulics – combined: @ 3,050 psi (210 bar) – 37.6 gpm (142.5 L/min)

Enhanced High-Flow auxiliary hydraulics – EHF: @ 4,000 psi (276 bar) – 35.0 gpm (132.5 L/min)

Second auxiliary hydraulics

LOADER

Auxiliary front electric control

Ride control

Hydraulic attachment coupler

Hydraulic one-way self-leveling

OTHER

Add-on counterweights

Road lights

Rotating beacon

Four-corner LED strobe

Lift points - four-point or single-point

Language decals

Factory-installed tires - see page 3

Buckets - see page 3

Bolt-on bucket cutting edges

Bolt-on heavy-duty bucket spillguard

Bolt-on heavy-duty bucket teeth - field kit

42 in (1.07 m) and 48 in (1.22 m) pallet forks

Rear door guard insert

Special paint

Debris reduction seal package

Steel tire tracks

CASE Customer Assistance

NOTE: All specifications are stated in accordance with SAE Standards or Recommended Practices, where applicable.

NOTE: All engines meet current EPA emissions requirements.

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