SUMITOMO SC 3500

Note: We are constantly improving our products and therefore reserve the right to change designs and specifications. Units in this specification are shown under International System of Units; the figures in parenthesis are under Gravitational System of Units as old one.







Nagoya Plant obtained approval of ISO9001 as an international standard for the quality management system to design and manufacture of cranes and foundation equipment.



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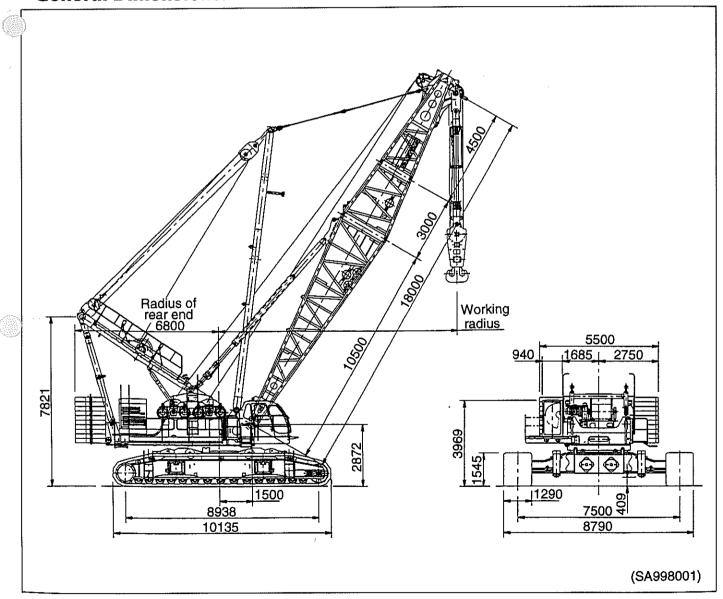
SUMITOMO



SC3500 350-M ton Hydraulic Crawler Crane

Technical Data

■General Dimensions:



Specifications

SUMITOMO

SC3500

Basic Machine

Superstructure

UPPER REVOLVING FRAME:

Computer-analyzed design; all-welded, precision machined, robust construction with lug plates to power hydraulically pin subframe mounting load hoist ass'y and diesel-hydraulic power pack at four corners. A machined surface provided for mounting on turntable bearing.

SUB-FRAME:

All-melded, precision machined, box type construction. Mounts load hoist assembly of front and rear main operating drum winches, and diesel-hydraulic power pack.

TURNTABLE BEARING WITH INTERNAL SWING GEAR:

Double-row roller type; inner race of turntable bearing with integral, internal swing (ring) gear bolted to carbody frame, and outer race of turntable bearing bolted to upper revolving frame

CONTROL SYSTEM:

System contains one set of triplicate, and three sets of duplicate tandem valves which direct oil to various machine function and are actuated by control levers via remote controlled hydraulic servo for all motions. Working speeds can be precisely controlled by motorcycle type throttle and conventional type floor levers in cooperation with SUMITOMO's patented "SC" controller that varies engine rpm and hyd. pump discharge simultaneously, or varies just hyd. pump discharge while keeping engine rpm. System also takes SUMITOMO's unique EEPSA (Electrical Engine Pump Sensing Analyzer) to maximizes drum horsepower, and reduces horsepower loss with eliminating the possibility of engine stall.

Pump control system — By SUMITOMO's patented "SC" controller that provides two modes of engine-pump control.

MODE I:

The SC Controller is normally programmed to vary the engine speed and pump discharge simultaneously. Simply twisting the grip advances the engine to maximum speed and the hydraulic pumps to maximum flow at the same time. This mode is suitable to precision crane work.

MODE II:

By activating a switch, it is able to vary just the pump discharge by means of the grip throttle, while keeping engine speed fixed. Mode II is convenient for working speed control by grip throttle where the engine is normally run at full throttle.

HYDRAULIC SYSTEM:

System provided with two duplicate tandem variable displacement axial piston pumps and one guadruplicate tandem pump including one variable displacement axial piston pump and

one fixed displacement triplicate tandem gear pump for both independent and combined operations of all functions. Gear pump also used for system valves and cylinder controls.

- Main/aux. crane hoist motors Two each; variable displacement axial piston motor with counterbalance valve and spring-applied/hydraulically released multiple wet-disc type automatic brake.
- Boom hoist motor Two; axial piston type with counterbalance valve and spring-applied/hydraulically released multiple wet-disc type automatic brake.
- Third drum motor Optional extra; axial piston type with counterbalance valve and spring-applied/hydraulically released multiple wet-disc type automatic brake; required when machine operated with luffing towercrane attachments.
- Swing motor Three; axial piston type with springapplied/hydraulically released multiple wetdisc type manually controlled brake.
- **Travel motors** Shoe-in design; 2-speed type, axial piston motor with brake valve and spring-applied/hy-draulically released multiple wetdisc type automatic brake.
- Independent hyd. circuits Available in between hyd. circuits of front/rear and boom hoist drum winches.
- Hydraulic oil reservoir 650 liters capacity.

LOAD HOIST ASSEMBLY:

Module-design together with diesel-hydraulic power unit; mounted on sub-frame. This assembly provided with front and rear main operating drums each driven by two independent hydraulic motor of bi-directional, variable displacement axial piston motor through a planetary-and-spur reduction gear units powering the rope drum in either direction for hoisting and lowering load. Each of drum sized in same dimension.

- Brakes Spring-applied, power hydraulically released multiple wet-disc type automatic brake on each motor.
- **Drums** One piece, parallel grooved lagging with locking ratchet wheel cast integral; mounted on drum shaft through anti-friction bearings.
- **Drum locks** Electrically operated pawl (w/automatic locking device).
- Drum rollers Available for right cable winding onto drums.

BOOM HOIST ASSEMBLY:

Twin-drum design; driven by two bidirectional, axial piston hydraulic motor through 2-stage planetary reduction gear, unit powering the rope drum in either direction for hoisting and lowering boom; mounted on Aframe gantry for a good unit assembling/disassembling and transportation altogether.

- Brake Spring-applied, power hydraulically released multiple wet-disc type automatic brake on each motor.
- Drum One piece, twin-designed, parallel grooved lagging with locking ratchet wheel cast integral;

bolted to each of planetary reduction gear unit outer case.

- Drum lock Electrically operated pawl (w/automatic locking device).
- **Drum roller** Available for right cable winding onto drums.

THIRD DRUM WINCH MECHANISM:

Optional extra; driven by bi-directional, axial piston hydraulic motor through 2-stage planetary reduction gear unit powering the rope drum in either direction for hoisting and lowering tower jib; required when machine operated with luffing towercrane attachment. This third drum winch mechanism mounted on an upper part of tower boom bottom section for more safety and easy erection work of luffing towercrane attachment.

- Brake Spring-applied, power hydraulically released multiple wet-disc type automatic brake; provided within hydraulic motor.
- Drum One piece, parallel grooved lagging with locking ratchet wheel cast integral; bolted to planetary reduction gear unit outer case.
- **Drum lock** Electrically operated pawl (w/automatic locking device).
- Drum roller Available for right cable winding onto drums.

SWING:

Driven by three units of bi-directional, axial piston hydraulic motors through a spur-and-planetary reduction gear unit powering swing pinion. Swing pinion meshes with internal teeth of swing (ring) gear of turntable bearing inner race.

- Brakes Manually controlled; spring-applied, power hydraulically released multiple wet-disc type; provided on each of hydraulic motor.
- Constant swing speed mechanism Provided as std.; available for a better swinging without load shaking.
- Lock Mechanically operated drop pin.
- **Speed** 1.6min.-1 <1.6rpm>.

GANTRY:

A-frame type; raised and lowered by power hydraulic cylinders. Six of pins to upper revolving frame all power hydraulically placed and displaced. Mounts boom hoist drum winch unit.

OPERATOR'S CAB:

Swing-away design; 940mm wide, acoustically treated, all new stamped, automotive type, full-vision, cushion rubber mounted, well-ventilated, full compartment, roomy operator's cab with large curved front window, provided with an arrangement of "SC" control/swing lever, floor type drum control levers, travel control levers, built-in type air-conditioning with defroster fan, sunvisor, sunshade, rearview mirrors, intermittent window shield wiper with washer on both front and roof windows, and roll-down window on sliding door.

Instrument panel — Contains engine monitoring lamps, display panel of SUMITOMO Model SML-10 Load Moment Limiter, and other

necessary controllers and switches; all located at left-hand side of operator.

Operator's seat - Six- plus eleven-way full adjustable reclining seat with both R/H and L/H side arm rests.

Anemometer — Optional extra; recommended for luffing towercrane attachment.

Monitor TV — Optional extra; industrial type.

AM/FM radio — Provided as std.

Fire extinguisher — Optional extra; powder type with 1kg capacity.

CATWALKS AND RAILINGS:

Hitched in place along both sides each of superstructure, engine house and A-frame gantry for easy machinery access.

WIRE REEVING WINCH:

Optional extra; available for crane hoist cable handling ease.

UPPER COUNTERWEIGHT:

Removable; weighs 99ton with a 10-piece steel plate mounted on rear of upper revolving frames. Base counterweight power hydraulically pinned to rear end of upper revolving frame.

ELECTRICAL SYSTEM:

24-volt negative ground system; provided with two maintenance free 12-volt batteries.

LIGHTING SYSTEM:

- Includes following lights.
- Two 70 W working lights;
- . One 10 W interior cab light.

POWER UNIT:

Make & Model	Mitsubishi 8DC9T-CE
Туре	Water-cooled, 4-cycle, direct injection, turbo- charged, diesel, w/inter- cooler
No. of Cylinders	Eight (8)
Bore & Stroke	135 mm × 140 mm
Displacement	16,031 cc
Rated Output	302 kW/2,200 min ⁻¹ <410 ps/2,200 mm>
Maximum Torque	1,579 N·m/1,600 min ⁻¹ <161 kgf-m/1,600 rpm>
Fuel Tank	600 liters

Undercarriage

CARBODY FRAME:

All-welded, precision machined, box type construction: provided with connecting lug plates in four corners to power hydraulically pin axle beams. A machined surface provided for mounting turntable bearing.

CARBODY JACK-UP DEVICE:

This device contains four hydraulic jack cylinders attached on carbody axle beams for disassembling/assembling ease of crawler side frames.

Pontoon - All-welded construction; four pontoons each attached on carbody weight.

Remote control unit — Available to control carbod jack cylinders.

AXLE BEAMS:

All-welded, box construction; Power hydraulically pinned to carbody frame. Axle pin placement/displacement manipulated by means of hydraulic pin placement unit as a std. accessory.

CARBODY WEIGHT:

Removable; weighs 20ton, made of steel scrap with concrete pouring. Ten ton each mounted at front and rear of carbody frame.

CRAWLER SIDE FRAMES:

All-welded, box type construction, precision machined; positioned on axle beam by plate links and held in place with plate shim adjustment per side frame.

Removal cylinders - Available for assisting in removing side frames.

Crawler side steps and railings — Provided at both ends of the frames for easy access to superstructure.

DRIVE SPROCKETS:

Cast steel, heat treated; one per side frame. Track drive sprocket assembly bolt-coupled to 3-stage planetary reduction gear unit outer case as an integral part of shoe-in type traction motor. Sealed between parts of rotation and non-rotation of the motor with floating seal.

IDLER WHEELS:

Cast steel, heat treated; one per side frame. Mounted on two bronze bushings with floating seals for lifetime lubrication.

TRACK ROLLERS:

Fifteen per side frame; each cast steel, double flanged and heat treated. All rollers mounted on two bronze bushings with floating seals for lifetime lubrication.

CARRIER ROLLERS:

Three per side frame; cast steel and heat treated. All rollers mounted on bronze bushing, with floating seals for lifetime lubrication.

TRACKS:

1,290mm wide, heat treated, self-cleaning. multiple hinged track shoes joined by full floating pins; 64 pcs. per side frame.

Track adjustment — By manually adjusted with no. of shim plate provided at each idler wheel block in cooperation with hyd. pin placement unit

TRAVEL AND STEERING:

Hydrostatic drive; a bi-directional, 2-speed, shoe-in type axial piston hydraulic motor boltcouples drive sprocket thru 3-stage planetary reduction gear unit outer case at each crawler side frame end for travel and steer. Straightline travel (forward or reverse), pivot or differential turns, and counter-rotation for spin turns available.

Brake - Spring-applied, hydraulically released multiple wet-disc type automatic brake: located within hydraulic motor. Brakes automatically set when travel levers are in neutral or when engine is shut down.

Travel speed — 1.0km/hr. (High), 0.65km/hr. (Low). Gradeability - 30% (17°) permissible based on basic machine without front-end attachment.

Safety Devices

SUMITOMO MODEL SML-10 LOAD MOMENT LIMITER:

This is a fully computerized total safe operation control system, and automatic overload preventing system as standard equipment.

Construction (standard version) — Comprises (1) load detecting device with amplifier for general crane applications (except luffing towercrane applications), (2) angle detector for crane main boom/luffing towercrane boom (except tower jib) (3) computerized Micro Processing Unit (M.P.U.), and (4) display panel.

Functions — This system functions that if a lifting load moment (lifting load x working radius) reaches a 90% of the rated one specified in the crane capacity chart, an annunciating pre-warning (it is soon stopping automatically) is given; if it is an 100%, a warning is given by flasher lamp, and annunciating warning (it is over-loading), and all peril side motions are automatically stopped. The machine, however, can be operated in safety side motions.

Display panel indications — Followings are indication details on LCD 1 thru LCD 5:

- a. After operation modes were set by means of mode setting keys on panel, LCD 1 indicates:
 - liftcrane/luffing towercrane boom length; kind of hook block (for boom of item 1);
- no. of part-line (for hook block of item 2);
- tower iib length:
- kind of hook block (for tower jib of item 4); no. of part-line (for hook block of item 5);
- liftcrane boom/tower jib upper limit setting angle:
- liftcrane boom/tower jib lower limit

setting angle;

- lifting curve number ("00" to "04");
- (10) "attached or non" of aux. short jib, and
- (11) lifting load ratio indication with 3 kinds of color lamping (green, yellow and red).
- b. LCD 2 indicates:
- (1) engine rpm, or
- (2) lifting height. c. LCD 3 indicates:
- (1) present lifting load, or
- rated load, or
- (3) remaining load.
- d. LCD 4 indicates:
- (1) liftcrane/luffing towercrane boom angle.
- e. LCD 5 indicates:
 - (1) tower jib angle, or
- (2) present working radius, or
- (3) remaining working radius.

Display panel also provided with a fourteen-kind of indication lamp, and a function to indicate letter message on LCD 1 when machine becomes abnormal.

HOOK OVER-HOIST LIMITING DEVICE:

Interlocked with the SML-10 for automatically preventing a hook over-hoist of crane main boom with functions of automatic drum braking, lamp warning, and buzzer warning (or alarm annunciating)

BOOM OVER-HOIST AND -LOWERING LIMITING DEVICE:

This is one of key safety devices; interlocked with the SML-10 also for automatically preventing boom over-hoist and -lowering with functions of automatic drum braking, lamp warning, and buzzer warning (or alarm annunciating). Further boom protection from rapid boom over-hoist by hook over-hoist motion under mal-function of hook over-hoist limiting device is available as one of functions of the SML-10.

BOOM BACKSTOPS:

Dual; telescopic design with spring buffers.

DUAL BOOM OVER-HOIST LIMITING DEVICE:

Additional limit switch located on boom backstops; this is as a further safety device for redundant boom protection.

SWING LOCK:

Mechanically operated drop pin; available to firmly lock superstructure in four positions of facing front or rear or left or right to undercarriage.

DRUM LOCKS:

Electrically operated pawl locks; available on front and rear main, boom hoist and optional 3rd drums. All drum pawl-lockings are automatically done when control lever returns into neutral position.

BOOM ANGLE INDICATOR:

Pendulum type; mounted on right-hand side of bottom section of crane main boom.

HOOK LATCH:

Provided on every kinds of hook to prevent out of place of cable from hook.

LEVEL GAUGES:

Bubble type; both located on operator's cab floor of superstructure, and on a part of undercarriage.

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LEVER LOCKS:

Provided on drum control levers to lock in neutral position, and/or to prevent stroke to either direction of lowering or hoisting side.

SWING ALARM:

This is by buzzer, and flasher lamps located on both sides of machinery cab.

ANNUNCIATING ALARMS:

This is one of functions of the SML-10; provided with sixteen kinds of alarms like "it is soon stopping automatically".

SPEED SLOWDOWN DEVICE:

This is for speed slowdown of hoisting and lowering motions of crane main boom (and/or tower jib in case of luffing towercrane att.) which are available just before automatic stopping to prevent a shock.

BOOM LIVE MAST LIMIT SWITCH:

Available to avoid a flapping of boom live mast when assembling/disassembling boom bottom section.

SWING BRAKE LAMP:

Provided on operator's cab instrument panel; this is available to confirm whether or not swing brake is applied.

SIGNAL HORN:

Available as warning just before every kinds of motions from operator.

FOOL PROOF SHUT-OFF SYSTEM:

Located in the cab exit; this is available to automatically deactives and locks hydraulic system.

TRAVEL ALARM:

Buzzer warns when travel motion is initiated.

LIFTING HEIGHT METER:

Available to indicate lifting height above ground or depth below ground on LCD 2 of SML-10 Load Moment Limiter display panel.

ENGINE SERVICE MONITOR:

Available for checking engine operating conditions like fuel level, engine oil temp., radiator coolant level, and so on.

MICROPHONE & LOUD-SPEAKER:

This is for operator's convenience for loud speaking.

DRUM MIRROR:

Available for checking rope winding onto front and/or rear drum(s).

EMERGENCY MACHINE STOP BUTTONS:

Four; three located on super-structure, and the other one located on center rotary joint of carbody frame. Available when it is necessary to stop all machine motion.

REAR VIEW MIRRORS:

Two each provided on front-left and-right corners of super-structure.

THREE COLOR PERCENTAGE INDICATOR:

Optional extra; this is with three colours of Green, Yellow and Red. Each colour indicates the load percentage to rated capacity; Green shows less than 90% as safety, Yellow shows 90 to 99% as marginal, and Red shows over 100% as over-loading. As further function, Red lamp comes on

automatically when operator cuts off safety device switch absent-mindedly.

DRUM LIGHT:

Optional extra; available for checking front/rear drum rope winding when night operation.

RADIOPHONE:

Optional extra; available for a good correspondence among operator, signalman and other worker (or between operator and signalman).

MONITOR TV SYSTEM:

Optional extra; this is also for operator's convenience for checking hook and load position thru monitor TV in operator's cab.

ANNUNCIATING SWING ALARM:

Optional extra; this is additional alarm for swing motion with a caution voice of "now swing, keep clear please!".

AIRCRAFT WARNING LIGHT:

Optional extra; fitted on top of liftcrane boom/tower jib to give a warning to aircrafts by a 100W red-color light.

AUX. CRANE HOOK OVER-HOIST LIMITING DEVICE:

Optional extra; this is available for auxiliary crane hoist with optional aux. short jib. Performs the same function as that of "Hook over-hoist limiting device" mentioned before.

In addition to the above, following safety devices are standard for luffing towercrane attachment.

TOWER JIB ANGLE DETECTOR:

This is one of key safety device in a case of luffing towercrane attachment.

TOWERCRANE LOAD DETECTOR:

This is also important safety device when luffing towercrane attachment is required.

TOWER JIB OVER-HOIST AND -LOWERING LIMITING DEVICE:

Performs all the same function as that of "Boom over-hoist and -lowering limiting device" stated before.

TOWER JIB HOOK OVER-HOIST LIMITING DEVICE:

Performs the same function as that of "Hook over-hoist limiting device" described before.

TOWERCRANE ATT. SELF-ERECTION MODE:

This is an internal, integral mode as one of key function of the SML-10 for safe selferection and -laying down of luffing towercrane attachment without fail.

THIRD DRUM LOCK:

Provided with automatic pawl-locking device like other drum pawl-lockings.

TOWER JIB BACKSTOPS:

Dual; telescopic design with spring buffers.

DUAL TOWER JIB OVER-HOIST LIMITING DEVICE:

Additional limit switch located on tower jib backstops; this is as a further safety device for redundant tower jib protection.

REAR POST BACKSTOPS:

Dual; round tubular design with spring buffers at front end, and grease cylinders at rear end.

Liftcrane 350 metric tons

CRANE BOOM:

Lattice construction, round tubular main chords, alloy, hi-ten steel, with bracing of round steel tubing.
Boom connectionsln-line pin connections at 2.3m deep by 2.5m wide for heavy-duty booms, and
1.6m deep by 1.85m wide for light-duty booms.
Basic boom ·····Three-piece, 18.0m basic length; 10.5m bottom section, 3.0m tapered boom
extension and 4.5m tapered crane top section. Boom foot pin placed and
displaced by hyd. pin placement unit.
Boom head machinerySeven head sheaves and two guide sheaves mounted on anti-friction
bearings.
Add. head sheave blockOptional extra; pinned to boom head shaft. Nine sheaves each mounted on
anti-friction bearings. This required when lifting load exceeds 180ton.
Heavy-duty boom extensionsOptional extra; available in 6.0m and 12.0m lengths with dual pendants.
Light-duty boom extensionOptional extra; available in 6.0m and 12.0m lengths with dual pendants.
Maximum boom length ······96.0m

AUXILIARY SHORT JIB:

Optional extra; all-welded construction having single sheave head machinery. Pinned to 4.5m tapered top section. Available for 13.5ton lift as maximum with single part hoist line.

HOOK BLOCKS:

350t, eight sheaves plus a 9-hanger sheave block with duplex hook		
180t, eight sheaves with duplex hook ······	Optional	extra; available from a 350ton hook
•	block by	dismounting a nine-hanger sheave
	block.	· -
100t, five sheaves with duplex hook	-Optional	extra.
65t, three sheaves ·····	·Optional	extra.
13.5t, ball hook	·Optional	extra.
· · · · · · · · · · · · · · · · · · ·	•	

BOOM LIVE MAST:

All-welded, box type construction, pinned in front of upper revolving frame. This mast attaches bridle with larger sheaves of a 21.4 D/d ratio for 28-part boom hoist rope reeving. Foot pin placed and displaced by hyd. pin placement unit.

MID-POINT SUSPENSION CABLE:

Optional extra; required when boom length exceeds 90.0m

BAIL AND BRIDLE:

All-welded construction; provided with larger sheaves of a 21.4 D/d ratio on both bail and bridle for 28-part boom hoist rope reeving. Bail pinned to A-frame gantry, and bridle pinned to boom live mast.

DRUM DATA:

Drum	Root dia.	Туре	Line speed (Hoisting, Lowering)	Cable
Front (main crane hoist)	672mm	Parallel grooved	130mpm	28mm
Rear (aux. crane hoist)	672mm	Parallel grooved	130mpm	28mm
Boom hoist	R/H - 541mm L/H - 528mm	Parallel grooved	43mpm × 2-line	24mm

Notes:

- 1. Line speed is based on drum first layer and rated engine rpm.
- 2. Hoisting line speed varies under load and operating conditions.

Liftcrane Capacities

HOIST REEVING:

							M	lain cra	ne hoi	st						
No. of part line	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17
Max. load (ton)	350.0	348.1	339.9	331.5	323.0	314.4	305.5	296.5	287.3	277.9	268.3	258.5	248.5	238.3	227.9	217.3

			***************************************				Ma	ain cra	ine ho	ist							Aux. crane hoist
No. of part line	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	1
Max. load (ton)	208.4	195.4	185.9	174.3	162.5	150.4	138.0	125.5	112.6	99.5	86.1	72.5	58.6	44.4	29.9	15.1	13.5

CABLES:

For front drum

Nuflex rope with construction of "PS19+39×P7", spin-resistant type, 28mm dia./660m long, breaking load 77.0ton.

For rear drum

Optional extra; Nuflex rope with construction of "PS19+39×P7", spin-resistant type, 28mm dia./660m long, breaking load 77.0ton.

For boom hoist drum

Sraf rope with construction of "IWRC 6×PWS (31)", 24mm dia./600m long, breaking load 48.0ton.

WORKING WEIGHT:

With 18.0m basic boom, 99ton upper counterweight, 20t carbody weight, 1,290mm wide track shoes and optional 350ton hook block: Approx. 294ton.

GROUND PRESSURE:

119.6kPa <1.22kg/cm²> under a 294ton working weight mentioned above.

■w/ Add. Head Sheave Block

Boom length (m) Working radius (m)	18.0	24.0	30.0	36.0
5.0	350.0	22. 30.000 de 200 es mes mes 20.000 es mes 10.000 es		
6.0	275.0	259.7/6.4		
7.0	239.4	259.7	202.3/7.4	
8.0	203.5	228.0	200.0	192.0/8.5
9.0	172.4	196.2	196.2	192.0
10.0	150,1	169.4	169.4	169.4
12.0	115.6	131.8	136.9	137.9
14.0	92.3	106.4	110.0	110.0
16.0	71.4	88.3	91.2	91.2
18.0		74.5	77.6	77.4
20.0		63.5	67.3	67.1
22.0		54.5	59.3	59.0
24.0		51.8/22.6	52.8	52.4
26.0			47.5	47.2
28.0			42.4/27.8	42.7
30.0				39.0
34.0				33.7/33.0

■w/o Add. Head Sheave Block

		emercanismostic mercicloses	[winescommontonicon]	DIVVN		Compelense minima	-conservations and the	46000000000000000000000000000000000000	omenessessessesses	ver-sulventwichous	rettennen verken august.	omes and an artist state	Sicologica establica	Careering properties as it
Boom length (m) Working radius (m)	18.0	24.0	30.0	36,0	42.0	48.0	54.0	60.0	66.0	72.0	78.0	84.0	90.0	98.0
5.0	180.0													
6.0	180.0	180.0/6.4												
7.0	180.0	180.0	180.0/7.4											
8.0	180.0/8.7	180.0	180.0	180.0/8.5										
9.0	172.4	180.0/9.6	180.0/9.5	180.0/9.5	168.0/9.5									
10.0	150.1	169.4	169.4	169.4	168.0	131,8/10.6	130.8/11.6						6 6 6	
12.0	115.6	131.8	136.9	137.0	137.6	131.8	130.8	105.1/12.7	104.4/13.7					
14.0	92.3	106.4	110.0	110.0	109.7	109.6	109.3	105.1	104.0	79.3/14.7	67.5/15.8			
16.0	71.4	88.3	91.2	91.2	90.7	90.6	90.4	89.8	85.7	76.6	67.4	54.0/16.8	46.9/17.9	
18.0		74.5	77.6	77.4	77.0	76.9	76.6	76.0	75.5	72.4	66.4	54.0	46.8	38.9/18.9
20.0		63.5	67.3	67.1	66.6	66.5	66,1	65.5	65.0	64,6	61.3	52.8	45.7	38.3
22.0		54.5	59.3	59.0	58.4	58.3	58.0	57.4	-56.8	56.3	55.9	49.0	42.2	37.3
24.0		51.8/22.6	52.8	52.4	52.0	51.7	51.4	50.8	50.2	49.7	49.3	45.4	39.6	34.6
26.0			47.5	47.2	46.6	46.4	46.0	45.4	44.8	44.3	43.8	42.1	37.2	32.4
28.0			42.4/27.8	42.7	42.0	41.9	41.4	40.8	40.2	39.7	39.2	38.9	34.9	30.4
30.0				39.0	38.3	38.0	37.6	37.0	36.4	35.9	35.4	34.9	32.6	28.7
34.0				33.7/33.0	32.2	32.0	31.4	30.8	30.1	29.6	29.2	28.7	28.3	25.0
38.0					27.6	27.4	26.8	26.0	25.4	24.8	24.4	23.9	23.5	21.5
42.0					27.4/38.2	23.9	23.0	22.3	21.7	21.1	20.6	20.2	19.7	18.7
46.0						22.7/43.4	20.2	19.4	18.7	18.1	17.5	17.0	16.6	16.1
50.0							18.1/48.6	16.9	16.2	15.6	15.0	14.5	14.0	13.4
54.0						,		14.9/53.8	14.2	13.6	13.0	12.4	12.0	11.4
58.0									12.5	11.8	11.2	10.6	10.1	9.5
62.0									12.0/59.0	10.2	9.6	9.0	8.5	7.9
66.0										9.2/64.2	8.3	7.3	7.2	6.2
70.0			10000000						SE 150 KG 15	360,000,000	7.2/69.3	6.0	6.0	4.8
74.0			1										4.9	3.4

(EC498003)

Notes — Liftcrane capacities

- Capacities included in these charts are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions.
- Capacities are in metric tons, and are not more than 78% of minimum tipping loads, or based on the other factor of machine structural strength limitation.
- 3. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for weight of hook block, weighted ball/hook, sling, spreader bar, or other suspended gear.

SUMITOMO's hook block weight is as follows: 350t·······6.1ton 180t·······4.9ton 100t ······2.2ton

65t ······1.4ton 13.5t ·····0.5ton

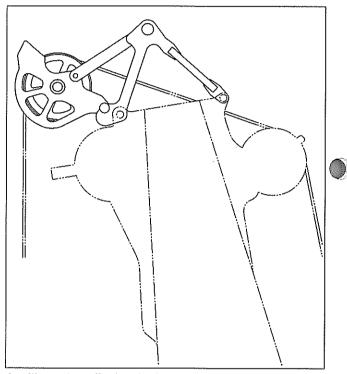
4. All capacities are rated for 360° swing.

- 5. Least stable rated condition is over the side.
- 6. Boom live mast is required for all operating conditions.
- Counterweight arrangement must be 99ton on superstructure and 20ton on carbody frame.
- Mid-point suspension cable is required when boom length exceeds 90.0m.
- Attachment must be erected and lowered over the ends of the crawler mounting.
- 10. Main boom length must not exceed 96.0m.

 Maximum boom length when mounting auxiliary short jib is
- 11. When handling load off main boom head sheaves in case of mounting auxiliary short jib, a 900kg plus 13.5t hook block weight deduction in liftcrane capacities must be made.
- Boom combination shall be in accordance with manufacture's standard described here in "Boom Combination Diagram".
- Capacities apply only to machine as originally manufactured and normally equipped by Sumitomo (S.H.I.) Construction machinery Co., Ltd.

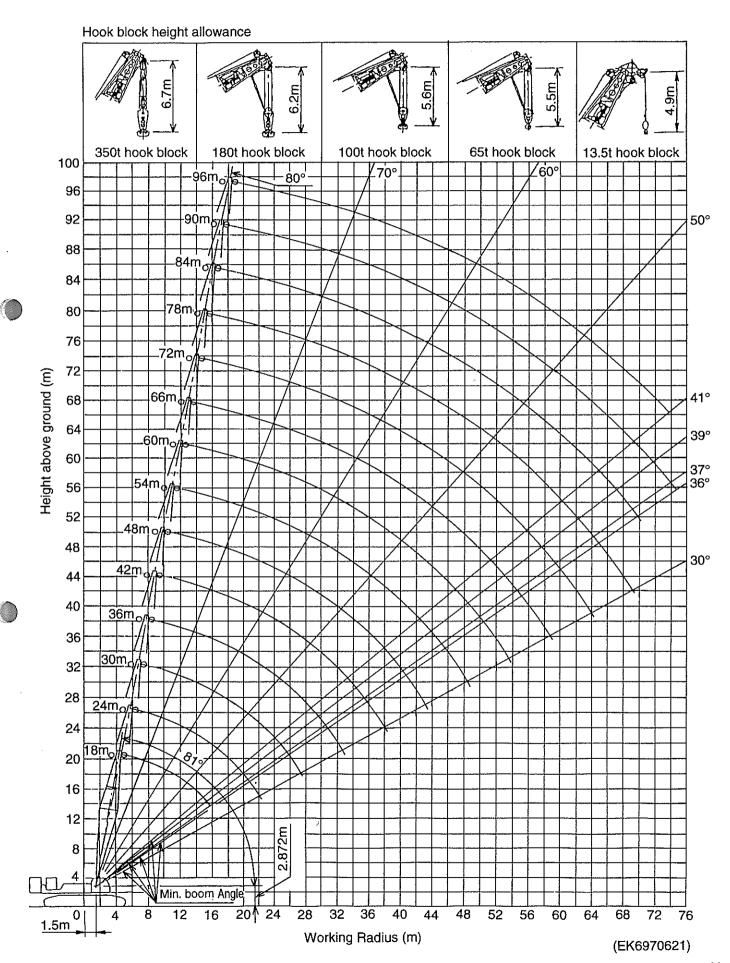
SC3500 AUXILIARY SHORT JIB CAPACITIES: Max. 13.5ton

Note: Jib capacities equal the figures of the liftcrane capacities for boom length up to 90.0m unless restricted by the maximum jib capacity shown above.



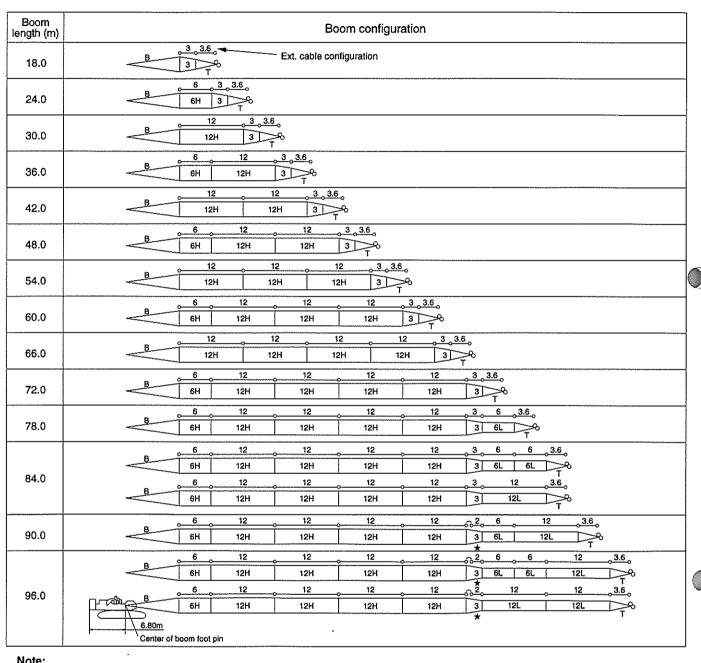
Auxiliary short jib (Option)

Liftcrane Working Ranges



Boom Combination Diagram

Luffing Towercrane General Arrangement



The meanings of figures and symbols shown above are as follows:

: 10.5m bottom section

6H

: 6.0m heavy-duty boom extension

3

: 12.0m heavy-duty boom extension : 3.0m tapered boom extension

6L

: 6.0m light-duty boom extension : 12.0m light-duty boom extension

: 4.5m tapered top section

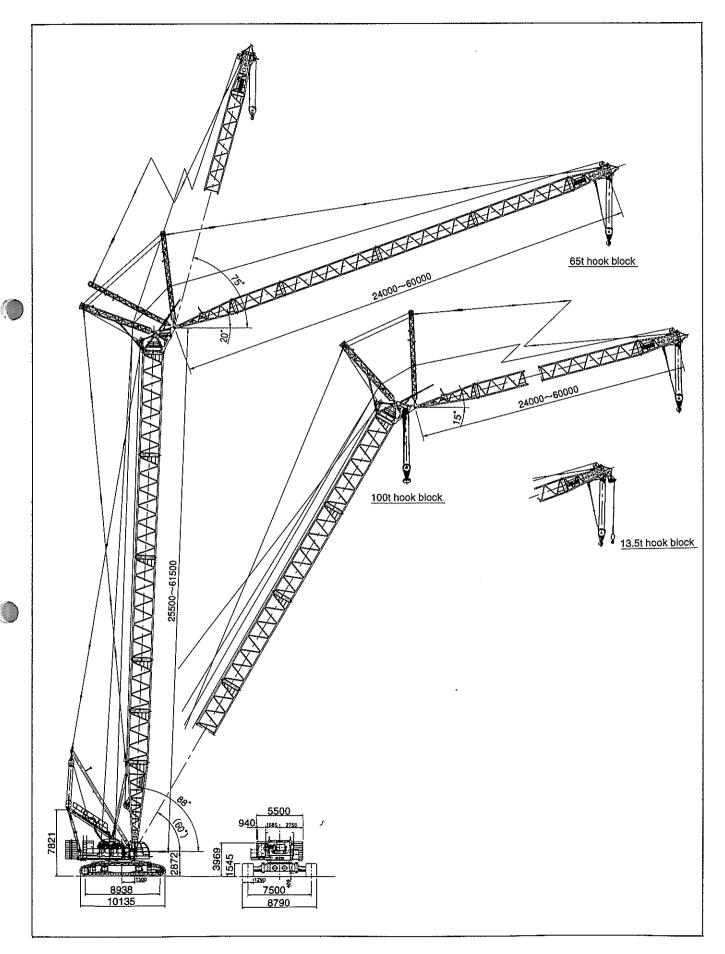
3

: Midpoint suspension cable installing position; it is required to install midpoint suspension cable when

boom length exceeds 90.0m.

⇒ : Extender cables w/two dual of 42mm dia.; the figure each shows the length as follows:

> 12 : 12.00m 6 : 6.00m 3 : 3.00m 3.6: 3.65m 2 : 2.10m



Luffing Towercrane 100 metric tons

TOWER BOOM:

Lattice construction, round tubular main chords, alloy, hi-ten steel, with bracing of round steel tubing. Tower boom connectionsIn-line pin connections at 2.3m deep by 2.5m wide.

Tower head section3.0m long, lattice construction; pinned to top of tower boom. This section pins tower jib bottom section and a 8.9m rear post. Provided with 4-sheave head

machinery for 100ton lift, and two guide sheaves for hoist ropes.

Tower boom lengthAvailable from min. 25.5m to max. 61.5m. Tower boom luffing angle------Available from 88° thru 60° steplessly.

*Tower boom extensions of 6.0m and 12.0m long, and bottom section of 10.5m long as necessary other than the above for completing the tower boom are available from heavy-duty boom extensions and bottom section of the CRANE

BOOM mentioned in to "Crane 350metric tons", and vice-versa.

TOWER JIB:

Lattice construction, round tubular main chords, alloy, hi-ten steel, with bracing of round steel tubing.

Tower jib connectionsIn-line pin connections at 1.6m deep by 1.85m wide.

Basic tower jibThree-piece, 24.0m basic length; 7.5m bottom section, one 12.0m tower jib

extensions and 4.5m tower jib top section.

Tower jib top head machinery.....Seven head and two guide sheaves mounted on anti-friction bearings.

Tower jib extensionsAvailable in 6.0m and 12.0m lengths with pendants.

Maximum tower iib length60.0m.

Maximum tower boom plus jib length61.5m + 60.0m.

Tower iib angleAvailable from 15° thru 75° (to ground).

*Tower jib extensions of 6.0m and 12.0m, and top section of 4.5m shown above as necessary for completing tower jib are common to light-duty boom extensions and tapered crane top section of the CRANE BOOM mentioned in to "Crane 350metric tons".

AUXILIARY SHORT JIB:

Pinned to a 4.5m tower iib top section. Available for 13.5ton lift as maximum with single part hoist line. Common to that of liftcrane attachment.

FRONT AND REAR POSTS:

10.4m (front)/8.9 (rear) long, all-welded lattice construction; pinned to tower jib bottom section and tower head section respectively. The posts each provided with sheave machinery for 20-part rope reeving between posts, and rope guide sheave machinery for towercrane hoist cable.

HOOK BLOCKS:

Both 100/65ton hook block and 13.5ton ball hook to be necessary for luffing towercrane operation are available from the HOOK BLOCKS mentioned in to "Crane 350metric tons".

DRUM DATA:

Drum	Root dia.	Туре	Line speed (Hoisting, Lowering)	Cable
Front (aux. crane hoist)	672mm	Parallel grooved	130mpm	28mm
Rear (towercrane hoist)	672mm	Parallel grooved	130mpm	28mm
Boom hoist (tower boom hoist)	R/H - 528mm L/H - 541mm	Parallel grooved	43mpm × 2-line	24mm
Third (tower jib hoist)	528mm	Parallel grooved	43mpm	24mm

Notes:

- 1. Line speed is based on drum first layer and rated engine rpm.
- 2. Hoisting line speed varies under load and operating conditions.

HOIST REEVING:

		Towercrane hoist													
No. of part line	8	7	6	6 5		3	2	1	1						
Max. load (ton)	100.0	99.5	86.1	72.5	58.6	44.4	29.9	15.1	13.5						

CABLES:

ADLES.	·
For front drum······	··Nuflex rope with construction of "PS19+39×P7", spin-resistant type, 28mm
	dia./660m long, breaking load 77.0ton.
For rear drum ······	··Nuflex rope with construction of "SP19+39×P7", spin-resistant type, 28mm
	dia./660m long, breaking load 77.0ton.
For boom hoist drum	··Sraf rope with construction of "IWRC 6xPWS (31)", 24mm dia./600m long,
	breaking load 48.0ton.
For third drum·····	··XP rope with construction of "IWRC 6×PWS (31)", 24mm dia./540m long,
	breaking load 42.5ton.

WORKING WEIGHT:

With 61.5m tower boom, 60.0m tower jib, 99ton upper counterweight, 20ton carbody weight, 1,290mm wide track shoes and 100t hook block: Approx. 330ton.

GROUND PRESSURE:

134.3kPa <1.37kg/cm²> under a 330ton working weight mentioned above.

Luffing Towercrane Capacities

■w/25.5m Tower

Jib length (m)		2	4	interes (Albir 1981)			30			3	6		4	2		2			18	Singer (S)			54			6	iO		Jib length (m)
Tower angle (°)	88	80	70	60	88	80	70	60	88	80	70	60	88	80	70	60	88	80	70	60	88	80	70	60	88	80	70	60	Tower angle (°)
Working radius (m)											,			•									, ,	-					Working radius (m)
10.0	100.0/11.7	'																										ł	10.0
12.0	100.0				93.0/13.3																								12.0
14.0	97.0				91.9				90.0/14.8																				14.0
16.0	87.9				87.9				85.3				71.0/16.4				55.0/17.9												16.0
18.0	77.4	68.0/18.4			77.3				76.7				67.9				55.0				48.0/19.5						444		18.0
20.0	69.2	67.2			68.6	60.0/20.7			68.0				64.2				53.9				48.0				39.0/21.0				20.0
22.0	62.6	59.6			61.6	59.2			60.9	53.0/23.0			60.4				52.5				44.9				38.7				22.0
24.0	56.7	53.2			56.0	52.8			54.9	52.3			54.3	47.0/25.4			51.1				41.9				37.8				24.0
26.0	49.0	43.0	41.0/26.2		51.0	47.6			47.5	47.0			49.2	46.6			48.5	42.0/27.7			39.3				36.8				26.0
28.0	40.8/27.5	40.0	40.0		46.4	43.2	37.0/29.4		43.0	42.6			44.9	42,2			44.1	41.7			36.9				35.4				28.0
30.0		39.8	37.3	31,0/33,2	42.4	36.5	36,5		40.0	38.9	31.0/32.7		41.3	38.5			40.3	38.0			34.8	32.0/30.1			34.0	32.0/32,4			30.0
34.0		38.0/31.6	32.0	30.6	31.9/33,2	30.7	30.7	26.6/37.3	33.5	32.9	30.7	-	35.4	32.6	 26.0/36.0		34.1	32.0			32.2	31.6			32.0	31.1			34.0
38.0			30.4/35.8	25.5		30.3/37.4	27.9	26.1	27.7	25.9	25.9	22.6/41.4	29.9	28.1	25.9		29.5	27.6	22.0/39.2		28.1	27.3			27.5	26.5			38.0
42.0	,			25.0/39.6			24.7/41.6	22.8	25.7/38.8	24.8	23.1	22.2	25.2	21.8	21.8	19.5/45.5	25.1	24.2	21.9		24.6	23.9	19.0/42.5		23.5	22.9	19.0/45.8		42.0
46.0								20.5/45.4		24.7/43.2	21,1	19.6	21.0/44.4	20.4	20.2	19.1	21.4	21.4	19.8	16.6/49.6	21.3	20.8	18.7		20.6	20.0	18.1		46.0
50.0											20.2/47.4	16.4		20.4/49.0	18.4	17.0	17.1	16.9	16.9	16.4	18.3	17.2	17.2	14.2/53.7	17.7	16.5	15.9		50,0
54.0												16.4/51.2			16.8/53.2	15.0	16.9/50.1	16.0	15.9	14.6	15.7	14.2	14.2	14.1	15.2	14.7	14.7	12.0/57.8	54.0
58.0						Ì										13.9/57.0		16.0/54.8	14.3	13.0	13.9/55.7	13.5	13.5	12.6	13.0	12.2	12.2	11.8	58.0
62.0																			13.9/59.0	10.7		13.5/60.6	12.5	11.2	11.1/61.3	10.8	10.8	10.6	62.0
66.0																				10.7/62.8			11.5/64.8	9.1		10.5	10.0	9.5	66.0
70.0														e di seline di se								55.00.000		9.1/68.6		10.0/66,4	8.8	8.3	70.0
74.0																											8.0/70.6	6.6	74.0
78.0	•																									- "		6.6/74.4	78.0
82.0																													82.0

■w/31.5m Tower

11, 0 1101																															
Jib length (m)		2	24				30			3	36			12			4	12		•	48			5	4			6	80		Jib length (m)
Tower angle (°) Working radius (m)	88	80	70	60	88	80	70	60	88	80	70	60	88	80			70	60	88	80	70	60	88	80	70	60	88	80	70	60	Tower angle (°) Working radius (m)
10.0	94.0/11.9	}		277727		at new Asset Vitter Wild	magnetial and a serie of	and to delice to the second of the second			, , , , , , , , , , , , , , , , , , ,		Y 100	Common Sancaso Noville William	Note that the second		A STATE OF THE STA	Activities many least the law	" "Assimansimily classification	William Co.					***************************************						10.0
12.0	94.0				93.0/13.5																										12.0
14.0	91.9				91.9				89.0/15.0																						14.0
16.0	87.9				87.9				86.2				68.0/16.6		Link .																16.0
18.0	83.0	67.0/19.4			82.7				78.8				66.7						54.5/18.1				48.0/19.7								18.0
20.0	71.9	66.9			71.7	59.0/21.7			71.3				64.5						53,7				47.9				39.0/21.2				20.0
22.0	63.3	59.0			63.2	58.6			62.8				62.3						52.5				45.2				38.7				22.0
24.0	56.5	52.6			56.4	52.2			56.0	47.0/24.1			56.1						51.3				42.4			•	37.8				24.0
26.0	50.8	46.7			50.8	47.0			50.4	46.5			50.5	42.0/26.4					49.7				39.7				36.8			L	26.0
28.0	42.8/27.7	42.1	37.0/28.2		46.1	42.7			45.8	42.1			45.9	41.7					45.5	38.0/28.8			37.3				35.0				28.0
30.0		39.9	36.3		42.2	38.0	31.0/31.5		41.9	38.4			41.9	38.0					41.6	37.5			35.1	32.0/31.1			33.8	31.0/33.5			30.0
34.0		36.1/32.6	31.6	25.5/36.2	34.2/33.4	33.5	30.3		35.7	32.5	26.0/34.8	3	35.7	32.1		-f			35.2	31.6			31.4	31.1			31.3	30.6		ļ	34.0
38.0			27.5/37.8	25.2		28.5	26.1	22.1/40.3	30.6	28.0	25.5		30.8	27.6			22.0/38.0		30.3	26.8	22.0/41.3		28.4	26.6			27.0	26.1			38.0
42.0				21.1		28.0/38.4	22.7	21.6	28.7/39.0	24.6	22.2	19.2/44.4	26.6	24.0			21.7		26.5	23.5	21.1		25.8	23.3	19.0/44.6		23.5	22.5		<u></u>	42.0
46.0				21.1/42.6			22.0/43.6	18.2		23.6/44.2	19.7	18.5	23.6/44.6	21.8			19.1	16.6/48.5	22.6	20.7	18.6		22.5	20.6	18.0		20.6	19.6	16.0/47.8		46.0
50.0							200	17.7/48.4			18.4/49.4	16.4		19.6/50.0			17.8	15.9	19,3	18,6	16.5	14.1/52.6	19,4	18.4	16.3		18.0	17.2	15.1		50.0
54.0												13.6	<u></u>				15.7	14.2	19.0/50.3	17.1	14.8	13.5	16.6	15.4	14.6	12.1/56.7	15.7	15.0	14.3	<u></u> '	54.0
58.0												13.6/54.2	:		ļ		15.0/55.2	11.8		16.3/55.8	13.7	12.1	15.2/55.9	14.9	13.2	11.6	13.9	13.0	12.7	10.1/60.8	58.0
62.0																		11.7/60.0			12.6/61.0	10.0		13.6/61.6	11.9	10.3	12.1/61.6	12.0	11.3	9.7	62.0
66.0																					ļ	9.7/65.8			10.7	9.2		11.0	10.1	8.6	66.0
70.0																									10.0/66.8	C 12/2/20/04/07/20/20/04/04		10.5/67.4	9.0	7.6	70.0
74.0																										7.3/71.6		1.000	8.4/72.6	6.3	74.0
78.0															1					ļ										6.0/77.4	78.0
82.0																														1'	82.0

■w/37.5m Tower

- 11/07:01					enistimaisi nemananus				- Commission of the	od areasannaceannach	errostandan e Godzanzian	energyangungan sakarangan	programous dispersory	eri er kansi kalendari			and an area of the second	1-02281065900000000000000000000000000000000000	Landaria anche i annoccio di	STATE OF THE STATE			Vallet eller von der Vol		F-1488841368113681				errong vog videl		
Jib length (m)		2	4				30	2 0 6 5	6.00	3	6			42			4	2	15 15 15 15		8			5	4			6	i0		Jib length (m)
Tower angle (°)	. 88	80	70	60	88	80	70	60	88	80	70	60	88	80			70	60	88	80	70	60	88	80	70	60	88	80	70	60 /	Tower angle (*)
Working radius (m)	₩ 36	3	, 0	GU	90	3	, ,			- 00		•		90			10	••	•											/\	Working radius (m)
10.0																														,	10.0
12.0	93.0/12.1				93.0/13.7																										12.0
14.0	91.9				91.9				88.0/15.2																						14.0
16.0	87.9				87.9				86.6				68.0/16.8																		16.0
18.0	82.5				82.3				78.8				67.1						54.5/18.3				48.5/19.9								18.0
20.0	71.5	59.0/20.4			71.3				70.9				64.8						53.4	30.0			48.5				39.0/21.5				20.0
22.0	63.0	58.2			62.8	52.0/22.8			62.4				62.5						52.5				45.8				38.7				22.0
24.0	56.2	51.9			56.0	51.5		ĺ	55.7	46.0/25.1			55.8						51.6				42.9				37.8				24.0
26.0	50.5	46.8			50.5	46.4			50.1	45.8			50.2	42.0/27.5					49.8				40.1				36.8				26.0
28.0	45.9/27.9	43.5			45.9	42.1			45.5	41.5			45.6	41.1					45.2	37.0/29.8			37.6				34.0				28.0
30.0		37.7	31.0/30.3	6.5.6.7	41.9	38.5	30.0/33.5		41.6	37,9			41.7	37.5	66.66				41.3	36.9			35.4	31.0/32.2			32.5				30.0
34.0		34.2/33.7	30.6		35.7/33.6	33.6	29.2		35.4	32.1	25.0/36.8		35.5	31.6	-				35.1	31.1			31.7	30.6			30.0	26.0/34.5			34.0
38.0			24.6	20.0/39.2		28.9	26.1		30.7	27.6	24.5		30.7	27.2		1/4	21.0/40.1		30.3	26.6			28.6	26.2			27.0	25.6			38.0
42.0			24.5/39.9	19.8		27.5/39.5	21.5	18.4/43.3	29.2/39.2	23.7	21.3		27.0	23.6			20.8		26.6	23.1	18.0/43.4		26.0	22.7			23.5	22.1			42.0
46.0			***************************************	18.5/45.6	****		20.3/45.7	17.9		22.5/45.3	19.6	15.9/47.4	22.5/44.9	21.7			18.2		23.2	20.2	17.5		23.3	19.8	15.0/46.6		20.3	19.2	15.0/49.9		46.0
50.0								15.3			16.4	15.2		18.8			16.0	14.1/51.5	19.9	17.9	15.4		20.0	17.6	14.9		18.0	16.9	14.3		50.0
54.0			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					14.9/51.4			16.0/51.5	13.2		18.0/51.1			14.6	13.1	19.4/50.5	16.5	13.7	11.8/55.6	17.2	15.8	13.5		15.7	14.9 ⁻	12.5		54.0
58.0						· · · · · · · · · · · · · · · · · · ·						12.4/57.2					13.8/57.3	11.7		15.5/56.9	13.0	11.0	15.8/56.1	14.7	12.0	10.0/59.7	14.2	13.5	11.8		58.0
62.0																1		9.7			11.5	9.8		13.2	10.9	9.3	12.0/61.8	11.9	10.6	8.2/63.8	62.0
66.0																		9.5/63.0			11.0/63.1	8.1		12.0/62.7	10.1	8.3		10.7	9.5	7.6	66.0
70.0																						7.8/68.8			9.3/68.9	6.8		10.0/68.5	8.4	6.7	70.0
74.0	- Commission (Cont.)	7500			TANKS TO SEE THE PARTY OF THE P	, and the second										- Control of the Cont			1							6.1			7.5	5.9	74.0
78.0	<u> </u>	-		Ì		I												<u> </u>				Ì				5.6/74.6			7.2/74.7	4.6	78.0
82.0							1									_														4.0/80.4	82.0

■w/43.5m Tower

W/4J.JI	11 1011		24				30		T		36		1	12				2			18				54			6	50		Jib length (m)
Jib length (m) Tower angle (°) Working radius (m)	88	80	70	60	88	80	70	60	88	80	70	60	88	80			70	60	88	80	70	60	88	80	70	60	88	80	70	60	Tower angle (°) Working radius (m
10.0	119900111111111111111111111111111111111	a amangangangungu	A DOWNERS NESEMBLES IN		Market Glasses waters (2)	(5).31000.0100.0000.0000.0000		CA COMMUNICATIVA CONTRACTOR SACTOR	Security Security Security	With the second	- In refer to the first to the second	The state of the s	. Management Comment		The state of the s		granders; nervan vronns,	(200 COSTONIANO TOP)	100000000000000000000000000000000000000	Columbia Columbia 25 Columbia (1975)											10.0
12.0	93.5/12.3	3			93.0/13.9																										12.0
14.0	93.0				93.0				88.0/15.5																						14.0
16.0	91.9				86.6				86.6				69.0/17.0																		16.0
18.0	82.0				78.8				78.8				68.4						56.0/18.6												18.0
20.0	71.1	58.0/21.5	i		70.9				70.5				65.2	120 (15)					55.4				48.0/20.1				39.0/21.7				20.0
22.0	62.6	57.4			62.4	51.0/23.8			62.0				62,1						53.7				46.3				38.7				22.0
24.0	55.8	51.2			55.7	50.8			55.2				55.3						51.9				43.5		ļ	<u> </u>	37.8				24.0
26.0	50.2	46.1			50.1	45.7			49.7	41.0/26.2			49.8						49.4				40.6		ļ		36.8				26.0
28.0	45.1	41.9			45.5	41.5			45.2	40.9			45.3	37.0/28.5		-			44.8				38.0		- [33.8	Sent Station Selection (Section 1997)	Zismesuzue-cumosia i		28.0
30.0	44.3/28.1	38.0	29.0/32.3	li.	41.6	37.9			41.3	37.3			41.4	36.8					41.0	31.0/30.9			35.8	30.0/33.2			32.0				30.0
34.0		33.2	28.5		35.4/33.8	33.1	25.0/35.€	3	35.1	31.5			35.2	31.1					34.8	30.5			31.9	30.0		ļ	29.7	26.0/35.5	ļ		34.0
38.0		32.5/34.7	_ 			27.5	24.1		30.3	27.1	21.0/38.9		30.5	26.7					30.0	26.1			28.8	25.7	<u> </u>	ļ	26.0	25.0		<u> </u>	38.0
42.0		ļ	22.3/41.9	16.2/42.2		26.2/40.5	 		28.7/39.4	+	20.3		26.7	23.2			18.0/42.1		26.4	22.6	17.0/45.4		26.1	22.2		<u> </u>	22.5	21.6		ļ	42.0
46.0	at anima minima di Anima da Ani	er Contentestower consisten	WI 1000000000000000000000000000000000000	16.0	Week week week week week	ve comment of trade to the contract of the	18.1	13.8/46.3	Vienta i sapro como anti-	21.5	17.8	parent/subjectives/articles	23.3/45.1	21.4		Talkin and the contract of the	17.3		23.3	19.8	16.6	and dependence was	23.2	19.4	15.0/48.7		19.8	18.8	. To the superior of the super		46.0
50.0			2.00.00.20	15.7/48.6		80,85.42	18.0/47.7	The second second	60,000,00	20.0/46.3	- Antonyanous mannatures	13.1/50.4		17.9			15.2		20.4	17.5	14.6		20,5	17.0	14.1		17.2	16.5	12.0/51.9		50.0
54.0			 				<u> </u>	12.2			15.0/53.5	12.4		17.0/52.1				11.7/54.5	19.6/50.7	15.7	12.8		17.7	15.1	12.3	-	15.5	14.9	11.7		54.0
58.0	ļ		<u> </u>	-			ļ	12.2/54.4			ļ	10.2	1		<u> </u>		11.9	10.6		14.8/57.9		9.7/58.6	16.0/56.3		10.9	0.4(00.7	14.2	13.4	10.3		58.0
62.0		-		ļ			ļ			ļ		10.2/60.2	<u> </u>	ļ			11.0/59.3	8.7		1	10.1	8.8		12.7	9.8		11.9/62.0	11.9	9.1	0.000.0	62.0
66.0																		8.4/66.0			10.0/65.1	7.8		12.0/63.7	- Construction of the Cons	7.3		10.6	8.1	6.2/66.8	66.0
70.0											1											6.5			7.8	6.5		10.0/69.5	7.8	5.5	70.0
74.0			-				ļ			-						*****				<u> </u>	1	6.0/71.8			7.0/70.9	5.1			6.5	4.5	74.0
78.0	 	 		ļ		ļ	 				1	-	<u> </u>				 		-	<u> </u>						4.6/77.6	-		6.0/76.7	3.4/78.0	78.0
82.0	1	1	1																						l					<u> </u>	82.0

■ w/49.5m Tower

Jib length (m)		2	4				30			3	16			12			4	2			48			5	4			60		Jib length (m)
Tower angle (°) Working radius (m)	88	80	70	60	88	80	70	60	88	80	70	60	88	80			70	60	88	80	70	60	88	80	70	60	88	80	70	Tower angle (°) /Working radius (m)
10.0									1000 / 1000 Bill Bill Bill Bill Bill Bill Bill B											<u> </u>										10.0
12.0	90.0/12.6														*															12.0
14.0	90.0				90.0/14.1				74.0/15.7						·-····	~		1									Ì			14.0
16.0	84.0				87.2				73.4				76.0/17.2					İ												16.0
18.0	79.0				78.8				69.5		İ		73.5						56.7/18.8											18.0
20.0	71.0				70.4				65.6				67.3						55.7				49.4/20.3				39.0/21.9			20.0
22.0	62.0	49,0/22.5			61.8				61.7				61.1						53.9				46.9				38.7			22.0
24.0	55.0	48.0			55.1	45.0/24.9			55.0				54.9			:			52.1				44.0				37.8			24.0
26.0	50.0	46.0			49.7	44.9			49.5	41.0/27.2			49.5		***				48.9				41.1				36.8			26.0
28.0	46.0	41.0			45.0	40.7			44.9	40.1			44.8	37.0/29.6	***				44.4				38.4				33.8			28.0
30.0	43.9/28,4	38.0			41.3	37.2			41.1	36.6			41.0	36.1					40.5	30,0/31.9			36.1				31.7			30.0
34.0		32.5	24.0/34.4		35.1/34.0	32.5	23.0/37.7		35.0	30.9			34.9	30.5					34.4	29.8			32.2	26.0/34.2			29.0	25.0/36.6		34.0
38.0		30.6/35.8	23.0			25.8	22.9		30.2	26.6	20.0/40.9		30.1	26.1			1		29.7	25.5			29.0	25.1			26.0	23.5		38.0
42.0			21.0	16.0/45.2		24.9/41.6	20.8		28.4/39.6	22.2	19.2		26.5	22.7			17.0/44.2		26.0	22,1			25.9	21.7			22.1	20.4		42.0
46.0			19.9/44.0	15.6			16.9	13.5/49.3		19.7	16.8		23.4/45.3	20.9	***		16.3		23.1	19.3	14.0/47.5		23.0	18.9			19.0	17.7		46.0
50.0				13.9			16,4/49.8	13.4		19.5/47.4	14.5	10.7/53.4		17.2			14.3		20.6	17.0	13.6		20.5	16.6	12.0/50.7		16.9	15.7		50.0
54.0				13.2/51.6				11.0			13.0	10.6		17.0/53.1			13.6	8.9/57.5	19.7/50.9	14.9	12.0		18.0	14.7	11.5		15.5	14.0	10.0/54.0	54.0
58.0								10.8/57.4			13.0/55.6	9.3					11.2	8.8		13.4	10.7	7.2/61.6	15.3/56.5	14.0	10.1		14.2	12.5	9.5	58.0
62.0												8.3					11.0/61.4	8.4		13.0/58.9	9.5	7.1		12.0	9.0	5.5/65.7	11.9	11.0	8.4	62.0
66.0												8.3/63.2						6.9			8.5	6.2		11.5/64.7	8.7	5.4	11.8/62.2	10.5	7.5	66.0
70.0																		6.8/69.0			8.0/67.2	5.3			7.2	4.5		9.5	6.6	70.0
74.0										-						-						4.4			7.0/73.0	3.8		9.0/70.5	5.8	74.0
78.0					,		1				1.7.7			İ		:					<u> </u>	4.0/74.8				3.2/78.0			5.0	78.0
82.0																										İ		***************************************	4.5/78.8	82.0

■w/55.5m Tower

W/JJJ.JII		C	4								io																	
Jib length (m)		. 2	4	1		1 3	30 T	1		2	16 T		4	2	r		4	2		48			54	r		60 1 1		Jib length (m)
Tower angle (°) 'orking radius (m)	88	80	70	60	88	80	70	60	88	80	70	60	88	80			70	60	88	80	70	88	80	70	88	80	70	Tower angle (*)
10.0		7,000,000,000																										Working radius (m)
	88.0/12.8								*****			 		l														12.0
14.0	87.4	-			77.9/14.3		*****		71.0/15.9		-						 											14.0
16.0	78.0				74.2				70.7				62.4/17.4				-											16.0
18.0	72.3				69.9		 		70.0				62.4					-	54.5/19.0									18.0
20.0	66.4				65.6				65.6				61.7						54.4			48.8/20.5						20.0
22.0	61.5	47.0/23.6			61.3				61.2	and the second s	100000		60.5			120000000000000000000000000000000000000	10010301377101104-90932		53.6	Anthron Charles Conserved		46.8	15094 (140) SJ0000 11771	To specially the supply provided that	38.0/22.1	COMPANY OF THE PROPERTY.	NOTE AND AND THE SECOND	22.0
24.0	54.8	46.7			54.7	45.0/25.9			54.5				54.4						52.2			44.2			37.8	•		24.0
26.0	49.4	44.2			49.2	44.1			49.0				48.9				ļ		48.8	-	········	41.6			36.8			26.0
28.0	44.7	40.0			44.6	40.0			44.5	36.0/28.3			44.4						44.3			39.0			33.8			28.0
30.0	42,4/28,6	36.5			40.8	36.5			40,6	34.0			40,6	30.0/30.6					40.4	29.0/32.9		36,5			31,3			30.0
34.0		31.0	22.0/36.4		34.7	30.9			34.5	29.4			34.4	28.7					34.3	28.5		32.6	25.0/35.3		28.0	24.0/37.6		34.0
38.0		29.0/36.8	21.3		34.3/34.2	25.5	19.0/39.7		29.9	25.5			29.8	24.6					29.7	24.5		29.2	23.7		25.2	23.1		38.0
42.0			18.5			22.3	18.0		27.8/39.8	22.0	16.0/43.0		26.1	21.9					26.0	21.3		25.6	20.5		22.0	20.2		42.0
46.0			17.8/46.0	11.7/48.2		22.0/42.6	16.0			19.1	15.5		23.2/45.5	20.4			14.0/46.2		23.0	18.9	13.0/49.5	22.7	17.9		18.6	17.8		46.0
50.0				11.7			14.3	9.8/52.3		19.0/48.4	14.8			16.7			13.4		20.6	16.6	12.6	20.3	16.0	11.0/52.8	16.9	15.6		50.0
54.0				10.3			14.0/51.8	9.8			12.2	8.5/56.4		14.8			11.8		19.8/51.1	14.4	11.1	18.2	14.3	10.6	15.5	13.7	9.0/56.0	54.0
58.0				10.3/54.6				8.7			11.9/57.6	8.1		14.5/54.2			10.4	7.0/60.5		13.7	9.8	15.4/56.8	13.6	9.4	14.2	12.1	8.7	58.0
62.0								8.6/60.4				7.2					9.2	6.4		13.3/60.0	9.5		11.2	8.3	11.9	10.7	7.6	62.0
66.0		V69600 vision visionius										6.2		STenenik mumuningan St			9.0/63.4	5.4			7.8		11.0/65.8	8.0	11.6/62.4	9.5	6.7	66.0
70.0												6,0/66.2						4.6			7.5/69.2			6.5		8.7	5.8	70.0
74.0							ļ							vii.				4.4/72.0						5.8		8.5/71.6	5.0	74.0
78.0								·····																5.5/75.0			4.2/78.0	78.0
82.0																												82.0

■w/61.5m Tower

Jib length (m)		30			36			42			48			54			54	40.86	60		Jib length (m)
Tower angle (°) Working radius (m)	88	80	70	88	80	70	88	80	70	88	80	70	88	80	0.00		70	88	80	70	Tower angle (°) Working radius (r
10.0										micros division and an		and the second of the second second									10.0
12.0																					12.0
14.0	66.4/14.5													<u> </u>							14.0
16.0	66.0			59.3/16.1			50.0/17.6														16.0
18.0	65.6			57.2			50.0			43.6/19.2											18.0
20.0	65.2			56.4			50.0			43.6			39.4/20.7								20.0
22.0	60.7			54.8	***************************************		50.0			43.6			39.4					33.8/22.3			22.0
24.0	54.1			54.0			50.0			43.6		***************************************	39.4	İ				33.8			24.0
26.0	48.7	40.0/26.9		48.5			48.4			43.6			39.4					31.6			26.0
28.0	44.2	39.1		44.0	36.0/29.3		44.0			43.5			39.4					31.1			28.0
30.0	40.3	35.7		40,2	35.0		40.1	30,0/31.6	(S) = (S) (S) (S)	39.7	0.551.050.050		37,0					29.1			30.0
34.0	34.2	30.2		34.1	29.6		34.1	29.1		33.6	25.0/34.0		32.8	24.0/36.3				25.7			34.0
38.0	33.6/34.4	25.0	18.0/41.8	29.5	25.4		29.5	24.9		29.0	24.3		29.0	23.8				22.9	20.0/38.7		38.0
42.0		21.7	17.6	25.8/40.1	23.0	15.0/45.0	25.8	21.6		25.4	21.0		25.3	20.5		:		20.6	19.9		42.0
46.0		21.0/43.6	16.3		18.8	14.7	22.9/45.7	19.9	13.0/48.3	22.5	18.3		22.4	17.9				18.7	17.2		46.0
50,0			13.6		18.3/49.4	13.8		16.5	12.3	20.1	16.1	11.0/51.6	20.0	15.7				17.0	15.1		50.0
54.0			12.9/53.9			11.3		14.5	10.8	19.3/51.3	14.0	10.2	18.0	13.8			9.0/54.8	15.6	13.2		54.0
58.0						10.2		14.0/55.2	10.4		12.5	8.9	15.6/57.0	13.2			8.5	14.3	11.6	7.7/58.1	58.0
62.0						10.0/59.7			8.6		12.0/61.0	8.6		10.9		<u> </u>	7.4	12.0	10.3	6.7	62.0
66.0									8.2/65.5			7.1		9.8			6.3	11.6/62.6	9.3	5.6	66.0
70.0									6.50	60.00		6.2	6 6 6 5	9.5/66.8	68.68.68.6	C-00100-00	5.3		8.3	4.6	70.0
74.0												6.0/71.3					4.5		8.0/72.6	4.0	74.0
78.0																:	4.0/77.1		!	3.1/78.0	78.0
82.0																					82.0

Notes — Towercrane capacities

- Capacities included in these charts are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions.
- 2. Capacities are in metric tons, and are based on 78% of minimum tipping loads or based on the other factor of machine structural strength limitation.
- 3. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for weight of hook block, weighted ball/hook, sling, spreader bar, or other suspended gear. SUMITOMO's hook block weight is as follows; 100t ·······2.2ton 65t ······1.4ton 13.5t·····0.5ton
- 4. All capacities are rated for 360°swing.
- 5. Least stable rated condition is over the side.
- 6. Boom live mast is required for all operating conditions.
- Counterweight arrangement must be 99ton on superstructure, and 20ton on carbody frame.
- Attachment must be erected and lowered over the front of the crawler mounting. When lifting off ground the attachment without any outside assistance, two steel blocks be placed under track idler wheels each of crawler are required.
- 9. Maximum tower boom and jib combination length permitted is 61.5m tower boom plus 60.0m tower jib. In all tower boom and jib combination up to the avove, auxiliary short jib can be attached on top of tower jib.
 10. When handling load off tower jib head sheaves in a case of mounting
- auxiliary short jib, a 900kg plus 13.5t hook block weight deduction in towercrane capacities must be made.
 11. Configuration of attachment shall be in accordance with manufacturer's
- standard described here in "Tower Boom and Jib Combination Table".

 12. Capacities apply only to the machine as originally manufactured and normally
- equipped by Sumitomo (S.H.I.) Construction Machinery Co., Ltd.
- 13. These capacity charts are made in accordance with Nagoya Plant Technical Data No. EK6970922-01 thru -28.

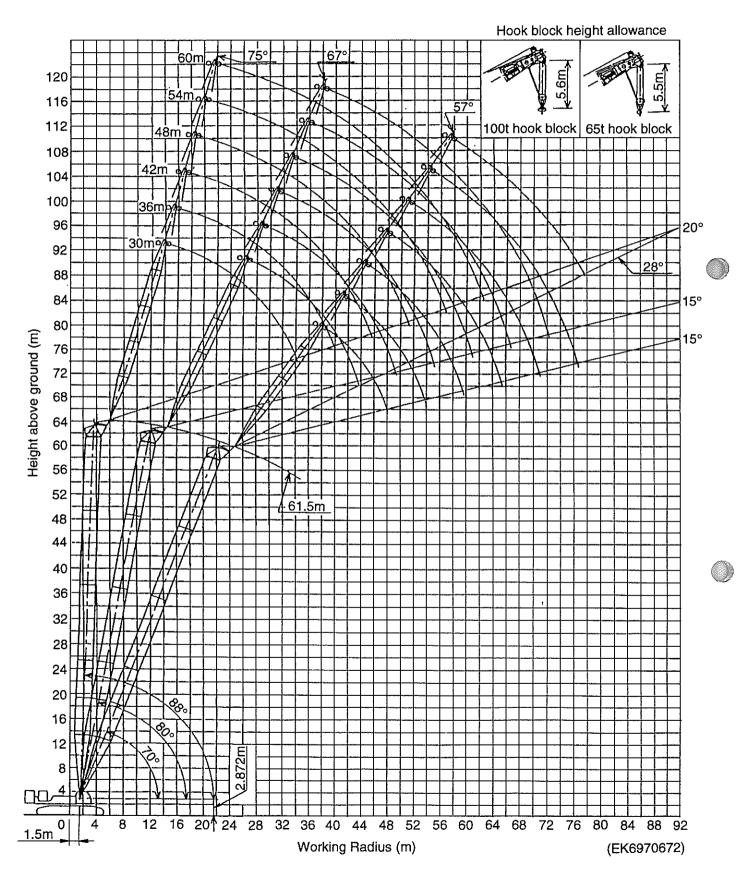
SC3500 AUXILIARY SHORT JIB CAPACITIES: Max. 13.5ton

Note: Jib capacities equal the figures of the luffing towercrane capacities for all tower boom and jib combination up to 61.5m plus 61.0m unless restricted by the maximum jib capacity shown above.



Luffing Towercrane Working Ranges

Tower Boom Head Crane Capacities (I)



Note: The above working range is just under max, tower boom and jib combination i.e. 61.5m tower boom plus	60 0m towar iih	

wer Boom length (m) Working radius (m)	24	30	36	42	48	54	60
5.0						Lead and Charles and Charles and Charles and Charles	
6.0							
7.0	100.0/7.2						
8.0	100.0	100.0/8.2	-		***************************************		
9.0	100.0	100.0	100.0/9.3				
10,0	100,0	100.0	100.0	100.0/10.3	100.0/11.4		
12.0	100.0	100.0	100.0	100.0	100.0	100.0/12.4	100.0/13.4
14.0	100.0/14.6	100.0/15.0	100.0/15.0	100.0/14.8	100.0/14.8	100.0/14.7	100.0/14.5
16.0	88,3	91.2	91.2	90.7	90.6	90.4	89.8
18.0	74.5	77.6	77.4	77.0	76.9	76.6	76.0
20.0	63.5	67.3	67.1	66.6	66.5	66.1	65.5
22.0	54.5	59.3	59.0	58.4	58.3	58.0	57.4
24.0	50.8/23.0	52.8	52.4	52.0	51.7	51.4	50.8
26.0		47.5	47.2	46.6	46.4	46.0	45.4
28.0		42.0	42.7	42.0	41.9	41.4	40.8
30.0		41.5/28.2	39.0	38.3	38.0	37.6	37.0
34.0			33.4/33.4	32.2	32.0	31.4	30.8
38.0				27.6	27.4	26.8	26.0
42.0				27.1/38.6	23.9	23.0	22.3
46.0					22.5/43.8	20.2	19.4
50.0						17.9/49.0	16.9
54.0							14.9
58.0							14.7/54.2
62.0							
66.0							
70.0							
74.0			**				

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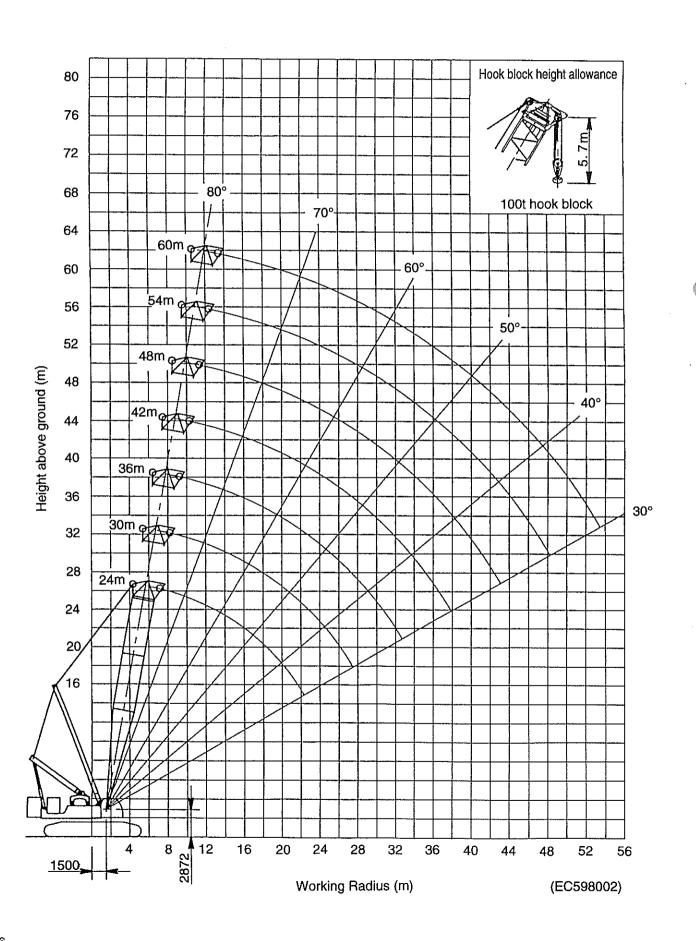
Notes — Tower boom head crane capacities (I)

- Capacities included in this chart is the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions.
- Capacities are in metric tons, and are not more than 78% of minimum tipping loads, or based on the other factor of machine structural strength limitation.
- 3. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for weight of hook block, weighted ball/hook, sling, spreader bar, or other suspended gear.

SUMITOMO's hook block weight is as follows:

- 100t ------ 65t ------1.4ton 13.5t ------0.5ton
- 4. All capacities are rated for 360° swing.
- 5. Least stable rated condition is over the side.
- 6. Boom live mast is required for all operating conditions.
- Counterweight arrangement must be 99ton on superstructure and 20ton on carbody frame.
- Attachment must be erected and lowered over the ends of the crawler mounting.
- 9. Tower boom length must not exceed 60.0m.
- Boom combination shall be in accordance with manufacture's standard described here in "Tower Boom and Jib Combination Table".
- Capacities apply only to machine as originally manufactured and normally equipped by Sumitomo (S.H.I.) Construction machinery Co., Ltd.

Tower Boom Head Crane Capacities (II)



■w/24.0m Tower Jib

Working radius			Tower bo	om length (m)		
(m)	25.5	31.5	37.5	43.5	49.5	55.5
7.0	100.0/7.2					
8.0	100.0	100.0/8.2				
9.0	100.0	100.0	100.0/9,3			
10.0	100.0	100.0	100.0	100.0/10.3	100.0/11.4	
12.0	100.0	100.0	100.0	100.0	100.0	81.5/12.4
14.0	84.3	86.4	87.6	88.4	88.9	74.7
16.0	76.9/14.7	67.4	68.5	69.2	69.6	67.4
18.0		55.5/17.7	54.7	55.4	55.7	56.0
20.0			44.3	45.0	45.3	45.5
22.0			41.3/20.7	36.9	37.1	37.3
24.0				31.2/23.7	30.6	30.7
26.0					25.1	25.2
28.0					23.0/26.7	19.6
30.0						15.5/29.7

w/30.0m Tower Jib

Working radius				Tower boom length (m)			
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5
7.0	100.0/7.2						
8.0	100.0	100.0/8.2					
9.0	100.0	100.0	100.0/9.3				
10.0	100.0	100.0	100.0	100.0/10.3	96.3/11.4		
12.0	100.0	100.0	100.0	100.0	94.8	78.2/12.4	55.0/13.4
14.0	80.0	82.6	84,1	85.1	85.7	71.6	53.0
16.0	72.7/14.7	63.8	65.2	66.1	66.7	64.3	47.3
18.0		52.0/17.7	51.6	52.5	53.0	53.4	42.0
20.0			41.3	42.2	42.6	43.0	37.8
22.0			38.3/20.7	34.2	34.6	34.9	33.9
24.0				28.6/23.7	28.1	28.4	30.2/23.4
26.0					21.5	21.8	
28.0					19.5/26.7	16.3	
30.0						12.2/29.7	

■ w/36.0m Tower Jib

Working radius				Tower boom length (m))		
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5
7.0	100.0/7.2						
8.0	100.0	100.0/8.2					
9.0	100.0	100.0	100.0/9.3				
10.0	100.0	100.0	100.0	100.0/10.3	92.4/11.4		
12.0	100.0	100.0	100.0	100.0	90.6	74.8/12.4	51.0/13.4
14.0	74.9	77.9	79.8	81.1	81.9	68.4	49.2
16.0	67.7/14.7	59.4	61.1	62,4	63.1	61.2	43.5
18.0		47.8/17.7	47.7	48.9	49.6	50.1	38.7
20.0			37.6	38.7	39.4	39.8	34.6
22.0			34.6/20.7	30.8	31.4	31.8	30.7
24.0				24.0/23.7	23.6	24.1	26.4/23.4
26.0					. 17.1	17.6	
28.0					15.1/26.7	12,2	
30.0						8.2/29.7	

w/42.0m Tower Jib

Working radius				Tower boom length (m)			
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5
7.0	100.0/7.2						
8.0	100.0	100.0/8.2					
9.0	100.0	100.0	100.0/9.3				
10.0	100.0	100.0	100.0	100.0/10.3	85.4/11.4		
12.0	96.9	100.0	100.0	100.0	83.5	69.5/12.4	48.2/13.4
14.0	70.0	73.6	75.8	77.4	78.1	65.1	46.4
16.0	62.9/14.7	55.3	57.4	58.8	59.8	58.1	40.5
18.0		43.9/17.7	44.2	45.6	46.5	47.1	35.8
20.0			34.2	35.6	36.4	37.0	31.5
22.0			30.6/20.7	26.3	27.3	28.1	27.8
24.0				19.7/23.7	19.5	20.2	22.7/23.4
26.0					13.2	13.8	
28.0					11.2/26.7	8.5	
30.0						4.6/29.7	

Tower Boom and Jib Combination Table

■w/48_0m Tower.lib

Working radius	Tower boom length (m)									
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5			
7.0	100.0/7.2									
8.0	100.0	100.0/8.2								
9.0	100.0	100.0	100.0/9.3							
10.0	100.0	100.0	100.0	100.0/10,3	81.0/11.4					
12.0	93.7	97.8	100.0	94.8	80.2	65.0/12.4	46.7/13.4			
14.0	67.0	70.9	73.4	75.1	73.0	61.2	44.7			
16.0	60.0/14.7	52.8	55.1	56.8	57.8	55.9	39.1			
18.0		41.5/17.7	42.0	43.6	44.6	45.3	34.4			
20.0			31.2	33.3	34.5	35.3	30.0			
22.0			27.7/20.7	23.7	24.9	28.9/21.3	26.2			
24.0				17.1/23.7	17.1		20.5/23.4			
26.0					10.8					
28.0					8.9/26.7					
30.0										

■w/54 0m Tower.lih

Vorking radius				Tower boom length (m)			
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5
7.0	100.0/7.2						
8.0	100.0	100.0/8.2					
9.0	100.0	100.0	100.0/9.3				
10.0	100.0	100.0	100.0	96.1/10.3	77.1/11.4		
12.0	89.0	93.6	96.6	88.1	75.0	60.2/12.4	44.2/13.4
14.0	62.6	67.1	69.8	71.8	68.3	55.5	42.3
16.0	55.7/14.7	49.2	51.8	53.7	54.9	51.2	36.7
18.0		37.5/17.7	38.9	40.7	41.8	42.7	31.8
20.0			26.9	29.2	30.7	31.8	27.6
22.0			23.4/20.7	19.8	21.2	25.3/21.3	22.8
24.0				13.3/23.7	13.6		17.3/23.4
26.0					7.4		
28.0					5.5/26.7		
30.0							

■w/60 0m Tower.lib

Working radius	Tower boom length (m)									
(m)	25.5	31.5	37.5	43.5	49.5	55.5	61.5			
7.0	100.0/7.2									
8.0	100.0	100.0/8.2								
9.0	100.0	100.0	100.0/9.3							
10.0	100.0	100.0	100.0	91.3/10.3	69.8/11.4					
12.0	83.1	88.4	91.7	82.3	67.8	53.9/12.4	39.8/13.4			
14.0	57.2	62.2	65.4	67.7	61.4	49.7	38.3			
16.0	50.4/14.7	44.6	47.7	49.8	51.3	44.7	32. 9			
18.0		31.2/17.7	33.2	36.0	37.8	39.2	28.2			
20.0			21.4	24.1	29.7/19.3	27.2	24.2			
22.0			18.0/20.7	14.9		20.9/21.3	18.6			
24.0				8.5/23.7			13.2/23.4			
26.0										
28.0										
30.0										

Notes — Tower boom head crane capacities (II)

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- 1. These capacities shown above apply to the operation of handling load off tower boom head sheaves under the condition that tower jib is attached on tower boom, and its offset angle is 13 degrees to tower boom.
- 2. Capacities included in these charts are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions.
- 3. Capacities are in metric tons, and are not more than 78% of minimum tipping loads, or based on the other factor of machine structural strength limitation.
- 4. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for weight of hook block, weighted ball/hook, sling, spreader bar, or other suspended gear.

- SUMITOMO's hook block weight is as follows:
- 100t-----2.2ton 65t -----1.4ton
- 5. All capacities are rated for 360° swing.
- 6. Least stable rated condition is over the side.
- 7. Boom live mast is required for all operating conditions.
- 8. Counterweight arrangement must be 99ton on superstructure and 20ton on carbody frame.
- 9. Attachment must be erected and lowered over the ends of the crawler mounting.
- 10. Tower boom length must not exceed 61.5m.
- 11. Boom combination shall be in accordance with manufacture's standard described here in "Tower Boom and Jib Combination"
- 12. Capacities apply only to machine as originally manufactured and normally equipped by Sumitomo (S.H.I.) Construction machinery Co., Ltd.

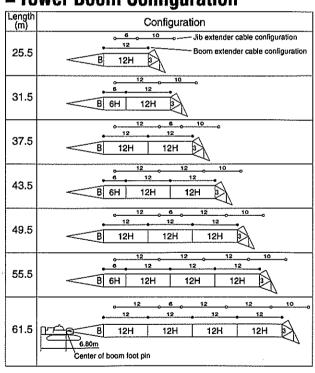
■ Combination Table

Jib length (m) Tower length (m)	24.0	30.0	36.0	42.0	48.0	54.0	60.0
25.5	0	0	0	0	0	0	0
31.5	0	0	0	0	0	0	0
37.5	0	0	0	0	0	0	0
43.5	0	0	0	0	0	0	0
49.5	0	0	0	0	0	0	0
55.5	٥	0	0	0	0	0	0
61.5	X	0	0	0	0	0	0

The meanings of symbols shown in the above table is as follows;

- 1. Symbol of "Q":Possible to luff tower boom between 88° thru 60°;
- 2. Symbol of "O":Possible to luff tower boom between 88° thru 70°;
- 3. Symbol of "X":Impossible to make its tower boom and jib combination.
- 4. Combinations surrounded by bold line indicate that it is possible to internally store the jib under the tower boom.

■ Tower Boom Configuration



The meanings of figures and symbols shown above are as follows:

6H

: 10.5m tower boom bottom section : 6.0m heavy-duty boom extension

12H : 12.0m heavy-duty boom extension

: 3.0m tower head section

: Jib extender cable w/two of 54mm dia.; the figure each shows the length in meter.

Boom extender cable w/two dual of 42mm dia.; the figure each shows the length in meter.

■ Tower .lib Configuration

	moi oin ooiiiigaiaaioii
Length (m)	Configuration
24.0	JB 6 6 5
30.0	JB 6 12 T
36.0	\$\frac{4.9}{6}\$, \frac{6}{6}\$, \frac{12}{6}\$, \frac{3.6}{5}\$ JB 6 6 12 ₹
42.0	JB 6 12 12 3.6
48.0	JB 6 6 12 12 3.6
54.0	JB 6 12 12 12 3.6,
60.0	JB 6 6 12 12 12 36 JB 6 6 12 12 12 12

Note:

The meanings of figures and symbols shown above are as follows:

: 7.5m tower jib bottom section

: 6.0m light-duty boom extension 6L 12L : 12.0m light-duty boom extension

: 4.5m tower jib top section

: 3.65m tower jib extender cable w/two dual of 42mm dia. • 6.00m tower jib extender cable w/two dual of 42mm dia. 12.00 tower jib extender cable w/two dual of 42mm dia.

• 4.90m tower jib extender cable w/two of 54mm dia.

Standard and Optional Equipment

	Standard equipment	Optional equipment
Superstructure	 Mitsubishi 8DC9T-CE diesel engine with a 302kW <410ps> rated output; Hydraulic system with two duplicate tandem variable displacement axial piston pumps and one guadruplicate tandem pump including one variable displacement taxial piston pump and one fixed displacement triplicate tandem gear pump; Control system with one set of triplicate and three sets of duplicate tandem valves and floor type control levers; Motorcycle type "SC" controller (easy-precise-minute engine rpm and hyd. pump oil flow control device); Front and rear main operating drum winches with 672mm dia. drum lagging driven by two independent variable hyd. motors; provided with automatic brake and drum roller; Hydrostatic boom hoist mechanism with a twin drum driven by two hyd. motors with automatic brake; provided with drum roller. Mounted on Aframe gantry; Hydrostatic swing mechanism with double-row roller type turntable bearing; driven by three hyd. motors w/manually controlled multiple wet-disc brake; provided with constant swing speed mechanism; Power hydraulically retractable A-frame gantry with bail assembly; All new stamped, automotive type, full-vision, swing-away operator's cab with large curved front window; provided with an arrangement of control system and instrument panel; 99ton upper counterweight; Catwalk and railings w/steps along both sides each of machinery cab and A-frame gantry; 24-volt electrical system with two 12-volt batteries; Lighting system: Two 70W working lights; One 10W interior cab light; Accessories: Built-in type full air-conditioning; Engine tachometer; Hydr old temp, gauge; DC 24-volt electric wall outlet; Foot throttle; Intermittent window shield wipers with washers; AM/FM radio w/clock; Re-fuel pump; Cigar lighter; Ash tray; Book holder; Sunshade; <	Wire reeving winch w/8mm dia. by 250m long cable; Anemometer; recommended for tower crane operation; Fire extinguisher; Monitor TV system;

	Standard equipment	Optional equipment
Undercarriage	 7,500mm gauge by 10,135mm long crawler lower with removable side frames and axle beams; Hydrostatic crawler drive units with shoe-in type 2-speed traction motor with wet-disc type automatic brakes; Carbody jack-up device w/4-vertical hyd. jack-up cylinder and remote control unit; Side frame removal/retract cylinders; 20ton carbody weight; 1,290mm wide track shoes; Lifetime lubricated track components; Crawler side steps and railings; 	
Liftcrane Att.	• 18.0m basic crane boom; 10.5m bottom section, 3.0m tapered boom extension and 4.5m tapered crane top section w/seven head and two guide sheaves; • Boom live mast with bail and bridle assembly; • Main crane hoist cable; 28mm dia./660m long; • Boom hoist cable; 24mm dia./600m long.	• 6.0m heavy-duty boom extension; • 12.0m heavy-duty boom extension; • 6.0m light-duty boom extension; • 12.0m light-duty boom extension; • Auxiliary short jib; • 350ton hook block; • 180ton hook block; • 100ton hook block; • 100ton hook block; • 65ton hook block; • 13.5ton ball hook; • Add. head sheave block; required when lifting load exceeds 180ton together with 350ton hook block; • Mid-point suspension cable; required when boom length exceeds 90.0m. • Aux. crane hoist cable, 28mm dia./660m long;

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	Standard equipment	Optional equipment
Luffing Towercrane Att.		 3.0m tower head section; Front and rear posts; 24.0m basic tower jib; 7.5m bottom section, one 12.0m jib extension and 4.5m top section; 6.0m tower jib extension; 12.0m tower jib extension; Hydrostatic third drum winch mechanism with automatic brake; Third drum winch cable, 24mm dia./540m long; Towercrane hoist cable, 28mm dia./660m (as same as optional aux. crane hoist cable of 28mm dia./660m long of liftcrane att.); 100ton hook block (as same as optional 100ton hook block of liftcrane att.); Note: Boom bottom section of 10.5m and HD boom extensions of 6.0m and 12.0m as necessary to complete tower boom are available from those of liftcrane att. except 3.0m tower head section. Tower jib extensions of 6.0m and 12.0m, and tower jib top section of 4.5m are same as those of light-duty boom extensions of 6.0m and 12.0m, and tapered crane top section of 4.5m of liftcrane att.
Safety Devices	 SUMITOMO SML-10 Load Moment Limiter; this is a computerized automatic over-load preventing system with an all-machine-control purpose computer; Lifting height meter; Three color percentage indicator; Sixteen kinds of annunciating alarms; Main and aux. drum pawl locks (w/automatic pawl-locking device); Boom hoist drum pawl lock (w/automatic pawl-locking device); Swing lock; Swing lock; Swing alarm; Hook over-hoist limiting device; Boom over-hoist and -lowering limiting device; Boom backstops; Boom backstops; Boom live mast limit switch; Speed slowdown device; Boom angle indicator; Level gauge; fitted on both floor of operator's cab, and on carbody axle beam; Swing brake lamp; Signal horn; Travel alarm; Hook latch; Control lever locks; Fool proof shut-off systém; Engine service monitor. Microphone & loud-speaker; Drum mirror; Emergency machine stop buttons; Rear view mirrors. 	 Monitor TV system; Annunciating swing alarm; Radiophone; Aux. hook over-hoist limiting device; Drum light. Followings are standard in case of luffing tower-crane attachment: Tower jib angle detector; Tower jib hook over-hoist limiting device; Tower jib over-hoist and -lowering limiting device; Towercrane att. self-erection mode; Third drum pawl lock (w/automatic pawl-locking device); Tower jib backstops; Dual tower jib over-hoist limiting device; Rear post backstops.

Transport Data

		Description	Q'ty			nensi W×H			Net weight (kg)
	Basic machine (w	//carbody frame & operator's cab)	1	988	×	320	×	335	32000
i.	Sub frame ass'y (Sub frame ass'y (w/F&R drums and diesel-hyd. power pack)			×	320	×	202	24000
***	Crawler side fram	Crawler side frame			×	129	×	155	@30000
hine	Crawler axle bear	m (w/carbody jack-up cyl.)	2	@805	×	200	×	139	@12700
Basic machine	Counterweight (ba	ase)	1	550	×	172	×	139	10800
Basi	Counterweight (m	id.)	8	@ 550	×	144	×	32	@9800
	Counterweight (to	p)	1	550	×	144	×	32	9800
	Carbody weight		2	@232	×	121	×	118	@10000
	A-frame ass'y (w/l	3H drum & bail/bridle ass'y)	1	755	×	316	· ×	217	15200
	Bottom sect.	(w/backstops) (w/backstops & 3rd drum winch unit)	1	1075	×	264	×	270	7200 10100
ļ	Top sect. (w/pendant ropes)		1	527	×	200	×	256	3100
	3m tapered boom	3m tapered boom ext. (w/pendant ropes)			×	199	×	244	1400
	6m HD boom ext. (w/pendant ropes)			615	×	264	×	244	2190
ıts	12m HD boom ext	12m HD boom ext. (w/pendant ropes)		1215	×	264	×	244	3850
attachments	6m LD boom ext. (6m LD boom ext. (w/pendant ropes)		615	×	199	×	174	1640
	12m LD boom ext.	12m LD boom ext. (w/pendant ropes)		1215	×	199	×	174	2890
iftcrar	350t hook block	350t hook block		376	×	222	×	88	6100
rane/L	180t hook block	180t hook block		. 289	×	104	×	88	4900
owerc	100t hook block		1	239	×	86	×	88	2200
Luffing towercrane/Liftcrane	65t hook block		1	215	×	52	×	84	1400
Ľ	13.5t ball hook		1	129	×	42	×	42	500
	Aux. short jib	1	1	153	×	130	×	116	410
	Boom live mast		1	1340	×	270	×	122	5000
	Tower head sect.		1	374	×	264	×	228	3240
	Tower jib bottom se	ct. (w/F&R posts)	1	1185	×	262	×	362	8950