TADANO HYDRAULIC ROUGH TERRAIN CRANE

# **TR-300EX**

Left hand steering

## **GENERAL DATA**

CRANE CAPACITY BOOM	30,000 kg at 3.0 m 4-section, 9.1 m - 28.6 m			
DIMENSION				
Overall length	approx.	11,000 mm		
Overall width	approx.	2,620 mm		
Overall height	approx.	3,530 mm		
MASS				
Gross vehicle mass	approx.	27,000 kg		
-front axle	approx.	13,500 kg		
-rear axle	approx.	13,500 kg		
PERFORMANCE				
Max. travelling speed	computed	50 km/h		
Gradeability(tan $\theta$ )	computed	57 %(at stall)		

## **CRANE SPECIFICATIONS**

MODEL

TR-300EX

#### CAPACITY

30,000 kg at 3.0 m

#### BOOM

4-section full length power telescoping boom of box construction with 5 sheaves at boom head. 3rd boom and top boom telescope synchronously by means of a double-acting cylinder, an extension cable and a retraction cable.

Hydraulic cylinders fitted with h	olding valves.
Fully retracted length	9.1 m
Fully extended length	28.6 m
Extension speed	

#### JIB

 $2\text{-staged swingaround boom extension. Triple offset}(5^\circ/25^\circ/45^\circ)$  type. Box type top section telescopes from lattice type base section which stores alongside base boom section.

Single sheave at jib head.

Length.....7.2 m and 12.8 m

#### SINGLE TOP (AUXILIARY BOOM SHEAVE)

Single sheave. Mounted to main boom head for single line work.

#### **ELEVATION**

By a double-acting hydraulic cylinder, fitted with holding valve. Elevation speed.....0°to 80°in 46 s

#### HOIST-Main winch

2-speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic fail-safe brake and counterbalance valve.

Controlled independently of auxiliary winch.

Single line pull	.31.4 kN {3,200 kgf}
Single line speed	
Wire rope	Spin-resistanttype
Diameterxlength	16mmx175m

## TADANO LTD.

#### HOIST – Auxiliary winch

2-speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic fail-safe brake and counterbalance valve.

Controlled independently of main winch.

Single line pull	29.4kN{3,000kgf}
Single line speed	119 m/min (at the 4th layer)
Wire rope	Spin-resistant type
Diameter x length	16 mm x 90 m

#### SWING

Hydraulic axial piston motor driven through planetary swing speed reducer. Continuous 360° full circle swing on ball bearing slew ring. TADANO Twin Swing System to select power-controlled or free swing.

Equipped with manually locked/released swing brake.

Swing speed ......3.0 min<sup>-1</sup> {rpm}

#### HYDRAULIC SYSTEM

Pumps ......2 variable piston pumps for crane. Tandem gear pump for steering and swing. Control valves .....Multiple valves actuated by hand levers with integral pressure relief valves.

Circuit.....Equipped with air cooled type oil cooler. Hydraulic oil tank capacity.....

approx.410 liters Filters ......Return line filter

#### CAB

Both crane and drive operations can be performed from one cab mounted on rotating superstructure. One sided one-man type, steel construction with sliding door access and tinted safety glass windows opening at sides, rear and roof. Operator's 3 way adjustable seat with high back and seat belt.

## TADANO Automatic Moment Limiter (Model:AML-L)

Main unit in crane cab gives audible and visual warning of approach to overload. Automatically cuts out crane motions before overload. With working range (load radius and/or boom angle and/or tip height) limit function. Eight functions are constantly displayed. Digital liquid crystal display:

Either Either Boom angle or moment %

Either boom length or potential hook height

- Either actual load radius or swing angle
- Actualhookload

Permissible load

Either jib offset angle or number of parts of line of rope Boom position indicator

Eitheroutriggerposition or on-tire indicator

Bar graphical display:

Either moment as percentage or main hydraulic pressure and torque converter oil pressure (Display changes by alternation key)

#### OUTRIGGERS

4 hydraulically operated outriggers. Each outrigger controlled simultaneously or independently from the cab. Equipped with sight level gauge. Floats mounted integrally with the jacks retract to within vehicle width. All jack cylinders fitted with pilot check valves.

Extended width

Fully	6,300 mm
Middle	5,000 mm
Minimum	2,200 mm
Float size (Diameter)	)400 mm

#### COUNTERWEIGHT

Integral with swing frame. Mass.....1,890 kg

**NOTE :** Each crane motion speed is based on unladen conditions.

#### TYPE

Rear engine, left hand steering, driving axle 2-way selected type (by manual switch).

4 x 2 front drive

4 x 4 front and rear drive

#### FRAME

High-tensile steel, all welded box construction.

#### ENGINE

Model......MITSUBISHI 6D16-TUA Type......4 cycle, turbo charged, 6 cylinder in line, direct injection, water cooled diesel engine.

Piston displacement ....7,546 cm<sup>3</sup>

#### TRANSMISSION

Full automatic transmission. Torque converter (with automatic lock up device at forward 2nd and 3rd) driving full powershift. 6 forward (3 fr

ward 2nd and 3rd) driving full powershift. 6 forward (3 for high range and 3 for low range) and 2 reverse (high range and low range) speeds, constant-mesh.

#### AXLES

Front......Full floating type, steering and driving axle with planetary reduction.

Rear .......Full floating type, steering and driving axle with planetary reduction. Non-spin differential.

#### - 46 am<sup>3</sup>

STEERING

Hydraulic power steering controlled by steering wheel. Three steering modes available:

- 2-wheel front
- 4-wheel coordinated

4-wheel crab

#### SUSPENSION

- Front......Semi-elliptic leaf springs with hydraulic lockout device.
- Rear ......Semi-elliptic leaf springs with hydraulic lockout device.

#### **BRAKE SYSTEM**

Service ....Air over hydraulic disc brakes on all 4 wheels. Parking / Emergency.....

- Spring applied-air released brake acting on input shaft of front axle.
- Auxiliary .. Electro-pneumatic operated exhaust brake.

#### ELECTRIC SYSTEM

24 V DC. 2 batteries of 12 V - 120 Ah capacity.

#### FUEL TANK CAPACITY

300 liters

#### TIRES

Front.......445/95R25(OR), Singlex2 Rear......445/95R25(OR), Singlex2

#### **TURN RADIUS**

Min. turning radius (at center of extreme outer tire) 2-wheel steering ......9.0 m 4-wheel steering ......5.3 m

## EQUIPMENT

#### STANDARD EQUIPMENTS

Automatic moment limiter (AML-L) External lamp (AML) Pendant type over-winding cutout Winch automatic fail-safe brake 30 t capacity hook block (5 sheaves) 3 t capacity hook block (swivel hook) Hook safety latch Pilot check valves Holding valves Counterbalance valves Hydraulic pressure relief valves Swing brake Swing lock Boom angle indicator Boom elevation foot pedal Boom telescoping foot pedal Sight level gauge Electric windshield wiper and washer Roof window wiper Roof window unlock warning Cloth covered cab seat Tachometer/Speedometer Cab floor mat Sun visor (Front and roof) Neutral position adjustable control lever (swing and/or auxiliary winch)

Automatic drive system Transmission neutral position engine start Overshift prevention Parking braked travel warning Tilt-telescope steering wheel Back-up alarm Air cleaner dust indicator Air dryer Water separator with filter Engine over-run alarm Hydraulic lockout suspension Non-spin differential (Rear) Towing eyes - front and rear Seat belt (Driver's seat) Hydraulic oil cooler

#### **OPTIONAL EQUIPMENTS**

- $\Box Drum \, rotation \, indicator \, for \, main \, and \, auxiliary$
- winch(Visual)
- Cable follower
- Cab cooler
- Cab heater and defroster (Diesel engine fuel oil)
- Electric fan
- Emergency steering
- □Reversing steering compensator



**NOTE :** The above lifting heights and boom angles are based on a straight (unladen) boom, and allowance should be made for boom deflection obtained under laden conditions.

#### **ON OUTRIGGERS**

#### Unit : kg

Outriggers fully extended (6.3 m) 360° Retation						
AB	9.1	15.6	22.1	28.6		
3.0	30,000	19,200				
3.5	25,000	19,200	12,500			
4.0	23,000	19,200	12,500	8,000		
4.5	21,200	18,100	12,500	8,000		
5.0	19,400	17,000	12,500	8,000		
5.5	17,900	15,800	12,000	8,000		
6.0	16,300	14,700	11,500	8,000		
6.5	15,100	13,800	11,000	8,000		
7.0		12,900	10,500	8,000		
8.0		10,700	9,400	7,100		
9.0		8,400	8,400	6,400		
10.0		6,850	7,500	5,800		
11.0		5,600	6,400	5,350		
12.0		4,750	5,400	4,900		
13.0		4,050	4,600	4,550		
14.0			4,000	4,200		
15.0			3,450	3,850		
16.0			3,000	3,450		
17.0			2,650	3,050		
18.0			2,350	2,650		
19.0			2,050	2,400		
20.0				2,100		
22.0				1,700		
24.0				1,300		
26.0				1,000		

Unit : kg

Outriggers fully extended (6.3 m) 360° Potation												
		28.	6 m Boor	n + 7.2 m	Jib		28.6 m Boom + 12.8 m Jib					
C	5° 🏈	fset	25° 📢	fset	45° 🗲	¥set	5° 🇳	fset	25° 📢	¥set	45° 📢	fset
	В	W	В	W	В	W	В	W	В	W	В	W
80° 🍫	▶ 5.8	3,000	7.9	2,000	9.6	1,400	7.6	2,000	11.4	1,000	14.2	650
75° 🌒	9.2	3,000	11.1	2,000	12.6	1,400	11.7	2,000	15.1	1,000	17.5	650
70° 🌒	12.5	2,900	14.2	2,000	15.5	1,400	15.3	1,650	18.5	1,000	20.6	650
65° 🏟	• 15.4	2,350	16.9	1,750	18.2	1,400	18.7	1,400	21.7	900	23.4	650
60° 🌒	▶ 18.0	1,950	19.5	1,500	20.6	1,350	21.8	1,200	24.7	850	26.0	650
55° 🏟	20.6	1,600	21.9	1,350	22.8	1,200	24.7	1,000	27.4	750	28.3	620
50° 🌒	22.9	1,350	24.2	1,200	24.9	1,100	27.5	900	29.8	700	30.5	600
45° 🌒	25.0	1,050	26.1	1,000	26.7	1,000	29.9	750	32.0	650	32.3	550
40° 🍫	27.0	850	27.9	800			32.2	650	33.8	550		
35° 🍫	28.7	600	29.4	600			34.0	450	35.3	400		
30° 🍫	→ 30.2	450	30.7	450			35.7	350				
25° 🌒	31.4	350	31.8	350								

				3		
Outriggers extended to middle (5.0 m) Over side						
AB	9.1	15.6	22.1	28.6		
3.0	30,000	19,200				
3.5	25,000	19,200	12,500			
4.0	23,000	19,200	12,500	8,000		
4.5	21,200	18,100	12,500	8,000		
5.0	18,500	16,850	12,500	8,000		
5.5	15,350	14,500	12,000	8,000		
6.0	13,000	12,650	11,500	8,000		
6.5	11,150	10,850	10,800	8,000		
7.0		9,450	9,750	8,000		
8.0		7,300	8,000	7,100		
9.0		5,800	6,700	6,400		
10.0		4,700	5,500	5,650		
11.0		3,800	4,650	4,900		
12.0		3,100	3,900	4,250		
13.0		2,550	3,250	3,600		
14.0			2,750	3,100		
15.0			2,300	2,650		
16.0			1,900	2,250		
17.0			1,600	1,950		
18.0			1,350	1,650		
19.0			1,100	1,400		
20.0				1,200		
22.0				800		

#### Unit : kg

A : Boom length (m)

B : Load radius (m) C : Boom angle

W : Rated lifting capacity

## **RATED LIFTING CAPACITIES ISO4305**

#### **ONOUTRIGGERS**

	Outriggers extended to middle (5.0 m) Over side											
		28.	6 m Boon	n + 7.2 m	Jib			28.0	6 m Boom	+ 12.8 m	Jib	
С	5° of	fset	25° 📢	set	45° 📢	set	5° 🇳	fset	25° 📢	set	45° 📢	fset
	В	W	В	W	В	W	В	W	В	W	В	W
80° 🌒	5.8	3,000	7.9	2,000	9.6	1,400	7.6	2,000	11.4	1,000	14.2	650
75° 🍫	9.2	3,000	11.1	2,000	12.6	1,400	11.7	2,000	15.1	1,000	17.5	650
70° 🍫	12.5	2,900	14.2	2,000	15.5	1,400	15.3	1,650	18.5	1,000	20.6	650
65°�	15.3	2,100	16.9	1,750	18.2	1,400	18.7	1,400	21.7	900	23.4	650
60°�	17.8	1,400	19.5	1,350	20.6	1,250	21.8	1,100	24.7	850	26.0	650
55°�	20.3	900	21.8	850	22.7	800	24.5	650	27.3	550	28.2	500
50° 🍫	22.6	550	23.9	500								

Outriggers extended to minimum (2.2 m) Over side						
A B	9.1	15.6	22.1	28.6		
3.0	12,700	9,950				
3.5	10,250	8,150	7,750			
4.0	8,000	6,800	6,650	6,250		
4.5	6,600	5,700	5,750	5,450		
5.0	5,400	4,850	5,000	4,800		
5.5	4,500	4,150	4,350	4,250		
6.0	3,850	3,550	3,800	3,800		
6.5	3,200	3,000	3,350	3,350		
7.0		2,600	2,950	3,000		
8.0		1,850	2,300	2,400		
9.0		1,200	1,750	1,900		
10.0			1,350	1,500		
11.0			950	1,200		
12.0				900		

Unit : kg

A : Boom length (m)

- B: Load radius (m)
- C: Boom angle
- W: Rated lifting capacity

#### NOTES FOR "ON OUTRIGGERS" TABLE

- 1. Rated lifting capacities shown in the table are based on condition that crane is set on firm level surface. Those above bold lines are based on crane strength and those below, on its stability.
- 2. Retad lifting capacities based on crane stability are according to ISO 4305.
- 3. The mass of the hook (350 kg for 30 t capacity, 100 kg for 3 t capacity), slings and all similarly used load handling devices must be added to the weight of the load.
- For rated lifting capacity of single top, reduce 350 kg from the relevant boom rated lifting capacity. Rated lifting capacity of single top should not exceed 3,000 kg.
- 5. Standard number of parts of line for outrigger operation should be according to the following table. Load per line should not surpass 31.4 kN {3,200 kgf} for main winch and 29.4 kN {3,000 kgf} for auxiliary winch. The lifting capacity data stored in the AUTOMATIC MOMENT LIM-ITER(AML-L) is based on the standard number of parts of line listed in the chart. Maximum lifting capacity is restricted by the number of parts of line of AUTOMATIC MOMENT LIMITER(AML-L).

Boom length (m)	9.1	9.1 to 15.6	15.6 to 28.6	Jib/Single top
No. of part lines	10	6	4	1

6. The over-side rated lifting capacity depends on outrigger extension. Rated lifting capacity of over-front and overrear assume fully extended outrigger position. Working area for each outrigger position are given separately and must be followed accordingly during operation.

Outrigger p	osition	Middle	Minimum		
Angle	a°	25°	5°		



Unit : kg

### **RATED LIFTING CAPACITIES ISO4305**

#### **ON TIRES**

#### Unit : kg

A	Stationary						A Creep						
	Over front		360° 🔶				Over front			360° 🗇			
В	9.1	15.6	22.1	9.1	15.6	22.1	В	9.1	15.6	22.1	9.1	15.6	22.1
3.0	14,000	9,000		9,000	7,300		3.0	10,500	7,500		7,000	5,100	
3.5	14,000	9,000	6,500	7,800	7,300	4,500	3.5	10,500	7,500	5,500	6,300	5,100	3,200
4.0	12,500	9,000	6,500	6,600	6,100	4,500	4.0	9,500	7,500	5,500	5,600	4,900	3,200
4.5	10,900	9,000	6,500	5,500	5,100	4,500	4.5	8,700	7,500	5,500	4,800	4,400	3,200
5.0	9,800	8,200	6,500	4,600	4,300	4,300	5.0	8,000	7,000	5,500	4,000	3,800	3,200
5.5	8,700	7,500	6,100	3,850	3,600	3,900	5.5	7,100	6,400	5,250	3,400	3,200	3,100
6.0	7,600	6,800	5,750	3,200	3,000	3,450	6.0	6,150	5,900	5,000	2,800	2,650	2,900
6.5	6,600	6,200	5,400	2,650	2,500	3,000	6.5	5,300	5,300	4,750	2,350	2,200	2,650
7.0		5,600	5,050		2,050	2,650	7.0		4,900	4,450		1,800	2,350
8.0		4,500	4,400		1,500	2,000	8.0		3,900	3,900		1,300	1,750
9.0		3,500	3,800			1,500	9.0		3,100	3,400			1,300
10.0		2,750	3,250				10.0		2,400	2,900			
11.0		2,200	2,700				11.0		1,950	2,400			
12.0		1,800	2,250				12.0		1,550	2,000			
13.0		1,400	1,850				13.0			1,700			
14.0			1,500				14.0			1,300			

A : Boom length (m) B : Load radius (m)

#### **WORKING AREA**



Without outriggers "Over front" operation should be performed within 2 degrees in front of chassis.

#### NOTES FOR "ON TIRES" TABLE

- Rated lifting capacities shown in the table are based on condition that crane is set on firm level surface, with suspension lock applied. Those above bold lines are based on tire capacity and those below, on crane stability. They are based on actual working radii increased by tire deformation and boom deflection.
- Rated lifting capacities based on crane stability are according to ISO4305.
- 3. The mass of the hook (350 kg for 30 t capacity, 100 kg for 3 t capacity), slings and all similarly used load handling devices must be added to the weight of the load.
- For rated lifting capacity of single top, reduce 350 kg from the relevant boom rated lifting capacity. Rated lifting capacity of single top should not exceed 3,000 kg.
- 5. Without outriggers lifting with "jib" is not permitted. Maximum permissible boom length is 22.1 m.
- 6. CREEP is motion for crane not to travel more than 60 m in any 30 min. period and to travel at the speed of less than 1.6 km/h.
- 7. During "CREEP" duties travel slowly and keep the lifting

load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking.

- 8. Do not operate the crane while carrying the load.
- Tires should be inflated to their correct air pressure of 900 kPa {9.0 kgf/cm<sup>2</sup>} :445/95R25
- 10.Standard number of parts of line for on tires operation should be according to the following table. The lifting capacity data stored in the AUTOMATIC MOMENT LIMITER(AML-L) is based on the standard number of parts of line listed in the chart. Maximum lifting capacity is restricted by the number of parts of line of AUTOMATIC MOMENT LIMITER(AML-L).

Boom Length(m)	9.1	9.1 to 22.1	Single top
No. of parts of line	6	4	1

## DIMENSION



Specifications are subject to change without notice.

