Volvo BM A35C 6×6



- Engine output: SAE J1349 Net 240 kW (322 hp)
- **Body volume:** 19 m³ (25 yd ³)
- Load capacity: 32 t (35 sh tn)
- Direct-injected, turbocharged, intercooled Volvo low emission high performance diesel engine.
- Electronically controlled, fully automatic powershift transmission. High and low gear ranges.
- Variable hydraulic retarder as standard.
- One longitudinal and three transverse difflocks. All with 100% locking capability.
- Volvo BM rough terrain suspension, high ground clearence and individually oscillating bogie and front axles.
- Low interior noise level.
- Adjustable steering wheel.



ENGINE



Volvo 6-cylinder, inline, direct-injected, turbocharged, intercooled 4-cycle low emission diesel engine with overhead valves and wet replaceable cylinder linings.

Meets USA (EPA), California off-road regulation 1996 and European off-road regulation 1997.

Fan: Hydrostatic driven, thermostatically controlled radiator fan consuming power only when needed.

Make Model			Volvo TD 122	KAE
Max power at	r/s	(r/min)	35	(2100)
SAE J1349 Gross	kW	(hp)	245	(328)
Flywheel power at	r/s	(r/min)	35	(2100)
SAE J1349 Net	kW	(hp)	240	(322)
DIN 6271*	kW	(hp)	240	(322)
Max torque at	r/s	(r/min)	23	(1200)
SAE J1349 Gross	Nm	(lbf ft)	1475	(1088)
SAE J1349 Net	Nm	(lbf ft)	1470	(1084)
DIN 6271 **	Nm	(lbf ft)	1470	(1084)
Displacement total	I	(in ³)	12	(732)
Bore	mm	(in)	130	(5.13)
Stroke	mm	(in)	150	(5.9)
Compression ratio			16:1	

*) with fan at normal speed. With fan operating at full speed, the flywheel power is 228 kW (306 hp) which corresponds to DIN 70020.

**) with fan at normal speed. With fan operating at full speed, the maximum torque is 1340 Nm (988 lbf ft) which corresponds to DIN 70020.

ELECTRICAL SYSTEM



Voltage	V		24	
Battery capacity	Ah		2x170	
Alternator	kW		1.68	
Starter motor	kW	(hp)	6.6	(8.8)

SERVICE REFILL CAPACITIES



Crankcase	I	(US gal)	31	(8.2)
Fuel tank	I	(US gal)	360	(95.1)
Cooling system	I	(US gal)	88	(23.2)
Transmission total	I	(US gal)	41	(10.8)
Dropbox	I	(US gal)	8	(2.1)
Hub	I	(US gal)	6	(1.6)
Front axle	I	(US gal)	40	(10.6)
First bogie axle	I	(US gal)	41	(10.8)
Second bogie axle	I	(US gal)	40	(10.6)
Brake hydraulics	I	(US gal)	31	(8.2)
Brake oil tank	I	(US gal)	11	(2.9)
Hydraulic system	I	(US gal)	194	(51.3)
Hydraulic tank	I	(US gal)	175	(46.2)

DRIVETRAIN



Torque converter: Single stage with freewheeling stator and automatic lock-up in all ranges.

Transmission: Electronically controlled, fully automatic planetary transmission with six gears forward and two in reverse.

Dropbox: Volvo BM with 2-stage design, power takeoff and differential locking.

Axles: Volvo BM. 6-wheel drive. All axles have transverse diff-locks with 100% locking capability and fully floating axle shafts with planetary type hub reductions.

Differential locks: One longitudinal and three transverse. All with 100% locking capability.

Torque converter		2.63:1
Transmission	Volvo BM	PT 1761
Dropbox	Volvo BM	FL 762
Axles	Volvo BM	AH 63

Speeds with tyres 26.5 R 25

Low gear forward	1 2 3 4 5 6	km/h km/h km/h km/h km/h	(mile/h) (mile/h) (mile/h) (mile/h) (mile/h)	5.3 7.6 13.8 19.9 25.3 33.6	(3.3) (4.7) (8.6) (12.4) (15.7) (20.9)
High gear forward	1 2 3 4 5 6	km/h km/h km/h km/h km/h	(mile/h) (mile/h) (mile/h) (mile/h) (mile/h)	8.6 12.4 22.3 32.3 41.0 54.4	(5.3) (7.7) (13.9) (20.1) (25.5) (33.8)
Low gear reverse	1	km/h	(mile/h)	8.5	(5.3)
High gear reverse	1 2	km/h km/h	(mile/h) (mile/h)	8.0 13.8	(5.0) (8.6)

SUSPENSION



VOLVO BM SUSPENSION SYSTEM

Front axle: One rubber spring with bottoming absorption on each side. Stabilizer. Two shock absorbers on each side. The front axle is suspended at three points, allowing oscillation in rough terrain.

Bogie: Volvo BM's unique rough terrain bogie, which permits individual oscillation between the axles.

BRAKE SYSTEM



Fully hydraulic disc brakes on all axles. Two circuits. Designed to comply with ISO 3450 and SAE J1473 at gross machine weight.

Circuit Division: One for front axle and one for bogie axles.

Parking brake: Spring-applied, air-released disc brake on the propeller shaft, designed to hold a loaded machine on a grade up to 18%. When the parking brake is applied, the longitudinal differential is locked. Compressor: Gear-driven by engine transmission.

Retarder: Hydraulic, infinitely variable, integrated in transmission as standard.

For retarding capability incl. retarder, engine and exhaust brake, see graph on page 4.



HYDRAULIC SYSTEM

Pumps: Four engine-dependent, variable piston pumps mounted on flywheel power take-offs. Ground-dependent hydraulic pump for supplementary steering mounted on

dropbox.

Filter: Filtration of oil through two paper filters with magnetic cores.

Pump capacity per pump	l/min	(US gal/min)	100	(26.4)
at shaft speed	r/s	(r/min)	34	(2040)
Working pressure	MPa	(psi)	21	(3048)

CAB



Volvo BM cab, tested and approved according to ROPS standard ISO/3471 and SAE J1040/ APR 88. Mounted on rubber pads which effectively reduce vibrations. Adjustable steering wheel. Radio/Contronic console in ceiling.

Heater and defroster: Filtered air and pressurized cab. Three-speed fan.

Operator's seat: Equipped with flameproof upholstery. Extra seat for trainer.

Number of exits		2
Internal sound level acc. to		
ISO 6394 and at max. speed	dB (A)	76

STEERING SYSTEM

Hydromechanical articulated steering. 3.4 turns lock-to-lock .

Cylinders: Two double-acting steering cylinders.

Supplementary steering: Standard. Complies with ISO 5010 standard at total machine weight. Steering angle: ± 45°

BODY



Body: Hardened and tempered steel body with high impact strength.

Cylinders: Two 3-stage, of which one stage is double-acting.

Tipping angle Tipping time with load Lowering time	° S S		73 15 18	
Body, plate thickness Sides Bottom/chute Headboard Beams Yield strength Tensile strength Hardness min.	mm mm mm N/mm ² N/mm ² HB	(in) (in) (in) (in) (psi) (psi)	12 16 8 1000 1250 360-44	(1/2) (5/8) (5/16) (5/16) (145000) (181000) 40

WEIGHTS



Operating weight includes all fluids and operator. Standard machine.

Operating weight:

Front Rear Total Payload	kg kg kg	(lb) (lb) (lb) (lb)	13250 12450 25700 32000	(29211) (27447) (56658) (70547)
Total weight Front Rear Total	kg kg kg	(lb) (lb) (lb)	16450 41250 57700	(36265) (90939) (127204)

GROUND PRESSURE



At 15% sinkage of unloaded radius and specified weights.

Unloaded Front Rear Loaded	kPa kPa	(psi) (psi)	111 52	(16.1) (7.5)
Front	kPa	(psi)	138	(20.0)
Rear	kPa	(psi)	174	(25.2)



INSTRUCTIONS

Diagonal lines represent total resistance (grade % **plus** rolling resistance %). Charts based on 0% rolling resistance, standard tyres and gearing, unless otherwise stated.

In the retardation chart, the diagonal lines represent the "total resistance" as well (here in downhill grades it is the total extra pushing force), which is the grade in % **minus** the rolling resistance in %.

- A. Find the diagonal line with the appropriate total resistance on the right-hand edge of the chart.
- B. Follow the diagonal line downward until it intersects the actual machine weight line, NMW or GMW.
- C. Draw a new line horizontally to the left from the point of intersection until the new line intersects the rimpull or retardation curve.
- D. Read down for vehicle speed.



STANDARD EQUIPMENT

Safety and comfort

ROPS cab Cab heater with filtered fresh air and defroster. Ergonomically designed and adjustable operator's seat Windshield wipers Windshield washers Rear view mirrors Sun-visor Seat belt Anti-slip material on hood and fenders Cigarette lighter Ashtray Horn Protective grille for rear window Hazard flashers Tinted glass Lights: headlights, main/dipped parking lights direction indicators rear lights back-up lights brake lights cab lighting instrument lighting

Adjustable steering wheel Steering joint locking assembly Radio/Contronic console in ceiling Speedometer Secondary steering

Engine and electrical system

Low emission engine Turbocharger Intercooler Oil drainage hose Alternator Preheating Battery disconnect switch Electrical outlet Gauges for: air pressure engine temperature engine revs fuel hours transmission oil temperature Pilot lamps for: direction indicators bogie axles diff-lock front axle diff-lock longitudinal diff-lock liahts main beam preheating

Warning lamps for: air filter battery charging body up brake pressure brake fluid level coolant level engine oil pressure engine temperature engine-dependent steering pump ground-dependent steeering pump parking brake transmission temperature Central warning for: air pressure battery charging brake fluid level engine oil pressure engine overspeed engine temperature steering function transmission temperature Cab Extra seat for trainer

Drivetrain

Torque converter Automatic transmission Drop box with high/low range Automatic lock-up Hydraulic, variable retarder Longitudinal diff-lock Differential lock front axle Differential lock first bogie axle Differential lock second bogie axle Brake guard

Body

Body with exhaust ducts

Tyres Front: Rear:

26.5R25 26.5R25

OPTIONAL EQUIPMENT

Service and maintenance

Tool kit with tyre inflation unit

Engine

Oil-bath aircleaner Coolant filter Exhaust brake

Electrical

Work lights, roof-mounted Rotating beacon

Cab

Airsuspended, electrically heated operator's seat Electrically heated rear-view mirrors Air conditioning Contronic display Radio installation kit

Protection

Overhead guards,FOPS Mudguards in front of bogie

Body

Extra front spillguard Body heating Overhung tailgate Wear plates, kit delivery Upper side extensions, 200 mm

Under our policy of continual product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

Volvo Construction Equipment

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