#### Yale® ESC-AC

The ESC-AC industrial fork lift truck combines leading technology and operator comfort for high performance and productivity in docking, drive-in/drivethrough rack applications within retail distribution, food manufacturing and processing, general warehousing and manufacturing, storage, plastic products, and freight transportation.

# **AC Technology**

AC technology provides the ability to control the traction motor fields and armature independently. This results in enhanced performance and battery efficiency. In combination with the Metal Oxide Semiconductor Field Effect Transistor (MOSFET) motor controller we have reduced wearable components and improved performance. The AC control system provides high travel speeds and improved acceleration. Variable regenerative braking occurs when the throttle handle is reversed. Regenerative braking improves efficiency and reduces wear on brake components. The controller parameters are fully programmable including settings for acceleration, top speed, and neutral braking.

# **Operator's Compartment**

The Yale ESC-AC features a new movement forward in ergonomic design. Designed for side-stance operation, the truck allows the driver flexibility of an angled stance with expanded hip room.



The fully padded operator's compartment provides back, hip, arm and knee support and offers the operator a cooler workspace. The high backrest support provides the operator both comfort and protection. The noticeably large floor has room for movement. The shock dampened suspended operator's compartment floor with full 3/4" thick cushioned floor mat absorbs vibration and minimizes fatigue. The brake pedal design allows for an easy entrance and exit into the operator compartment.

#### **Drive Motors/Transaxles**

The dual horizontal AC drive motors are designed and built specifically for the Yale three wheel trucks and are individually mounted for easy servicing. The motors have a temperature sensor mounted internally to monitor and provide feedback to the CAN bus. The temperature sensor monitors the motor thermal state and can react to various situations to self protect the motor. The dual transaxles are independently controlled for optimization of power and maneuverability. Power transfer occurs via a quiet double reduction design using a combination of spiral bevel and helical gears. Dual front wheel, continuous differential drive enables both wheels to be under power at all times, but operating separately. This gives power to each drive motor as needed for greater efficiency. The motors are controlled by two controllers, one for each motor. Cornering Speed Control provides proportional reduction of speed in cornering and automatically slows the truck depending on the radius of the turn. Parameters can be adjusted or disabled through Display or PC service tool by qualified technician.

# 3,000 • 3,500 • 4,000 lbs

# Yale's Multi-Function Control Handle

Ergonomically designed with an integral palm rest, the Yale multi-function control handle is comfortably operated with a gloved or bare hand. The handle provides control for forward/reverse, lift/ lower, tilt, horn, and up to two optional auxiliary functions for attachments. Hoist, travel and one additional hydraulic function can be activated simultaneously. Depressing the handle function pad activates tilt or optional sideshift. The 3rd optional auxiliary function is activated by depressing buttons on the underside of the handle grip. Right-Left travel control is standard. Optional Push-Pull travel control is also available.

# **Brake System**

The spring applied, electrically released brake assemblies provide emergency stopping and parking for the truck. The pre-adjusted brake assemblies require no maintenance and all truck models are equipped with brake over-ride connectors to move a disabled truck. During operation, as the operator releases the brake pedal, regenerative motor braking occurs to stop the truck. If the RPM of the AC traction motors reaches zero for at least I second, power is removed from the brakes engaging them. This feature eliminates unnecessary wear on the brake disc and provides positive engagement of the parking brake.

## Transistor Hydraulic Control System

The AC Transistor Lift Pump Control matches pump speed with hydraulic flow requirements for increased efficiency, quieter operation and reduced maintenance. The transistor hydraulic control system controls the hydraulic motor with a Metal Oxide Semiconductor Field Effect Transistor (MOSFET) controller that provides smooth, quiet, energy-efficient operation. The controlled acceleration feature reduces pump and motor loadings on start-up for increased system life.

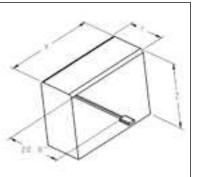
(continued on back)

Truck shown with optional equipment



MAST DIMENSIONS											
Maximum Fork Overall Height (TOF) + Lowered Ht.		Overall Extended Height w/Load Backrest Backrest		Free-Lift (TOF) w/ Load Backrest	Free-Lift (TOF) w/o Load Backrest						
in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)						
2-STAGE LIMITED FREE-LIFT (LFL) MAST											
131 (3332)	84 (2130)	180 (4562)	154 (3906)	5 (140)	5 (140)						
139 (3532)	88 (2230)	188 (4762)	162 (4106)	5 (140)	5 (140)						
2-STAGE FULL FREE-LIFT (FFL) MAST											
130 (3318)	84 (2130)	180 (4568)	154 (3913)	35 (900)	61 (1555)						
138 (3518)	138 (3518) 88 (2230)		162 (4113)	39 (1000)	65 (1655)						
3-STAGE FULL FRE	3-STAGE FULL FREE-LIFT (FFL) MAST										
187 (4750)	82 (2080)	236 (5980)	210 (5325)	33 (850)	59 (1505)						
192 (4900)	84 (2230)	238 (6030)	212 (5375)	35 (900)	61 (1555)						
198 (5050)	88 (2230)	248 (6280)	221 (5625)	39 (1000)	65 (1655)						
222 (5650)	98 (2480)	271 (6880)	245 (6225)	49 (1250)	75 (1905)						
228 (5800)	100 (2530)	277 (7030)	251 (6375)	51 (1300)	77 (1955)						
4-STAGE FULL FREE-LIFT (FFL) MAST											
241 (6121)	84 (2121)	289 (7340)	264 (6708)	37 (935)	60 (1524)						
259 (6578)	90 (2273)	306 (7772)	282 (7165)	43 (1087	65 (1651)						
283 (7188)	283 (7188) 99 (2502)		306 (7775)	52 (1316)	74 (1880)						

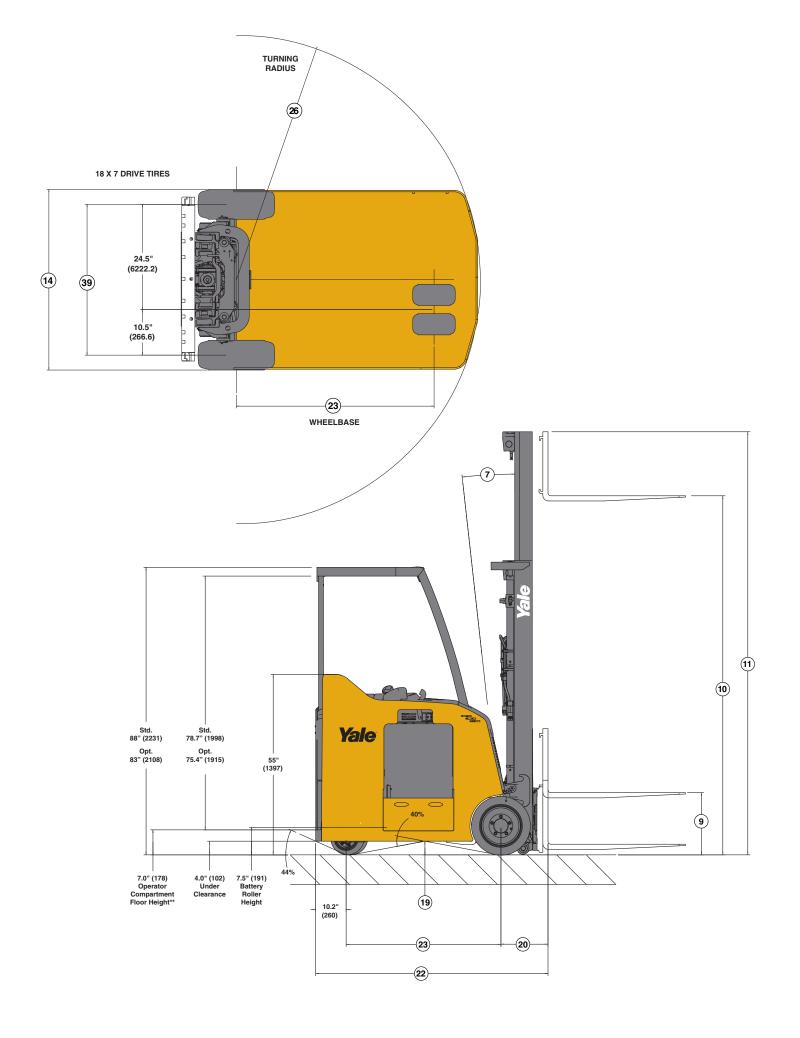
BATTERY AND COMPARTMENT SPECIFICATIONS												
	Compartment Dim.			Battery Dim - Max				s	Cell	Max Capacity	Weight	
Truck Model	Width (X)	Length (Y)	Height (Z)	"X"	"Y"	"Z"	Volts	of Cells	per	6 Hr Rate	Min	Max
	in (mm)		in (mm)			No.	Plates	amp hr (kwh)	lb (kg)			
ESC030AC Standard 18.3" Compartment	38.6 (980)	18.3 (465)	31.1 (790)	38.6 (980)	17.9 (455)	31 (787)	36	18	15	1085 (37.9)	2300 (1043)	2700 (1225)
ESC030AC *Optional 16.3" Compartment	38.6 (980)	16.3 (414)	31.1 (790)	38.6 (980)	15.8 (401)	31 (787)	36	18	13	930 (32.5)	1885 (855)	2300 (1050)
ESC035AC Standard 18.3" Compartment	38.6 (980)	18.3 (465)	31.1 (790)	38.6 (980)	17.9 (455)	31 (787)	36	18	15	1085 (37.9)	2300 (1043)	2700 (1225)
ESC035AC *Optional 20.8" Compartment	38.6 (980)	20.8 (528)	31.1 (790)	38.6 (980)	20.4 (518)	31 (787)	36	18	17	1240 (43.3)	2500 (1152)	3050 (1383)
ESC040AC Standard 20.8" Compartment	38.6 (980)	20.8 (528)	31.1 (790)	38.6 (980)	20.4 (518)	31 (787)	36	18	17	1240 (43.3)	2695 (1222)	3050 (1383)
ESC040AC *Optional 18.3" Compartment	38.6 (980)	18.3 (465)	31.1 (790)	38.6 (980)	17.9 (455)	31 (787)	36	18	15	1085 (37.9)	2300 (1043)	2700 (1225)



Battery compartment length is measured from front to rear. Battery Compartment Width is measured across the truck. Battery Connector: 350 Amp / 36 Volt Battery Lead: Length 20" (508 mm) 2/0 guage leads, "B" Position, Requires disconnect handle.

\* 18.3" battery compartment with a 2.5" spacer to accommodate a 16" Battery.

\* 20.8" battery compartment with a 3.0" spacer to accommodate a 18" Battery.



	1	Manufacturer		_		Yale <sup>®</sup>
	2	Model Designation				ESC030AC
됳	3	Power / Voltage				Electric / 36 Volts
GENERA	1	Operation Type				Stand
뜅	5	Rated Capacity			lb. (kg)	3000 (1361)
	6	Load Center			in. (mm)	24 (609)
	7	Mast Tilt (Std / Opt)			degrees	5F / 5B / (10F / 5B)
	8	Mast – Lowered Height (	Ctd Mact)		in. (mm)	84 (2130)
	9		td 2 Stg Limited Free Lift Mast)		in. (mm)	5 (140)
	-		pt 2 Stg Full Free Lift Mast w/wo L	RD)	in. (mm)	33 / 61 (860 / 1555)
	10		(Std 2 Stg Limited Free Lift Mast)	וטון	in. (mm)	131 (3332)
	11		(Std Mast with / without LBR)		in. (mm)	180 / 154 (4555 / 3912)
	12	Overhead Guard Height (	· ,		in. (mm)	88 / 83 (2234 / 2108)
	13	Grade Clearance (NL)			% %	40
	14	Overall Width			in. (mm)	42 (1067)
(0	15	Forks (Thickness x Width	n x Lenath)		in. (mm)	1.5 x 4 x 42 (38 x 102 x 1067)
DIMENSIONS	16	Standard Carriage Width			in. (mm)	38.5 (978)
ISI	17	Floor to Top of Battery Ro	illers		in. (mm)	7.5 (190)
ME	19	Ground Clearance (Cente	r of Wheelbase) NL / RL		in. (mm)	4 (102)
ם	20	Load Distance (Center of	Wheel to Face of Forks)		in. (mm)	12.6 (320)
	21				in. (mm)	31.1 (790)
			Width		in. (mm)	18.3 (465)
			Longth	Nominal	SIZE	38"
			Length	Actual	in. (mm)	38.6 (980)
	22	Length to Face of Forks			in. (mm)	66.7 (1695)
	23	Wheelbase			in. (mm)	43.9 (1115)
	24	Aisle Width (Add Load Le			in. (mm)	67.6 (1717)
	25	Equal Aisle (90° Intersect	ting Aisle)		in. (mm)	69.2 (1757)
	26	Turning Radius			in. (mm)	55 (1396)
	27	Travel Speed (NL / RL)	T		mph (km/h)	7.2 / 7.2 (11.6 / 11.6)
	28	Lift Speed	Std 2 Stg LFL Mast (NL / RL)		ft/min (m/sec)	89 / 69 (0.45 / 0.35)
		Opt 2 Stg FFL Mast (NL / RL)  Opt 3 Stg FFL Mast (NL / RL)  Out 3 Stg FFL Mast (NL / RL)			ft/min (m/sec)	55 / 43 (0.28 / 0.22)
빙	00			ft/min (m/sec)	83 / 65 (0.42 / 0.33)	
ERFORMANCE	29	Lower Speed	Std 2 Stg LFL Mast (NL / RL)  Opt 2 Stg FFL Mast (NL / RL)		ft/min (m/sec) ft/min (m/sec)	55 / 102 (0.28 / 0.52) 30 / 59 (0.15 / 0.30)
胎			Opt 3 Stg FFL Mast (NL / RL)		ft/min (m/sec)	71 / 88 (0.36 / 0.45)
F.	30	Gradability	5 Minute Rating (NL / RL)		%	15 / 15
PE	-	diadability	60 Minute Rating (NL / RL)		%	3.47 / 2.57
	31	Drawbar Pull	5 Minute Rating (NL / RL)		Ibf	2645 / 2412
	32	Brake	Method of Control (Service / Pa	arking)		Spring Apply / Elec. Released
			Method of Operation (Service /			Foot / Foot
	33	Truck Weight	Without Battery (NL)		lb. (kg)	6355 (2882)
WT.	34	Axle Loading – Drive	Static with Max. Wt. Battery (N	IL / RL)	lb. (kg)	4058 (1841)
	35	Axle Loading – Steer	Static with Max. Wt. Battery (N	IL / RL)	lb. (kg)	9563 (4338)
ELS.	36	Tire Type – Rubber, Polyu	rethane etc. (Drive / Steer)			Rubber / Polyurethane
VHE	37				in.	18 x 7 - 12.1 / 10 x 5 - 6.5
TIRES/WHEELS	38	Wheels - Number (X=Driven) Drive / Steer				2X / 2
É	39	Tread (Tires) Std Dr / Steer / Steer			in. (mm)	35 / 10.5 / 24.5 (889 / 267 / 622)
Ë	40	Battery	Туре			Lead Acid
BATT.			Volts			36
		Minimum Weight			lb. (kg)	6355 (2882)
(0	41	Traction Motors (Dual) 6	·		hp (kW)	6.4 (4.8)
MOTORS	42	Pump Motor 15 Minute ra			hp (kW)	16.1 (12)
<u>6</u>	43	Traction Motors (Type / Cont				AC / Transistor
≥	44	Pump Motor (Type / Cont Number of Speeds (Tract				AC / Transistor
er.	45 46	Step Height	ion or unipj		in. (mm)	Infinitely Variable 7 (179)
OTHER	47	Attachment Relief Pressu	re		psi (bar)	2000 (13789)
OT	49	Sound Level (Measured p			dB (A)	69
	-18	Count Level (Intersuled )	701 /11101 D00.11.0)		ub (A)	03

Yale <sup>®</sup>	<b>Y</b> ale <sup>®</sup>	<b>Y</b> ale <sup>®</sup>	1
ESC035AC	ESC035AC	ESC040AC	2 0
Electric / 36 Volts	Electric / 36 Volts	Electric / 36 Volts	3 2
Stand	Stand	Stand	2 GENERAL 5
3500 (1587.5)	3500 (1587.5)	3500 (1587.5)	<u>-</u> ₽
24 (609)	24 (609)	24 (609)	6
5F / 5B / (10F / 5B)	5F / 5B / (10F / 5B)	5F / 5B / (10F / 5B)	7
84 (2130)	84 (2130)	84 (2130)	8
5 (140)	5 (140)	5 (140)	9
33 / 61 (860 / 1555)	33 / 61 (860 / 1555)	33 / 61 (860 / 1555)	9
131 (3332)	131 (3332)	131 (3332)	10
			11
180 / 154 (4555 / 3912)	180 / 154 (4555 / 3912)	180 / 154 (4555 / 3912)	12
88 / 83 (2234 / 2108)	88 / 83 (2234 / 2108)	88 / 83 (2234 / 2108)	
40	40	40	13
42 (1067)	42 (1067)	42 (1067)	14
1.5 x 4 x 42 (38 x 102 x 1067)	1.5 x 4 x 42 (38 x 102 x 1067)	1.5 x 4 x 42 (38 x 102 x 1067)	15
38.5 (978)	38.5 (978)	38.5 (978)	16
7.5 (190)	7.5 (190)	7.5 (190)	17 8
4 (102)	4 (102)	4 (102)	16 17 19 20 20 20 20 20 20 20 20 20 20 20 20 20
12.6 (320)	12.6 (320)	12.6 (320)	20
31.1 (790)	31.1 (790)	31.1 (790)	21
18.3 (465)	20.8 (528)	20.8 (528)	
38"	38"	38"	
38.6 (980)	38.6 (980)	38.6 (980)	
66.7 (1695)	69.2 (1758)	69.2 (1758)	22
43.9 (1115)	46.4 (1178)	46.4 (1178)	23
67.6 (1717)	70.1 (1780)	70.1 (1780)	24
69.2 (1757)	69.2 (1757)	69.2 (1757)	25
55 (1396)	57.5 (1460)	57.5 (1460)	26
7.2 / 7.2 (11.6 / 11.6)	7.2 / 7.2 (11.6 / 11.6)	7.2 / 7.2 (11.6 / 11.6)	27
89 / 67 (0.45 / 0.34)	89 / 67 (0.45 / 0.34)	88 / 63 (0.45 / 0.32)	28
55 / 41 (0.28 / 0.21)	55 / 41 (0.28 / 0.21)	55 / 41 (0.28 / 0.21)	
83 / 62 (0.42 / 0.32)	83 / 62 (0.42 / 0.32)	83 / 59 (0.42 / 0.30)	
55 / 106 (0.28 / 0.54)	55 / 106 (0.28 / 0.54)	55 / 106 (0.28 / 0.54)	29 H
30 / 61 (0.15 / 0.31)	30 / 61 (0.15 / 0.31)	30 / 61 (0.15 / 0.31)	FO
71 / 91 (0.36 / 0.46)	71 / 91 (0.36 / 0.46)	71 / 91 (0.36 / 0.46)	29 PERFORMANCE
15 / 15	15 / 15	15 / 15	30
3.30 / 2.38	3.41 / 2.44	4.30 / 2.26	<u>୍</u> ଷ୍ଟ ନ
2582 / 2335	2602 / 2356	2562 / 2280	31
Spring Apply / Elec. Released	Spring Apply / Elec. Released	Spring Apply / Elec. Released	32
Foot / Foot	Foot / Foot	Foot / Foot	02
6838 (3102)	6410 (2908)	6893 (3127)	33
4285 (1944)	4347 (1972)	4434 (2011)	34 ≤
10707 (4857)	10612 (4814)	11594 (5259)	35
·			
Rubber / Polyurethane	Rubber / Polyurethane	Rubber / Polyurethane	
18 x 7 - 12.1 / 10 x 5 - 6.5	18 x 7 - 12.1 / 10 x 5 - 6.5	18 x 7 - 12.1 / 10 x 5 - 6.5	36 TIRES/WHEELS 37 38 39 39
2X / 2	2X/2	2X / 2	38 計
35 / 10.5 / 24.5 (889 / 267 / 622)	35 / 10.5 / 24.5 (889 / 267 / 622)	35 / 10.5 / 24.5 (889 / 267 / 622)	
Lead Acid	Lead Acid	Lead Acid	40 🙊
36	36	36	BATT.
6838 (3102)	6410 (2908)	6893 (3127)	
6.4 (4.8)	6.4 (4.8)	6.4 (4.8)	41
16.1 (12)	16.1 (12)	16.1 (12)	42 43 44 44
AC / Transistor	AC / Transistor	AC / Transistor	43 C
AC / Transistor	AC / Transistor	AC / Transistor	44 G
Infinitely Variable	Infinitely Variable	Infinitely Variable	45
7 (179)	7 (179)	7 (179)	46 0
2000 (13789)	2000 (13789)	2000 (13789)	46 47 49
	69	69	

#### **Console Covers**

Console covers are UV resistant, thermally formed, high impact ABS plastic. The top and front covers provide access to main electrical components and are easy to remove without tools. The formed covers provide unobstructed use of the multi-function control handle. Storage areas in the operator's compartment supply a place to store pens, pencils, markers, etc.

#### **Standard Premium Dash Display**

The LCD displays vehicle status, warning, and fault messages. The primary screen presents battery level, throttle command, vehicle speed, vehicle direction, steer angle, performance mode, and hours. In the service menus, the three line LCD is used for information display depending on submenu. The display contains vehicle diagnostics with fault history and can store 30 operator specific passwords. The display is also a control system input from operator or technician. The operator can select travel mode, enter passwords, or verify truck inspection when that option is installed. A service technician can input truck set-up values via dash to the control system.

#### **Hydraulic Control System**

The hydraulic functions of the truck are managed by the AC hoist controller. This system in conjunction with the electrohydraulic valve provides low noise and low heat. Efficient design has allowed us significant reduction of hydraulic fittings reducing potential leak points. A replaceable cartridge full flow hydraulic filter is located at the top of the hydraulic tank. It has a bypass relief valve to ensure oil flow in the event of filter clogging. The filter contains a 10 micron element that protects the hydraulic system from contaminants, promotes reliable performance, and helps to provide long life for all the system components.

# **Power Steering**

The on-demand power steering system is timed-off when not used, reducing noise and conserving energy. This system is powered by a brushless motor virtually eliminating maintenance.

# Masts/Carriage/Forks/Load Backrest Extension

Yale simplex, duplex, triplex and quad masts provide excellent visibility. The mast features flush face design with geometrically matched, load rollers, which are canted, yet provide full-face roller contact. The mast front rail flange angle coupled with the inverted "J" inner channel and 3-degree mast rollers significantly reduces channel web milling and roller wear. Trunnion mounts have replaceable bushings for longer life. The standard Class II carriage features pre-lubed and sealed full radius, angled load rollers that resist forward, backward and lateral forces. Forks are "upset forged" from a single piece of high strength steel to give strength and added thickness for wear. A 48" load backrest extension is standard.

#### Frame/Overhead Guard

The frame is a unitized stress-tested welded steel construction. Battery compartment has standard corrosion resistant ball bearing rollers. The frame is designed to distribute loads and stress uniformly throughout the structure. The application of this design concept through the finite element modeling and extensive stress testing produces a balanced design with long-term durability. There are two wheelbase lengths, one for 18" nominal battery, and one for the 21" nominal battery. The shorter truck offers 3,000 and 3,500 lb. capacities. The longer truck will offer 3,500 and 4,000 lb. capacities. Overhead Guard offers excellent visibility and strength. A single rear overhead guard leg provides additional operator protection.

Truck performance may be affected by the condition of the vehicle, how it is equipped and the application. Consult your Yale® Industrial Truck Dealer if any of the information shown is critical to your application. Specifications are subject to change without notice.

This truck meets all design specifications of ANSI B56.1 Safety Standard for Powered Industrial Trucks at the time of manufacture. Classified by Underwriters' Laboratories, Inc. as to fire hazard only for type "E" industrial trucks.

The Yale products included in this document may be covered by US patent 6,684,148 and other patents pending.

Yale and Yale are trademarks or registered tradmarks of Yale Material Handling Corporation in the United States and other countries.

# **All Wiring**

Wiring is color coded for easy troubleshooting. Sealed electrical connectors are used throughout the truck. Electrical connections are provided for convenient field installation of electric options.

#### **Key Switch**

The key switch is located to the left of the multi-function control handle. The power disconnect handle disrupts all power circuits when depressed. Power is reinstated when battery is reconnected by returning the disconnect handle back to the on position.

#### **Additional Features**

A bolt-on 48 inch (1220 mm) load backrest extension and 42 inch (1067 mm) hook type forks are standard. All nonsealed friction points are equipped with high pressure grease fittings. The truck is painted gold, parchment, and black.

# **Options**

- Regulated Auxiliary Power Supply (suitable for electronic equipment)
   25 amps / 300 watts @ 12 volts
- Headlights
  - Mast Mounted
  - Overhead Guard Mounted
  - LED or Halogen
- Rear Worklight (LED or Halogen)
- · Drive-in Rack Overhead Guard
- 10 Degree Forward Tilt
- Integral Sideshifter
- Cooler/Freezer Package (Operating Temperatures: 0° to + I20°F)
- SubZero Freezer Package (Operating Temperatures: -40° to + 120°F)
- Various Drive & Steer Tire Types
- Dome Light and Two Speed Fan
- Backup Alarms
- Strobe Lights
- Operator Compartment Rear Door
- Push Pull Travel Control
- Reduced Speed Tilt
- Hydraulic Attachment Extension Tubes with and without Quick Disconnect Fittings
- Keyless Start
- AC hoist controller
- Fire Extinguisher
- Quad Masts



Yale Materials Handling Corporation P.O. Box 7367, Greenville, North Carolina 27835-7367

2311-1 03/10 Copyright 2010 Yale Materials Handling Corporation Printed in U.S.A.